## PASsAIC

## Rolling Mill Co.

PATERSON, N. J.

STRUCTURAL
STEEL \& IRON.
\%
1900

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${ }^{*} \% B^{\prime}$ way, M. $y$.
5/155/1900

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## A MANUAL

OF
USEFUL INFORMATION AND TABLES APPERTAINING TO THE USE OF

## STRUCTURAL STEEL,

 AS MANUFACTURED BY
## THE PASSAIC ROLLING MILL CO.,

( NEW YORK OFFICE, 45 BROADWAY.) ( BOSTON OFFICE, 31 STATE ST.)

FOR ENGINEERS, ARCHITECTS AND BUILDERS.

BY
GEO. H. BLAKELEY, C. E. M. AM. SOC. C. E.
1900.

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## THE

PASSAIC ROLLING MILL CO., PATERSON, NEW JERSEY, MANUFACTURERS OF

## OPEN HEARTH STRUCTURAL STEEL AND HIGH GRADE IRON.

BEAMS, CHANNELS, ANGLES, TEES, Z BARS, PLATES MERCHANT BARS.

DESIGNERS, MANUFACTURERS AND CONTRACTORS FOR
ALL KINDS OF STEEL AND IRON WORK FOR
BRIDGES AND BUILDINGS,
ROOFS, POWER STA-
TIONS, TRAIN SHEDS, RAILWAY AND HIGHWAY BRIDGES AND VIADUCTS, gTANDARD RAILWAY TURNTABLES, EYE BAR8, BUCKLE PLATES, SLEEVE NUTS, RIVETS,

AND STRUCTURAL STEEL WORK OF ALL DESCRIPTIONS.

## \%

PLANS AND SPECIFICATIONS FURNISHED ON APPLICATION.
$\%$
NEW YORK OFFICE, 45 BROADWAY. BOSTON OFFICE, 31 STATE ST.

## PREFACE.

This manual is a new work throughout. It is intended to supply such special information and tables as, it was thought, would prove of value and service to those who are engaged in the design of structural steel work in general, and the patrons of the publishers, The Passaic Rolling Mill Co., in particular.

The tables, with a few exceptions, were computed expressly for this work, and many of them are original in both matter and form.
The author hopes that they will be found to possess the qualities of accuracy and reliability.

Such of the tables as were not calculated for this work were obtained from works of presumably independent origin, which were compared for the detection of errors.

The tables of the weights and ultimate strengths of materials have been compiled by comparison of all the available data on the subject.

No attempt has been made to encumber the work with abridgments of mathematical tables, as such tables, to be of value, must be very extended and complete. Only such matter is given as the author has found to be of service in his own practice.

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## EXPLANATORY NOTES.

All weights given are for steel, and are per lineal foot of the section.

The manner in which the weights of various sections are increased is illustrated on page 34 .

For channels and $\mathbf{I}$ beams, the enlargement of the section adds an equal amount to the thickness of the web and the width of the flanges. Lithograph sections are given for the principal weights of beams and channels. The dimensions of other weights of beams and channels can be obtained from the tables of weights and dimensions of $\mathbf{I}$ beams and channels, pages 35 and 36 .

The effect of spreading the rolls, to increase the thickness of angles, slightly increases the length of the legs. Where the thickness is rolled in finishing grooves, the exact length of the legs is maintained. The finishing grooves for angles are given in the table on page 37. Intermediate and thicker sections have slightly increased length of legs.
$\mathbf{Z}$ bars are increased in thickness in the same manner as angles. The dimensions of the various thicknesses of $\mathbf{Z}$ bars are given in the tables of the weights and properties of $\mathbf{Z}$ bars.

T shapes do not admit of any variation, and can only be rolled to the weights given.

Beams, Channels, and $\mathbf{Z}$ bars are rolled only of steel. Universal Mill Plates and Angles are rolled of steel, but can be rolled of iron by special arrangement. $\mathbf{T}$ shapes can be rolled of steel or iron. Merchant Bars can be rolled either of steel or iron.

In ordering sections, the weight or thickness wanted must be designated, but not both.

Unless stated to the contrary, all tables are for steel sections, as steel is now almost exclusively used for all structural purposes.

Unless otherwise arranged, all structural material will be cut to lengths with an extreme variation not exceeding $3 / 4$ of an inch.

## SHAPES

MANUFACTURED BY
THE PASSAIC ROLLING MILL CO., PATERSON, NEW JERSEY.

6 THE PASSAIC ROLLING MILL COMPANY. 90 LBS. Pr. FT. STEEL. BEAMS


75 Lbs. Pr. Ft. STEEL BEAMS


75 LBS. PR. FT. STEEL BEAMS


65 LBS. PR. Ft. STEEL BEAMS


## STEEL BEAMS

75 LBS. PR. FT.


## STEEL BEAMS

60 LBS. PR. FT.





For Additional Weights See Page 35.


15 LBS. PR. FT.


## STEEL BEAMS



10 LBS. PR. FT. 7.5 LBS.PR.FT. 6 LBS. PR. FT


## STEEL CHANNELS

33 TO 50 LBS. PR. FT


For Intermediate Weights See Page ${ }_{3} 6$.


## STEEL CHANNELS

16 TO 21 Lbs. Pr. FT.


For Intermediate Weights See Page ${ }_{3} 6$.

## 13 TO 17 LBS. PR. FT.



13 TO 15 LBS. Pr. FT.


10 TO 12 LBS. PR. FT.


## STEEL CHANNELS

13 TO 17 LBS. PR. FT.
9 TO 12 Lbs.PR.FT.
$\underbrace{-0.38^{\prime \prime}}_{0}$
 For Intermediate Weigh


12 TO 15 LBS. PR. FT.
0.20 Oft 8 TO 10 LBS. PR. FT.


## STEEL CHANNELS

9 TO 12 LBS. PR. FT.


8 TO 10 LBS.PR.FT.


6 TO 8 LBS.PR.FT.


5 to 7 LbS. PR. FT.


For Intermediate Weights See Page ${ }_{3} 6$.


|  |  |
| :---: | :---: |
|  |  |
|  |  |
|  |  |
|  |  |

UNEQUAL TEES STEEL OR IRON


UNEQUAL TEES STEEL OR IRON


## UNEQUAL TEES STEEL OR IRON


5.7 Lbs. Pr. Ft.



3.I Les. Pr. Ft. .

## EQUAL ANGLES STEEL OR IRON

 $6^{\prime \prime} \times 6^{\prime \prime} \times \frac{3^{\prime \prime}}{8}$ to $\frac{7}{8}$ " 14.8 т 034.0 L 38. PR FT.
$\frac{3^{\prime \prime}}{4} \times \frac{3^{\prime \prime}}{4} \times \frac{1^{\prime \prime}}{8} 0.61$ LBS. PR. FT.



## UNEQUAL ANGLES STEEL OR IRON

 $6^{\prime \prime} \times 4^{\prime \prime} \times{ }_{8}^{3 \prime \prime}$ TO ${ }_{8}^{7 " \prime} 12.3$ TO 28.4 LBS. PR. FT.
$3^{\prime \prime} \times 22_{2}^{\prime \prime \prime} \times \frac{1^{\prime \prime}}{}{ }^{\prime \prime}$ TO $\frac{9^{\prime \prime}}{16} 4.45$ TO 9.69 LBS. PR. FT.

$$
3^{\prime \prime} \times 2 \text { "x } \times \frac{1}{4} \text { "TO } \frac{1^{\prime \prime}}{2} 4.05 \text { T0 7.65 LBS PR. FT. }
$$

SQUARE ROOT ANGLES
$1_{i 6}^{1} \times \frac{11 " *}{16} \times \frac{1}{8}{ }^{\prime \prime} 0.7$ LBS. PR. FT. $\frac{7 " \prime}{8} \times \frac{1}{2} \times \frac{1^{\prime \prime}}{8} 0.53$ LBS. PR. FT. $\Gamma$


STEEL Z BARS


## STEEL Z BARS



LBS. PR. FT.

## MISCELLANEOUS SHAPES <br> IRON ONLY

 BEAD IRON.$31 / 2^{\prime \prime} \times 3 / 16^{\prime \prime}$ 2.5Lbs.Pr.FT.
$\sim^{\prime \prime \prime \times 1 / 4 "}$ 3.7LBS.PR.FT.
41/2x5/118
$5 x^{\prime \prime} 3 / 8^{\prime \prime}$


HAND RALL.

$21 / 4 \times 11 / 4 \times 1 / 4$

GROOVES.


ROUND EDGE FLATS.


HALF ROUND.


PICTURE FRAME.

## SIZES OF PASSAIC BARS, STEEL OR IRON,

IN INCHES.

## ROUNDS.

$\frac{3}{8}, \frac{7}{16}, \frac{1}{2}, \frac{9}{16}, \frac{5}{8}, \frac{11}{16}, \frac{3}{4}, \frac{13}{16}, \frac{7}{8}, \frac{15}{16}, 1,1 \frac{1}{16}, 1 \frac{1}{8}$, $1 \frac{3}{16}, 1 \frac{1}{4}, 1 \frac{5}{16}, 1 \frac{3}{8}, 1 \frac{1}{2}, 1 \frac{5}{8}, 1 \frac{3}{4}, 1 \frac{7}{8}, 2,2 \frac{1}{8}$, $2 \frac{1}{4}, 2 \frac{3}{8}, 2 \frac{1}{2}, 2 \frac{5}{8}, 2 \frac{3}{4}, 2 \frac{7}{8}, 3,3 \frac{1}{8}, 3 \frac{1}{4}$, $3 \frac{3}{8}, 3 \frac{1}{2}, 3 \frac{5}{8}, 3 \frac{3}{4}, 3 \frac{7}{8}, 4$, $4 \frac{1}{4}, 4 \frac{1}{2}, 4 \frac{3}{4}, 5$.

## SQUARES.

$\frac{3}{8}, \frac{7}{16}, \frac{1}{2}, \frac{9}{16}, \frac{5}{8}, \frac{11}{16}, \frac{3}{4}, \frac{7}{8}, \frac{15}{16}, \mathbf{1}, 1 \frac{1}{8}, 1 \frac{1}{4}, 1 \frac{3}{8}, 1 \frac{1}{2}$, $1 \frac{5}{8}, 1 \frac{3}{4}, 1 \frac{7}{8}, 2,2 \frac{1}{4}, 2 \frac{1}{2}, 2 \frac{3}{4}, 3,3 \frac{1}{4}, 3 \frac{1}{2}, 4$.

## HALF-ROUNDS.

$\frac{3}{8}, \frac{7}{16}, \frac{1}{2}, \frac{9}{16}, \frac{5}{8}, \frac{11}{16}, \frac{3}{4}, \frac{13}{16}, \frac{7}{8}, \frac{15}{16}, 1,1 \frac{1}{8}$, $1 \frac{1}{4}, 1_{\frac{3}{8}}, 1 \frac{1}{2}, 1 \frac{5}{8}, 1 \frac{3}{4}, 2,2 \frac{1}{2}, 3,3 \frac{1}{2}$.

## HEXAGONS.

$\frac{7}{16}, \frac{1}{2}, \frac{5}{8}, \frac{11}{16}, \frac{3}{4}, \frac{7}{8}, \frac{15}{16}, 1,1 \frac{1}{16}, 1 \frac{1}{8}, 1 \frac{1}{4}$.

## ROUND EDGE FLATS.

$2 \frac{1}{2} \times \frac{3}{4}, 2 \frac{1}{2} \times \frac{7}{8}, 2 \frac{3}{4} \times \frac{3}{4}, 2 \frac{3}{4} \times \frac{7}{8}, 3 \times \frac{7}{8}, 4 \times \frac{7}{8}, 4 \times 1$.
FLATS.


| Width. | Thickness. |  | Width. | Thickness. |  | Width. | Thickness. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Min. | Max. |  | Min. | Max. |  | Min. | Max. |
|  |  |  | $1 \frac{3}{4}$ |  |  |  |  |  |
| $\frac{3}{4}$ | $\frac{8}{8}$ | $\frac{5}{8}$ | 2 | - | $1{ }^{17}$ | $4_{4}^{1+}$ | 4 | ${ }_{3}{ }_{3}^{3}$ |
| $\frac{7}{8}$ | ${ }_{8}^{8}$ | $\frac{3}{4}$ | $2^{1}$ | $\frac{1}{4}$ | 2 | $4 \frac{1}{4}$ <br> $4 \frac{1}{2}$ <br>  | $\frac{1}{4}$ | ${ }_{3}^{3}$ |
| 1 | $\frac{1}{8}$ | $\frac{7}{8}$ | $2{ }^{\frac{1}{2}}$ | $\frac{1}{4}$ | $2{ }^{1}$ | $5^{4}$ | $\frac{1}{4}$ | 2 |
| $1 \frac{1}{8}$ | ${ }^{\frac{3}{8}}$ | 1 | $2{ }^{3}$ | $\frac{1}{4}$ | $2{ }^{1}$ | ${ }_{5}$ | ${ }_{3}^{4}$ | $2{ }^{2}$ |
| $1{ }^{\frac{1}{4}}$ | $\frac{1}{8}$ | 1 | 3 | $\frac{1}{4}$ | $2{ }^{3}$ | ${ }_{6}$ | $\frac{1}{4}$ | $2^{2}$ |
| $1{ }^{\frac{1}{2}}$ | 1 | 1 | $3 \frac{1}{4}$ | $\frac{1}{4}$ | ${ }^{1 \frac{5}{8}}$ | 7 | ${ }_{4}^{4}$ | $1{ }_{1}{ }^{\frac{4}{6}}$ |
| 15 | $\frac{1}{4}$ | ${ }^{7}$ | $3 \frac{1}{2}$ | $\frac{1}{4}$ | 3 | 8 | 4 | $1 \frac{3}{4}$ |

## PASSAIC UNIVERSAL MILL PLATES.

## STEEL.

Universal mill plates can be rolled to any width between $6^{\prime \prime}$ and $24^{\prime \prime}$, varying in width by $\frac{1}{4}$, and to any specified thickness from $\frac{1^{\prime \prime}}{}{ }^{\prime \prime}$ upward, varying by $1^{\frac{1}{6}}{ }^{\prime \prime}$, and to a maximum limit of length of 70 ft ., provided the total weight of the plate does not exceed 3,000 lbs.

EXTREME LENGTHS OF UNIVERSAL PLATES, IN FEET.

|  | THICKNESS, IN INCHES. |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\frac{1}{4}$ | $\frac{5}{16}$ | $\frac{3}{8}$ | $\frac{1}{2}$ | $\frac{5}{8}$ | $\frac{3}{4}$ | $\frac{7}{8}$ | 1 |
| 6 | 40 | 45 | 60 | 70 | 70 | 70 | 70 | 70 |
| 7 | " | " | " | " | " | " | " | " |
| 8 | " | " | " | " | " | " | " | " |
| 9 | " | " | " | " | " | " | " | " |
| 10 | " | " | " | " | " | " | " | " |
| 11 | " | " | " | " | " | " | " | " |
| 12 | " | " | " | " | " | " | " | " |
| 13 | " | " | " | " | " | " | " | 68 |
| 14 | " | " | " | " | " | " | " | 63 |
| 15 | " | " | " | " | " | " | 67 | 59 |
| 16 | " | " | " | " | " | " | 63 | 55 |
| 17 | " | " | " | " | " | 69 | 59 | 52 |
| 18 | " | " | " | " | " | 64 | 56 | 48 |
| 19 | " | " | " | " | " | 62 | 53 | 46 |
| 20 | " | " | " | " | " | 59 | 50 | 44 |
| 21 | " | " | " | " | 67 | 56 | 48 | 42 |
| 22 | " | " | " | " | 64 | 52 | 45 | 40 |
| 23 | " | " | " | " | 60 | 50 | 44 | 38 |
| 24 | " | " | " | " | 58 | 48 | 42 | 36 |

METHOD OF INCREASING SECTIONAL AREAS

Fig. 1.

MINIMUM．MAXIMUM AND INTERMEDIATE WEIGHTS AND DIMENSIONS OF PASSAIC STEEL I BEAMS．

|  | Weight per foot，in lbs． |  | Width of Flanges， in inches． |  | Thickness of Web， in inches． |  |  | Intermediate Weights，lbs． per foot． |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Min． | Max． | Min． | Max． | Min． | Max． |  |  |
| 20 | 90 |  | 6.75 |  | 0.78 |  |  |  |
| 20 | 80 | 85 | 6.38 | 6.46 | 0.69 | 0.77 | ． 015 |  |
| 20 | 65 | 75 | 6.00 | 6.16 | 0.50 | 0.66 | ． 015 | 70 |
| 18 | 75 | 80 | 6.55 | 6.63 | 0.62 | 0.70 | ． 016 |  |
| 18 | 70 |  | 6.37 |  | 0.65 |  | ． 016 |  |
| 18 | 55 | 65 | 6.00 | 6.17 | 0.47 | 0.64 | ． 016 | 60 |
| 15 | 60 | 80 | 6.00 | 6.39 | 0.52 | 0.91 | ． 020 | 65， $70 \& 75$ |
| 15 | 50 | 55 | 5.75 | 5.85 | 0.45 | 0.55 | ． 020 |  |
| 15 | 42 | 45 | 5.50 | 5.58 | 0.40 | 0.48 | ． 020 |  |
| 12 | 55 | 65 | 6.00 | 6.25 | 0.63 | 0.88 | ． 025 | 60 |
| 12 | 40 | 50 | 5.50 | 5.75 | 0.39 | 0.64 | ． 025 | 45 |
| 12 | 312 | 35 | 5.13 | 5.21 | 0.35 | 0.43 | ． 025 |  |
| 10 | 33 | 40 | 5.00 | 5.21 | 0.37 | 0.58 | ． 029 | 35 |
| 10 | 25 | 30 | 4.75 | 4.89 | 0.31 | 0.45 | ． 029 | 27 |
| 9 | 27 | 33 | 4.75 | 4.95 | 0.31 | 0.51 | ． 033 | 30 |
| 9 | 21 | 25 | 4.50 | 4.63 | 0.27 | 0.40 | ． 033 | $23 \frac{1}{3}$ |
| 8 | 22 | 27 | 4.38 | 4.56 | 0.29 | 0.48 | ． 037 | 25 |
| 8 | 18 | 20 | 4.13 | 4.20 | 0.25 | 0.32 | ． 037 |  |
| 7 | 20 | 22 | 4.09 | 4.17 | 0.28 | 0.36 | ． 042 |  |
| 7 | 15 | 171 | 3.88 | 3.98 | 0.23 | 0.34 | ． 042 |  |
| 6 | 15 | 20 | 3.52 | 3.77 | 0.25 | 0.50 | ． 049 | $17 \frac{1}{2}$ |
| 6 | 12 | 14 | 3.38 | 3.48 | 0.22 | 0.32 | ． 049 | 13 |
| 5 | 13 | 15 | 3.13 | 3.25 | 0.26 | 0.38 | ． 059 |  |
| 5 | $9{ }_{4}^{3}$ | 12 | 3.00 | 3.12 | 0.21 | 0.33 | ． 059 |  |
| 4 | $7 \frac{1}{2}$ | 10 | 2.50 | 2.69 | 0.20 | 0.39 | ． 074 | $8 \& 9$ |
| 4 | 6 |  | 2.19 |  | 0.18 |  | ． 074 |  |

Weights in heavy－faced type are constantly kept in stock．Other weights are rolled ONLY ON ORDER．

| MINIMUM，MAXIMUM AND <br> INTERMEDIATE WEIGHTS AND DIMENSIONS OF PASSAIC <br> STEEL CHANNELS． |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Weight per foot，in lbs． |  | Width of Flanges， in inches． |  | Thickness of Web，in inches． |  |  | Inter－ mediate Weights， lbs． per foot． |
|  | Min． | Max． | Min． | Max． | Min． | Max． |  |  |
| 15 | 40 | 50 | 3.52 | 3.71 | ． 54 | ． 73 | ． 020 | 45 |
| 15 | 33 | 35 | 3.38 | 3.42 | ． 40 | ． 44 | ． 020 |  |
| 12 | 27 | 35 | 3.13 | 3.33 | ． 38 | ． 58 | ． 025 | 30 \＆33 |
| 12 | 20 | 25 | 2.88 | 3.00 | ． 28 | ． 40 | ． 025 | 23 |
| 10 | 20 | 30 | 2.88 | 3.17 | ． 31 | ． 60 | ． 029 | 25 |
| 10 | 15 | 18 | 2.60 | 2.67 | ． 25 | ． 32 | ． 029 | 17 |
| 9 | 16 | 21 | 2.56 | 2.73 | ． 28 | ． 45 | ． 033 | 18 |
| 9 | 13 | 15 | 2.36 | 2.43 | ． 23 | ． 30 | ． 033 | 14 |
| 8 | 13 | 17 | 2.22 | 2.37 | ． 25 | ． 40 | ． 037 | 15 |
| 8 | 10 | 12 | 2.08 | 2.15 | ． 20 | ． 27 | ． 037 | 11 |
| 7 | 13 | 17 | 2.22 | 2.39 | ． 28 | ． 45 | ． 042 | 15 |
| 7 | 9 | 12 | 2.00 | 2.13 | ． 20 | ． 33 | ． 042 | 10 |
| 6 | 17 | 20 | 2.41 | 2.56 | ． 38 | ． 53 | ． 049 | 18 |
| 6 | 12 | 15 | 2.19 | 2.34 | ． 28 | ． 43 | ． 049 | 13 |
| 6 | 8 | 10 | 1.94 | 2.04 | ． 20 | ． 30 | ． 049 | 9 |
| 5 | 9 | 12 | 1.91 | 2.09 | ． 25 | ． 43 | ． 059 | 10 |
| 5 | 6 | 8 | 1.66 | 1.78 | ． 18 | ． 30 | ． 059 | 7 |
| 4 | 8 | 10 | 1.86 | 2.01 | ． 27 | ． 42 | ． 074 | 9 |
| 4 | 5 | 7 | 1.59 | 1.74 | ． 17 | ． 32 | ． 074 | 6 |

Weights in heavy－faced type are constantly kept in stock．Other weights are rolled ONLY ON ORDER．

# SIZES OF FINISHING GROOVES FOR PASSAIC STEEL ANGLES. 

ALL DIMENSIONS ARE GIVEN IN INCHES.

| EQUAL LEGS. |  | UNEQUAL LEGS. |  |
| :---: | :---: | :---: | :---: |
| Size. | Thickness. | Size. | Thickness. |
| $6 \times 6$ | $\frac{3}{8}$ and $\frac{11}{16}$ | $6 \times 4$ | $\frac{3}{8}$ and $\frac{5}{8}$ |
| $5 \times 5$ | $\frac{3}{8}$ and $\frac{5}{8}$ | $5 \times 3 \frac{1}{2}$ | $\frac{3}{8}$ and $\frac{5}{8}$ |
| $4 \times 4$ | $\frac{5}{16}, \frac{7}{16}$ and $\frac{5}{8}$ | $5 \times 3$ | $\frac{5}{16}, \frac{7}{16}$ and $\frac{9}{16}$ |
| $3 \times \frac{1}{2} \times 3 \frac{1}{2}$ | $\frac{5}{16}, \frac{7}{16}, \frac{1}{2}$ and $\frac{5}{8}$ | $4 \frac{1}{2} \times 3$ | $\frac{5}{16}, \frac{7}{16}$ and $\frac{5}{8}$ |
| $3 \times 3$ | $\frac{1}{4}, \frac{5}{16}$ and $\frac{7}{16}$ | $4 \times 3 \frac{1}{2}$ | $\frac{5}{16}, \frac{7}{16}$ and $\frac{5}{8}$ |
| $2 \frac{1}{2} \times 2 \frac{1}{2}$ | $\frac{1}{4}, \frac{5}{16}$ and $\frac{7}{16}$ | $4 \times 3$ | $\frac{5}{16}, \frac{7}{16}$ and $\frac{5}{8}$ |
| $2 \frac{1}{4} \times 2 \frac{1}{4}$ | $\frac{3}{16}, \frac{1}{4}$ and $\frac{3}{8}$ | $3 \frac{1}{2} \times 3$ | $\frac{5}{16}, \frac{3}{8}, \frac{1}{2}$ and $\frac{5}{8}$ |
| $2 \times 2$ | $\frac{3}{16}, \frac{1}{4}$ and $\frac{3}{8}$ | $3 \frac{1}{2} \times 2 \frac{1}{2}$ | $\frac{1}{4}, \frac{3}{8}$ and $\frac{1}{2}$ |
| $1 \frac{3}{4} \times 1 \frac{3}{4}$ | $\frac{3}{16}, \frac{1}{4}$ and $\frac{3}{8}$ | $3 \times 2 \frac{1}{2}$ | $\frac{1}{4}, \frac{3}{8}$ and $\frac{1}{2}$ |
| $1 \frac{1}{2} \times 1 \frac{1}{2}$ | $\frac{3}{16}, \frac{7}{4}$ and $\frac{3}{8}$ | $3 \times 2$ | $\frac{1}{4}, \frac{3}{8}$ and $\frac{1}{2}$ |
| $1 \frac{1}{4} \times 1 \frac{1}{4}$ | $\frac{1}{8}$ and $\frac{3}{16}$ | $2 \frac{1}{2} \times 2$ | $\frac{3}{16}$ and $\frac{5}{16}$ |
| $1 \times 1$ | $\frac{1}{8}$ and $\frac{3}{16}$ | $2 \frac{1}{4} \times 1 \frac{1}{2}$ | $\frac{3}{16}$ and $\frac{5}{16}$ |
| $\frac{7}{8} \times \frac{7}{8}$ | $\frac{1}{8}$ and $\frac{3}{16}$ | $2 \times 1 \frac{3}{4}$ | $\frac{3}{16}$ and $\frac{5}{16}$ |
| $\frac{3}{4} \times \frac{3}{4}$ | $\frac{1}{8}$ and $\frac{3}{16}$ | $1 \frac{3}{8} \times 1 \frac{1}{8}$ | $\frac{1}{8}$ and $\frac{1}{4}$ |

When the angle is obtained from a finishing groove, the exact lengths of the legs are preserved; but for intermediate and greater thicknesses, the lengths of the legs are slightly increased. This increase of length amounts to about $\frac{1}{16}$ of an inch for each $\frac{1}{16}$ inch increase in thickness.


FIG. 4


FIG. 7


FIG. 8



BEAM PROTECTION.


GIRDER PROTECTION.
 HOLLOW BRICK SEGMENTAL ARCH.


COLUMN PROTECTION.

## TILE ROOF CONSTRUCTION .



TILE CEILING CONSTRUCTION.

"EXCELSIOR"END CONSTRUCTION FLAT ARCH.



## BUILT COLUMN SECTIONS

FIG.I


FIG. 4


FIG. 7


FIG.IO


FIG. 2


FIG. 5


FIG. 8


FIG.II


FIG. 3


FIG. 6


FIG. 9


FIG.I2


## CHANNEL COLUMN



|  |  |  | ATOR ST <br> ACING <br> $=10^{\prime \prime} \mathrm{f}$ <br> $=7^{\prime \prime} \mathrm{f}$ <br> $=6^{\prime \prime} \mathrm{f}$ | RS AN EEL B of Boi or $18^{\prime \prime}$ an or $15^{\prime \prime}$ B or $12^{\prime \prime}$ B | D BO BEAM TS， $20^{\prime \prime}$ Beams． Beams． | OLTS S． <br> Beams | FOR |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | ignation Beam. |  | in inches， anges apart． | Weig with fla | hts，in po anges $1 / 4$ | ounds， ＂apart． |  |  |
|  | $\begin{aligned} & \text { Weight } \\ & \text { in lbs. } \\ & \text { per foot. } \end{aligned}$ | $\begin{aligned} & \text { Width } \\ & \text { of } \\ & \text { Girder, } \\ & \mathbf{W} \end{aligned}$ | Width <br> of Sepa <br> rator， <br> $\mathbf{S}$ | $\begin{gathered} \text { Weight } \\ \text { of } \\ \text { Separator } \end{gathered}$ | $\begin{gathered} \text { Weight } \\ \text { of } \\ \text { Bolts. } \end{gathered}$ | $\left\lvert\, \begin{gathered} \text { Separator } \\ \text { and } \\ \text { Bolts. } \end{gathered}\right.$ | $\begin{array}{r} 0 \\ 0 \end{array}$ |  |
| 20 | 90 | $13 \frac{3}{4}$ | $6 \frac{1}{4}$ | $22 \frac{1}{4}$ | $4 \frac{1}{2}$ | $26 \frac{3}{4}$ | 3.7 |  |
| 20 | 80 | 13 | 6 | $21 \frac{1}{4}$ | 4 | $25 \frac{1}{4}$ | 3.7 |  |
| 20 | 75 | 125 | $5 \frac{3}{4}$ | $20 \frac{1}{2}$ | 4 | $24 \frac{1}{2}$ | 3.7 |  |
| 20 | 65 | $12 \frac{1}{4}$ | $5 \frac{3}{4}$ | $20 \frac{1}{2}$ | $3 \frac{3}{4}$ | $24 \frac{1}{4}$ | 3.7 | $\stackrel{\square}{\square}$ |
| 18 | 80 | $13 \frac{1}{2}$ | $6 \frac{1}{8}$ | 20 | $4 \frac{1}{2}$ | $24 \frac{1}{2}$ | 3.3 | 8 |
| 18 | 70 | 13 | 6 | 1914 | 4 $\frac{1}{4}$ | $23 \frac{1}{2}$ | 3.3 | \％ |
| 18 | 65. | 125 | $5 \frac{3}{4}$ | $18 \frac{1}{2}$ | 4 | $22 \frac{1}{2}$ | 3.3 | む |
| 18 | 55 | $12{ }^{\frac{1}{4}}$ | $5 \frac{3}{4}$ | 1812 | $3{ }^{3}$ | $22 \frac{1}{4}$ | 3.3 |  |
| 15 | 75 | 127 | $5{ }^{\frac{3}{2}}$ | 124 | 4 | $16 \frac{1}{\frac{1}{4}}$ | 2.4 | ． |
| 15 | 65 | $12 \frac{1}{2}$ | 53 | $12 \frac{1}{4}$ | 4 | $16{ }_{4}^{4}$ | 2.4 |  |
| 15 | 60 | $12 \frac{1}{4}$ | 53 | $12 \frac{1}{4}$ | 4 | $16 \frac{1}{4}$ | 2.4 | ¢i＊ |
| 15 | 50 | $11 \frac{3}{4}$ | $5 \frac{1}{2}$ | 113 | $3 \frac{3}{4}$ | $15 \frac{1}{2}$ | 2.4 | $\bigcirc$ |
| 15 | 42 | $11{ }^{\frac{1}{4}}$ | $5 \frac{3}{8}$ | $11^{\frac{1}{2}}$ | $3{ }^{1}$ | 15 | 2.4 | $\stackrel{\square}{2}$ |
| 12 | 50 | $11 \frac{3}{4}$ | $5 \frac{3}{8}$ | $9{ }^{2}$ | $3{ }^{3}$ | 13 | 2.0 |  |
| 12 | 40 | $11_{4}^{1}$ | $5 \frac{3}{8}$ | $9{ }^{\frac{1}{4}}$ | $3{ }^{\frac{3}{4}}$ | 13 | 2.0 |  |
| 12 | $31 \frac{1}{2}$ | $10 \frac{1}{2}$ | 5 | $8 \frac{4}{4}$ | $3 \frac{1}{2}$ | $12 \frac{1}{4}$ | 2.0 |  |
| 10 | 40 | $10 \frac{5}{8}$ | 47 | 7 | $1{ }^{\frac{3}{4}}$ | $8 \frac{3}{4}$ | 1.5 |  |
| 10 | 33 | $10 \frac{1}{4}$ | $4 \frac{7}{8}$ | 7 | $1{ }^{3}$ | $8{ }^{3}$ | 1.5 |  |
| 10 | 30 | $10{ }^{4}$ | $4{ }^{\frac{5}{8}}$ | $6{ }^{\frac{3}{4}}$ | $1{ }^{3}$ | $8 \frac{1}{2}$ | 1.5 |  |
| 10 | 25 | $9{ }_{4}^{3}$ | 45 | $6{ }_{4}$ | $1 \frac{3}{4}$ | $8 \frac{1}{2}$ | 1.5 |  |
| 9 | 27 | $9{ }^{3}$ | $4 \frac{5}{8}$ | 6 | $1{ }^{1}$ | $7 \frac{3}{4}$ | 1.4 | $\stackrel{\sim}{\circ}$ |
| 9 | $23 \frac{1}{3}$ | $9{ }^{1}$ | $4 \frac{1}{2}$ | $5{ }^{3}$ | $1{ }^{\frac{3}{4}}$ | $7 \frac{1}{2}$ | 1.4 | $\cdots$ |
| 9 | 21 | $9{ }_{9}$ | 4 $\frac{1}{2}$ | $5{ }^{\frac{3}{4}}$ | $1{ }^{13}$ | $7 \frac{1}{2}$ | 1.4 | 芽 |
| 8 | 22 | 9 | $4 \frac{1}{4}$ | 5 | ${ }^{13}$ | $6^{3}$ | 1.3 | E |
| 8 | 18 | $8{ }^{81}$ | $4 \frac{1}{8}$ | $4{ }^{\frac{3}{4}}$ | ${ }_{1}^{11^{\frac{3}{3}}}$ | $6_{6}^{1}$ | 1.3 | ．⿹\zh26灬 |
| 7 | 15 | ${ }_{8}^{81}$ | ${ }^{4 \frac{1}{8}}$ | $4{ }_{4}^{4}$ | ${ }_{1}^{13}$ | ${ }_{5}^{6}$ | 1.1 | $=$ |
| 6 | 15 | $7 \frac{1}{4}$ | ${ }_{3}{ }^{\frac{1}{2}}$ | 3 | ${ }_{1}^{1}$ | $4{ }_{4}^{4}$ | 1.0 | cid |
| 6 | 12 | 7 | $3 \frac{3}{8}$ | 3 | $1{ }^{\frac{3}{4}}$ | $4 \frac{3}{4}$ | 1.0 | Õ |
| 5 | 13 | $6 \frac{1}{2}$ | $3{ }^{1}$ | $2{ }^{\frac{1}{4}}$ | $1{ }^{1}$ | $3{ }_{4}^{4}$ | 0.9 |  |
| 5 | $9{ }^{3}$ | $6 \frac{1}{4}$ | 3 | 2 | $1{ }^{1}$ | $3{ }^{1}$ | 0.9 |  |
| 4 | 8 | $5 \frac{1}{4}$ | $2 \frac{1}{2}$ | 112 | $1{ }^{\frac{1}{2}}$ | 3 | 0.7 |  |
| 4 | 6 | $4 \frac{5}{8}$ | $2{ }_{4}^{1}$ | $1{ }_{4}^{1}$ | $1{ }_{2}^{1}$ | $2{ }^{3}$ | 0.7 |  |

## STANDARD CONNECTION ANGLES.

The standard connection angles, for the principal sizes and weights of Passaic steel I beams, are illustrated on the following pages. These connections are designed on the basis of an allowable shearing strain of $9,000 \mathrm{lbs}$. per square inch, and a bearing strain of $18,000 \mathrm{lbs}$. per square inch on bolts. The number of bolts is dependent, in most instances, upon their bearing values on the webs of the beams.

The connections are proportioned to cover most cases occurring in ordinary practice. Where beams have short spans and are loaded to their full capacity, it may be found necessary to use connections having a greater number of bolts than is used in the standard connections. The minimum spans for which the standard connection angles may be used are given in the following table; and the approximate weights of the standard connections are also given.

Connection angles may be riveted to the beams, instead of being bolted, if so specified; but, unless ordered to the contrary, bolted connections are generally used.

## MINIMUM SPANS

FOR WHICH STANDARD CONNECTIONS CAN BE USED.

| Depth Beam, Inches | $\begin{gathered} \text { Weight } \\ \text { of } \\ \text { Beam, } \\ \text { Lbs. per } \\ \text { Foot. } \end{gathered}$ | Minimum Span, in Feet. | Weight of one Connec- tion, Lbs. | $\begin{aligned} & \text { Depth } \\ & \text { of } \\ & \text { Beam, } \\ & \text { Inches. } \end{aligned}$ | Weight of Beam, Lbs. per Foot. | $\begin{gathered} \text { Minimum } \\ \text { Safe } \\ \text { Span, } \\ \text { in Feet. } \end{gathered}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 20 | 90 | 20.5 | 35 | 10 | 40 | 12.0 | 181 ${ }^{\frac{1}{2}}$ |
| " | 80 | 18.0 | " | " | 33 | 11.5 |  |
| " | 75 | 16.5 | " | " | 30 | 9.0 | " |
| " | 65 | 18.0 | " | " | 25 | 10.5 | ${ }^{\prime \prime}$ |
| 18 | 80 | 16.9 | 34 | 9 | 27 | 10.5 | 17 |
| 18 | 70 | 14.5 | 34 | " | $23 \frac{1}{3}$ | 7.5 | " |
| " | 65 | 13.2 | " | " | 21 | 9.0 | " |
| " | 55 | 15.0 | " | 8 | 27 | 6.0 | 16 |
| 15 | 75 | 16.0 | 28 | " | 22 | 9.0 | " |
| 15 | 65 | 15.0 | ${ }^{\prime \prime}$ | " | 18 | 7.5 | 15 |
| " | 60 | 16.0 | " | 7 | 20 | 7.0 | 15 |
| " | 50 | 15.5 | " | " | 15 | 6.5 | " |
| " | 42 | 14.0 | " | 6 | 15 | 7.0 | 9 |
| 12 | 65 | 14.7 | 26 | 6 | 12 | 6.5 | " |
| 12 | 55 | 13.5 | , | 5 | 13 | 5.0 | " |
| " | 40 | 12.0 | " | 4 | $9^{9 \frac{3}{1}}$ | 4.5 2.5 | " |
| " | $31 \frac{1}{2}$ | 10.5 | " | 4 | ${ }_{6}{ }^{\text {2 }}$ | 2.5 | , |

## STANDARD BEAM CONNECTIONS

All holes for $\frac{3}{4}$ " bolts or rivets.

$15^{\prime \prime}$
$12 "$


2 Angles $\cdot 4^{\prime \prime} \times 4^{\prime \prime} \times \frac{3^{\prime \prime}}{8} \times 1^{\prime}-0^{\prime \prime}$


2 Angles $6^{\prime \prime} \times 4^{\prime \prime} \times{ }^{3^{\prime \prime}} \times 9^{\prime \prime}$;

## STANDARD BEAM CONNECTIONS.

All holes for $\frac{3^{\prime \prime}}{4}$ bolts or rivets.



2 Angles $6^{\prime \prime} \times 4^{\prime \prime} \times \frac{3_{8}^{\prime \prime}}{} \times 66_{2}^{1 \prime}$


2 Angles 6 " $\times 4^{\prime \prime} \times \frac{3^{3 \prime}}{} \times 3^{\prime \prime}$
$8^{\prime \prime}$


2 Angles $6^{\prime \prime} x 4^{\prime \prime \prime} x \frac{3^{3 \prime}}{} \times 5_{\frac{1}{2}}{ }^{\prime \prime}$


2 Angles $6^{\prime \prime} \times 4^{\prime \prime} \times{ }_{\frac{3}{3}}{ }^{\prime \prime} \times 6^{\prime \prime}$
$7{ }^{\prime \prime}$

$5^{\prime \prime}$


2 Angles $6^{\prime \prime} \times 4^{\prime \prime} \times \frac{3_{3}^{\prime \prime}}{} \times 3^{\prime \prime}$


STANDARD SPACING AND DIMENSIONS OF RIVET AND BOLT HOLES THROUGH FLANGES and connection angles of I beams.

| Depth in inches. | Weight per ft., lbs. | Dia. of Bolt or Rivet, in inches. | $\stackrel{a}{\text { in ins. }}$ | in ins. | $\begin{gathered} \text { Depth } \\ \text { in } \\ \text { inches. } \end{gathered}$ | Weight per ft., lbs. | Dia. of Bolt or Rivet, in ins. | $\begin{gathered} \mathrm{a}, \\ \text { in ins. } \end{gathered}$ | $\begin{gathered} \mathrm{b}, \\ \text { in ins. } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 20 | 90 | $\frac{3}{4}$ | 4 | $5 \frac{3}{4}$ | 10 | 33 | $\frac{3}{4}$ | $2 \frac{3}{4}$ | $5 \frac{3}{8}$ |
| 20 | 85 | /1 | $3 \frac{1}{2}$ | $5 \frac{3}{4}$ | 10 | 30 | " | $2 \frac{1}{2}$ | $51_{16}^{7}$ |
| 20 | 80 | / | $3 \frac{1}{2}$ | $5 \frac{1}{1} \frac{1}{6}$ | 10 | 27 | /1 | $2 \frac{1}{2}$ | $5 \frac{3}{8}$ |
| 20 | 75 | " | $3 \frac{1}{2}$ | $5 \frac{1}{16}$ | 10 | 25 | /1 | $2 \frac{1}{2}$ | $5 \frac{5}{16}$ |
| 20 | 70 | / | $3 \frac{1}{2}$ | $5{ }^{\frac{9}{6}}$ | 9 | 33 | " | $2 \frac{3}{4}$ | $5 \frac{1}{2}$ |
| 20 | 65 | /1 | $3 \frac{1}{2}$ | $5 \frac{1}{2}$ | 9 | 30 | / | $2 \frac{3}{4}$ | $5_{16}^{7}$ |
| 18 | 80 | " | 4 | $5 \frac{1}{1} \frac{1}{6}$ | 9 | 27 | / | $2 \frac{1}{2}$ | $5 \frac{5}{16}$ |
| 18 | 75 | " | 4 | $5 \frac{5}{8}$ | 9 | 25 | / | $2 \frac{1}{2}$ | $5 \frac{1}{8}$ |
| 18 | 70 | " | $3 \frac{1}{2}$ | $5 \frac{11}{16}$ | 9 | $23 \frac{1}{3}$ | / | $2 \frac{1}{2}$ | $5 \frac{3}{8}$ |
| 18 | 65 | " | $3 \frac{1}{2}$ | $5 \frac{5}{8}$ | 9 | $\stackrel{6}{2} 1$ | /1 | $2 \frac{1}{2}$ | $5 \frac{1}{4}$ |
| 18 | 60 | / | $3 \frac{1}{2}$ | $5 \frac{9}{16}$ | 8 | 27 | " | $2 \frac{1}{4}$ | $5 \frac{1}{2}$ |
| 18 | 55 | / | $3 \frac{1}{2}$ | $5{ }_{1} \frac{7}{6}$ | 8 | 25 | /1 | $2 \frac{1}{4}$ | $5 \frac{3}{8}$ |
| 15 | 75 | " | $3 \frac{1}{2}$ | $5 \frac{13}{16}$ | 8 | 22 | /1 | $2 \frac{1}{4}$ | $5 \frac{5}{16}$ |
| 15 | 70 | " | $3 \frac{1}{2}$ | $5 \frac{3}{4}$ | 8 | 20 | /1 | $2 \frac{1}{4}$ | $5 \frac{5}{16}$ |
| 15 | 65 | / | $3 \frac{1}{2}$ | 5 | 8 | 18 | " | $2 \frac{1}{4}$ | $5 \frac{1}{4}$ |
| 15 | 60 | / | $3 \frac{1}{2}$ | $5 \frac{1}{2}$ | 7 | 22 | $\frac{5}{8}$ | $2 \frac{1}{4}$ | $5 \frac{3}{8}$ |
| 15 | 55 | / | $3 \frac{1}{4}$ | $5{ }_{1} \frac{9}{6}$ | 7 | 20 | /1 | $2 \frac{1}{4}$ | $5 \frac{1}{4}$ |
| 15 | 50 | / | $3 \frac{1}{4}$ | $5{ }_{1}{ }^{7}$ | 7 | 171 | / | 2 | $5 \frac{5}{16}$ |
| 15 | 45 | / | $3 \frac{1}{4}$ | $5{ }_{1}^{7} 6$ | 7 | 15 | // | 2 | $5 \frac{1}{4}$ |
| 15 | 42 | / | $3 \frac{1}{4}$ | $5 \frac{3}{8}$ | 6 | 20 | " | 2 | $5 \frac{1}{2}$ |
| 12 | 65 | / | $3 \frac{1}{2}$ | $5 \frac{7}{8}$ | 6 | $17 \frac{1}{2}$ | " | 2 | $5 \frac{3}{8}$ |
| 12 | 60 | " | $3 \frac{1}{2}$ | $5 \frac{3}{4}$ | 6 | 15 | " | 2 | $5 \frac{1}{4}$ |
| 12 | 55 | " | $3 \frac{1}{4}$ | $5 \frac{5}{8}$ | 6 | 12 | / | 13 | $5 \frac{1}{4}$ |
| 12 | 50 | " | $3 \frac{1}{4}$ | $5 \frac{5}{8}$ | 5 | $15^{\circ}$ | $\frac{1}{2}$ | $1 \frac{3}{4}$ |  |
| 12 | 45 | " | $3 \frac{1}{4}$ | $5 \frac{1}{2}$ | 5 | 13 | " | $1 \frac{3}{4}$ | $5 \frac{1}{4}$ |
| 12 | 40 | " | $3 \frac{1}{4}$ | $5 \frac{3}{8}$ | 5 | 12 | / | $1 \frac{3}{4}$ | $5 . \frac{5}{16}$ |
| 12 | 35 | " | 3 | $5 \frac{7}{16}$ | 5 | 93 | " | $1 \frac{1}{2}$ | $5 \frac{1}{4}$ |
| 12 | $31 \frac{1}{2}$ | / | 3 | $5 \frac{3}{8}$ | 4 | 10 | / | 12 | $5 \frac{3}{8}$ |
| 10 | 40 | " | $2 \frac{3}{4}$ | $5 \frac{9}{6}$ | 4 | $7 \frac{1}{2}$ | / | $1 \frac{1}{2}$ | 516 516 |
| 10 | 35 | / | $2 \frac{3}{4}$ | $5 \frac{7}{26}$ | 4 | 6 | 11 | $1 \frac{1}{8}$ | $5 \frac{3}{6}$ |

## STANDARD SPACING AND DIMENSIONS OF RIVET AND BOLT HOLES THROUGH FLANGES AND CONNECTION ANGLES OF CHANNELS.



## STANDARD CONNECTIONS TO CAST IRON COLUMNS.

Dimensions in inches.


| Depth <br> of <br> Beam. | $\mathbf{A}$ | $\mathbf{B}$ | $\mathbf{C}$ | $\mathbf{D}$ | $\mathbf{E}$ | $\mathbf{F}$ | $\mathbf{G}$ | $\mathbf{H}$ | $\mathbf{K}$ | Thick- <br> ness of <br> Lugs. | Holes <br> cored |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 20 | 5 | 5 | 6 | $10 \frac{1}{2}$ | $1 \frac{1}{2}$ | $1 \frac{1}{2}$ | 2 | $1 \frac{1}{2}$ | 2 | 1 | for <br> $\frac{3}{4}$ |
| 18 | 4 | 5 | 6 | $10 \frac{1}{2}$ | $1 \frac{1}{2}$ | $1 \frac{1}{2}$ | 2 | $1 \frac{1}{2}$ | 2 | 1 | bolts. |
| 15 | 4 | $3 \frac{1}{2}$ | $5 \frac{1}{2}$ | $9 \frac{1}{2}$ | $1 \frac{1}{2}$ | $1 \frac{1}{4}$ | 2 | $1 \frac{1}{2}$ | $1 \frac{3}{4}$ | 1 | bol |
| 12 | 3 | 3 | $4 \frac{1}{2}$ | $\mathbf{7} \frac{3}{4}$ | $1 \frac{1}{4}$ | $1 \frac{1}{4}$ | 2 | $1 \frac{1}{2}$ | $1 \frac{1}{2}$ | 1 |  |



| Depth of Beam. | A | B | C | D | $E$ | $F$ | G | H | K | Thick ness of Lugs. | Holes cored for $\frac{3}{4}{ }^{\prime \prime}$ bolts. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 10 | $3 \frac{1}{4}$ | $3 \frac{1}{2}$ | 4 | 7 | 114 | 1 | 2 | $1 \frac{1}{2}$ | 112 | 1 |  |
| 9 | 3 | 3 | 4 | 7 | 1 | 1 | 2 | $1 \frac{1}{2}$ | $1 \frac{1}{2}$ | 1 |  |
| 8 | 21 | 3 | 4 | 7 | 1 | 1 | 2 | $1 \frac{1}{2}$ | $1 \frac{1}{2}$ | $\frac{3}{4}$ |  |
| 7 | $2 \frac{1}{4}$ | $2 \frac{1}{2}$ | 4 | 7 | 1 | 1 | 2 | $1 \frac{1}{2}$ | $1 \frac{1}{4}$ | ${ }_{3}^{4}$ |  |

Note. - If the shelf on which the beam rests is cast square to the column, then when the beam deflects the load would be brought on the extreme outer edge of the bracket. To avoid this, the shelf should be sloped downward, away from the column, with a bevel of $1 / 8^{\prime \prime}$ per foot.

## BEARING PLATES.

Steel bearing plates are used to distribute the pressure under the ends of steel beams resting on walls, and must be of a sufficient size so that the pressure per square inch on the wall shall not exceed
On best brickwork, in cement mortar.. ....... 200 lbs.
On good brickwork, in cement and lime mortar. . 150
On common brickwork, in lime mortar $\ldots . . . .100 "$

For good brickwork laid in cement and lime mortar, capable of sustaining a load of 150 lbs . per square inch, the following sizes of bearing plates will, in general, suffice for ordinary spans:

| Size of Beam. | Bearing | Bearing Plates. |  |  | Safe End Reaction in Tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Length. | Width. | Thickness. |  |
| $20^{\prime \prime}$ and $18^{\prime \prime}$ | $16^{\prime \prime}$ | $16^{\prime \prime}$ | $16^{\prime \prime}$ | $7 / 8^{\prime \prime}$ | 19.2 |
| 15" | $12^{\prime \prime}$ | $12^{\prime \prime}$ | 14" | $3 /{ }^{\prime \prime}$ | 12.6 |
| $12^{\prime \prime}$ | $12^{\prime \prime}$ | $12^{\prime \prime}$ | $12^{\prime \prime}$ | $58^{\prime \prime}$ | 10.8 |
| $10^{\prime \prime}$ and $9^{\prime \prime}$ | $10^{\prime \prime}$ | $10^{\prime \prime}$ | $10^{\prime \prime}$ | $1 /{ }^{\prime \prime}$ | 7.5 |
| $8^{\prime \prime}$ and $7^{\prime \prime}$ | $8^{\prime \prime}$ | $8^{\prime \prime}$ | $8{ }^{\prime \prime}$ | 1/2" | 4.8 |
| $6^{\prime \prime}$ | $6^{\prime \prime}$ | $6^{\prime \prime}$ | $8^{\prime \prime}$ | 1/211 | 3.6 |

For special cases the size of the bearing plate must be determined and then its thickness obtained by the following formula, in which
$\mathrm{t}=$ thickness of plate, in inches.
$\mathrm{w}=$ width of plate perpendicular to axis of beam, in inches.
$\mathrm{b}=$ width of flange of beam, in inches.
$\mathrm{p}=$ allowable pressure, lbs. per square inch on wall.
$\mathrm{s}=$ allowable fiber strain in plate, lbs. per sq. in.

$$
\mathrm{t}=\mathrm{t} / 2(\mathrm{w}-\mathrm{b}) \sqrt{\frac{1}{\frac{3 \mathrm{p}}{s}}}
$$

For an allowable strain of $16,000 \mathrm{lbs}$. per sq. in., the thickness of the plate required can be obtained for various pressures by multiplying $1 / 2(\mathrm{w}-\mathrm{b})$, or the cantilever projection of the plate, by the following coefficients:
Pressure, lbs. per sq. in. $\begin{array}{lllllll}100 & 150 & 200 & 250 & 300 & 350\end{array}$ Coefficient ............. $0.1370 .168 \quad 0.1940 .2160 .2370 .256$
A template of bluestone, or other hard quality of stone, is frequently necessary, instead of a steel bearing plate, at the wall ends of steel beams. Where the pressure is great, as at the ends of girders, both steel bearing plates and stone templates should be used, the size of the bearing plate being sufficient to limit the pressure between it and the bluestone template to 300 lbs . per square inch. The size of the stone template must be sufficient to limit its pressure on the brickwork to the proper pressure as given above. The stone template should not project beyond the bearing plate, in any direction, more than $3 / 4$ of the thickness of the stone.

## TIE RODS.

Tie rods are generally $3 / 4^{\prime \prime}$ diameter and should be placed $3^{\prime \prime}$ above the bottom of the beams in order to be as near as possible to the line of thrust of the arch. The proper spacing is determined by two considerations; the net area of the rod, at 15,000 lbs. per square inch, must be adequate to resist the thrust of the arches, and also the lateral strains produced in the beams or channels by the thrust of the arches must not be excessive.

Let, $t=$ thrust of arch, per lineal foot, in lbs.
$r=$ effective rise of arch, in inches. (For flat arches $r$ is $2^{\prime \prime}$ less than the thickness of arch).
$l=$ span of arch, in feet.
$z=$ load per square foot, in lbs.
$a=$ net area of tie rod. (For $3 / 4^{\prime \prime}$ rod, $a=0.3 ; 7 / 8^{\prime \prime}$ rod, $a=0.42$; and $\mathrm{r}^{\prime \prime}$ rod, $a=0.55$ ).
$d=$ distance between tie rods, in feet.
Then, $t=\frac{3 w l^{2}}{2 r} ;(1) \quad$ and, $\quad d=\frac{10,000 a r}{w l^{2}}$;
For $3 / /^{\prime \prime}$ tie rods when $w=150 \mathrm{lbs} ., d=20 r \div l^{2}$.
In general it will be found necessary to decrease this distance between tie rods, found by the above formula, in order that the lateral strains produced by the thrust of the arches on the beams or channels may not be excessive.

Let, $I^{\prime}=$ moment of inertia of beam or channel, axis coincident with or parallel to web.
$f=$ width of flange, in inches.
$g^{g}=$ distance of center of gravity from back of channel, inches.
$S=$ strain produced by flexure, lbs. per square inch.
The beams or channels being considered as continuous, then :

For Beams,

$$
\begin{array}{ll}
S=\frac{t d^{2} f}{2 I^{\prime}} ;(3) & S=\frac{t d^{2}(f-g)}{I^{\prime}} ;(5) \\
d=\sqrt{\frac{2 S I^{\prime}}{t f}} ;(4) & d=\sqrt{\frac{S I^{\prime}}{(f-g)}} ; \tag{6}
\end{array}
$$

For Channels,

For the interior beams of a floor, " $t$ " in these formulæ may be taken for the live load only and the sum of the strains produced by lateral thrust and the full vertical loading should not exceed $20,000 \mathrm{lbs}$. per square inch. As the vertical loading is usually, in building construction, allowed to produce a strain of 16,000 lbs. the lateral strain must therefore be limited to 4,000 lbs. per square inch, and in this case $S$ in equation (4) will be 4,000 .
For exterior arches, along walls, or around openings, " $t$ " must be taken for the full live and dead load and the sum of the strains produced by lateral thrust and vertical loading should not exceed 18,000 lbs. per square inch. For wall channels as ordinarily designed it will be found necessary to use a greater number of tie rods than for interior beams, or it may be advisable to use a beam for a skewback instead of a channel.
If equations (4) or (6) give greater values of $d$ than equation (2), the value given by the latter is to be used.

## EXPLANATION OF TABLES

## OF THE PROPERTIES OF PASSAIC STRUCTURAL SHAPES.

The properties of $\mathbf{I}$ beams are calculated for the standard weights of beams usually rolled. The increase of the coefficients of strength for 1 lb . increase in the weights of the beams is given, by means of which the coefficients of strength for intermediate or heavier weights of beams can be obtained, by multiplying the increase of the coefficient for I lb . by the number of lbs. the section is heavier than the section given in the table.

The properties of channels are given for the standard weights of each section. The increase of the coefficient of strength is given for I lb . increase in the weights of the channels. The coefficient of strength for intermediate or heavier weights of channels can be obtained by increasing the coefficient of strength given for the lighter weight; such increase being obtained by multiplying the increase of the coefficient for I lb. by the number of lbs. the section is heavier than the lighter section given.

The properties of Tees are calculated for all weights rolled. The horizontal portion of the $\mathbf{T}$ is called the flange, and the vertical portion the stem. For the position of the neutral axis parallel to the flange, there are two values of the section modulus, and the smaller only is given, as the fiber strain calculated from it gives the greater strain in the extreme fibers.

The properties of angles are calculated for the minimum and maximum weights of each size of angle. The section modulus and the coefficient of strength for weights intermediate between the minimum and maximum are approximately proportional to the weights. There are two values of the section modulus for each position of the neutral axis, since the distance between the neutrail axis and the extreme fiber is greater on one side of the axis than on the other side. The section modulus given in the table is the smaller of these two values.

The properties of $\mathbf{Z}$ bars are calculated for thicknesses varying by $\frac{1}{16}{ }^{\prime \prime}$ for each size.

The coefficients of strength are calculated for a fiber strain of $16,000 \mathrm{lbs}$. per square inch, for all shapes. This corresponds to a strain of $\frac{1}{2}$ the elastic limit of the structural steel ordinarily used, and provides an ample margin of safety for building construction or other purposes where the loads are quiescent or nearly so. If moving loads are to be provided for, the fiber strain should not exceed $\mathbf{1 2}, 000 \mathrm{lbs}$. per square inch. The coefficients of strength for $\mathbf{I}$ beams and channels are also calculated for a fiber strain of $12,000 \mathrm{lbs}$. per square inch. If a load is suddenly applied, it produces an effect double that produced by the same load in a quiescent state, so that where structures are subjected to the sudden application of loads, as in railroad bridges, still smaller fiber strains than those given in the tables must be used. As the coefficients of strength are proportional to the fiber strains assumed, they can readily be determined for any assumed fiber strain by proportion. Thus, the coefficient of strength for a fiber strain of $8,000 \mathrm{lbs}$. per square inch, will be $\frac{1}{2}$ the coefficient for 16,000 lbs. fiber strain.

The coefficients of strength given in the tables furnish an easy means of determining the safe uniformly distributed load on any shape, by simply dividing the coefficient, given for the shape, by the length of the span, in feet; the quotient being the safe uniformly distributed load in lbs. Thus, if it is desired to find the safe uniformly distributed load on a $12^{\prime \prime} \times 40$ lb . I beam on a span of 20 ft ., allowing a maximum fiber strain of $\mathbf{1 6 , 0 0 0} \mathrm{lbs}$. per square inch, it is only necessary to divide the coefficient, 500,100 , given in the table of properties, by 20 ; the quotient being 25,005 , which is the safe load required, in lbs., including the weight of the beam itself. If a section is to be selected to sustain a certain load, for a given length of span, it will only be necessary to obtain the coefficient of strength required and refer to the tables for the section having a coefficient of that value. The coefficient required is obtained by multiplying the uniformly distributed load, in lbs., by the length of span in feet. Thus, if it is desired to find the size of an I beam required to carry a uniformly distributed load of $30,000 \mathrm{lbs}$., including its own weight, on a span 20 ft . between supports, allowing a fiber strain of $16,000 \mathrm{lbs}$. per
square inch, the coefficient required is obtained by multiplying the load, in lbs., by the span, in feet, thus;

$$
C=30,000 \times 20=600,000=\text { Coefficient required }
$$

and by reference to the table of properties of $\mathbf{I}$ beams, it will be found that a $15^{\prime \prime} \mathbf{I}$ beam, weighing $4^{2}$ lbs. per foot, has a coefficient of strength of 611,000 and is sufficient for the purpose.

If the load is not uniformly distributed, but is concentrated at the center of the span, multiply the load by 2 and consider the result as a uniformly distributed load.

If the load is not uniformly distributed, or not concentrated at the center of the span, the bending-moment in foot-lbs. must be obtained; this bending-moment in foot-lbs. multiplied by 8 will give the coefficient required. Formulæ for the bending-moments for most cases occurring in ordinary practice are given on pages 107-1II. The bending-moment will be in foot-lbs., if the lengths are taken in feet.

The section modulus is used to determine the fiber strain per square inch on a beam, or other shape, subjected to bending, by simply dividing the bending-moment expressed in inch-lbs. by the section modulus. The section modulus is also used to guide in the selection of a beam, or other shape, required to sustain a given load. The section modulus required is obtained by dividing the bending moment, in inch-lbs., by the allowable fiber strain per square inch.

The use of the radii of gyration, given in the tables of properties for all sections, is explained in connection with the tables of the strength of columns.

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|  | ${ }_{4}^{18}$ | 3.7 | 1.08 | 0.59 | 0.36 | 0.25 | 2,670 | 0.60 | ${ }_{0.18}$ | 0.18 | 1,920 | 0.42 |
|  | ${ }^{\frac{1}{4}}$ | ${ }_{2}^{3.1}$ | ${ }_{0}^{0.90}$ | -0.54 | 0.23 | ${ }_{0}^{0.19}$ | 2,070 | ${ }^{0.51}$ | 0.12 | 0.14 | 1,490 | 0.37 |
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| ${ }_{1} \times 1 \times 1{ }_{1}$ | ${ }_{1} \frac{3}{68}$ | 1.85 | 0.54 | 0.44 | 0.11 | 0.11 | 1,140 | ${ }_{0}$ | 0.06 | ${ }_{0} 0.07$ | ${ }_{750}$ | ${ }_{0} .31$ |
|  | ${ }^{\frac{3}{15}}$ | ${ }_{0.9}^{1.55}$ | 0.45 0.26 | 0.38 0.29 0.3 | $\xrightarrow{0.064} \begin{aligned} & 0.022 \\ & 0\end{aligned}$ | ${ }_{0}^{0.07} 0$ | - | 0.37 0.29 | $c00310011$ | ${ }_{0}^{0.05}$ |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |


| Size of T, in inches, flange by stem. | Thickness, Inches. | Weight per foot, Pounds. | Area of Section, Square Inches. | Dis., Cen. of Gravity from top, Inches. | Neutral Axis parallel to Flange. |  |  |  | Neutral Axis square to Flange and coincident with Stem. |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Moment of Inertia. | Section Modulus. | Coeff. of Strength. | Radius of Gyration. | Moment of Inertia. | Section Modulus. | Coeff. of Strength. | Radius of Gyration. |
| $\begin{aligned} & 5 \times 3 \\ & 5 \times 3 \end{aligned}$ | ${ }^{\frac{1}{2}}$ | 14.0 11.0 | 4.11 3.24 | 0.76 0.69 | 2.66 2.13 | 1.19 0.92 | 12,630 9,810 | 0.80 0.81 | 5.56 4.25 | 2.22 1.70 | 23,720 18,130 | 1.16 1.14 |
| $5 \times 2 \frac{1}{2}$ | $\frac{1}{2}$ | 13.1 | 3.85 | 0.61 | 1.54 | 0.81 | 8,680 | 0.63 | 5.55 | 2.22 | 23,680 | 1.20 |
| $5 \times 2 \frac{1}{2}$ | $\frac{3}{8}$ | 10.3 | 3.03 | 0.56 | 1.24 | 0.64 | 6,830 | 0.64 | 4.24 | 1.70 | 18,100 | 1.18 |
| $4 \times 3$ | $\frac{1}{2}$ | 11.7 | 3.46 | 0.83 | 2.48 | 1.14 | 12,160 | 0.85 | 2.78 | 1.39 | 15,000 | 0.90 |
| $4 \times 3$ | $\frac{3}{8}$ | 9.2 | 2.70 | 0.78 | 2.00 | 0.90 | 9,600 | 0.86 | 2.10 | 1.05 | 11,200 | 0.88 |
| $4 \times 2$ | $\frac{3}{8}$ | 7.8 | 2.28 | 0.48 | 0.60 | 0.40 | 4,240 | 0.52 | 2.09 | 1.04 | 11,090 | 0.96 |
| $3 \frac{1}{2} \times 3$ |  | 10.8 | 3.18 | 0.88 | 2.43 | 1.15 | 12,260 | 0.88 | 1.88 | 1.07 | 11,400 | 0.77 |
| $3 \frac{1}{2} \times 3$ | $\frac{3}{8}$ | 8.5 | 2.48 | 0.83 | 1.92 | 0.88 | 9,420 | 0.88 | 1.41 | 0.81 | 8,600 | 0.75 |
| $3 \times 2 \frac{1}{2}$ | $\frac{3}{8}$ | 7.1 | 2.08 | 0.71 | 1.12 | 0.62 | 6,660 | 0.73 | 0.89 | 0.59 | 6,330 | 0.65 |
| $3 \times 2 \frac{1}{2}$ | $\frac{5}{16}$ | 6.1 | 1.78 | 0.68 | 0.94 | 0.52 | 5,520 | 0.73 | 0.75 | 0.50 | 5,300 | 0.65 |
| $3 \times 2$ | $\frac{3}{8}$ | 6.4 | 1.88 | 0.54 | 0.56 | 0.38 | 4,100 | 0.55 | 0.88 | 0.58 | 6,180 | 0.69 |
| $3 \times 1 \frac{1}{2}$ | $\frac{3}{8}$ | 5.7 | 1.68 | 0.40 | 0.24 | 0.22 | 2,300 | 0.38 | 0.88 | 0.58 | 6,150 | 0.73 |
| $2 \frac{1}{2} \times 3$ | $\frac{3}{8}$ | 7.1 | 2.08 | 0.95 | 1.72 | 0.84 | 8,950 | 0.91 | 0.52 | 0.42 | 4,430 | 0.50 |
| $2 \frac{1}{2} \times 3$ | $\frac{5}{16}$ | 6.1 | 1.78 | 0.93 | 1.50 | 0.73 | 7,730 | 0.92 | 0.44 | 0.35 | 3,720 | 0.50 |
| $2 \frac{1}{4} \times 1 \frac{1}{4}$ | $\frac{1}{4}$ | 3.1 | 0.90 | 0.32 | 0.10 | 0.11 | 1,150 | 0.33 | 0.25 | 0.23 | 2,400 | 0.53 |
| Coefficients of Strength are calculated for a maximum fiber strain of $16,000 \mathrm{lbs}$. per square inch. |  |  |  |  |  |  |  |  |  |  |  |  |

THE PASSAIC ROLLING MILI. COMPANY. 65

## PROPERTIES OF PASSAIC STEEL ANGLES

OF MAXIMUM AND MINIMUM THICKNESSES AND WEIGHTS. EQUAL LEGS.

|  | Thickness, inches. |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $6 \times 6$ | $\frac{7}{8}$ | 34.0 | 10.03 | 1.87 | 35.3 | 8.17 | 87,100 | 1.87 | 1.20 |
| $6 \times 6$ | $\frac{3}{8}$ | 14.8 | 4.36 | 1.64 | 15.4 | 3.52 | 37,500 | 1.88 | 1.20 |
| $5 \times 5$ | $\frac{3}{4}$ | 24.2 | 7.11 | 1.56 | 17.0 | 4.78 | 51,000 | 1.55 | 1.00 |
| $5 \times 5$ | $\frac{3}{8}$ | 12.3 | 3.61 | 1.39 | 8.74 | 2.42 | 25,800 | 1.56 | 1.00 |
| $4 \times 4$ | $\frac{13}{16}$ | 20.8 | 6.11 | 1.35 | 9.45 | 3.32 | 35,400 | 1.24 | . 80 |
| $4 \times 4$ | $\frac{5}{16}$ | 8.16 | 2.40 | 1.12 | 3.72 | 1.29 | 13,800 | 1.24 | . 80 |
| $3 \frac{1}{2} \times 3 \frac{1}{2}$ | $\frac{5}{8}$ | 13.5 | 3.98 | 1.10 | 4.33 | 1.81 | 19,300 | 1.04 | . 70 |
| $3 \frac{1}{2} \times 3{ }^{\frac{1}{2}}$ | $\frac{5}{16}$ | 7.11 | 2.09 | 0.99 | 2.45 | . 98 | 10,400 | 1.08 | . 70 |
| $3 \times 3$ | $\frac{5}{8}$ | 12.1 | 3.56 | 1.03 | 3.20 | 1.48 | 15,800 | . 94 | . 60 |
| $3 \times 3$ | $\frac{1}{4}$ | 4.9 | 1.44 | 0.84 | 1.24 | . 58 | 6,190 | . 93 | . 60 |
| $2 \frac{1}{2} \times 2 \frac{1}{2}$ | $\frac{1}{2}$ | 7.85 | 2.31 | 0.82 | 1.33 | . 76 | 8,160 | . 76 | . 50 |
| $2 \frac{1}{2} \times 2 \frac{1}{2}$ | $\frac{1}{4}$ | 4.05 | 1.19 | 0.72 | 0.70 | . 40 | 4,270 | . 77 | . 50 |
| $2 \frac{1}{4} \times 2 \frac{1}{4}$ | $\frac{1}{2}$ | 7.17 | 2.11 | 0.78 | 1.04 | . 65 | 6,940 | . 70 | . 45 |
| $2 \frac{1}{4} \times 2 \frac{1}{4}$ | $\frac{3}{16}$ | 2.75 | 0.81 | 0.63 | . 39 | . 24 | 2,590 | . 69 | . 45 |
| $2 \times 2$ | 1 | 6.32 | 1.86 | 0.72 | . 72 | . 51 | 5,440 | . 62 | . 40 |
| $2 \times 2$ | $\frac{1}{16}$ | 2.41 | 0.71 | 0.57 | . 28 | . 19 | 2,030 | . 62 | . 40 |
| $1 \frac{3}{4} \times 1 \frac{3}{4}$ | $\frac{7}{16}$ | 4.72 | 1.39 | 0.61 | . 39 | . 32 | 3,450 | . 52 | . 35 |
| $1 \frac{3}{4} \times 1 \frac{3}{4}$ | $\frac{3}{16}$ | 2.11 | 0.62 | 0.51 | . 18 | . 14 | 1,490 | . 54 | . 35 |
| $1 \frac{1}{2} \times 1 \frac{1}{2}$ | $\frac{3}{8}$ | 3.33 | 0.98 | 0.51 | . 19 | . 19 | 2,000 | . 44 | . 30 |
| $1 \frac{1}{2} \times 1 \frac{1}{2}$ | $\frac{3}{16}$ | 1.80 | 0.53 | 0.44 | . 110 | . 104 | 1,110 | . 46 | . 30 |
| $1 \frac{1}{4} \times 1 \frac{1}{4}$ | $\frac{5}{16}$ | 2.55 | 0.75 | 0.46 | . 123 | . 134 | 1,370 | . 40 | . 25 |
| $1 \frac{1}{4} \times 1 \frac{1}{4}$ | $\frac{1}{8}$ | 1.02 | 0.30 | 0.35 | . 044 | . 049 | 525 | . 38 | . 25 |
| $1 \times 1$ | $\frac{1}{4}$ | 1.57 | 0.46 | 0.36 | . 045 | . 064 | 682 | . 31 | . 20 |
| $1 \times 1$ | $\frac{1}{8}$ | 0.78 | 0.23 | 0.30 | . 022 | . 031 | 330 | . 31 | . 20 |
| $\frac{7}{8} \times \frac{7}{8}$ | $\frac{3}{16}$ | 0.99 | 0.29 | 0.29 | . 019 | . 033 | 352 | . 26 | . 175 |
| $\frac{7}{8} \times \frac{7}{8}$ | $\frac{1}{8}$ | 0.68 | 0.20 | 0.25 | . 014 | . 022 | 240 | . 27 | . 175 |
| $\frac{3}{4} \times \frac{3}{4}$ | $\frac{3}{16}$ | 0.85 | 0.25 | 0.26 | . 012 | . 024 | 256 | . 22 | . 15 |
| $\frac{3}{4} \times \frac{3}{4}$ | $\frac{1}{8}$ | 0.58 | 0.17 | 0.23 | . 009 | . 017 | 181 | . 23 | . 15 |

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THE PASSAIC ROLLING MILL COMPANY.
Neutral Axis Parallel to Shorter Flange.


## AREAS

OF PASSAIC STEEL ANGLES.

| Size of Angle, in Inches. | Areas, in Square Inches, for different Thicknesses. |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\frac{5}{16}{ }^{\prime \prime}$ | $3^{\frac{3}{8}}$ | $\frac{7111}{15}$ | $\frac{1}{2}{ }^{\prime \prime}$ | $\frac{9}{16}$ | $\frac{5}{8 \prime}$ | $\frac{11}{16}{ }^{\prime \prime}$ | $\frac{3}{4 \prime}$ | $\frac{1311}{10^{\prime \prime}}$ | $\frac{711}{8 \prime}$ |
| $6 \times 6$ |  | 4.36 | 5.11 | 5.86 | 6.61 | 7.36 | 7.78 | 8.52 | 9.28 | 10.03 |
| $6 \times 4$ |  | 3.61 | 4.23 | 4.86 | 5.48 | 5.86 | 6.48 | 7.11 | 7.73 | 8.34 |
| $5 \times 5$ |  | 3.61 | 4.23 | 4.86 | 5.48 | 5.86 | 6.48 | 7.11 |  |  |
| $5 \times 3 \frac{1}{2}$ |  | 3.05 | 3.58 | 4.11 | 4.64 | 4.92 | 5.45 | 5.98 |  |  |
| $5 \times 3$ | 2.40 | 2.90 | 3.31 | 3.81 | 4.18 | 4.68 | 5.18 | 5.68 |  |  |
| $4 \frac{1}{2} \times 3$ | 2.25 | 2.71 | 3.09 | 3.56 | 4.03 | 4.30 | 4.76 | 5.23 |  |  |
| $4 \times 4$ | 2.40 | 2.90 | 3.31 | 3.81 | 4.31 | 4.61 | 5.11 | 5.61 | 6.11 |  |
| $4 \times 3 \frac{1}{2}$ | 2.25 | 2.71 | 3.09 | 3.56 | 4.03 | 4.30 | 4.76 | 5.23 |  |  |
| $4 \times 3$ | 2.09 | 2.53 | 2.87 | 3.31 | 3.75 | 3.98 |  |  |  |  |
| $3 \frac{1}{2} \times 3 \frac{1}{2}$ | 2.09 | 2.53 | 2.87 | 3.25 | 3.69 | 3.98 |  |  |  |  |
| $3{ }_{\frac{1}{2}} \times 3$ | 1.93 | 2.30 | 2.71 | 3.00 | 3.41 | 3.67 |  |  |  |  |
| Size of Angle, in Inches. | Areas, in Square Inches, for different Thicknesses. |  |  |  |  |  |  |  |  |  |
|  | ${ }^{\frac{1}{8}}{ }^{\prime \prime}$ | ${ }^{3} 111$ | ${ }^{1 \prime \prime}$ | $\frac{5}{16}$ | ${ }^{311}$ | ${ }^{7} 111$ | $\frac{1}{2}{ }^{\prime \prime}$ | $\frac{9}{16}$ | $5^{\prime \prime}$ | $\frac{11}{16}$ |
| $3 \frac{1}{2} \times 2 \frac{1}{\frac{1}{2}}$ |  |  | 1.44 | 1.81 | 2.11 | 2.48 | 2.75 | 3.13 |  |  |
| 3 $\times 3$ <br> 3 $\times 2$ <br> 3 $\times 2$ |  |  | 1.44 | 1.78 | 2.15 | 2.43 | 2.81 | 3.18 | 3.56 |  |
|  |  |  | 1.31 | 1.66 | 1.92 | 2.27 | 2.50 | 2.84 |  |  |
|  |  |  | 1.19 | 1.50 | 1.73 | 2.04 | 2.25 |  |  |  |
| $2 \frac{1}{2} \times 2 \frac{1}{2}$ <br> $2 \frac{1}{2} \times 2^{2}$ <br> 2 |  |  | 1.19 | 1.46 | 1.78 | 2.00 | 2.31 |  |  |  |
|  |  | . 81 | 1.09 | 1.31 | 1.59 | 1.89 | 2.18 |  |  |  |
| $\begin{aligned} & 2 \frac{1}{2 \frac{1}{4}} \times 2 \frac{1}{4} \\ & 2 \frac{1}{4} \times 1 \frac{1}{2} \end{aligned}$ |  | . 81 | 1.06 | 1.34 | 1.55 | 1.83 | 2.11 |  |  |  |
|  |  | . 67 | . 90 | 1.07 |  |  |  |  |  |  |
| $\begin{aligned} & 2 \times 2 \\ & 2 \times 1 \frac{3}{4} \end{aligned}$ |  | . 71 | . 94 | 1.19 | 1.36 | 1.61 | 1.86 |  |  |  |
|  |  | . 67 | . 90 | 1.07 |  |  |  |  |  |  |
|  | . 30 | $\begin{array}{r} .62 \\ .53 \end{array}$ | . 81 | $\begin{array}{r} 1.03 \\ .87 \\ .72 \end{array}$ | $\begin{array}{r} 1.17 \\ .98 \end{array}$ | 1.39 |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |
|  |  | . 45 | . 56 |  |  |  |  |  |  |  |
| $1 \frac{1}{4} \times 1{ }^{\frac{1}{4}}$ | . 30 | . 43 | . 59 . 75 |  |  |  |  |  |  |  |
| $1 \times 1$ | . 23 | . 34 | . 46 |  |  |  |  |  |  |  |
|   <br> 7  <br> $\frac{7}{8}$ $\times$ <br> $\frac{7}{4}$  <br> $\times$  | . 20 | 29 |  |  |  |  |  |  |  |  |
| $\frac{3}{4} \times \frac{3}{4}$ | . 17 | . 25 |  |  |  |  |  |  |  |  |

## WEIGHTS <br> OF PASSAIC STEEL ANGLES.



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| Depth | Width | Thick- | Weight | Area | Neutral Axis perpendicular to Web. |  |  |  | Neutral Axis coincident with Web. |  |  |  | Least <br> Radius of Gyration, neut. axis diagonal. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Web, Ins. | of Flange, Ins. | ness of Metal, Ins. | per <br> Foot, <br> Lbs. | Section, Sq. Ins. | Mom't of Inertia. | Section Modulus. | Rad. of Gyration. | Coeff. of Strength. | Mom't of Inertia. | Section Modulus. | Rad. of Gyration. | Coeff. of Strength. |  |
| 6 | $3 \frac{1}{2}$ | $\frac{3}{8}$ | 15.6 | 4.59 | 25.32 | 8.44 | 2.35 | 90,000 | 9.11 | 2.75 | 1.41 | 67,500 | 0.83 |
| $6_{16}^{1}$ | 316 | $\frac{7}{16}$ | 18.3 | 5.39 | 29.80 | 9.83 | 2.35 | 104,800 | 10.95 | 3.27 | 1.43 | 78,600 | 0.84 |
| $6 \frac{1}{8}$ | $3 \frac{5}{8}$ | $\frac{1}{2}$ | 21.0 | 6.19 | 34.36 | 11.22 | 2.36 | 119,700 | 12.87 | 3.81 | 1.44 | 89,800 | 0.84 |
| 6 | $3 \frac{1}{2}$ | $\frac{9}{16}$ | 22.7 | 6.63 | 34.64 | 11.55 | 2.28 | 123,200 | 12.59 | 3.91 | 1.37 | 92,400 | 0.81 |
| $6_{1}^{\frac{1}{6}}$ | $3 \frac{9}{16}$ | $\frac{5}{8}$ | 25.4 | 7.46 | 38.86 | 12.82 | 2.28 | 136,700 | 14.42 | 4.43 | 1.39 | 102,600 | 0.82 |
| $6 \frac{1}{8}$ | $3 \frac{5}{5}$ | $\frac{1}{1} \frac{1}{6}$ | 28.0 | 8.25 | 43.18 | 14.10 | 2.29 | 150,400 | 16.34 | 4.98 | 1.41 | 112,800 | 0.84 |
|  | $3 \frac{1}{2}$ | $\frac{3}{4}$ | 29.3 | 8.63 | 42.12 | 14.04 | 2.21 | 149,800 | 15.44 | 4.94 | 1.34 | 112,300 | 0.81 |
| $6 \frac{1}{16}$ | $3{ }_{16}{ }^{9}$ | $\frac{13}{1} \frac{3}{6}$ | 32.0 | 9.40 | 46.13 | 15.22 | 2.22 | 162,300 | 17.27 | 5.47 | 1.36 | 121,800 | 0.82 |
|  | $3 \frac{5}{8}$ | $\frac{7}{8}$ | 34.6 | 10.17 | 50.22 | 16.40 | 2.22 | 174,900 | 19.18 | 6.02 | 1.37 | 131,200 | 0.83 |
|  | $3 \frac{1}{4}$ | $\sqrt{\frac{5}{16}}$ | 11.6 | 3.40 | 13.36 | 5.34 | 1.98 | 57,000 | 6.18 | 2.00 | 1.35 | 42,700 | 0.75 |
| $5-\frac{1}{6}$ | $3{ }_{16}^{5}$ | $\frac{3}{8}$ | 13.9 | 4.10 | 16.18 | 6.39 | 1.99 | 68,200 | 7.65 | 2.45 | 1.37 | 51,100 | 0.76 |
| $5 \frac{1}{8}$ | $3{ }^{3}$ | $\frac{7}{16}$ | 16.4 | 4.81 | 19.07 | 7.44 | 1.99 | 79,400 | 9.20 | 2.92 | 1.38 | 59,500 | 0.77 |
|  |  |  | 17.8 | 5.25 | 19.19 | 7.68 | 1.91 | 81,900 | 9.05 | 3.02 | 1.31 | 61,400 | 0.74 |
| $5 \frac{1}{16}$ | $3 \frac{5}{16}$ | $\begin{array}{r} 2 \\ -9 \end{array}$ | 20.2 | 5.94 | 21.83 | 8.62 | 1.91 | 91,900 | 10.51 | 3.47 | 1.33 | 69,000 | 0.75 |
| $5 \frac{1}{8}$ | $3 \frac{3}{8}$ | $\frac{5}{8}$ | 22.6 | 6.64 | 24.53 | 9.57 | 1.92 | 102,100 | 12.06 | 3.94 | 1.35 | 76,600 | 0.76 |
|  |  |  | 23.7 | 6.96 | 23.68 | 9.47 | 1.84 | 101,000 | 11.37 | 3.91 | 1.28 |  | 0.73 |
| $\begin{aligned} & 5_{1}^{\frac{1}{16}} \\ & 51 \end{aligned}$ | $3 \frac{5}{16}$ | ${ }^{\frac{3}{4}}$ | 26.0 | 7.64 | 26.16 | 10.34 | 1.85 | 110,300 | 12.83 | 4.37 | $1.30$ | $82,700$ | 0.75 |
|  | $3 \frac{3}{8}$ | $\frac{13}{16}$ | 28.3 | 8.33 | 29.31 | 11.44 | 1.88 | 122,000 | 14.36 | 4.84 | 1.31 | 91,500 | 0.76 |
| Coefficients are calculated for a maximum fiber strain of $16,000 \mathrm{lbs}$. per square inch. |  |  |  |  |  |  |  |  |  |  |  |  |  |



## EXPLANATION OF TABLES ON SAFE LOADS.

The following tables give the safe uniformly distributed loads, in tons of $2,000 \mathrm{lbs}$., on Passaic Structural Shapes calculated for a maximum fiber strain of $16,000 \mathrm{lbs}$. per square inch. The loads given in the tables include the weights of the shapes, which must be deducted from the tabular loads in order to obtain the net superimposed loads which the shapes will carry.

Safe loads are given for the principal weights of $\mathbf{I}$ beams usually rolled. The safe loads for intermediate or heavier weights of beams than those tabulated, can be obtained by the use of the separate column of corrections given for each size, which states the increase of safe load for each additional lb. increase in the weight per foot of the beam.

The safe loads of channels are tabulated only for the minimum weights. A separate column for each depth of channel gives the additional safe load for each lb . per foot increase in the weight of the channel, by the use of which the safe loads on the heavier weights of channels may be obtained.

The safe loads for Tees are given for all weights rolled.
The safe loads for Angles are given only for the minimum and maximum weights. The safe loads for intermediate weights may be obtained approximately by proportion.

The safe loads for $\mathbf{Z}$ Bars are given for all the weights rolled.

It is assumed in these tables that the compression flanges of the beams or shapes are secured against yielding sideways. They should be held in position at distances not exceeding 20 times the width of the flange, otherwise the allowable loads should be reduced according to the following table:

BEAMS UNSUPPORTED SIDEWAYS.

| Unsupported Length of Beam. | Greatest Safe Load. | Unsupported Length of Beam. | Greatest Safe Load. |
| :---: | :---: | :---: | :---: |
| $\begin{aligned} & 20 \times \text { flange width. } \\ & 30 " / " / " \\ & 40 \text { " " " } \end{aligned}$ | $$ | $\begin{aligned} & 50 \times \text { flange width. } \\ & 60 / " / 2 \\ & 70 " / " \end{aligned}$ | 0.7 tabular load. $\left\lvert\, \begin{array}{lll} 0.6 & \prime \prime & " \\ 0.5 & \prime \prime \end{array}\right.$ |

Deflection Coefficients are given for all the shapes, by the use of which the deflections, under the tabular loads, can be obtained by simply multiplying the Deflection Coefficient of the shape by the square of the span, in feet; the result being the deflection in inches. Thus, the deflection of a $15^{\prime \prime} \times 42$ lb . I beam on a span of 20 feet, fully loaded, is obtained by multiplying the Deflection Coefficient (.OOIIO3) by $\overline{20}^{2}$; the result being 0.44, which is the deflection in inches, or about ${ }_{7}^{7}{ }^{7}$ ".

Beams used in floors should not only be strong enough to carry the superimposed loads, but also sufficiently rigid to prevent vibration. For beams carrying plastered ceilings, if the deflection exceeds $\frac{1}{360}$ of the distance between supports, or $\frac{1}{30}$ of an inch per foot of span, there is danger of cracking the plaster. This limit is indicated in the tables by keavy cross lines beyond which the beams should not be used if intended to carry plastered ceilings, unless the allowable loads given in the tables are reduced in the following manner:
Let $\triangle$ = deflection coefficient for the shape.
$\mathrm{L}=$ limiting span, in feet, at which the shape, fully loaded, has a deflection of $\frac{1}{360}$ of span.
$L^{\prime}=$ given span, in feet.
$\mathrm{W}^{\prime}=$ tabular safe load for span $\mathrm{L}^{\prime}$.
$\mathrm{W}^{\prime \prime}=$ load on span $\mathrm{L}^{\prime}$ producing deflection of $\frac{1}{360}$ of span.
Then,

$$
\mathrm{L}=\frac{1}{30 \triangle},(1) ; \mathrm{W}^{\prime \prime}=\frac{\mathrm{W}^{\prime}}{30 \triangle \mathrm{~L}^{\prime}},(2) ; \mathrm{W}^{\prime \prime}=\frac{\mathrm{L}}{\mathrm{~L}^{\prime}} \mathrm{W}^{\prime},(3)
$$

Thus, if it is desired to find the load on a $10^{\prime \prime} \times 25 \mathrm{lb}$. I beam on a span of 30 ft ., which will produce a deflection of only $\frac{1}{360}$ of the span; the safe load, 4.35 tons, given in the table for a span of 30 feet, must be reduced by formula (3) as follows:

$$
\mathrm{W}^{\prime \prime}=\frac{20}{30} \times 4.35=2.90 \text { tons. }
$$

It may generally be assumed that the above limit of deflection is not exceedecl, both for rolled and built beams, unless the depth of the beam is less than $\frac{1}{2+}$ of the span. It should be noted, however, that some local building ordinances provide that no beam shall be of less depth than $\frac{1}{\chi_{0}}$ of the span.

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# SAFE LOADS, UNIFORMLY DISTRIBUTED, FOR PASSAIC STEEL I BEAMS, 

In Tons of 2000 Lbs.,
beams being secured against yielding sideways.

|  | $20^{\prime \prime}$ I |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 90 | 85 | 80 | 75 | 70 | 65 |  |
|  | Lbs. | Lbs. | Lbs. | Lbs. | Lbs. | Lbs. |  |
|  | per | per | per | per | per | per |  |
|  | Foot. | Foot. | Foot. | Foot. | Foot. | Foot. |  |
| 10 | 80.3 | 74.3 | 71.7 | 66.5 | 63.9 | 61.3 | 0.52 |
| 11 | 73.0 | 67.6 | 65.2 | 60.5 | 58.1 | 55.7 | 0.48 |
| 12 | 66.9 | 62.0 | 59.8 | 55.4 | 53.2 | 51.0 | 0.44 |
| 13 | 61.8 | 57.2 | 55.2 | 51.2 | 49.1 | 47.1 | 0.40 |
| 14 | 57.4 | 53.1 | 51.2 | 47.5 | 45.6 | 43.8 | 0.37 |
| 15 | 53.6 | 49.6 | 47.8 | 44.3 | 42.6 | 40.9 | 0.35 |
| 16 | 50.2 | 46.5 | 44.8 | 41.6 | 39.9 | 38.3 | 0.33 |
| 17 | 47.3 | 43.7 | 42.2 | 39.1 | 37.6 | 36.0 | 0.31 |
| 18 | 44.6 | 41.3 | 39.9 | 36.9 | 35.5 | 34.1 | 0.29 |
| 19 | 42.3 | 39.1 | 37.8 | 35.0 | 33.6 | 32.3 | 0.28 |
| 20 | 40.2 | 37.2 | 35.9 | 33.3 | 31.9 | 30.7 | 0.26 |
| 21 | 38.3 | 35.4 | 34.2 | 31.7 | 30.4 | 29.2 | 0.25 |
| 22 | 36.5 | 33.8 | 32.6 | 30.2 | 29.0 | 27.8 | 0.24 |
| 23 | 34.9 | 32.3 | 31.2 | 28.9 | 27.8 | 26.6 | 0.23 |
| 24 | 33.5 | 31.0 | 29.9 | 27.7 | 26.6 | 25.5 | 0.22 |
| 25 | 32.1 | 29.7 | 28.7 | 26.6 | 25.6 | 24.5 | 0.21 |
| 26 | 30.9 | 28.6 | 27.6 | 25.6 | 24.6 | 23.6 | 0.20 |
| 27 | 29.8 | 27.5 | 26.6 | 24.6 | 23.7 | 22.7 | 0.19 |
| 28 | 28.7 | 26.6 | 25.6 | 23.8 | 22.8 | 21.9 | 0.19 |
| 29 | 27.7 | 25.6 | 24.7 | 22.9 | 22.0 | 21.2 | 0.18 |
| 30 | 26.8 | 24.8 | 23.9 | 22.2 | 21.3 | 20.5 | 0.17 |
| 31 | 25.9 | 24.0 | 23.1 | 21.5 | 20.6 | 19.8 | 0.17 |
| 32 | 25.1 | 23.2 | 22.4 | 20.8 | 20.0 | 19.2 | 0.16 |
| 33 | 24.3 | 22.5 | 21.7 | 20.2 | 19.4 | 18.6 | 0.16 |
| 34 | 23.6 | 21.9 | 21.1 | 19.6 | 18.8 | 18.1 | 0.15 |
| 35 | 23.0 | 21.2 | 20.5 | 19.0 | 18.3 | 17.6 | 0.15 |
| 36 | 22.3 | 20.7 | 19.9 | 18.5 | 17.7 | 17.1 | 0.15 |
| 37 | 21.7 | 20.1 | 19.4 | 18.0 | 17.3 | 16.5 | 0.14 |
| 38 | 21.1 | 19.6 | 18.9 | 17.5 | 16.8 | 16.1 | 0.14 |
| 39 | 20.6 | 19.1 | 18.4 | 17.1 | 16.4 | 15.7 | 0.13 |
| 40 | 20.1 | 18.6 | 17.9 | 16.6 | 16.0 | 15.3 | 0.13 |

Deflection Coefficient . 000828
Safe loads given include weight of beam. Maximum fiber strain, $\mathbf{1 6 , 0 0 0}$ lbs. per square inch. Deflection of beam, in inches, under tabular load equals the product of the Deflection Coefficient by the square of the span, in feet.

THE PASSAIC ROLLING MILL COMPANY. 75

## SAFE LOADS, UNIFORMLY DISTRIBUTED, FOR PASSAIC STEEL I BEAMS,

In Tons of 2000 Lbs.,
BEAMS BEING SECURED AGAINST YIELDING SIDEWAYS.

|  | $18^{\prime \prime} \mathrm{I}$ |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 80 | 75 | 70 | 65 | 60 | 55 |  |
|  | Lbs. | Lbs. | Lbs. | Lbs. | Lbs. | Lbs. |  |
|  | per Foot | per Foot. | per Foot. | per Foot. | per <br> Foot. | per Foot. |  |
| 10 | 67.0 | 64.7 | 57.7 | 52.5 | 50.2 | 47.8 | 0.47 |
| 11 | 60.9 | 58.8 | 52.4 | 47.7 | 45.6 | 43.5 | 0.43 |
| 12 | 55.9 | 53.9 | 48.1 | 43.8 | 41.8 | 39.8 | 0.39 |
| 13 | 51.6 | 49.8 | 44.4 | 40.4 | 38.6 | 36.8 | 0.36 |
| 14 | 47.9 | 46.2 | 41.2 | 37.5 | 35.8 | 34.2 | 0.34 |
| 15 | 44.7 | 43.1 | 38.4 | 35.0 | 33.4 | 31.9 | 0.31 |
| 16 | 41.9 | 40.4 | 36.0 | 32.8 | 31.4 | 29.9 | 0.29 |
| 17 | 39.4 | 38.1 | 33.9 | 30.9 | 29.5 | 28.1 | 0.28 |
| 18 | 37.3 | 35.9 | 32.0 | 29.2 | 27.9 | 26.6 | 0.26 |
| 19 | 35.3 | 34.1 | 30.4 | 27.6 | 26.4 | 25.2 | 0.25 |
| 20 | 33.5 | 32.4 | 28.8 | 26.3 | 25.1 | 23.9 | 0.24 |
| 21 | 31.9 | 30.8 | 27.5 | 25.0 | 23.9 | 22.8 | 0.22 |
| 22 | 30.5 | 29.4 | 26.2 | 23.9 | 22.8 | 21.7 | 0.21 |
| 23 | 29.1 | 28.1 | 25.1 | 22.8 | 21.8 | 20.8 | 0.20 |
| 24 | 27.9 | 27.0 | 24.0 | 21.9 | 20.9 | 19.9 | 0.20 |
| 25 | 26.8 | 25.9 | 23.1 | 21.0 | 20.1 | 19.1 | 0.19 |
| 26 | 25.8 | 25.0 | 22.2 | 20.2 | 19.3 | 18.4 | 0.18 |
| 27 | 24.8 | 24.0 | 21.4 | 19.4 | 18.6 | 17.7 | 0.17 |
| 28 | 24.0 | 23.1 | 20.6 | 18.8 | 17.9 | 17.1 | 0.17 |
| 29 | 23.1 | 22.3 | 19.9 | 18.1 | 17.3 | 16.5 | 0.16 |
| 30 | 22.4 | 21.6 | 19.2 | 17.5 | 16.7 | 15.9 | 0.16 |
| 31 | 21.6 | 20.9 | 18.6 | 17.0 | 16.2 | 15.4 | 015 |
| 32 | 21.0 | 20.2 | 18.0 | 16.4 | 15.7 | 14.9 | 0.15 |
| 33 | 20.3 | 19.6 | 17.5 | 15.9 | 15.2 | 14.5 | 0.14 |
| 34 | 19.7 | 19.0 | 17.0 | 15.5 | 14.8 | 14.1 | 0.14 |
| 35 | 19.2 | 18.5 | 16.5 | 15.0 | 14.3 | 13.7 | 0.13 |
| 36 | 18.6 | 18.0 | 16.0 | 14.6 | 13.9 | 13.3 | 0.13 |
| 37 | 18.1 | 17.5 | 15.6 | 14.2 | 13.6 | 12.9 | 0.13 |
| 38 | 17.7 | 17.0 | 15.2 | 13.8 | 13.2 | 12.6 | 0.12 |
| 39 | 17.2 | 16.6 | 14.8 | 13.5 | 12.9 | 12.3 | 0.12 |
| 40 | 16.8 | 16.2 | 14.4 | 13.1 | 12.5 | 12.0 | 0.12 |

Deflection Coefficient, . 000920
Safe loads given include weight of heam. Maximum fiber strain, 16,000 lbs. per square inch. Deflection of beam, in inches, under tabular load equals the product of the Deflection Coefficient by the square of the span, in feet.

# SAFE LOADS, UNIFORMLY DISTRIBUTED, FOR PASSAIC STEEL I BEAMS, 

In Tons of 2000 Lbs.,

BEAMS BEING SECURED AGAINST YIELDING SIDEWAYS.

|  | $15^{\prime \prime} \mathrm{I}$ |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 80 | 75 | 70 | 65 | 6 | 55 |  |  |  |  |
|  |  | Lbs. |  | bs. | Lbs. |  |  |  |  |  |
|  | Ft. | ${ }_{\text {per }}$ | $\stackrel{\mathrm{per}}{\mathrm{Ft}}$ | Ft. | per | Per | ${ }_{\text {per }}$ | per Ft. | ${ }_{\text {per }}^{\text {per }}$ |  |
| 10 | 53.2 | 51.2 | 49.3 | 47.3 | 45.4 | 39.6 | 37.7 | 31.7 | 30.6 | 0.39 |
| 11 | 48.3 | 46.6 | 44.8 | 43.0 | 41.2 | 36.0 | 34.2 | 28.8 | 27.8 | 0.36 |
| 12 | 44.3 | 42.7 | 41.1 | 39.4 | 37.8 | 33.0 | 31.4 | 26.4 | 25.4 | 0.33 |
| 13 | 40.9 | 39.4 | 37.9 | 36.4 | 34.9 | 30.5 | 29.0 | 24.4 | 23.5 | 0.30 |
| 14 | 38.0 | 36.6 | 35.2 | 33.8 | 32.4 | 28.3 | 26.9 | 22.7 | 21.8 | 0.28 |
| 15 | 35.5 | 34.2 | 32.8 | 31.5 | 30.2 | 26.4 | 25.1 | 21.1 | 20.4 | 0.26 |
| 16 | 33.2 | 32.0 | 30.8 | 29.6 | 28.3 | 24.8 | 23.5 | 19.8 | 19.2 | 0.25 |
| 17 | 31.3 | 30.1 | 29.0 | 27.8 | 26.7 | 23.3 | 22.2 | 18.7 | 17.9 | 0.23 |
| 18 | 29.5 | 28.5 | 27.4 | 26.3 | 25.2 | 22.0 | 20.9 | 17.6 | 17.0 | 0.22 |
| 19 | 27.9 | 27.0 | 25.9 | 24.9 | 23.9 | 20.9 | 19.8 | 16.7 | 16.1 | 0.21 |
| 20 | 26.6 | 25.6 | 24.6 | 23.7 | 22.7 | 19.8 | 18.8 | 15.9 | 15.3 | 20 |
| 21 | 25.3 | 24.4 | 23.5 | 22.5 | 21.6 | 18.9 | 17.9 | 15.1 | 14 | 0.19 |
| 22 | 24.2 | 23.3 | 22.4 | 21.5 | 20.6 | 18.0 | 17.1 | 14.4 | 13.9 | 0.18 |
| 23 | 23.1 | 22.3 | 21.4 | 20.6 | 19.7 | 17.2 | 16.4 | 13.8 | 13.3 | 0.17 |
| 24 | 22.2 | 21.3 | 20.6 | 19.7 | 18.9 | 16.5 | 15.7 | 13.2 | 12.8 | 0.16 |
| 25 | 21.3 | 20.5 | 19.7 | 18.9 | 18.1 | 15.8 | 15.1 | 12.7 | 12.3 | 0.16 |
| 26 | 20.5 | 19.7 | 19.0 | 18.2 | 17.4 | 15.2 | 14.5 | 12.2 | 11.8 | 0.15 |
| 27 | 19.7 | 19.0 | 18.2 | 17.5 | 16.8 | 14.7 | 14.0 | 11.7 | 11.4 | 0.15 |
| 28 | 19.0 | 18.3 | 17.6 | 16.9 | 16.2 | 14.2 | 13.5 | 11.3 | 10 | 0.14 |
| 29 | 18.3 | 17.7 | 17.0 | 16. | 15.6 | 13. | 13.0 | 10 | 10 | 0.14 |
| 30 | 17.8 | 17.1 | 16.4 | 15.8 | 15.1 | 13.2 | 12.6 | 10.6 | 10.2 | 0.13 |
| 31 | 17.2 | 16.5 | 15.9 | 15.3 | 14.6 | 12.8 | 12.2 | 10.2 | 9.86 | 0.13 |
| 32 | 16.6 | 16.0 | 15.4 | 14.8 | 14.2 | 12.4 | 11.8 | 9.92 | 9.56 | 0.13 |
| 33 | 16.1 | 15.5 | 14.9 | 14.3 | 13.7 | 12.0 | 11.4 | 9.61 | 9.26 | 0.12 |
| 34 | 15.6 | 15.1 | 14.5 | 13.9 | 13.3 | 11.7 | 11.1 | 9.33 | 8.98 | 0.11 |
| 35 | 15.2 | 14.6 | 14.1 | 13.5 | 13.0 | 11.3 | 10.8 | 9.06 | 8.73 | 0.11 |
| 36 | 14.8 | 14.2 | 13.7 | 13.1 | 12.6 | 11.0 | 10.5 | 8.8 | 8.49 | 0.11 |
| 37 | 14.4 | 13.8 | 13.3 | 12.8 | 12.3 | 10.7 | 10.2 | 8.57 | 8.26 | 0.11 |
| 38 | 14.0 | 13.5 | 13.0 | 12.4 | 11.9 | 10.4 | 9.91 | 8.35 | 8.04 | 0.10 |
| 39 | 13.6 | 13.1 | 12.6 | 12.1 | 11.6 | 10.2 | 9.66 | 8.13 | 7.83 | 0.10 |
| 40 | 13.3 | 12.8 | 12.3 | 11.8 | 11.3 | 9.90 | 9.42 | 7.93 | 7.64 | 0.10 |

Deflection Coefficient . 001103
Safe loads given include weight of beam. Maximum fiber strain, $16,000 \mathrm{lbs}$. per square inch. Deflection of beam, in inches, under tabular load, equals the product of the Deflection Coefficient by the square of the span, in feet.

THE PASSAIC ROLLING MILL COMPANY. 77

SAFE LOADS, UNIFORIILY DISTRIBUTED, FOR PASSAIC STEEL I BEAMS,

In Tons or 2000 Lbs.,

beams being sectred against ytelding sideways.

| ¢ | $12^{\prime \prime} \mathrm{I}$ |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\left\|\begin{array}{c} E \\ \vdots \\ \vdots \\ 0 \\ 0 \end{array}\right\|$ | $\begin{gathered} 65 \\ \text { Lbs. } \\ \text { perFt. } \end{gathered}$ | $\begin{gathered} 60 \\ \begin{array}{c} \text { Lbs. } \\ \text { per } \end{array} \text {. } \end{gathered}$ | $\underset{\substack{55 \\ \text { Lbs. } \\ \text { per } \\ \hline}}{ }$ | $\begin{gathered} 50 \\ \text { Lbs. } \\ \text { per } \mathrm{Ft} . \end{gathered}$ | $\begin{gathered} 45 \\ \text { Lbs. } \\ \text { per } \end{gathered}$ | $\begin{gathered} 40 \\ \text { Lbs. } \\ \text { per Ft. } \end{gathered}$ | $\begin{gathered} 35 \\ \text { L.bs. } \\ \text { per } \mathrm{Ft} . \end{gathered}$ | $\begin{aligned} & 311 / 2 \\ & \text { Lbs. } \\ & \text { per } \mathrm{Ft.} \end{aligned}$ |  |
| 8 | 43.7 | 41.8 | 39.8 | 35.2 | 33.2 | 31.3 | 25.9 | 24.5 | 0.39 |
| - | 38.9 | 37.1 | 35.4 | 31.2 | 29.5 | 27.8 | 23.0 | 21.8 | 0.35 |
| 10 | 35.0 | 33.4 | 31.8 | 28.1 | 26.6 | 25.0 | 20.7 | 19.6 | 0.31 |
| 11 | 31.8 | 30.4 | 28.8 | 25.6 | 24.2 | 22.7 | 18.8 | 17.9 | 0.29 |
| 12 | 29.2 | 27.8 | 26.5 | 23.5 | 22.1 | 20.8 | 17.3 | 16.4 | 0.26 |
| 13 | 26.9 | 25.7 | 24.5 | 21.6 | 20.4 | 19.2 | 15.9 | 15.1 | 0.24 |
| 14 | 25.0 | 23.9 | 22.8 | 20.1 | 19.0 | 17.9 | 14.8 | 14.0 | 0.22 |
| 15 | 23.3 | 22.3 | 21.2 | 18.8 | 17.7 | 16.7 | 13.8 | 13.1 | 0.21 |
| 16 | 21.9 | 20.9 | 19.9 | 17.6 | 16.6 | 15.6 | 12.9 | 12.3 | 0.20 |
| 17 | 20.6 | 19.7 | 18.7 | 16.6 | 15.6 | 14.7 | 12.2 | 11.5 | 0.18 |
| 18 | 19.4 | 18.6 | 17.7 | 15.6 | 14.8 | 13.9 | 11.5 | 10.9 | 0.17 |
| 19 | 18.4 | 17.6 | 16.8 | 14.8 | 14.0 | 13.2 | 10.9 | 10.3 | 0.17 |
| 20 | 17.5 | 16.7 | 15.9 | 14.1 | 13.3 | 12.5 | 10.4 | 9.80 | 0.16 |
| 21 | 16.7 | 15.9 | 15.2 | 13.4 | 12.7 | 11.9 | 9.86 | 9.33 | 0.15 |
| 22 | 15.9 | 15.2 | 14.4 | 12.8 | 12.1 | 11.4 | 9.41 | 8.91 | 0.14 |
| 23 | 15.2 | 14.5 | 13.8 | 12.2 | 11.6 | 10.9 | 9.00 | 8.52 | 0.14 |
| 24 | 14.6 | 13.9 | 13.3 | 11.7 | 11.1 | 10.4 | 8.63 | 8.16 | 0.13 |
| 25 | 14.0 | 13.4 | 12.7 | 11.3 | 10.6 | 10.0 | 8.28 | 7.83 | 0.13 |
| 26 | 13.5 | 12.9 | 12.2 | 10.8 | 10.2 | 9.62 | 7.96 | 7.54 | 0.12 |
| 27 | 13.0 | 12.4 | 11.8 | 10.4 | 9.84 | 9.26 | 7.67 | 7.26 | 0.12 |
| 28 | 12.5 | 11.9 | 11.4 | 10.1 | 9.49 | 8.93 | 7.40 | 7.00 | 0.11 |
| 29 | 12.1 | 11.5 | 11.0 | 9.70 | 9.16 | 8.62 | 7.14 | 6.76 | 0.11 |
| 30 | 11.7 | 11.1 | 10.6 | 9.38 | 8.86 | 8.34 | 6.90 | 6.54 | 0.10 |
| 31 | 11.3 | 10.8 | 10.3 | 9.08 | 8.57 | 8.07 | 6.68 | 6.32 | 0.10 |
| 32 | 10.9 | 10.4 | 10.0 | 8.79 | 8.30 | 7.81 | 6.47 | 6.13 | 0.10 |
| 33 | 10.6 | 10.1 | 9.6 | 8.53 | 8.05 | 7.58 | 6.27 | 5.94 | 0.10 |
| 34 | 10.3 | 9.83 | 9.4 | 8.28 | 7.82 | 7.35 | 6.09 | 5.76 | 0.09 |
| 35 | 10.0 | 9.55 | 9.1 | 8.04 | 7.59 | 7.14 | 5.92 | 5.60 | 0.09 |

Deflection Coefficient . 001379
Safe loads given include weight of leam. Maximum fiber strain, 16,000 lbs. per square inch. Deflection of beam, in inches, under tabular load equals the product of the Deflection Coefficient by the square of the span, in feet.

78 THE PASSAIC ROLLING MILL COMPANY.

## SAFE LOADS, UNIFORMLY DISTRIBUTED, FOR PASSAIC STEEL I BEAMS,

In Tons of 2000 Lbs.,
BEAMS BEING SECURED AGAINST YIELDING SIDEWAYS.

|  | $10^{\prime \prime} \mathrm{I}$ |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 40 <br> Lbs. <br> per <br> Foot. | 35 <br> Lbs. <br> per <br> Foot. | 33 <br> Lbs. <br> per <br> Foot. | 30 <br> Lbs. <br> per Foot. | 27 <br> Lbs. <br> per <br> Foot. | 25 <br> Lbs. <br> per <br> Foot. |  |
|  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |
| 8 | 23.8 | 22.2 | 21.5 | 18.0 | 17.0 | 16.3 | 0.33 |
| 9 | 21.2 | 19.7 | 19.1 | 16.0 | 15.1 | 14.5 | 0.29 |
| 10 | 19.0 | 17.7 | 17.2 | 14.4 | 13.6 | 13.1 | 0.26 |
| 11 | 17.3 | 16.1 | 15.6 | 13.1 | 12.4 | 11.9 | 0.24 |
| 12 | 15.9 | 14.8 | 14.3 | 12.0 | 11.3 | 10.9 | 0.22 |
| 13 | 14.7 | 13.6 | 13.2 | 11.1 | 10.5 | 10.1 | 0.20 |
| 14 | 13.6 | 12.7 | 12.3 | 10.3 | 9.70 | 9.33 | 0.19 |
| 15 | 12.7 | 11.8 | 11.5 | 9.58 | 9.06 | 8.71 | 0.17 |
| 16 | 11.9 | 11.1 | 10.8 | 8.98 | 8.49 | 8.16 | 0.16 |
| 17 | 11.2 | 10.4 | 10.1 | 8.46 | 7.99 | 7.68 | 0.15 |
| 18 | 10.6 | 9.85 | 9.56 | 7.99 | 7.55 | 7.26 | 0.15 |
| 19 | 10.0 | 9.33 | 9.05 | 7.57 | 7.15 | 6.87 | 0.14 |
| 20 | 9.52 | 8.86 | 8.60 | 7.19 | 6.79 | 6.53 | 0.13 |
| 21 | 9.07 | 8.44 | 8.19 | 6.85 | 6.47 | 6.22 | 0.12 |
| 22 | 8.65 | 8.06 | 7.82 | 6.53 | 6.18 | 5.94 | 0.12 |
| 23 | 8.28 | 7.71 | 7.48 | 6.25 | 5.91 | 5.68 | 0.11 |
| 24 | 7.93 | 7.39 | 7.17 | 5.99 | 5.66 | 5.44 | 0.11 |
| 25 | 7.62 | 7.09 | 6.88 | 5.75 | 5.43 | 5.22 | 0.10 |
| 26 | 7.32 | 6.82 | 6.62 | 5.53 | 5.23 | 5.02 | 0.10 |
| 27 | 7.05 | 6.56 | 6.37 | 5.32 | 5.03 | 4.84 | 0.10 |
| 28 | 6.80 | 6.33 | 6.14 | 5.13 | 4.85 | 4.66 | 0.09 |
| 29 | 6.57 | 6.11 | 5.93 | 4.96 | 4.68 | 4.50 | 0.09 |
| 30 | 6.35 | 5.91 | 5.73 | 4.79 | 4.53 | 4.35 | 0.09 |
| 31 | 6.14 | 5.72 | 5.54 | 4.64 | 4.38 | 4.21 | 0.08 |
| 32 | 5.95 | 5.54 | 5.38 | 4.49 | 4.25 | 4.08 | 0.08 |
| 33 | 5.77 | 5.37 | 5.21 | 4.36 | 4.12 | 3.96 | 0.08 |
| 34 | 5.60 | 5.21 | 5.06 | 4.23 | 4.00 | 3.84 | 0.08 |
| 35 | 5.44 | 5.06 | 4.91 | 4.11 | 3.88 | 3.73 | 0.08 |

> Deflection Coefficient, .001655

Safe loads given include weight of beam. Maximum fiber strain, 16,000 lbs. per square inch. Deflection of beam, in inches, under tabular load equals the product of the Deflection Coefficient by the square of the span, in feet.

# SAFE LOADS, UNIFORMLY DISTRIBUTED, FOR PASSAIC STEEL I BEAMS, 

In Tons of 2000 Lbs.,

BEAMS BEING SECURED AGAINST YIELDING SIDEWAYS.


Safe loads given include weight of beam. Maximum fiber strain, 16,000 lbs. per square inch. Deflection of beam, in inches, under tabular load equals the product of the Deflection Coefficient by the square of the span, in feet.

# SAFE LOADS, UNIFORMLY DISTRIBUTED, FOR PASSAIC STEEL I BEAMS, 

In Tons of 2000 Lbs., BEAMS BEING SECURED AGAINST YIELDING SIDEWAYS.

| 苂 | $7^{\prime \prime} \mathrm{I}$ |  |  |  |  | $6^{\prime \prime}$ I |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 5 | 22 | 20 | $17^{1 / 2}$ | 15 |  | 20 | 171/2 | 15 | 12 |  |
| E | Lbs. | Lbs. | Lbs. | Lbs. |  | Lbs. | Lbs. | Lbs. | Lbs. |  |
| ก. | per Foot. | per Foot. | per Foot. | per <br> Foot. |  | per <br> Foot. | per <br> Foot. | per Foot. | per |  |
| 5 | . 2 | 4.5 | 12.2 | 1.3 | 0.37 | 11.0 |  |  |  |  |
|  | 12.7 | 12.1 | 10.2 | 9.43 | 0.31 | 9.15 | 8.49 | 7.85 | 45 | 26 |
|  | 10.9 | 10.4 | 8.73 | 8.08 | 0.26 | 7.84 | 7.28 | 6.78 | 5.53 | .23 |
| 8 | 9.53 | 9.07 | 7.64 | 7.07 | 0.23 | 6.86 | 6.37 | 5.88 | 4.84 | 0.20 |
| 9 | 8.47 | 8.06 | 6.79 | 6.28 | 0.20 | 6.10 | 5.66 | 5.23 | 4.30 | 0.18 |
| 10 | 7.62 | 7.26 | 6.11 | 5.66 | 0.18 | 5.49 | 5.09 | 4.70 | . | 0.16 |
| 11 | 6.93 | 6.60 | 5.56 | 5.14 | 0.17 | 4.99 | 4.63 |  | 3.51 | 0.14 |
| 12 | 6.35 | 6.05 | 5.09 | 4.71 | 0.15 | 4.57 | 4.24 | 3. | 22 | 13 |
| 13 | 5.86 | 5.58 | 4.70 | 4.35 | 0.14 | 4.22 | 3.92 |  | . 9 | 12 |
| 14 | 5.44 | 5.18 | 4.37 | 4.04 | 0.13 | 3.92 | 3.64 | 3.36 | 2.76 | 0.11 |
| 15 | 5.08 | 4.84 | 4.08 | 3.77 | 0.12 | 3.66 | 3.40 | 3.13 | 2.5 | . 10 |
| 16 | 4.76 | 4.53 | 3.82 | 3.53 | 0.11 | 3.43 | 3.1 | 94 | 42 | . 10 |
| 17 | 4.48 | 4.27 | 3.60 | 3.33 | 0.11 | 3.23 | 3.00 | 76 | 27 | 0.09 |
| 18 | 4.23 | 4.03 | 3.40 | 3.14 | 0.10 | 3.05 | 2.83 | 2.61 | 2.15 | . 09 |
| 19 | 4.01 | 3.82 | 3.22 | 2.98 | 0.10 | 2.89 | 2.68 | 2.47 | 2.04 | 0.08 |
| 20 | 3.81 | 3.63 | 3.06 | 2.83 | 0.09 | 2.74 | 2.55 | 2.35 | 1.93 | 0.08 |
| 21 | 3.63 | 3.45 | 2.91 | 2.69 | 0.09 | 2.61 | 2. | 2 | 1.84 | . 08 |
| 22 | 3.46 | 3.30 | 2.78 | 2.57 | 0.08 | 2.49 | 2.32 | 2 | 1. | 0.07 |
| 23 | 3.31 | 3.15 | 2.66 | 2.46 | 0.08 | 2.39 | 2.22 | 2.0 | 1.6 | 0.07 |
| 24 | 3.18 | 3.02 | 2.55 | 2.36 | 0.08 | 2.29 | 2.12 | 1.96 | 1.61 | 0.07 |
| 25 | 3.05 | 2.90 | 2.45 | 2.26 | 0.07 | 2.20 | 2.04 | 1.88 | 1.5 | 0.06 |
|  | Deflection Coefficient, .002365 |  |  |  |  | Deflection Coefficient, .002759 |  |  |  |  |

Safe loads given include weight of beam. Maximum fiber strain, 16,000 lbs. per square inch. Deflection of beam, in inches, under tabular load equals the product of the Deflection Coefficient by the square of the span, in feet.

SAFE LOADS, UNIFORIILY DISTRIBUTED, FOR PASSAIC STEEL $\mathbb{Z}$ BEAMS, In Tons of 2000 Lbs.,

BEAMS BEING SECLRED AGAINST YIELDING SIDEWAYS.

| $\pm$ | $5^{\prime \prime}$ I |  |  |  |  | $4^{\prime \prime}$ I |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{gathered} \hline 15 \\ \text { Lbs. } \\ \text { per } \\ \text { Foot. } \end{gathered}$ | $\begin{array}{\|c} 13 \\ \text { Lbs. } \\ \text { per } \\ \text { Foot. } \end{array}$ | $\begin{array}{\|c} 12 \\ \text { Lbs. } \\ \text { per } \\ \text { Foot. } \end{array}$ | $\begin{array}{\|c} \AA_{i g} \\ \text { Lbs. } \\ \text { per } \\ \text { Foot. } \end{array}$ |  | $\begin{array}{\|c} 10 \\ \text { Lbs. } \\ \text { per } \\ \text { Foot. } \end{array}$ | $\begin{gathered} 8 \\ \hline \text { Lbs. } \\ \text { per } \\ \text { Foot. } \end{gathered}$ |  | $\begin{array}{\|c} 6 \\ \hline \text { Lbs. } \\ \text { per } \\ \text { Foot. } \end{array}$ |  |
|  | 7.21 | 6.70 | 5.79 | 5.20 | 0.26 | 3.65 | 3.23 | 3.12 | 2.45 | 0.21 |
|  | 6.01 | 5.58 | 4.82 | 4.32 | 0.22 | 3.05 | 2.69 | 2.60 | 2.04 | 0.18 |
|  | 5.15 | 4.78 | 4.13 | 3.71 | 0.19 | 2.61 | 2.30 | 2.23 | 1.75 | 0.15 |
|  | 4.51 | 4.19 | 3.62 | 3.25 | 0.16 | 2.28 | 2.02 | 1.95 | 1.53 | 0.13 |
|  | 4. | 3.72 | 3.22 | 2.88 | 0.15 | 2.03 | 1.79 | 1.74 | 1. | 0.12 |
| 10 | 3.61 | 3.35 | 2.89 | 2.60 | 0.13 | 1.83 | 1.61 | 1.56 |  |  |
| 11 | 3. | 3.04 | 2.63 | 2.36 | 0.12 | . 66 | 1.47 | 1.42 | 1.11 |  |
| 12 | 3.01 | 2.79 | 2.41 | 2.16 | 0.11 | 1.52 | 1.34 | 1.30 | 1.02 | 0.09 |
| 13 | 2.78 | 2.58 | 2.23 | 2.00 | 0.10 | 1.40 | 1.24 | 1.20 | 0.95 | 0.08 |
| 14 | 2.58 | 2.37 | 2.07 | 1.86 | 0.09 | 1.30 | 1.15 | 1.11 | 0.8 | 0. |
| 15 | 2.40 | 2.23 | 1.93 | . 73 | 0.0 | 1.22 | 1.08 | 1.04 | 0.82 | 0.07 |
| 16 | 2.25 | 2.09 | 1.81 | 1.62 | 0.08 | 1.14 | 1.01 | 0.98 | 0. | 0.07 |
| 17 | 2.12 | 1.97 | 1.70 | 1.53 | 0.08 | 1.07 | 0.95 | 0.92 | 0.72 | 0.06 |
| 18 | 2.00 | 1.86 | 1.61 | 1.44 | 0.07 | 1.01 | 0.90 | 0.87 | 0.6 | 0.06 |
| 19 | 1.90 | 1.76 | 1.52 | 1.36 | 0.07 | 0.97 | 0.85 | 0.82 | 0.6 | 0.0 |
| 20 | 1.80 | 1.67 | 45 | 30 | 0.07 | 0.92 | 0.81 | 8 | . 61 | 0.05 |
| 21 | 1.72 | 1.59 | 1.38 | 1.24 | 0.06 | 0.87 | 0.77 | 0.74 | 0.5 | 0.05 |
| 22 | 1.64 | 1.52 | 1.32 | 1.19 | 0.06 | 0.83 | 0.73 | 0.71 | 0.5 | 0.0 |
| 23 | 1.57 | 1.45 | 1.26 | 1.13 | 0.06 | 0.80 | 0.70 | 0.68 | 0.53 | 0. |
| 24 | 1.50 | 1.39 | 1.21 | 1.09 | 0.05 | 0.76 | 0.67 | 0.65 | 0.51 | 0.04 |
| 25 | 1.44 | 1.34 | 1.16 | 1.04 | 0.05 | 0.73 | 0.65 | 0.62 | 0.49 | 0.0 |
| Deflection Coefficient,.003310 |  |  |  |  |  | Deflection Coefficient,.004138 |  |  |  |  |

Safe loads given include weight of beam. Maximum fiber strain, 16,000 lbs. per square inch. Deflection of beam, in inches, under tabular load equals the product of the Deflection Coefficient by the square of the span, in feet.

## SAFE LOADS, UNIFORMLY DISTRIBUTED, FOR PASSAIC STEEL CHANNELS,

In tons of 2000 lbs .,
CHANNELS BEING SECURED AGAINST YIELDING SIDEWAYS.

| $\begin{aligned} & \text { Span, } \\ & \text { in } \\ & \text { Feet. } \end{aligned}$ | $\begin{gathered} 15^{\prime \prime} \\ 40 \mathrm{Lbs} . \\ \text { per Ft. } \end{gathered}$ | $\begin{aligned} & 15^{\prime \prime} \\ & 33 \text { Lbs. } \\ & \text { per Ft. } \end{aligned}$ |  | $\begin{gathered} 12^{\prime \prime} \\ 2^{27} \text { Lbs. } \\ \text { per Ft. } \end{gathered}$ | $\begin{gathered} 12^{\prime \prime} \\ 20 \text { Lbs. } \\ \text { per Ft. } \end{gathered}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 6 | 40.6 | 36.0 | 0.65 | 23.85 | 18.48 | 0.52 |
| 7 | 34.8 | 30.8 | 0.56 | 20.44 | 15.84 | 0.44 |
| 8 | 30.5 | 27.0 | 0.49 | 17.89 | 13.86 | 0.39 |
| 9 | 27.1 | 24.0 | 0.43 | 15.90 | 12.32 | 0.35 |
| 10 | 24.4 | 21.6 | 0.39 | 14.31 | 11.09 | 0.31 |
| 11 | 22.2 | 19.6 | 0.36 | 13.01 | 10.08 | 0.29 |
| 12 | 20.3 | 18.0 | 0.33 | 11.93 | 9.24 | 0.26 |
| 13 | 18.7 | 16.6 | 0.30 | 11.01 | 8.53 | 0.24 |
| 14 | 17.4 | 15.4 | 0.28 | 10.22 | 7.92 | 0.22 |
| 15 | 16.2 | 14.4 | 0.26 | 9.54 | 7.39 | 0.21 |
| 16 | 15.2 | 13.5 | 0.25 | 8.94 | 6.93 | 0.20 |
| 17 | 14.3 | 12.7 | 0.23 | 8.42 | 6.52 | 0.18 |
| 18 | 13.5 | 12.0 | 0.22 | 7.95 | 6.16 | 0.17 |
| 19 | 12.8 | 11.4 | 0.21 | 7.53 | 5.8.3 | 0.17 |
| 20 | 12.2 | 10.8 | 0.20 | 7.16 | 5.54 | 0.16 |
| 21 | 11.6 | 10.3 | 0.19 | 6.81 | 5.28 | 0.15 |
| 22 | 11.1 | 9.81 | 0.18 | 6.50 | 5.04 | 0.14 |
| 23 | 10.6 | 9.40 | 0.17 | 6.22 | 4.82 | 0.14 |
| 24 | 10.2 | 9.01 | 0.16 | 5.96 | 4.62 | 0.13 |
| 25 | 9.75 | 8.65 | 0.16 | 5.72 | 4.43 | 0.13 |
| 26 | 9.37 | 8.32 | 0.15 | 5.50 | 4.26 | 0.12 |
| 27 | 9.02 | 8.01 | 0.15 | 5.30 | 4.11 | 0.12 |
| 28 | 8.70 | 7.72 | 0.14 | 5.11 | 3.96 | 0.11 |
| 29 | 8.40 | 7.46 | 0.14 | 4.93 | 3.82 | 0.11 |
| 30 | 8.12 | 7.22 | 0.13 | 4.77 | 3.70 | 0.10 |
| 31 | 7.86 | 6.98 | 0.13 | 4.62 | 3.58 | 0.10 |
| 32 | 7.61 | 6.76 | 0.13 | 4.47 | 3.46 | 0.10 |
| 33 | 7.38 | 6.55 | 0.12 | 4.34 | 3.36 | 0.10 |
| 34 | 7.17 | 6.36 | 0.11 | 4.21 | 3.26 | 0.09 |
| 35 | 6.96 | 6.18 | 0.11 | 4.09 | 3.17 | 0.09 |
|  | Deflection Coefficient, .001103 |  |  | Deflection Coefficient, .001379 |  |  |

Safe loads given include weight of channel. Maximum fiber strain, 16,000 lbs. per squareinch. Deflection of channel, in inches, under tabularload equals the product of the Deflection Coefficient by the square of the span, in feet.

SAFE LOADS, UNIFORMLY DISTRIBUTED, FOR PASSAIC STEEL CHANNELS,

In tons of 2000 lbs .,
CHANNELS BEING SECURED AGAINST YIELDING SIDEWAYS.

|  | $\begin{gathered} 10^{\prime \prime} \\ 20 \text { lbs. } \\ \text { per Ft. } \end{gathered}$ | $\begin{gathered} 10^{\prime \prime} \\ 15 \mathrm{lbs} . \\ \text { per Ft. } \end{gathered}$ |  | $\begin{gathered} 9^{\prime \prime} \\ 16 \mathrm{lbs}^{\prime \prime} \\ \text { per Ft. } \end{gathered}$ | $\begin{gathered} 9^{\prime \prime} \\ 13 \mathrm{lbs} . \\ \text { per } \mathrm{Ft} . \end{gathered}$ |  | $\begin{gathered} 8^{\prime \prime} \\ 13 \mathrm{lbs} . \\ \text { per Ft. } \end{gathered}$ | $\begin{gathered} 8^{\prime \prime} \\ 10 \\ \text { per lbs. } \end{gathered}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 5 | 18.2 | 14.3 | 0.52 | 13.5 | 10.8 | 0.48 | 9.48 | 7.52 | 0.42 |
| 6 | 15.2 | 11.9 | 0.44 | 11.3 | 8.98 | 0.40 | 7.90 | 6.27 | 0.34 |
| 7 | 13.0 | 10.2 | 0.38 | 9.67 | 7.69 | 0.34 | 6.77 | 5.37 | 0.30 |
| 8 | 11.4 | 8.91 | 0.33 | 8.46 | 6.73 | 0.29 | 5.92 | 4.70 | 0.26 |
| 9 | 10.1 | 7.92 | 0.29 | 7.52 | 5.98 | 0.26 | 5.27 | 4.18 | 0.23 |
| $\overline{10}$ | 9.12 | 7.13 | 0.26 | 6.76 | 5.38 | 0.24 | 4.74 | 3.76 | 0.21 |
| 11 | 8.29 | 6.48 | 0.24 | 6.15 | 4.90 | 0.21 | 4.31 | 3.42 | 0.19 |
| 12 | 7.60 | 5.94 | 0.22 | 5.64 | 4.49 | 0.20 | 3.95 | 3.14 | 0.17 |
| 13 | 7.02 | 5.48 | 0.20 | 5.20 | 4.14 | 0.18 | 3.65 | 2.89 | 0.16 |
| 14 | 6.52 | 5.09 | 0.19 | 4.83 | 3.85 | 0.17 | 3.39 | 2.69 | 0.15 |
| 15 | 6.08 | 4.75 | 0.17 | 4.51 | 3.59 | 0.16 | 3.16 | 2.51 | 14 |
| 16 | 5.70 | 4.46 | 0.16 | 4.23 | 3.37 | U.15 | 2.96 | 2.35 | 0.13 |
| 17 | 5.37 | 4.19 | 0.15 | 3.98 | 3.17 | 0.14 | 2.79 | 2.21 | 0.12 |
| 18 | 5.07 | 3.95 | 0.15 | 3.76 | 2.99 | 0.13 | 2.64 | 2.09 | 0.12 |
| 19 | 4.80 | 3.75 | 0.14 | 3.56 | 2.83 | 0.12 | 2.50 | 1.98 | 0.11 |
| 20 | 4.56 | 3.56 | 0.13 | 3.38 | 2.69 | $\overline{0.12}$ | 2.37 | 1.88 | 0.10 |
| 21 | 4.34 | 3.40 | 0.12 | 3.22 | 2.56 | 0.11 | 2.26 | 1.79 | 0.10 |
| 22 | 4.14 | 3.24 | 0.12 | 3.08 | 2.45 | 0.11 | 2.16 | 1.71 | 0.09 |
| 23 | 3.96 | 3.10 | 0.11 | 2.94 | 2.34 | 0.10 | 2.06 | 1.63 | 0.09 |
| 24 | 3.80 | 2.96 | 0.11 | 2.82 | 2.24 | 0.10 | 1.97 | 1.56 | 0.09 |
| 25 | 3.65 | 2.85 | 0.10 | 2.71 | 2.15 | 0.09 | 1.90 | 1.50 | 0.08 |
| 26 | 3.51 | 2.74 | 0.10 | 2.60 | 2.07 | 0.09 | 1.83 | 1.44 | 0.08 |
| 27 | 3.38 | 2.64 | 0.10 | 2.50 | 2.00 | 0.09 | 1.76 | 1.39 | 0.08 |
| 28 | 3.26 | 2.54 | 0.09 | 2.41 | 1.93 | 0.08 | 1.69 | 1.34 | 0.07 |
| 29 | 3.15 | 2.45 | 0.09 | 2.33 | 1.86 | 0.08 | 1.63 | 1.30 | 0.07 |
| 30 | 3.04 | 2.38 | 0.09 | 2.26 | 1.80 | 0.08 | 1.58 | 1.26 | 0.07 |
|  | Deflection Coefficient, .001655 |  |  | Deflection Coefficient, . 001839 |  |  | Deflection Coefficient, .002069 |  |  |

Safe loads given include weight of channel. Maximum fiber strain, $\mathbf{x}, 000$ lbs . per square inch. Deflection of channel, in inches, under tabularload, equals the product of the Deflection Coefficient by the square of the span, in feet.

84 THE PASSAIC ROLLING MILL COMPANY.

SAFE LOADS, UNIFORMLY DISTRIBUTED, FOR PASSAIC STEEL CHANNELS,

In tons of 2000 lbs .,
CHANNELS BEING SECURED AGAINST YIELDING SIDEWAYS.

| $\begin{aligned} & \text { Span, } \\ & \text { in } \\ & \text { Feet. } \end{aligned}$ | $\begin{gathered} 7^{\prime \prime} \\ 13 \mathrm{Lbs} . \\ \text { per Ft. } \end{gathered}$ | $\begin{aligned} & 7^{\prime \prime \prime} \\ & 9 \text { Lbs. } \\ & \text { Ler Ft. } \end{aligned}$ |  | $\begin{gathered} 6^{\prime \prime} \\ 17^{\prime \prime} \mathrm{Lbs} . \\ \text { per Ft. } \end{gathered}$ | $\begin{gathered} 6^{\prime \prime} \\ 12 \text { Lbs. } \\ \text { per Ft. } \end{gathered}$ | $\begin{gathered} 6.1 \\ 8 \mathrm{Lbs.} \\ \text { per } \mathrm{Ft} . \end{gathered}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 5 | 8.33 | 5.79 | 0.37 | 9.05 | 6.64 | 4.54 | 0.31 |
| 6 | 6.94 | 4.83 | 0.32 | 7.53 | 5.53 | 3.78 | 0.26 |
| 7 | 5.95 | 4.13 | 0.26 | 6.46 | 4.74 | 3.24 | 0.22 |
| 8 | 5.21 | 3.62 | 0.23 | 5.64 | 4.15 | 2.84 | 0.20 |
| 9 | 4.63 | 3.22 | 0.20 | 5.02 | 3.69 | 2.52 | 0.17 |
| 10 | 4.17 | 2.90 | 0.18 | 4.52 | 3.32 | 2.27 | 0.16 |
| 11 | 3.79 | 2.62 | 0.17 | 4.10 | 3.02 | 2.06 | 0.14 |
| 12 | 3.47 | 2.41 | 0.15 | 3.76 | 2.77 | 1.89 | 0.13 |
| 13 | 3.20 | 2.22 | 0.14 | 3.48 | 2.55 | 1.74 | 0.12 |
| 14 | 2.98 | 2.06 | 0.13 | 3.23 | 2.35 | 1.62 | 0.11 |
| 15 | 2.78 | 1.93 | 0.12 | 3.01 | 2.21 | 1.51 | 0.10 |
| 16 | 2.60 | 1.81 | 0.11 | 2.82 | 2.07 | 1.42 | 0.10 |
| 17 | 2.45 | 1.70 | 0.11 | 2.66 | 1.95 | 1.33 | 0.09 |
| 18 | 2.32 | 1.61 | 0.10 | 2.51 | 1.84 | 1.26 | 0.09 |
| 19 | 2.19 | 1.52 | 0.10 | 2.38 | 1.75 | 1.19 | 0.08 |
| 20 | 2.08 | 1.45 | 0.09 | 2.26 | 1.66 | 1.13 | 0.08 |
| 21 | 1.97 | 1.38 | 0.09 | 2.15 | 1.58 | 1.08 | 0.07 |
| 22 | 1.89 | 1.32 | 0.08 | 2.05 | 1.51 | 1.03 | 0.07 |
| 23 | 1.82 | 1.26 | 0.08 | 1.96 | 1.44 | . 99 | 0.07 |
| 24 | 1.74 | 1.20 | 0.08 | 1.88 | 1.38 | . 95 | 0.07 |
| 25 | 1.67 | 1.16 | 0.07 | 1.81 | 1.33 | . 91 | 0.06 |
|  | Deflection Coefficient,002364 |  |  |  | Deflection Coefficient, .002760 |  |  |

Safe loads given include weight of channel. Maximum fiber strain, 16,000 lbs. per square inch. Deflection of channel, in inches, under tabularload, equals the product of the Deflection Coefficient by the square of the span, in feet.

THE PASSAIC ROLLING MILL COMPANY. 85

SAFE LOADS, UNIFORMILY DISTRIBUTED, FOR PASSAIC STEEL CHANNELS,

In tons of 2000 lbs .,
CHANNELS BEING SECURED AGAINST YIELDING SIDEWAYS.

| $\begin{gathered} \text { Span, } \\ \text { in } \\ \text { ineet. } \end{gathered}$ | $\begin{aligned} & 5^{\prime \prime} \\ & 9 \text { Lbs. } \\ & \text { per Ft. } \end{aligned}$ | $\begin{aligned} & 5^{\prime \prime \prime} \\ & 6 \text { Lbs. } \\ & \text { per Ft. } \end{aligned}$ |  | $\begin{aligned} & 4^{\prime \prime} \\ & 8 \text { Lbs. } \\ & \text { per Ft. } \end{aligned}$ | $\begin{aligned} & 4^{\prime \prime} \\ & 5 \text { Lbs. } \\ & \text { per Ft. } \end{aligned}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 5 | 4.12 | 2.78 | 0.26 | 2.91 | 1.92 | 0.21 |
| 6 | 3.43 | 2.32 | 0.22 | 2.42 | 1.60 | 0.18 |
| 7 | 2.94 | 1.99 | 0.19 | 2.08 | 1.37 | 0.15 |
| 8 | 2.58 | 1.74 | 0.17 | 1.82 | 1.20 | 0.13 |
| 9 | 2.29 | 1.54 | 0.15 | 1.62 | 1.07 | 0.12 |
| 10 | 2.06 | 1.39 | 0.13 | 1.46 | . 96 | 0.11 |
| 11 | 1.87 | 1.26 | 0.12 | 1.32 | . 87 | 0.10 |
| 12 | 1.71 | 1.16 | 0.11 | 1.21 | . 80 | 0.09 |
| 13 | 1.58 | 1.07 | 0.10 | 1.12 | . 74 | 0.08 |
| 14 | 1.47 | . 99 | 0.09 | 1.04 | . 69 | 0.08 |
| 15 | 1.37 | . 93 | 0.09 | . 97 | . 64 | 0.07 |
| 16 | 1.29 | . 87 | 0.08 | . 91 | . 60 | 0.07 |
| 17 | 1.21 | . 82 | 0.08 | . 86 | . 56 | 0.06 |
| 18 | 1.14 | . 77 | 0.07 | . 81 | . 53 | 0.06 |
| 19 | 1.08 | . 73 | 0.07 | . 77 | . 50 | 0.06 |
| 20 | 1.03 | . 70 | 0.07 | . 73 | . 48 | 0.05 |
| 21 | . 98 | . 66 | 0.06 | . 69 | . 45 | 0.05 |
| 22 | . 94 | . 63 | 0.06 | . 66 | . 44 | 0.05 |
| 23 | . 90 | . 60 | 0.06 | . 63 | . 42 | 0.05 |
| 24 | . 86 | . 58 | 0.06 | . 61 | . 40 | 0.04 |
| 25 | . 82 | . 56 | 0.05 | . 58 | . 38 | 0.04 |

Deflection Coefficient, .00331

Deflection Coefficient, . 00414

Safe loads given include weight of channel. Maximum fiber strain, 16,000 lbs. per squareinch. Deflection of channel, ininches, under tabularload equals the product of the Deflection Coefficient by the square of the span, in feet.

# MAXIMUM SAFE SHEAR FOR PASSAIC STEEL I BEAMS, 

## And Corresponding Minimum Spans

for Greatest Safe Uniformly Distributed Loads.

| Depth Beam, Ins. | Weight per Foot, Pounds. | Maximum Safe Shear, Pounds. | $\begin{aligned} & \text { Mini- } \\ & \text { mum } \\ & \text { Span, } \\ & \text { Feet. } \end{aligned}$ | $\begin{gathered} \text { Depth } \\ \text { of } \\ \text { Beam, } \\ \text { Ins. } \end{gathered}$ | Weightper <br> Foot Pounds. | Maximum Safe Shear, Pounds. | $\begin{aligned} & \text { Mini- } \\ & \text { mum } \\ & \text { Span, } \\ & \text { Feet. } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 20 | 90 | 133,000 | 6.0 | 10 | 30 | 40,0100 | 3.6 |
| " | 85 | 128,000 | 5.8 | " | 27 | 31,200 | 4.4 |
| " | 80 | 113,000 | 6.3 | / | 25 | 24,500 | 5.3 |
| " | 75 | 106,000 | 6.3 |  |  |  |  |
| " | 70 | 85,600 | 7.5 8.8 | ${ }^{\prime \prime}$ | 33 30 | 42,800 33,200 | 3.4 4.2 |
| " | 65 | 69,800 | 8.8 | " | ${ }_{27}$ | 23,300 | 5.6 |
| 18 | 80 | 108,000 | 6.2 | " | 25 | 32,000 | 3.4 |
| " | 75 | 92,000 | 7.0 | " | $23 \frac{1}{3}$ | 27,000 | 3.9 |
| " | 70 | 97,500 | 5.9 | " | 21 | 19,100 | 5.2 |
| " | 65 | 95,000 | 5.5 6.5 |  |  |  |  |
| " | 60 | 77,000 | 6.5 7.8 | " | 27 25 | 36,200 29,200 | 2.9 3.4 |
| " | 55 | 61,000 |  | " | 22 | 19,600 | 3.7 |
| 15 | 75 | 112,000 | 4.6 | " | 20 | 22,200 | 3.6 |
| " | 70 | 97,800 | 5.0 | " | 18 | 16,000 | 4.7 |
| " | 65 | 81,400 | 7.0 | 7 | 22 | 23,200 | 3.3 |
| " | 55 | 69,400 | 5.7 | " | 20 | 17,200 | 4.2 |
| " | 50 | 52,600 | 7.2 | " | $17 \frac{1}{2}$ | 21,600 | 2.8 |
| " | 45 | 53,600 | 5.9 | " | 15 | 13,200 | 4.3 |
| " | 42 | 43,500 | 7.0 | 6 | 20 | 29,100 | 1.9 |
| 12 | 65 | 101,000 | 3.5 | " | 1712 | 21,000 | 2.4 |
| " | 60 | 85,200 | 3.9 | " | 15 | 13,300 | 3.5 |
| " | 55 | 69,800 | 4.6 | " | 12 | 11,200 | 3.5 |
| " | 50 | 70,800 | 4.0 |  |  |  |  |
| " | 45 | 54,000 | 4.9 | 5 | 15 | 18,400 | 2.0 |
| " | 40 | 38,100 | 6.6 | " | 13 | 12,100 | 2.8 |
| " | 35 | 44,300 | 4.7 | " | 12 | 16,200 | 1.8 |
| " | $31 \frac{1}{2}$ | 32,200 | 6.1 | " | 93 | 9,300 | 2.8 |
| 10 | 40 | 54,200 | 3.5 | 4 | 10 | 15,200 | 1.2 |
| " | 35 | 38,200 | 4.6 | " | $7 \frac{1}{2}$ | 7,400 | 2.1 |
| " | 33 | 31,700 | 5.4 | " | 6 | 6,500 | 1.9 |

Beams and channels on short spans fully loaded are liable to fail by crippling of the web. The maximum safe shear is obtained from the following formula :

$$
\text { Maximum Safe Shear }=\frac{10000 d t}{1+\frac{\hbar^{2}}{3000 t^{2}}}
$$

where $d=$ depth of beam, $t=$ thickness of web and $h=$ clear distance between flanges, all dimensions in inches.

# MAXIMUM SAFE SHEAR FOR PASSAIC STEEL CHANNELS, 

And Corresponding Minimum Spans

for Greatest Safe Uniformly Distributed Loads.

| Depth of Channel, Ins. |  | Maximum Safe Shear, Pounds. | $\begin{aligned} & \text { Mini- } \\ & \text { mum } \\ & \text { Span, } \\ & \text { Speen. } \end{aligned}$ | $\begin{gathered} \text { Depth } \\ \text { of } \\ \text { Chan- } \\ \text { nel, } \\ \text { Ins. } \end{gathered}$ | Weight per Foot, Pounds. | Maximum Safe Shear, Pounds. | $\begin{aligned} & \text { Mini- } \\ & \text { mum } \\ & \text { Span, } \\ & \text { Feet. } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 15 | 50 | 98,600 | 2.9 | 8 | 12 | 17,600 | 2.4 |
| " | 45 | 8:3,800 | 3.1 | " | 11 | 15,000 | 2.6 |
| " | 40 | 67,200 | 3.6 | " | 10 | 11,400 | 3.3 |
| : | 35 | 50,700 | 4.4 |  |  |  |  |
| " | 33 | 43,800 | 4.9 | 7 | 17 | 29,900 | 1.5 |
| 12 | 35 | 63,000 |  |  | 15 | 23,200 | 2.0 |
| " | 33 | 56,400 | 2.9 | " | 12 | 17,700 | 1.7 |
| " | 30 | 45,800 | 3.3 | " | 10 | 13,800 | 2.2 |
| " | 27 | 36,600 | 3.9 | " | 9 | 10,700 | 2.7 |
| " | 25 | 38,900 | 3.3 |  |  |  |  |
| " | 23 | 32,200 | 3.7 | 6 | 20 | 31,100 | 1.6 |
| " | 20 | 22,700 | 4.9 | " | 18 | 25,000 | 1.9 |
|  |  |  |  | " | 17 | 21,800 | 2.1 |
| 10 | 30 | 56,300 | 2.1 | " | 15 | 24,800 | 1.5 |
| " | 25 | 41,300 | 2.5 | " | 13 | 18,500 | 1.9 |
| " | 20 | 24,800 | 3.7 | " | 12 | 15,300 | 2.2 |
| " | 18 | 25,500 | 3.1 | " | 10 | 16,400 | 1.6 |
| " | 17 | 22,200 | 3.4 | " | 9 | 13,200 | 1.8 |
| " | 15 | 17,700 | 4.0 | " | 8 | 9,900 | 2.3 |
| 9 | 21 | 36,900 | 2.2 | 5 | 12 | 20,800 | 1.2 |
| " | 18 | 27,100 | 2.7 | " | 10 | 14,700 | 1.5 |
| " | 16 | 20,300 | 3.3 | " | 9 | 11,600 | 1.8 |
| " | 15 | 22,000 | 2.7 | " | 8 | 14,100 | 1.2 |
| " | 14 | 18,000 | 3.1 | " | 6 | 7,600 | 1.8 |
| " | 13 | 14,900 | 3.6 |  |  |  |  |
|  |  |  |  | 4 | 10 | 16,500 | 1.0 |
| 8 | 17 | 29,300 | 1.9 | " | 8 | 10,400 | 1.4 |
| " | 15 | 22,300 | 2.3 | " | 6 | 9,000 | 1.2 |
| " | 13 | 16,100 | 2.9 | " | 5 | 6,100 | 1.6 |

The maximum safe uniformly distributed load on beams or channels for any span less than the minimum span given must not exceed twice the safe shear. The maximum safe load concentrated at the center of a span must also not exceed twice the safe shear given, and the corresponding limiting span will be one half the minimum span given in the tables. Heavy ${ }^{2}$ loads concentrated at the ends of beams must not produce a shear or reaction exceeding the safe allowable shear as given.
SAFE LOADS，UNIFORMLY DISTRIBUTED，FOR PASSAIC STEEL THAPES，EQUAL LEGS，

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| $8=1$ |
| 8 |

$-$
Deflec－

$$
\left.\begin{array}{|c|}
10 \\
7
\end{array} \right\rvert\,
$$ In tons of 2000 lbs ．，Tees having stem vertical and being secured argainst yielding sideways．

Distances between Supports, in Feet.
$-7{ }^{-72}$
0012
すロロール The loads given to the right of the
zigzag line produce deflections ex－
cceding $x=360$ of the span．ت

[^0]|  | $\begin{array}{rr} 0 & 4 \\ \therefore 20 \\ -0 & 0 \end{array}$ |  | $\begin{array}{lll} 0 & -1 \\ 0 & 0 & 0 \\ 0 & 0 \end{array}$ | $\begin{aligned} & 12 \\ & 0 \\ & 0 \end{aligned}$ |  | $\begin{array}{ll} 10 & 10 \\ 10 \\ 00 \\ 60 \end{array}$ | $\begin{aligned} & 196 \\ & 19 \\ & -10 \\ & -10 \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\sim \infty$ | ${ }^{\text {a }}$（ $\times$ |  | 成象 | －it | －id | N－ |

Safe loads include weight of Tees．Maximum fiber strain of $16,000 \mathrm{lbs}$ ．per square inch
Deflection of Tees，in inches，under tabular loads is equal to the product of the Deflection
Defiection of lees，in inches，under tabular loads is equal to the product of the Deflection Coefficient by the square of the span，in feet．
SAFE LOADS, UNIFORMLY DISTRIBUTED, FOR PASSAIC STEEL TTHAPES, UNEQUAL LEGS,

In tons of 2000 lbs ., Tees having stem vertical and being secured against yielding sideways. | Deflec- |
| :---: |
| tion |
| Coeff. |




 0000001

 The loads given to the right
 span.
Safe loads given include weight of Tees. Maximum fiber strain of $16,000 \mathrm{lbs}$. per square inch.
Deflection of Tees, in inches, under tabular loads is equal to the product of the Deflection Coefficient by the square of the span, in feet.
URIM n tons of 2000 lbs., Tecs having stem vertical and being secured gainst yielding sider.
Distance between Supports, in Feet.

| 5 | 6 | 7 | 8 | 9 | 10 |
| :--- | :--- | :--- | :--- | :--- | :--- |



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0.87

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# SAFE LOADS, UNIFORMLY DISTRIBUTED, FOR PASSAIC STEEL ANGLES, 

 EQUAL LEGS, IN TONS OF 2,000 LBS.,Angles being secured against yielding sideways.

|  |  |  | Span in feet. |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 2 | 3 | 4 | 5 | 6 | 8 | 10 | 12 |  |
| $6 \times 6$ | $\frac{7}{8}$ | 43.6 | 21.8 | 14.5 | 10.9 | 8.71 | 7.26 | 5.44 | 4.36 | 3.63 | 0020 |
| $6 \times 6$ | $\frac{3}{8}$ | 18.8 | 9.38 | 6.25 | 4.69 | 3.75 | 3.13 | 2.34 | 1.88 | 1.56 | 0019 |
| $5 \times 5$ | ${ }^{3}$ | 25.5 | 12.8 | 8.50 | 6.38 | $\overline{5.10}$ | 4.25 | $\overline{3.19}$ | 2.55 | 2.13 | . 0024 |
| $5 \times 5$ | $\frac{3}{8}$ | 12.9 | 6.45 | 4.30 | 3.23 | 2.58 | 2.15 | 1.61 | 1.29 | 1.08 | . 0023 |
| $4 \times 4$ | 123 | 17.7 | 8.85 | 5.90 | 4.43 | 3.54 | 2.95 | 2.21 | 1.77 | 1.48 | . 0031 |
| $4 \times 4$ | $\frac{5}{16}$ | 6.90 | 3.45 | 2.30 | 1.73 | 1.38 | 1.15 | . 86 | . 69 | . 58 | . 0029 |
| $3 \frac{1}{2} \times 3 \frac{1}{2}$ | $\frac{5}{8}$ | 9.65 | 4.83 | 3.22 | 2.41 | 1.93 | 1.61 | 1.21 | . 97 | . 80 | . 0035 |
| $\frac{3 \frac{1}{2} \times 3 \frac{1}{2}}{3}$ | $\frac{5}{16}$ | 5.20 | 2.60 | 1.73 | 1.30 | 1.04 | . 87 | . 65 | . 52 | . 43 | . 0033 |
| $3 \times 3$ | $\frac{5}{8}$ | 7.90 | 3.95 | 2.63 | 1.99 | 1.58 | 1.32 | . 99 | . 79 | . 66 | . 0042 |
| $3 \times 3$ | $\frac{1}{4}$ | 3.10 | 1.55 | 1.03 | . 77 | . 62 | . 52 | . 39 | . 31 | . 26 | . 0038 |
| $2 \frac{1}{2} \times 2 \frac{1}{2}$ | $\frac{1}{2}$ | 4.08 | 2.04 | 1.36 | 1.02 | . 82 | . 68 | . 51 | . 41 | . 34 | . 0049 |
| $2 \frac{1}{2} \times 2 \frac{1}{2}$ | $\frac{1}{4}$ | 2.14 | 1.07 | . 71 | . 54 | . 43 | . 36 | . 27 | . 21 | . 18 | . 0047 |
| $2 \frac{1}{4} \times 2 \frac{1}{4}$ | $\frac{1}{2}$ | 3.47 | 1.74 | 1.16 | . 87 | . 69 | . 58 | . 43 | . 35 | . 29 | . 0056 |
| $2 \frac{1}{4} \times 2 \frac{1}{4}$ | $\frac{3}{16}$ | 1.30 | . 65 | . 43 | . 32 | . 26 | . 22 | . 16 | . 13 | . 11 | . 0051 |
| $2 \times 2$ | $\frac{1}{2}$ | 2.72 | 1.36 | . 91 | . 68 | . 54 | . 45 | . 34 | . 27 |  | . 0065 |
| $2 \times 2$ | $\frac{3}{16}$ | 1.02 | . 51 | . 34 | . 25 | . 20 | . 17 | . 13 | . 10 |  | . 0058 |
| $1 \frac{3}{4} \times 1 \frac{3}{4}$ | $\frac{7}{16}$ | 1.73 | . 86 | . 57 | . 43 | . 35 | . 29 | . 22 | . 17 |  | . 0073 |
| $1 \frac{3}{4} \times 1 \frac{3}{4}$ | $\frac{3}{16}$ | . 75 | . 37 | . 25 | . 19 | . 15 | . 12 | . 09 | . 07 |  | . 0067 |
| $1 \frac{1}{2} \times 1 \frac{1}{2}$ | $\frac{3}{8}$ | 1.00 | . 50 | . 33 | . 25 | . 20 | . 17 | . 13 | . 10 |  | . 0084 |
| $1 \frac{1}{2} \times 1 \frac{1}{2}$ | $\frac{1}{16}$ | . 56 | . 28 | . 19 | . 14 | . 11 | . 09 | . 07 | . 06 |  | . 0078 |
| $1 \frac{1}{4} \times 1 \frac{1}{4}$ | $\frac{5}{16}$ | . 69 | . 34 | . 23 | . 17 | . 14 | . 11 | . 09 | . 07 |  | . 0105 |
| $1 \frac{1}{4} \times 1 \frac{1}{4}$ | $\frac{1}{8}$ | . 26 | . 13 | . 09 | . 07 | . 05 | . 04 | . 03 | . 03 |  | . 0092 |
| $1 \times 1$ | $\frac{1}{4}$ | . 34 | . 17 | . 11 | . 08 | . 07 | . 06 | . 04 |  |  | . 0129 |
| $1 \times 1$ | $\frac{1}{8}$ | . 17 | . 08 | . 06 | . 04 | . 03 | . 03 | . 02 |  |  | . 0118 |
| $\frac{7}{8} \times \frac{7}{8}$ | $\frac{3}{1} 6$ | . 18 | . 09 | . 06 | . 04 | . 04 | . 03 |  |  |  | . 0141 |
| $\frac{7}{8} \times \frac{7}{8}$ | $\frac{1}{8}$ | . 12 | . 06 | . 04 | . 03 | . 024 | . 02 |  |  |  | . 0132 |
| $\frac{3}{4} \times \frac{3}{4}$ | $\frac{3}{16}$ | . 13 | . 06 | . 04 | . 03 | . 03 |  |  |  |  | . 0169 |
| $\frac{3}{4} \times \frac{3}{4}$ | $\frac{1}{8}$ | .09 | . 05 | . 03 | 022 | . 018 |  |  |  |  | . 0159 |

Safe loads given include weight of angle. Maximum fiber strain, 16,000 lbs. per sq. in.

Safe loads for intermediate spans can be obtained by dividing the coefficient of strength by the span, in feet.

Loads given to the right of the zigzag line produce deflections exceeding $\frac{1}{36}{ }^{\frac{1}{6} 0}$ of the span. Deflections, in inches, under tabular loads, can be obtained by multiplying the Deflection Coefficient by the square of the span, in feet.

THE PASSAIC ROLLING MILL COMPANY. 91

## SAFE LOADS, UNIFORMLY DISTRIBUTED, FOR PASSAIC STEEL ANGLES,

UNEQUAL LEGS, IN TONS OF 2,000 LBS.
Long Leg Vertical.
Angles being secured against yielding sideways.

|  |  |  | Span in feet. |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 2 | 3 | 4 | 5 | 6 | 8 | 10 | 12 |  |
| $6 \times 4$ | $\frac{7}{8}$ | 42.1 | 21.0 | . 01 |  |  |  | 5.26 | 4.21 | . 50 |  |
| $6 \times 4$ | $\frac{3}{8}$ | 17.7 | 8.85 | . 90 | 4. |  | . 95 | 2.21 | 77 | 1.48 | 0020 |
| $5 \times 3 \frac{1}{2}$ | $\frac{3}{4}$ | 24.2 | 12.1 | . 056 |  |  | 4.03 | 3.02 | 2.42 | 2.01 | . 0026 |
| $5 \times 3 \frac{1}{2}$ | $\frac{3}{8}$ | 12.2 | 6.10 | 4.073 | 3.0 | . 44 | . 0 | 1.5 | 1.22 | 1.02 | . 0024 |
| $5 \times 3$ | $\frac{3}{4}$ | 24.3 | 12.1 | 8.086 | 6.064 | . 85 | 4.0 | 3.03 | . 4 | 2.02 | .0027 |
| $5 \times 3$ | $\frac{5}{16}$ | 10.1 | 5.03 | . 35 | 2.51 | . 01 | 1.68 | 1.26 | 1.01 | . 84 | . 0025 |
| $4_{4}^{1} \times 3$ | ${ }^{3}$ | 19.1 | 9.55 | 6.37 | 4.78 | 3.82 | 3.18 | 2.39 | 1.91 | 1.59 | . 0029 |
| $4 \frac{1}{2} \times 3$ | ${ }^{5}$ | 8.2 | 4.10 | \% | 2. 05 | . 64 | 1.37 | 1.03 | . 82 | . 68 | 0027 |
| $4 \times 3 \frac{1}{1}$ | $\frac{3}{4}$ | 15.7 | 7.85 | 5.23 | 3. | 3.14 | 2.62 | 1.96 | 1.57 | 1.31 | . 0031 |
| $4 \times 3 \frac{1}{2}$ | $\frac{5}{16}$ | 6.6 | 3.30 | 2.201 | 1.65 | 1.32 | 1.10 |  | . 66 | . 55 | . 0029 |
| $4 \times 3$ | $\frac{5}{8}$ | 12.3 | 6.15 | 4.103 | 3.08 | 2.46 | 2.05 | 1.54 | 1.23 | . 03 | . 0032 |
| $4 \times 3$ | $\frac{5}{16}$ | 6.55 | 3.28 | 181 | 1.64 | . 31 | 1.09 | . 82 | . 66 | 55 | . 0030 |
| $3 \frac{1}{2} \times 3$ | $\frac{5}{8}$ | 9.38 | 4.69 | 3.12 | 2.34 | 1.87 | 1.56 | 1.17 | . 94 | . 78 | . 0036 |
| $3_{2}^{1} \times 3$ | $\frac{5}{16}$ | 5.11 | 2.56 | 1.701 | 1.281 | 1.02 | . 85 | . 64 | 8 |  | . 0034 |
| $3 \frac{1}{3} \times 2 \times 2$ | $\frac{9}{15}$ | 8.64 | 4.32 | 1.88 | 1.161 | 1.73 | 1.44 | 1.08 | . 86 | . 33 | . 0037 |
| $3 \frac{1}{2} \times 2 \frac{1}{2}$ | 1 | 4.00 | 2.00 | 1.33 | 1.00 | . 80 | . 67 | . 50 | 40 | . 33 | 35 |
| 3 | $\frac{9}{16}$ | 6.45 | 3.23 | 2.151 | 1.61 | 1.29 | 1.08 | . 81 | . 65 | . 54 | . 0042 |
| $3 \times 2{ }^{\frac{1}{2}}$ | 1 | 2.99 | 1.49 | . 99 | . 75 | . 60 | . 50 | . 37 | . 30 | . 25 | . 0040 |
| $3 \times 2$ | 2 | 5.34 | 2.67 | 1.78 | 1.44 | 1.07 | . 89 | . 67 | . 53 | . 44 | . 0043 |
| $3 \times 2$ | $\frac{1}{4}$ | 2.88 | 1.44 | . 96 | . 72 | . 58 | . 48 | . 36 | . 29 | 24 | 0041 |
| 2I $\times 2$ | $\frac{1}{1}$ | 4.00 | 2.00 | 1.33 | 1.00 | . 80 | . 67 | . 50 | . 40 | . 33 | 0050 |
| $2 \frac{1}{2} \times 2$ | ${ }^{\frac{1}{6}}$ | 1.57 | . 79 | . 52 | . 39 | . 31 | . 26 | . 20 | . 16 | . 13 | 0048 |
| $2{ }^{\frac{1}{4} \times 1} \times 1 \frac{1}{2}$ | $\frac{5}{16}$ | 1.97 | . 99 | . 66 | . 49 | . 39 | . $3: 3$ | . 25 | . 20 | . 16 | 0057 |
| $2{ }^{\frac{1}{4} \times 1 \times 1}$ | ${ }^{1} 8$ | 1.23 | 61 | . 41 | . 31 | . 25 | 20 | . 15 | . 12 | 10 | 0055 |
| $2 \times 1 \frac{3}{4}$ | $\frac{5}{16}$ | 1.60 | . 80 | . 53 | . 40 | . 32 | . 27 | 20 | . 16 | 1. | 0061 |
| $2 \times 1 \frac{3}{4}$ | $\frac{3}{16}$ | 1.01 | . 50 | . 34 | . 25 | . 20 | . 17 | . 13 | . 10 | . 08 | 0059 |
| $\overline{18} \times 1$ | $\frac{5}{16}$ | . 77 | . 39 |  | 19 |  | . 13 | . 10 | . 08 |  | . 0096 |
| $1 \frac{3}{8} \times 1 \frac{1}{8}$ | 1 | . 31 | . 15 | . 10 | . 08 | . 06 | . 05 | 04 | . 03 |  | $.0087$ |

Safe loads given include weight of angle. Maximum fiber strain, 16,000 lbs. per sq. in.

Safe loads for intermediate spans can be obtained by dividing the coefficient of strength by the span, in feet.
Loads given to the right of the zigzag line produce deflections exceeding $\frac{1}{36 \pi}$ of the span. Deflections, in inches, under tabular loads, can be obtained by multiplying the Deflection Coefficient by the square of the span, in feet.

# SAFE LOADS, UNIFORMLY DISTRIBUTED, FOR PASSSAIC STEEL ANGLES, 

UNEQUAL LEGS, IN TONS OF 2,000 LBS.
Short Leg Vertical. Angles being secured against yielding sideways.

|  |  | $\begin{aligned} & \text { 4. } \\ & 0 . ~ \\ & \text { E. } \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \end{aligned}$ | Span in feet. |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 2 | 3 | 4 | 5 | 6 | 8 | 10 | 12 |  |
| $6 \times 4$ | $\frac{7}{x}$ | 20.5 | 10.3 | 6.83 | . 13 | 4.10 | 3.41 | 2.56 | 2.05 | 1.71 | . 0029 |
| $6 \times 4$ | $\frac{3}{8}$ | 8.50 | 4.25 | 2.83 | 2.13 | 1.70 | 1.42 | 1.06 | . 85 | . 71 | . 0027 |
| $5 \times 31$ | $\frac{3}{4}$ | 12.75 | 6.38 | 4.25 | $\overline{3.19}$ | 2.55 | 2.13 | 1.59 | 1.23 | 1.06 | .0034 |
| $5 \times 3$ 㐌 | $\frac{3}{8}$ | 6.45 | 3.23 | 2.15 | 1.61 | 1.29 | 1.08 | . 81 | . 64 | . 54 | . 0031 |
| $5 \times 3$ | $\frac{3}{4}$ | 9.85 | 4.93 | 3.28 | 2.46 | 1.97 | 1.64 | 1.23 | . 99 | . 82 | . 0039 |
| $5 \times 3$ | - | 3.93 | 2.00 | 1.33 | 1.00 | . 80 | . 67 | . 50 | . 40 | . 33 | . 0036 |
| $4 \frac{1}{2} \times 3$ | $\frac{3}{4}$ | 9.33 | 4.66 | 3.11 | 2.33 | 1.87 | 1.55 | 1.17 | . 93 | . 78 | . 0040 |
| $4 \frac{1}{2} \times 3$ | $\frac{5}{16}$ | 3.99 | 2.001 | 1.33 | 1.00 | . 80 | . 67 | . 50 | . 40 | . 33 | . 0036 |
| $4 \times 3$ |  | 12.4 | 6.20 | 413 | 3.10 | $\underline{2.48}$ | 2.07 | 1.55 | 1.24 | $\overline{1.03}$ | . 0035 |
| $4 \times 3 \frac{1}{2}$ |  | 5.3 | 2.651 | 1.77 | 1.33 | 1.06 | . 88 | . 66 | . 53 | . 44 | . 0032 |
| $4 \times 3$ |  | 6.8 | 3.40 | 2.27 | 1.70 | 1.36 | 1.13 | . 85 | . 68 | . 57 | . 0039 |
| $4 \times 3$ | $\frac{15}{15}$ | 3.95 | 1.971 | 1.32 | . 99 | . 79 | . 66 | . 49 | . 40 | . 33 | . 0037 |
| $3 \frac{1}{2} \times 3$ | 5 | 7.04 | 3.52 | 2.35 | 1.76 | 1.41 | 1.17 | . 88 | . 70 | . 59 | . 0040 |
| $3 \frac{1}{2} \times 3$ | $\frac{5}{16}$ | 3.84 | 1.921 | 1.28 | . 96 | . 77 | . 64 | . 48 | . 38 | . 32 | . 0038 |
| $3 \frac{1}{2} \times 2 \frac{1}{2}$ | ${ }^{\frac{9}{16}}$ | 4.75 | 2.371 | 1.58 | 1.19 | . 95 | . 79 | . 59 | . 48 | . 40 | . 0047 |
| $3 \frac{1}{2} \times 2{ }^{1}$ | $\frac{1}{4}$ | 2.19 | 1.09 | . 73 | . 55 | . 44 | . 36 | . 27 | . 22 | . 18 | . 0044 |
| $3 \times 2 \frac{1}{2}$ | $\frac{7}{16}$ | 4.59 | 2.29 | 1.53 | 1.15 | . 93 | . 76 | . 57 | . 46 | . 38 | . 0048 |
| $3 \times 2 \frac{1}{2}$ | 1 | 2.13 | 1.07 | . 71 | . 53 | . 43 | . 36 | . 27 | . 21 | . 18 | . 0045 |
| $3 \times 2$ | $\frac{1}{2}$ | 2.51 | 1.25 | . 83 | . 63 | . 50 | . 42 | . 31 | . 25 | . 21 | . 0058 |
| $3 \times 2$ | $\frac{1}{4}$ | 1.39 | . 69 | . 46 | . 35 | . 28 | . 23 | . 17 | . 14 | . 12 | .0055 |
| $2 \frac{1}{2} \times 2$ | $\frac{1}{2}$ | 2.45 | 1.23 | . 82 | . 61 | . 49 | . 41 | . 31 | . 25 |  | . 0060 |
| $2 \frac{1}{2} \times 2$ | ${ }^{3} 18$ | 1.05 | . 52 | . 35 | . 26 | . 21 | . 17 | 13 | . 10 |  | . 0056 |
| $2{ }^{\frac{1}{4} \times 1 \frac{1}{2}}$ | $\frac{5}{16}$ | . 96 | . 48 | . 32 | . 24 | . 19 | . 16 | . 12 | . 10 |  | .0077 |
| $2 \frac{1}{4} \times 1 \frac{1}{2}$ | $\frac{3}{16}$ | . 59 | . 29 | . 19 | . 15 | . 12 | . 10 | . 07 | . 06 |  | . 0073 |
| $2 \times 1 \frac{3}{4}$ | $\frac{5}{1-\frac{5}{16}}$ | 1.23 | . 61 | . 41 | . 31 | . 25 | . 20 | . 15 | . 12 |  | . 0067 |
| $2 \times 1 \frac{3}{4}$ | $\frac{3}{16}$ | . 80 | . 40 | . 27 | . 20 | . 16 | . 13 | . 10 | . 08 |  | . 0065 |
| $1 \frac{3}{8} \times 1 \frac{1}{8}$ | $\frac{5}{16}$ | . 53 | . 67 | . 18 | . 13 | . 11 | . 09 | . 07 |  |  | . 0111 |
| $1 \frac{3}{x} \times 1 \frac{1}{8}$ | $\frac{1}{x}$ | . 21 | . 11 | . 07 | . 05 | . 04 | . 04 | . 03 |  |  | . 0099 |

Safe loads given include weight of angle. Maximum fiber strain, 16,000 lbs. per sq. in.

Safe loads for intermediate spans can be obtained by dividing the coefficient of strength by the span, in feet.

Loads given to the right of the zigzag line produce deflections exceeding ${ }^{\frac{1}{6} 60}$ of the span. Deflections, in inches, under tabular loads, can be obtained by multiplying the Deflection Coefficient by the square of the span, in feet.

# SAFE LOADS, UNIFORMLY DISTRIBUTED, FOR PASSAIC STEEL Z BARS, 

IN TONS OF 2000 LBS.
Web vertical. $\quad Z$ bars being secured against yielding sideways.

| Size of $Z$ bar, <br> Ins. | Thick ness, Ins. |  | Span in feet. |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 2 | 3 | 4 | 5 | 6 | 8 | 10 | 12 |  |
| 6 | $\frac{3}{8}$ | 45.0 | 22.5 | 15.0 | 11.2 | 9.00 | 7.50 | 5.62 | 4.50 | 3.75 | . 0028 |
| $6 \frac{1}{16}$ | $\frac{7}{16}$ | 52.4 | 26.2 | 17.5 | 513.1 | 10.5 | 8.73 | 6.55 | 5.24 | 4.37 | . 0027 |
| $6 \frac{1}{8}$ |  | 59.9 | 29.91 |  | 14.9 | 11.9 | 9.98 | 7.49 | 5.99 | 4.99 | . 0027 |
| 6 |  | 61.6 | 30.8 | $\overline{20.5}$ | 15.4 | 12.3 | $\overline{10.3}$ | 7.70 | $\overline{6.16}$ | $\overline{5.13}$ | 0028 |
| $6_{1}$ |  | 68.4 | 34.2 | 22.8 | 17.1 | 13.7 | 11.4 | 8.55 | 6.84 | 5.70 | . 0027 |
| $6 \frac{1}{8}$ |  | 75.2 | 37.6 | 25. | 18.8 | 15.0 | 12.5 | 9.40 | 7.52 | 6.27 | . 0027 |
| 6 | 4 | 75.0 | 37.5 | 25.0 | $\overline{18.8}$ | 15 | 12.6 | 9.38 | 7.50 | $\overline{6.25}$ | . 0028 |
| $6_{1}$ |  | 81.2 | 40.6 | 27.1 | 20.3 | 16. | 13.5 | 10.2 | 8.12 | 6.77 | . 0027 |
| $6 \frac{1}{8}$ |  | 87.5 | 43.8 | 29.2 | 21.9 | 17. | 14. | 10.9 | 8.75 | 7.29 | . 0027 |
|  |  | 28.5 | 14.3 | 9.5 | . 1 | 5. | 4.75 | 3.56 | 2.85 | 2.38 | . 0033 |
|  |  | 34.1 | 17.1 | 11.4 | 8.52 | 6.82 | 5.67 | 4.2 | 3.41 | 2.84 | . 0033 |
| $5{ }^{\frac{1}{8}}$ | $\frac{7}{16}$ | 39.7 | 19.9 | 13.2 | 9.92 | 7.94 | 6.62 | 4.96 | 3.97 | 3.31 | . 0032 |
| 5 | 2 | 41.0 | 20.5 | 13.7 | 10.2 | 8.20 | 6.83 | $\overline{5.13}$ | 4.10 | 3.42 | . 0033 |
| $5_{\mathrm{y}}$ |  | 46.0 | 23.0 | 15.3 | 11.5 | 9.20 | 7.67 | 5.75 | 4.60 | 3.83 | . 0033 |
| $5 \frac{1}{8}$ |  | 51.1 | 25.6 | 17.0 | 12. | 10.2 | 8.52 | 6.39 | 5.11 | 4.26 | . 0032 |
| 5 | $\frac{11}{16}$ | 50.5 | 25.3 | 16.8 | 12. | 10.1 | 8.42 | $\overline{6.31}$ | 5.05 | 4.21 | . 0033 |
| $5 \frac{1}{1}$ | ${ }^{\frac{3}{4}}$ | 55.2 | 27.6 | 18.4 | 13. | 11.0 | 9.20 | 6.90 | 5.52 | 4.60 | . 0033 |
| $5 \frac{1}{8}$ | 1 | 61.0 | 30.5 | 20.3 | 15 | 12. | 10.2 | 7.63 | 6.10 | 5.10 | . 0032 |
|  |  | 16.8 |  |  | 4. |  | 2.80 | 2.10 |  |  | 041 |
| $4 \frac{1}{11}$ | $\frac{5}{16}$ | 20.9 | 10.5 | 6.97 | 5.22 | 4. | 3.48 | 2.61 | 2.09 | 1.74 | . 0041 |
| $4 \frac{1}{8}$ | \% | 24.9 | 12. | 8.30 | 6.22 | 4. | 4.15 | 3.11 | 2.49 | 2.08 | . 0040 |
|  |  | 25.8 | 12.9 |  |  |  | 4.30 | 3.23 | 2.5 | 2.15 | . 0041 |
| $4 \frac{1}{1}$ | $\frac{1}{2}$ | 29.4 | 14.7 | 9.80 | 7.35 | 5.88 | 4.90 | 3.68 | 2.94 | 2.45 | . 0041 |
| $4 \frac{1}{8}$ | 16 | 33.0 | 16.5 | 11.0 | 8.25 | 6.60 | 5.50 | 4.13 | 3.30 | 2.75 | . 0040 |
| 4 | ${ }^{\frac{5}{8}}$ | 32.3 | 16.2 | 10. | 8.04 | 6.46 | 5.38 | 4.04 | $\overline{3.23}$ | 2.69 | 0041 |
| 4 | $\frac{11}{16}$ | 35.5 | 17.8 | 11.8 | 8.88 | 7.10 | 5.92 | 4.88 | 3.55 | 2.96 | . 0041 |
| $4 \frac{1}{8}$ | $\frac{3}{4}$ | 38.7 | 19.4 | 12.9 | 9.68 | 7.76 | 6.45 | 4.84 | 3.87 | 3.23 | . 0040 |
| 3 | 4 | 10.3 | 5.15 | 3.43 | 2.58 | $\overline{2.06}$ | 1.72 | 1.29 | 1.03 | . 86 | . 0055 |
| $3 \frac{1}{16}$ | $\frac{5}{16}$ | 12.7 | 6.35 | 4.23 | 3.18 | 2.54 | 2.12 | 1.59 | 1.27 | 1.06 | . 0054 |
| 3 | $\frac{3}{8}$ | 13.7 | 6.85 | 4.57 | 3.42 | 2.74 | 2.28 | 1.71 | 1.37 | 1.01 | . 0055 |
| $3 \frac{1}{16}$ | $\frac{7}{16}$ | 15.9 | 7.95 | 5.30 | 3.98 | 3.18 | 2.65 | 1.99 | 1.59 | 1.33 | . 0054 |
| 8 | $\frac{1}{2}$ | 16.3 | 8.15 | 5.43 | 4.0 | 3. | 2.72 | 2.04 | 1.63 | 1.36 | . 0055 |
| $3 \frac{1}{16}$ | 16 ${ }^{9}$ | 18.3 | 9.15 |  |  |  | 3.05 | 2.29 | 1.83 | 1.53 | . 0054 |

[^1]
## BEAM GIRDERS.

It frequently happens in building construction that a single I beam is insufficient to carry the imposed load. Where heavy loads, such as brick walls, vaults, etc., are to be supported, a single $\mathbf{I}$ beam is inadequate and two or more beams are used side by side, bolted together with cast iron or steel separators, as shown on page 38, Figs. 7, 8, and 9. These separators serve to hold the compression flanges of the beams in position to prevent deflection sideways, and also, in a measure, to cause the beams to act together and distribute the load uniformly on the component beams of the girder. Separators should be provided at the supports and at points where heavy loads are imposed and at intervals of not exceeding 6 feet. A table is given on page 44 by which the approximate weights of separators can be obtained for any size and width of beam girders.

In designing floors for buildings, it is desirable to have a minimum number of interior supporting columns consistent with economy, and a beam girder, consisting of a pair of $\mathbf{I}$ beams, is frequently advantageous for supporting the steel floor joists as in Figs. I and 3 on page 38.

Girders, composed of two or more $\mathbf{I}$ beams, are commonly used to span openings in brick walls. If the wall to be supported is thoroughly seasoned and without openings, the weight carried by the girder can safely be assumed to that of a rectangle of wall having a length equal to the opening and a height of $\frac{1}{3}$ of the opening; for, if the girder should fail, the line of rupture of the brickwork would be found within this rectangle. If the wall is newly built, or if it has openings for windows or other purposes, the girder must be designed to carry the entire wall above the girder and between the supports.

In obtaining the weight of brick walls, it is customary to assume a cubic foot of brickwork as weighing 120 lbs . The weights, per superficial square foot, for different walls, are,

| $8^{\prime \prime}$ wall, | 80 lbs . | $20^{\prime \prime}$ wall | 200 lbs . |
| :---: | :---: | :---: | :---: |
| $12^{\prime \prime}$ | 120 " | $24^{\prime \prime}$ " ${ }^{\prime \prime}$ | 240 |
| $16^{\prime \prime}$ |  | $28^{\prime \prime}$ | 280 |

When walls are faced with stone, the weight of the stonework, taken at 160 lbs . per cubic foot, must be added. If the walls are plastered, add 5 lbs . per square foot for the weight of the plastering.

## STEEL BEAM BOX GIRDERS.

A box girder consisting of a pair of steel $\mathbf{I}$ beams, with top and bottom flange plates, furnishes an economical girder for short spans. The flange plates are riveted to the beams with $\frac{3}{4}{ }^{\prime \prime}$ diameter rivets spaced from $6^{\prime \prime}$ to $9^{\prime \prime}$ centers. In short girders, care must be taken to have a sufficient number of rivets in each plate, between the end of the girder and the center of span, to develop the full tensile or compressive strength of the plate.

The safe loads in the following tables have been computed from the moments of inertia of the sections, deducting the rivet holes in each flange. A maximum fiber strain of $15,000 \mathrm{lbs}$. per square inch is used, instead of the $16,000 \mathrm{lbs}$. fiber strain allowed on rolled beams, to allow for the injury to the strength of the material due to punching the holes for the rivets.

Suppose it is required to select a beam box girder to safely support a load of 45 tons, including the weight of the girder itself, over a span of 25 feet. By referring to the tables it will be found that a girder, composed of two $15^{\prime \prime} \times 42 \mathrm{lb}$. I beams with flange plates $14^{\prime \prime} \times \frac{5^{\prime \prime}}{8}$, has a safe load of only 40.0 tons on this span; but each $\frac{1}{16}$ " increase in thickness of flange plates adds 2.16 tons to the safe load, so that the flange plates would require to be $\frac{3}{16}{ }^{\prime \prime}$ thicker, or $\frac{13{ }^{\prime \prime}}{16}$ for each plate.

The deflection of the girder under this load, in inches, would be obtained by multiplying the Deflection Coefficient by the square of the span in feet; or,

$$
.00102 \times \overline{25}^{2}=0.64^{\prime \prime}
$$

## STEEL BEAM BOX GIRDERS．

Safe Loads，in Tons of 2000 Lbs．，Uniformly Distributed． $2-12^{\prime \prime}$ Steel I Beams and 2 Steel Plates $14^{\prime \prime} \times \frac{1}{2}{ }^{\prime \prime}$

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Safe Loads， includ＇g Wgt． of Girder， in Tons． in Tons． | Inc．in Safe Load for $\frac{1}{16}$ In． Increase in Thickness of Flange Plates． | Safe Loads， includ＇g Wgt． of Girder， in Tons． | Inc．in Safe <br> Load for 1 in in． <br> Increase in <br> Thickness of <br> Flange Plates． |  |
| 12 | 61.8 | 3.61 | 55.3 | 3.65 |  |
| 13 | 57.0 | 3.33 | 51.0 | 3.37 |  |
| 14 | 53.0 | 3.09 | 47.4 | 3.13 |  |
| 15 | 49.5 | 2.89 | 44.2 | $\stackrel{2.92}{2 .}$ | \％ |
| 16 | 46.4 | ${ }_{2}^{2.71}$ | 41.5 | 2.74 | 辰法 |
| 17 | 43.6 | 2.55 | 39.0 | 2.58 | 边云 |
| 18 19 | 41.2 39.0 | 2.41 2.28 | 36.8 34.9 | 2.43 2.31 | ．${ }^{\text {¢ }}$ |
| 20 | 37.1 | 2.17 | 33.2 | 2.19 |  |
| 21 | 35.3 | 2.06 | 31.6 | 2.09 | － |
| 22 | 33.7 | 1.97 | 30.2 | 1.99 | 등 |
| 23 | 32.3 | 1.88 | 28.8 | 1.90 | ¢． |
| 24 | 30.9 | 1.80 | 27.6 | 1.83 | 㟔 |
| 25 | 29.7 | 1.73 | 26.5 | 1.75 | \％ |
| 26 | 28.5 | 1.67 | 25.5 | 1.68 | O |
| 27 | 27.5 | 1.60 | 24.6 | 1.62 | 它范 |
| 28 | 26.5 | 1.55 | 23.7 | 1.56 | H ${ }_{\text {¢ }}$ |
| 29 | 25.6 | 1.49 | 22.9 | 1.51 | 云 ${ }_{\text {E }}$ |
| 30 | 24.7 | 1.44 | 22.1 | 1.46 |  |
| 31 | 23.9 | 1.40 | 21.4 | 1.41 | \％ |
| 32 | 23.2 | 1.35 | 20.7 | 1.37 | ． 5 |
| 33 | ${ }_{21}^{22.5}$ | 1.31 | 20.1 19.5 | 1.33 1.29 | ． |
| 34 <br> 35 | ${ }_{21.2}^{21.8}$ | 1.27 | 19.5 19.0 | 1.25 | 边： |
| 36 | 20.6 | 1.20 | 18.4 | 1.22 | ${ }_{\underline{\circ}}$ |
| 37 | 20.1 | 1.17 | 17.9 | 1.18 |  |
| 38 | 19.5 | 1.14 | 17.0 | 1.15 |  |
| 39 | 19.0 | 1.11 | 17.0 | 1.12 |  |
|  | Wgt．per lineal ft．of girder， includ＇g rivet heads＝ 13 rlbs ． |  | Wgt．per lineal ft．of girder， includ＇g rivet heads＝ri5 lbs． |  |  |

Maximum fiber strain of 15,000 lbs．per square inch；holes for $\frac{3 / \prime}{4}$ rivets in both flanges deducted．

Deflection，in inches，under tabular loads，equals the product of the Deflection Coefficient by the square of the span，in feet．

## STEEL BEAM BOX GIRDERS．

Safe Loads，in Tons of 2000 Lbs．，Uniformly Distributed． $2-15^{\prime \prime}$ Steel $\mathbf{I}$ Beams and 2 Steel Plates $14^{\prime \prime} \times \frac{5{ }^{\prime \prime}}{8}$ ．

|  |  |  |  |  | $\text { Deflection Coefficient }=.00102$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Safe Loads， includ＇g Wgt． of Girder， in Tons． | Inc．in Safe Load for $\frac{1}{16} \mathrm{in}$ ． Increase in Thickness of Flange Plates． | Safe Loads， includ＇g Wgt． of Girder， in Tons． | Inc．in Safe Load for $\frac{1}{16}$ in． Increase in Thickness of Flange Plates． |  |
| 12 | 105.3 | 4.32 | 83.4 | 4.49 |  |
| 13 | 97.2 | 3.99 | 77.0 | 4.15 |  |
| 14 | 90.3 | 3.71 | 71.5 | 3.85 |  |
| 15 | 84.3 | 3.46 | 66.7 | 3.59 |  |
| 16 | 79.0 | 3.24 | 62.6 | 3.37 | － |
| 17 | 74.4 | 3.05 | 58.9 | 3.17 | \％ |
| 18 | 70.2 | 2.88 | 55.6 | 2.99 | ¢ |
| 19 | 66.5 | 2.73 | 52.7 | 2.83 | ． 5 |
| 20 | 63.2 | 2.60 | 50.1 | 2.69 | － |
| 21 | 60.2 | 2.47 | 47.7 | 2.57 | है |
| 22 | 57.5 | 2.36 | 45.5 | 2.45 | － |
| 23 | 55.0 | 2.26 | 43.5 | 2.34 | 亏 |
| 24 | 52.7 | 2.16 | 41.7 | 2.25 | \％ |
| 25 | 50.6 | 2.08 | 40.0 | 2.16 | ¢ |
| 26 | 48.6 | 2.00 | 38.5 | 2.07 | － |
| 27 | 46.8 | 1.92 | 37.1 | 2.00 | － |
| 28 | 45.1 | 1.85 | 35.8 | 1.92 | － |
| 29 | 43.6 | 1.79 | 34.5 | 1.86 |  |
| 30 | 42.1 | 1.73 | 33.4 | 1.80 |  |
| 31 | 40.8 | 1.67 | 32.3 | 1.74 | ，⿹ㅏㅇㅢ |
| 32 | 39.5 | 1.62 | 31.3 | 1.68 | － |
| 33 | 38.3 | 1.57 | 30.3 | 1.63 | 岩 |
| 34 | 37.2 | 1.53 | 29.4 | 1.59 | － |
| 35 | 36.1 | 1.48 | 28.6 | 1.54 | \％ |
| 36 | 35.1 | 1.44 | 27.8 | 1.50 | 边 |
| 37 | 34.2 | 1.40 | 27.1 | 1.46 |  |
| 38 | 33.3 | 1.37 | 26.3 | 1.42 |  |
| 39 | 32.4 | 1.33 | 25.7 | 1.38 |  |
| 40 | 31.6 | 1.30 | 25.0 | 1.35 |  |
|  | Wgt．per lineal ft ．of girder． includ＇g rivet heads $=183 \mathrm{lbs}$ ． |  | Vgt．per lineal ft．of girder， includ＇g rivet heads $=147 \mathrm{lbs}$ ． |  |  |

Maximum fiber strains of $15,000 \mathrm{lbs}$ ．per square inch；holes for $\frac{3 / 4}{4}$ rivets in both flanges deducted．

Deflection，in inches，under tabular loads，equals the product of the Deflection Coefficient by the square of the span，in feet．

## STEEL BEAM BOX GIRDERS．

Safe Loads，in Tons of 2000 Lbs．，Uniformly Distributed． $2-18^{\prime \prime}$ Steel I Beams and 2 Steel Plates $16^{\prime \prime} \times \frac{3}{4}{ }^{\prime \prime}$ ．

|  |  |  |  |  | Deflection Coefficient $=.00085$. |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Safe Loads， includ＇g Wgt． of Girder， in Tons． | Inc．in Safe Load for $\frac{1}{1 /}$ in． Increase in Thickness in Flange Plates． | Safe Loads， includ＇g Wgt． of Girder， in Tons． | Inc．in Safe Load for $\frac{1}{16}$ in Increase in Thickness in Flange Plates． |  |
| 12 | 154.9 | 6.29 | 141.5 | 6.37 |  |
| 13 | 142.9 | 5.80 | 130.6 | 5.88 |  |
| 14 | 132.7 | 5.39 | 121.3 | 5.46 |  |
| 15 | 123.9 | 5.03 | 113.2 | 5.09 |  |
| 16 | 116.1 | 4.72 | 106.1 | 4.77 | ． |
| 17 | 109.3 | 4.44 | 99.9 | 4.49 | \％ |
| 18 | 103.2 | 4.19 | 94.3 | 4.24 | 或。 |
| 19 | 97.8 | 3.97 | 89.4 | 4.02 | 氝 |
| 20 | 92.9 | 3.77 | 84.9 | 3.82 | －${ }^{\text {¢ }}$ |
| 21 | 88.5 | 3.59 | 80.8 | 3.64 | 遈辰 |
| 22 | 84.5 | 3.43 | 77.2 | 3.47 | － |
| 23 | 80.8 | 3.28 | 73.8 | 3.32 | － |
| 24 | 77.4 | 3.14 | 70.7 | 3.18 | 砍 |
| 25 | 74.2 | 3.02 | 67.9 | 3.06 | \％ |
| 26 | 71.5 | 2.90 | 65.3 | 2.94 | 边 |
| 27 | 68.8 | 2.79 | 62.9 | 2.83 | 吅岂 |
| 28 | 66.4 | 2.69 | 60.6 | 2.73 | \％ |
| 29 | 64.1 | 2.60 | 58.5 | 2.63 | 는ㅁ |
| 30 | 61.9 | 2.52 | 56.6 | 2.55 | 4 |
| 31 | 59.9 | 2.43 | 54.8 | 2.46 | 丞寅 |
| 32 | 58.1 | 2.36 | 53.1 | 2.39 | ．${ }_{6}^{60}$ |
| 33 | 56.3 | 2.29 | 51.4 | 2.32 | 3 |
| 34 | 54.7 | 2.22 | 49.9 | 2.25 | 告 |
| 35 | 53.1 | 2.16 | 48.5 | 2.18 | － |
| 36 | 51.6 | 2.10 | 47.2 | 2.12 | 号． |
| 37 | 50.2 | 2.04 | 45.9 | 2.06 | 枵 |
| 38 | 48.9 | 1.98 | 44.7 | 2.01 | 品 |
| 39 | 47.6 | 1.93 | 43.5 | 1.96 |  |
| 40 | 46.5 | 1.89 | 42.4 | 1.91 |  |
|  | Wgt．per lineal ft．of girder， includ＇g rivet heads $=225 \mathrm{lbs}$ ． |  | Wgt．per lineal ft．of girder， includ＇g rivet heads $=195 \mathrm{lbs}$ ． |  |  |

Maximum fiber strains of $15,000 \mathrm{lbs}$ ．per square inch；holes for $\frac{3}{4}{ }^{\prime \prime}$ rivets in both flanges deducted．

Deflection in inches，under tabular loads，equals the product of the Deflection Coefficient by the square of the span，in feet．

## STEEL BEAM BOX GIRDERS．

Safe Loads，in Tons of 2000 Lbs．，Uniformly Distributed．
$2-20^{\prime \prime}$ Steel I Beams and 2 Steel Plates $16^{\prime \prime} \times \frac{3}{4}{ }^{\prime \prime}$

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Safe Loads， includ＇g Wgt． of Girder， in Tons． | Inc．in Safe Load for $\frac{1}{16}$ in． Increase in Thickness of Flange Plates． | Safe Loads， includ＇g Wgt． of Girder， in Tons． | Inc．in Safe Load for $\frac{1}{16}$ in． Increase in Thickness of Flange Plates． |  |
| 14 | 154.3 | 6.01 | 144.1 | 6.06 |  |
| 15 | 144.1 | 5.61 | 134.5 | 5.66 |  |
| 16 | 135.1 | 5.26 | 126.1 | 5.30 | $\Xi$ |
| 17 | 127.1 | 4.95 | 118.7 | 4.99 | － |
| 18 | 120.1 | 4.68 | 112.1 | 4.72 | ¢ู่ |
| 19 | 113.7 | 4.43 | 106.2 | 4.47 | － |
| 20 | 108.1 | 4.21 | 100.8 | 4.24 | 5 |
| 21 | 102.9 | 4.01 | 96.0 | 4.04 | E딜 |
| 22 | 98.2 | 3.83 | 91.7 | 3.86 | －100 |
| 23 | 93.9 | 3.66 | 87.7 | 3.69 | ᄃ |
| 24 | 90.0 | 3.51 | 84.0 | 3.54 | \％゙った |
| 25 | 86.4 | 3.37 | 80.7 | 3.40 | ぐ5 |
| 26 | 83.1 | 3.24 | 77.6 | 3.26 | $\bigcirc$ |
| 27 | 80.0 | 3.12 | 74.7 | 3.14 | \％${ }_{\text {\％}}^{3}$ |
| 28 | 77.2 | 3.01 | 72.0 | 3.03 | O |
| 29 | 74.5 | 2.90 | 69.6 | 2.93 | \％ |
| 30 | 72.0 | 2.81 | 67.2 | 2.83 | －\％ |
| 31 | 69.7 | 2.72 | 65.0 | 2.74 | 比发 |
| 32 | 67.5 | 2.63 | 63.0 | 2.65 | －${ }^{4}$ |
| 33 | 65.5 | 2.55 | 61.1 | 2.57 | 3 in |
| 34 | 63.6 | 2.48 | 59.3 | 2.50 | ． |
| 35 | 61.7 | 2.41 | 57.6 | 2.43 |  |
| 36 | 60.0 | 2.34 | 56.0 | 2.36 | ¢．․․․ |
| 37 | 58.4 | 2.27 | 54.5 | 2.29 | ${ }_{\square}$ |
| 38 | 56.9 | 2.22 | 53.1 | 2.23 |  |
| 39 | 55.4 | 2.16 | 51.7 | 2.18 |  |
| 40 | 54.0 | 2.10 | 50.4 | 2.12 |  |
|  | Wgt．per lineal ft．of girder， includ＇g rivet heads $=245 \mathrm{lbs}$ ． |  | Wgt．per lineal ft ．of girder， includ＇g rivet heads $=215 \mathrm{lbs}$ ． |  |  |

Maximum fiber strains of $15,000 \mathrm{lbs}$ ．per square inch；holes for $\frac{3 / 4}{4 \prime}$ rivets in both flanges deducted．
Deflection，in inches，under tabular loads，equals the product of the Deflection Coefficient by the square of the span，in feet．

## NOTES ON THE STRENGTH AND DEFLECTION OF BEAMS.

Let $\mathrm{A}=$ area of section, in square inches.
$\mathrm{L}=$ length of span, in feet.
$l=$ length of span, in inches.
$\mathrm{W}=$ load, uniformly distributed, in lbs.
$\mathrm{P}=$ load, concentrated at any point, in lbs.
$h=$ height of cross-section, in inches.
$\mathrm{M}=$ bending moment, in foot-lbs.
$m=$ bending moment, in inch-lbs.
$n=$ greatest distance of center of gravity of section from top or from bottom, in inches.
$S=$ strain per square inch in extreme fibers of beam, either top or bottom, in lbs., according as $n$ refers to distance from top or from bottom of section.
$\mathrm{D}=$ maximum deflection, in inches.
$\mathrm{I}=$ moment of inertia of section, neutral axis through center of gravity.
$\mathbf{I}^{\prime}=$ moment of inertia of section, neutral axis parallel to above, but not through center of gravity.
$z=$ distance between these neutral axes.
$\mathrm{Q}=$ section modulus.
$\mathrm{R}=$ least moment of resistance of section, in inch $\cdot \mathrm{lbs}$.
$r=$ radius of gyration, in inches.
$\mathrm{C}=$ coefficient of transverse strength, in lbs.
$\mathrm{E}=$ modulus of elasticity ( $27,000,000$ for wrought iron and $29,000,000$ for steel).
For a beam of any cross-section the following formulæ express the relation existing between the properties of the section.

$$
\begin{array}{r}
\mathrm{I}^{\prime}=\mathrm{I}+\mathrm{A} z^{2} ; \quad r=\sqrt{\frac{I}{A}} ; \quad \mathrm{Q}= \\
\mathrm{R}=\frac{\mathrm{I}}{n} \mathrm{~S}=\mathrm{QS} ; \quad \mathrm{C}=\frac{2}{3} \mathrm{QS} .
\end{array}
$$

If a beam, supported at the ends, is loaded with a weight, this weight produces reactions at the two supports, the sum of which is equal to the weight. The weight and the reactions are the external forces acting on the beam. They produce a
bending of the beam, by which the fibers of the upper portion of the beam are shortened and the fibers of the lower portion are elongated, the result of a compressive strain in the upper portion and a tensile strain in the lower portion of the cross-section of the beam. Between the top and the bottom of the crosssection is a place where no shortening or lengthening of the fibers occurs, and this is called the neutral axis. In steel, and in other homogeneous materials having equal resistances to compression and tension alike, the neutral axis is coincident with the center of gravity of the section, and in symmetrical sections, as in I-beams, this is at the middle of the depth of the beam.

At any point in the length of the beam, the tendency to produce bending is equal to the algebraic sum of the moments of the external forces at that point. This moment of the external forces is called the "bending moment." A beam resists bending at any point by the resistance of its particles to extension or compression, the sum of the moments of which about the neutral axis of the cross-section is called the "moment of resistance." The fundamental principle of the strength of beams is that the bending moment of the external forces is equal to the moment of resistance of the internal forces resisting flexure. As the moment of resistance of a section is generally expressed in inch-pounds, the bending-moment must also be expressed in inch-pounds. The following formulæ give the relations existing between bending-moment, moment of resistance, section modulus, and the strain per square inch.

$$
\begin{array}{ll}
m=\mathrm{R} ; & \mathrm{Q}=\frac{m}{\mathrm{~S}} \\
m=\mathrm{QS} ; & \mathrm{S}=\frac{m}{\mathrm{Q}}
\end{array}
$$

If the bending-moment is in foot-pounds the following relations are convenient:

$$
C=8 M ; \quad M=\frac{C}{8} ;
$$

and for a uniformly distributed load, W, in lbs., the span, L, being taken in feet,

$$
C=W L ; \quad W=\frac{C}{L}
$$

These last two formulx are of great practical convenience for obtaining the safe uniformly distributed loads for the va-
rious sections, as it is only necessary to divide the coefficient of strength by the span, in feet, to obtain the safe uniformly distributed load, in lbs. If the uniformly distributed load, in lbs., is given, multiply it by the span in feet and the result is the required coefficient of strength, and the proper section required can be obtained by inspection of the tables.

The moment of inertia, section modulus, radius of gyration, and coefficient of strength are given in the tables of properties for all sections of structural shapes of steel rolled by the Passaic Rolling Mill Co.

## REACTIONS.

If a beam resting at its extremities upon two supports is loaded with a weight, each support reacts with an upward pressure, which is called the reaction of the support. This reaction is equal to the weight carried by the support. The sum of the reactions of the two supports will equal the total load on the beam. If the load is either uniformly distributed, applied at the center of the span, or symmetrically placed on each side of the center of the span, the reaction of the two supports will be the same and each equal to one-half the load.

When the loads are not symmetrically placed, the reactions are determined in the following manner: - Let AB represent a beam supported at $A$ and $B$ and loaded with the
 weights $P^{\prime}$ and $P^{\prime \prime}$. The reaction at one support due to a weight is equal to the weight multiplied by the distance of its center of gravity from the other support and divided by the length of the span. The total reaction at the support is equal to the sum of the reactions produced by all the loads. Then,

$$
\begin{aligned}
& \frac{\mathrm{P}^{\prime \prime} b}{l}=\text { reaction at } \mathrm{A} \text { due to weight } \mathrm{P}^{\prime \prime} \text {, } \\
& \frac{\mathrm{P}^{\prime}(a+b)}{l}=\text { reaction at } \mathrm{A} \text { due to weight } \mathrm{P}^{\prime}, \\
& \mathrm{V}^{\prime}=\frac{\mathrm{P}^{\prime \prime} b}{l}+\frac{\mathrm{P}^{\prime}(a+b)}{l}=\text { total reaction at } \mathrm{A} .
\end{aligned}
$$

In the same way the total reaction $\mathrm{V}^{\prime \prime}$, at B is obtained, and as a check on the calculations, $\mathrm{V}^{\prime}+\mathrm{V}^{\prime \prime}$ must equal $\mathrm{P}^{\prime}+\mathrm{P}^{\prime \prime}$.

## SHEAR.

The loads and opposing reactions on a beam not only tend to bend the beam but also to shear it across vertically. The vertical force which tends to produce shearing is called the shear. The shear at an abutment or support is equal to the reaction of the support. At any point between the supports the shear is equal to the difference between the reaction at one support and the total load occurring between that support and the point considered. Thus, referring to Fig. I, the shear at the support A is equal to the reaction $\mathrm{V}^{\prime}$. The shear at all points between $A$ and the point of application of the load $\mathrm{P}^{\prime}$ is uniform and equal to the reaction $\mathrm{V}^{\prime}$, for the reason that no load occurs to be deducted from the reaction. The shear at any point between $\mathrm{P}^{\prime}$ and $\mathrm{P}^{\prime \prime}$ is obtained by deducting the load $\mathrm{P}^{\prime}$ from the reaction $\mathrm{V}^{\prime}$, and the shear is therefore uniform between the points of application of these loads. Where a beam is loaded with concentrated weights, changes in the amount of shear occur only at the points where the loads are applied. If the load is distributed, the shear changes in amount at every point of the loaded length. In all cases the shear can be calculated by first finding the reaction at one support produced by the total load, and the shear at any point will be the difference between this reaction and the sum of all the loads occurring between that support and the point considered.

If a beam, supported at both ends, carries a uniformly distributed load over its entire length, the shear at each support is one-half the total load on the beam, and decreases uniformly to zero at the center of the span. If the load is concentrated at the center of the span, the shear is uniform throughout the entire length of the beam, and equal to onehalf the load.

If the reaction, which acts upward, is considered as positive, and the loads, which act downward, are considered as negative, the shear at any point is the algebraic sum of the vertical forces acting on the beam between either support and the point considered.

## BENDING-MOMENT.

The applied loads and their reactions constitute the external forces which tend to bend the beam. This bending is
measured by the moment of the external forces, which is called the benaing-moment. Let $A B$ be a beam supported at its ends and loaded with the weights $\mathrm{P}_{1}, \mathrm{P}_{2}$, and $P_{3}$. These weights produce reactions at A
 and B , which are represented by $\mathrm{V}^{\prime}$ and $\mathrm{V}^{\prime \prime}$ respectively. If a section is taken at $k$, at a distance, $x$, from the left support, and the left-hand portion only of the beam is considered, the tendency to produce bending at $k$ is measured by the moment of the reaction about that point. The moment of a force being equal to the product of the force by the lever arm of its action, the bending-moment at $k$ is equal to the reaction $\mathrm{V}^{\prime}$ multiplied by the distance $x$. Similarly the bending-moment at $\mathrm{P}_{1}$ is equal to the product of the reaction $\mathrm{V}^{\prime}$ by the distance $a$. At $\mathrm{P}_{2}$ the reaction $\mathrm{V}^{\prime}$ produces a moment equal to the product of the reaction by its distance from $\mathrm{P}_{2}$, and the weight $\mathrm{P}_{1}$ also produces a moment equal to the weight $\mathrm{P}_{1}$ multiplied by its distance from $P_{2}$. The reaction acts upward and tends to produce rotation about $\mathrm{P}_{2}$ in the direction of the motion of the hands of a watch. The weight $P_{1}$ acts downward and tends to produce rotation around $\mathrm{P}_{2}$ in a direction opposite to the motion of the hands of a watch. The reaction $\mathrm{V}^{\prime}$ and the weight $P_{1}$, therefore, produce moments around $P_{2}$ tending to produce rotation in opposite directions. The resulting bend-ing-moment at $\mathrm{P}_{2}$ is the difference of the two moments. If moments tending to produce rotation in one direction are considered as positive, and moments tending to produce rotation in the opposite direction as negative, then the bending moment at any point is obtained by taking the algebraic sum of the moments of all the forces, acting on the beam between either support and the point considered, around that point. From this it follows that the bending moment

$$
\begin{aligned}
& \text { at } \mathrm{P}_{1}=\mathrm{V}^{\prime} a \\
& \text { at } \mathrm{P}_{2}=\mathrm{V}^{\prime}(a+b)-\mathrm{P}_{1} b \\
& \text { at } \mathrm{P}_{3}=\mathrm{V}^{\prime}(a+b+c)-\mathrm{P}_{1}(b+c)-\mathrm{P}_{2} c .
\end{aligned}
$$

In calculating the bending moment the weights are taken in pounds. If the distances are taken in feet the bendingmoment will be expressed in foot-lbs. If the distances are taken in inches the bending-moment will be in inch lbs.

The bending-moment varies from point to point and attains a maximum value at some point the location of which can be obtained by trial. The point at which the bending-moment attains a maximum depends upon the shear. If the load is distributed, the maximum moment will occur at that point in the length of the beam where the shear becomes equal to zero; that is, at the point where the load on the beam between one support or abutment and the point considered becomes equal to the reaction of that support. If the loads are concentrated at several points, maximum bending will always occur at the point of application of one of the loads. The particular load at which maximum bending occurs, is the one at which the sum of all the loads on the beam between one support or abutment up to and including the load in question, first becomes equal to or greater than the reaction at the support.

In general, the bending-moment is a maximum at the point where the shear becomes equal to zero, or, due regard being paid to the algebraic sign of the shear, at the point where the shear changes from a positive value to a negative value, or the reverse.

## EXAMPLE.

Let $A B$ represent a beam, 20 feet long between centers of supports, loaded in the manner shown:

The portion of the load
Fig. 3. $9000 \mathrm{lbs} .12000 \mathrm{lbs} 6000 \mathrm{lbs} . P_{3}$ carried by the left-
 lbs.; similarly the portion of $\mathrm{P}_{1}$ carried by the same support is $\frac{1660}{240}$ of $\mathrm{P}_{1}$, or $6,000 \mathrm{lbs}$. The reaction, $\mathrm{V}_{1}$, of the left support is the sum of these three, or $\mathbf{1 2 , 0 0 0} \mathrm{lbs}$. In the same manner the reaction $\mathrm{V}_{2}$, at the right-hand support, can be obtained by taking the sum of the portions of the loads going to that support, and will be found to be $15,000 \mathrm{lbs}$. The sum of the two reactions must equal the sum of the loads on the beam.

If the bending-moment is taken at the point of application of the load $\mathrm{P}_{2}$, and the left-hand portion of the beam only is
considered, the reaction $V_{1}$ produces a moment equal to the product of the reaction by its distance from $\mathrm{P}_{2}$; and the load $\mathrm{P}_{1}$ produces a moment equal to the product of the load by its distance from $\mathrm{P}_{2}$. As these two moments tend to produce rotation in opposite directions, the resultant moment of the external forces around $\mathrm{P}_{2}$ is equal to the difference between these two moments, or the bending moment, in inch-lbs.,

$$
\begin{aligned}
m & =\mathrm{V}_{1} \times 140-\mathrm{P}_{1} \times 60=12,000 \times 140-9,000 \times 60 \\
& =\mathrm{I}, \mathrm{I} 40,000 \text { inch-lbs. }
\end{aligned}
$$

In this case this is the maximum bending-moment on the beam, because at the load $\mathrm{P}_{2}$ the sum of the loads on the beam between the support A up to and including $\mathrm{P}_{2}$ first becomes equal to, or greater than, the reaction at $A$.

If it is required to find the proper size of steel beam necessary to safely carry the above loads, the section modulus is found from the foregoing formulæ, assuming a fiber strain of $16,000 \mathrm{lbs}$. per square inch, as follows:

$$
Q=\frac{m}{S}=\frac{1,140,000}{16,000}=71.25
$$

A $15^{\prime \prime}$ steel I-beam, weighing 50 lbs. to the foot, has a section modulus of 70.6 , and is sufficient for the purpose.

If the bending-moment is wanted in foot-pounds, the lengths are taken in feet instead of in inches; and

$$
\begin{aligned}
\mathrm{M} & =\mathrm{V}_{1} \times 11_{3}^{2}-\mathrm{P}_{1} \times 5=12,000 \times 11_{3}^{2}-0,000 \times 5 \\
& =95,000 \text { foot-lbs. }
\end{aligned}
$$

and the coefficient of strength required for a steel beam to carry the loads is,

$$
\mathrm{C}=8 \mathrm{M}=8 \times 95,000=760,000
$$

A $15^{\prime \prime}$ steel I, weighing 50 lbs . per foot, has a coefficient of strength of $753,300 \mathrm{lbs}$., and the size of beam required is the same as before.

The following tables give general formulæ for the bendingmoments, maximum safe loads, and deflections for beams loaded and supported in different ways. In using these tables to obtain loads, or deflections, all lengths must be expressed in inches.

|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | (2) |  |
| $\begin{gathered} \text { Max. Lıoad, } \\ \text { Lbs. } \end{gathered}$ | © $01 \sim$ | (3) 0 | 6 0 <br> 0  <br> 0  |  |
| $\begin{aligned} & \text { Bending Moment, } \\ & \text { inch lbs. } \end{aligned}$ |  |  |  |  |
|  |  |  |  |  |
| Lengths in |  |  |  |  |

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|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | $\cdots \left\lvert\, \begin{aligned} & -1 \\ & \mu \end{aligned}\right.$ |  |  | $\cdots$ |
|  | $\left.\begin{aligned} & \text { ® } \\ & \sim \\ & \infty\end{aligned} \right\rvert\, \sim$ | Q  <br> Q  <br> O  | ف  <br> 0  <br> $\chi$  |  |
| $\begin{aligned} & \text { Bending Moment, } \\ & \text { inch lbs. } \end{aligned}$ |  | $\left.\begin{array}{ll} A_{1} & \stackrel{\sigma}{\sigma} \\ \tilde{\mu}_{1} \end{array} \right\rvert\, \propto 2$ |  |  |
|  |  |  |  |  |
|  |  |  |  |  |

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|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |
|  | d <br>  <br> $\infty$ | $\infty$  <br> $\square$  <br> $\infty$  | 0 0 0 0 -1 | ف\| |
|  |  |  |  |  |
|  |  |  |  |  |
|  |  |  |  |  |


| Lengths, in inches. <br> Mode of Loading. <br> Loads, in lbs. |  | Bending Moment, inch lbs. | Max. Load, Ibs. | Deflection, inches. | Remarks. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Both ends supported, load distributed, decreasing uniformly toward the center. |  | $\begin{gathered} W \times\left(\frac{1}{2}-\frac{x}{l}+\frac{2 x^{2}}{3 l^{2}}\right) \\ M a x=\frac{W l}{12} \end{gathered}$ | $\frac{12 \mathrm{SQ}}{1}$ | $\frac{3 W I^{3}}{320 E I}$ | Weakest section at center of span. |
| Both ends supported, load distributed, increasing uniformly toward the center. |  | $\begin{gathered} W x\left(\frac{1}{2}-\frac{2 x^{2}}{3 l^{2}}\right) \\ \text { Max. }=\frac{W l}{6} \end{gathered}$ | $\frac{6 \mathrm{SQ}}{l}$ | $\frac{W l^{3}}{60 E I}$ | Weakest section at center of span. |
| Both ends supported, load distributed, increasing uniformly toward one end. |  | $\begin{aligned} & \frac{W x}{3}\left(1-{\frac{x}{l^{2}}}^{2}\right) \\ & M a x .=\frac{104 W \ell}{810} \end{aligned}$ | $\frac{810 \mathrm{SQ}}{104!}$ | $\frac{47 \mathrm{~W} l^{3}}{3600 \mathrm{EI}}$ | Weakest section $x=0.52 \boldsymbol{z}$ |
| Two symmetrical supports, load uniformly distributed. |  | At either support: $\frac{W a^{2}}{2 i}$ <br> At center of span : $\frac{W}{2}\left(a-\frac{i}{4}\right)$ | The supp and becomes <br> Max. Bend | power varies with ximum when $\mathbf{a}=\mathbf{0}$ $\mathrm{m} .=\frac{3 W 7}{140} ; \text { Max }$ | ation of a to $\boldsymbol{\ell}$, l, in which case, $d=\frac{140 S Q}{3 l}$ |

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| COMPARISON OF SAFE LOADS AND CORRESP <br> BEAMS LOADED AND SUPPORTED IN VAR <br> The safe uniformly distributed load on the beam, having its ends simply supported, column of the table gives the relative safe loads for the various ways of applying the load an a factor by which the load, as given for any case, may be multiplied and the result consider having each end simply supported. The last column gives the relative deflections for the under the safe uniformly distributed load with ends simply supported, being taken as the u | G DEFL <br> AYS. <br> a unit of co ng the beam iformly distri es under thei | ECTION <br> mparison, and <br> The third buted load safe loads, t | S, <br> the second column gives n the beam, e deflection |
| :---: | :---: | :---: | :---: |
| MODE OF LOADING AND SUPPORTING BEAM. | Relative Load <br> Load. | Factor for Obtaining Equiv. Uni- form Load, Ends Sup'd. | Relative under Safe Load. |
| Both ends simply supported, load |  |  |  |
| " " " " load concentrated at center of beam |  | 2 | 0.80 |
| load concentrated anywhere between supports | $12 \div 8 a b$ | $8 a b \div 12$ | Variable. |
| " " " load in two parts symmetrically concentrated. | $l \div 4 a$ | $4 a \div 1$ | Variable. |
| " " " " load distributed, decreasing uniformly toward the center |  |  | 1.07 |
| " " " " load distributed, increasing uniformly toward the |  | $1{ }^{1}$ | 0.96 |
| " " " load distributed, increasing uniformly toward | 0. | 1.03 | 0.97 |
| Cantilever; one end firmly fixed, load uniformly distributed... ............... | $\frac{1}{4}$ | 1.0 | 2.40 |
| " " " " " load concentrated at other |  | $\stackrel{8}{9}$ | 3.20 |
| One end fixed; other end simply supported, load uniformly distr | 1 |  | 1.92 |
| " " " " " " ${ }^{\text {\% }}$ " load con |  | $1{ }^{1}$ | 0.48 |
| Both ends firmly fixed, load uniformly distributed | $1{ }^{\frac{1}{2}}$ | , | 0.30 |
| Two symmetrical sup- $\{$ load in two parts, concentrate | $1 \div 4 a$ | $4 a \div l$ | Variable. |
| ports between ends, \{ load uniformly distributed, supports economically | 5.83 | 0. |  |

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## MOMENT OF INERTIA AND SECTION MODULUS FOR USUAL SECTIONS.

| Sections. | Moment of Inertia, I. | Section Modulus, Q. |
| :---: | :---: | :---: |
|  | $\mathrm{I}=\frac{\mathrm{bh}^{3}}{12}$ | $\frac{\mathrm{bh}^{2}}{6}$ |
|  | $\mathrm{I}^{\prime}=\frac{\mathrm{bh}^{3}}{3}$ |  |
|  | $\mathrm{I}=\frac{\mathrm{bh}^{3}}{36}$ | Min. $=\frac{\mathrm{bh}}{}{ }^{2}$ |
|  | $\mathrm{I}^{\prime}=\frac{\mathrm{bh}^{3}}{12}$ |  |
|  | $\begin{aligned} & \mathrm{I}=\frac{\pi \mathrm{d}^{4}}{64} \\ & =0.0491 \mathrm{~d} 4 \end{aligned}$ | $\begin{aligned} & \frac{\pi \mathrm{d}^{3}}{32} \\ = & 0.0982 \mathrm{~d}^{3} \end{aligned}$ |
|  | $\mathrm{I}=\frac{\mathrm{bh} 3-\mathrm{b}^{\prime} \mathrm{h}^{\prime 3}}{12}$ | $\frac{\mathrm{I}}{0.5 \mathrm{~h}}$ |
|  | $I=0.0491\left(d^{4}-d^{\prime} 4\right)$ | $0.0982\left(\mathrm{~d}^{3}-\frac{\mathrm{d}^{\prime} 4}{\mathrm{~d}}\right)$ |
|  | $\mathrm{I}=\frac{\mathrm{b}^{\prime} \mathrm{n}^{3}+\mathrm{bn}^{\prime} 3-\left(\mathrm{b}-\mathrm{b}^{\prime}\right) \mathrm{a}^{3}}{3}$ | Min. $=\frac{\mathrm{I}}{\mathrm{n}}$ |
| $\frac{b^{\prime} \cos ^{n-b} x^{h}}{h^{h}}$ | $\mathrm{I}=\frac{\mathrm{bh} 3-2 \mathrm{~b}^{\prime} \mathrm{h}^{\prime 3}}{12}$ | $\frac{\mathrm{I}}{0.5 \mathrm{~h}}$ |

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MOMENT OF INERTIA OF RECTANGLES.


|  | Width of Rectangle, in inches. |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\stackrel{ \pm}{\triangle} \cdot \underset{. E}{ }$ | $\frac{1}{4}$ | $\frac{3}{8}$ | $\frac{1}{2}$ | $\frac{5}{8}$ |  | $\frac{7}{8}$ | 1 |
| 6 | 4.50 | 6.75 | 9.00 | 11.25 | 13.50 | 15.75 | 18.00 |
| 7 | 7.15 | 10.72 | 14.29 | 17.86 | 21.44 | 25.01 | 28.58 |
| 8 | 10.67 | 16.00 | 21.33 | 26.67 | 32.00 | 37.33 | 42.67 |
| 9 | 15.19 | 22.78 | 30.38 | 37.97 | 45.56 | 53.16 | 60.75 |
| 10 | 20.83 | 31.25 | 41.67 | 52.08 | 62.50 | 72.92 | 83.33 |
| 11 | 27.73 | 41.59 | 55.46 | 69.32 | 83.18 | 97.06 | 110.92 |
| 12 | 36.00 | 54.00 | 72.00 | 90.00 | 108.00 | 126.00 | 144.00 |
| 13 | 45.77 | 68.66 | 91.54 | 114.43 | 137.31 | 160.20 | 183.08 |
| 14 | 57.17 | 85.75 | 114.33 | 142.92 | 171.50 | 200.08 | 228.67 |
| 15 | 70.31 | 105.47 | 140.63 | 175.78 | 210.94 | 246.09 | 281.25 |
| 16 | 85.33 | 128.00 | 170.67 | 213.33 | 256.00 | 298.67 | 341.33 |
| 17 | 102.35 | 153.53 | 204.71 | 255.89 | 307.06 | 358.24 | 409.42 |
| 18 | 121.50 | 182.25 | 243.00 | 303.75 | 364.50 | 425.25 | 486.00 |
| 19 | 142.90 | 214.34 | 285.79 | 357.24 | 428.68 | 500.14 | 571.58 |
| 20 | 166.67 | 250.00 | 333.33 | 416.67 | 500.00 | 583.33 | $666.6 \%$ |
| 21 | 192.94 | 289.41 | 385.88 | 482.34 | 578.81 | 675.28 | 771.75 |
| 22 | 221.83 | 332.75 | 443.67 | 554.58 | 665.50 | 776.42 | 887.33 |
| 23 | 253.48 | 380.22 | 506.96 | 633.70 | 760.44 | 887.18 | 1013.92 |
| 24 | 288.00 | 432.00 | 576.00 | 720.00 | 864.00 | 1008.00 | 1152.00 |
| 25 | 395.52 | 488.28 | 651.04 | 813.80 | 976.56 | 1139.32 | 1302.08 |
| 26 | 366.17 | 549.25 | ${ }^{7} 32.33$ | 915.42 | 1098.50 | 1281.58 | 1464.67 |
| 27 | 410.06 | 615.09 | 820.131 | 1025.16 | 1230.19 | 1435.22 | 1640.25 |
| 28 | 457.33 | 686.00 | 914.67 | 1143.33 | 1372.00 | 1600.67 | 1829 . 33 |
| 29 | 508.10 | 762.16 | 1016.21 | 1270.26 | 1524.31 | 1778.36 | 2032.42 |
| 30 | 562.50 | 843.75 | 1125.00 | 1406.25 | 1687.50 | 1968.75 | 2250.00 |
| 31 | 620.65 | 930.97 | 1241.30 | 1551.62 | 1861.94 | 2172.26 | 2482.60 |
| 32 | 682.67 | 1024.00 | 1365.33 | 1706.67 | 2048.00 | 2389.33 | 2730.67 |
| 33 | 748.69 | 1123.03 | 1497.38 | 1871.72 | 2246.06 | 2620.40 | 2994.76 |
| 34 | 818.83 | 1228.25 | 1637.67 | 2047.08 | 2456.50 | 2865.92 | 3275.33 |
| 35 | 893.23 | 1339.84 | 1786.46 | 2233.07 | 2679.68 | 3126.30 | 3572.92 |
| 36 | 972.00 | 1458.00 | 1944.00 | 2430.00 | 2916.00 | 3402.00 | 3888.00 |
| 37 | 1055.27 | 1582.90 | 2110.54 | 2638.17 | 3165.80 | 3693.44 | 4221.08 |
| 38 | 1143.17 | 1714.75 | 2286.33 | 2857.923 | 3429.50 | 4001.08 | 4572.67 |
| 39 | 1235.81 | 1853.72 | 2471.62 | 3089.53: | 3707.44 | 4325.34 | 4943.24 |
| 40 | 1333.33 | 2000.00 | 2666.67 | 3333.33 | 4000.00 | 4666.67 | 5333.33 |

## FIREPROOF CONSTRUCTION.

A simple type of fireproof construction is illustrated in Fig. 1, page 38. Figs. 2,3 and 4 show the manner of connecting the beams and girders with each other by means of connection angles, which are riveted or bolted to the beams and girders. The standard sizes of these connection angles and the number of bolts or rivets required are given on pages $46-47$. The manner of connecting the beams and girders to the columns is illustrated by the drawings on page 43 .

Brick arches were formerly largely used for the construction of fireproof floors in buildings. This type of construction consists usually of a $4^{\prime \prime}$ course of brick, resting on the lower flanges of the $\mathbf{I}$ beams against brick skewbacks, the arch having a rise at the center of not less than $3^{\prime \prime}$, and not less than $1^{\frac{1}{4} / \prime}$ rise for each foot of span; in case the floor is to carry heavy loads, two or more courses of brick should be used. The $\mathbf{I}$ beam joists should be spaced about 5 or 6 ft . centers. The space above the arches is filled with concrete in which wooden strips are imbedded, to which the floor is nailed. The plastered ceiling is applied directly to the under side of the brick arches. The horizontal thrust of the arches must be provided for by the use of tie-rods, generally $\frac{3^{\prime \prime}}{4}$ cliameter, spaced at intervals of from 4 to 6 ft . The tie-rods should pass through the beams as near the center of the skewback as possible; generally, the tie-rods should pass through the beams at a distance from the bottom of the beam equal to $\frac{1}{3}$ the depth of the beam. The thrust of the arches, in lbs. per lineal foot, can be found by the formula, $T=\frac{3 W L^{2}}{2 R}$, in which W is the load per square foot, $L$ the span of the arch in feet, and $R$ the rise of the arch in inches. A channel or an angle should be used to support the arches abutting against the walls, and to properly distribute the loads upon the walls. The tie-rods in the arches abutting against the walls should be securely anchored to the wall channels or angles. The excessive weight and the lack of adequate protection of the lower flanges of the beams are serious objections to this type of construction; and where flat ceilings are required it is unavailable.

Hollow brick flat arches of the types shown on pages 39 and 40 are very generally used for the construction of fireproof floors. These arches are generally of porous terracotta material, which is made of a mixture of clay and sawdust subjected to an intense heat, which consumes the combustible material, leaving the brick porous and reducing the weight materially while preserving the fireproof qualities intact. For arches, partitions, furring, column covering, roof and ceiling tiles, etc., it is particularly adapted. It receives and holds plaster and readily admits driving of nails, which hold equally as well as if driven in wood. The underside of the arch being flat permits the construction of a level ceiling. The joints in the arches are made radial, and the blocks should be thoroughly cemented together. The beams should be spaced from 4 to 6 ft . apart and connected together with $\frac{3 / 4}{4}$ diameter tierods at intervals not exceeding 6 ft . The arch should have a thickness of at least $r_{\frac{1}{4}}{ }^{\prime \prime}$ for each foot of span. The space above the arches is filled with a light concrete consisting of cinders and cement, into which wooden strips are imbedded, to which the flooring is nailed.

Fireproof partitions are constructed of porous terra-cotta hollow brick blocks set with broken joints and held in place at intervals with light angle iron or Tee iron studding.

Roofs and ceilings are constructed of hollow tiles set between Tee irons, as shown on page 40. Suspended ceilings may also be constructed of light Tee rons covered with wire lathing and plastered.

All ironwork should be protected by a covering of fireproof material. The arches should always have a protection flange covering the underside of the beams. Beams, girders and columns, not inclosed in the flooring or partitions, shoald have a covering of fireproof material similar to the types illustrated on page 39. Particular attention should always be given to the proper covering of all ironwork with fireproof material in order that it may be protected from heat and prevent warping and settlement in case of fire.

The following table gives approximate safe loads, in lbs. per square foot, for ordinary flat arches, with a factor of safety of from 6 to 8 , deduced from recent experiments on arches of this type. The margin of safety should be large for the reason
that, owing to the hasty and imperfect manner in which the arches are built in ordinary construction, they are liable to fail under much lighter loads than if carefully set.

## APPROXIMATE SAFE LOADS ON FLAT ARCHES; Pounds per Square Foot.

| Depth <br> of Arch, <br> Inches. | Distance between Beams. |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\mathbf{4 f t}$ | $\mathbf{5 f t}$ | $\mathbf{6 f t}$ | $\mathbf{7 f t}$ | $\mathbf{8 f t}$ |  |
|  |  |  |  |  |  |  |
| 6 | 150 | 100 |  |  |  |  |
| 7 | 200 | 150 | 125 |  |  |  |
| 8 | 275 | 175 | 125 |  |  |  |
| 9 | 300 | 200 | 140 |  |  |  |
| 10 | 325 | 225 | 150 | 100 |  |  |
| 12 | 400 | 250 | 200 | 125 | 100 |  |

The weight of the fireproof construction should be calculated for each case. The floor weight consists of the weight of the arches, filling, flooring, plaster ceiling, and steel construction. Where partitions are permanent the floor beams immediately under them should be calculated to carry the partitions in addition to the regular floor load; but where partitions are not permanent, as in office buildings, it is customary to add 20 lbs . per sq. ft . to the weight of the floor construction in order to cover the weight of the partitions, thus permitting them to be changed, from time to time, as circumstances may require. The approximate weights of different types of fireproof floor construction are given in the following table.

The weights of the arches are taken from catalogues of standard manufacturers. The weight of the cinder concrete filling is taken at 72 lbs . per cubic foot. The finished floor line is assumed to be $3^{\prime \prime}$ above the top of the steel $\mathbf{I}$ beams, and the finished plaster line $\mathbf{2}^{\prime \prime}$ below the underside of the I beams, except for brick arches. Cinder concrete is sometimes assumed to weigh 48 lbs . per cubic foot, but samples of perfectiy dry cinder concrete from filling in New York buildings will average 72 lbs . per cubic foot.

APPROXIMATE WEIGHTS OF FIREPROOF FLOORS，
Exclusive of Partitions．

| $\begin{aligned} & \text { Type } \\ & \text { of } \\ & \text { Arch. } \end{aligned}$ | $\begin{aligned} & \text { Depth } \\ & \text { of } \\ & \text { I } \\ & \text { Beam, } \\ & \text { Ins. } \end{aligned}$ | Thick－ ness of Arch， Ins． |  | Weight，in lbs．，per Square Foot． |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Arches． | Filling． | Floor－ ing． | $\begin{aligned} & \text { Ceil- } \\ & \text { ing. } \end{aligned}$ | Steel． | Total． |
|  | 8 | 4 | 12 | 40 | 18 | 4 | 4 | 8 | 74 |
|  | 9 | 4 | 12 | 40 | 18 | 4 | 4 | 8 | 74 |
|  | 10 | 4 | 13 | 40 | 24 | 4 | 4 | 9 | 81 |
|  | 12 | 4 | 15 | 40 | 36 | 4 | 4 | 10 | 94 |
|  | 15 |  | 18 | 40 | 54 | 4 | 4 | 11 | 113 |
|  | 8 | 6 | 13 | 29 | 30 | 4 | 4 | 7 | 74 |
|  | 8 | 8 | 13 | 35 | 18 | 4 | 4 | ح | 68 |
|  | 9 | 6 | 14 | 29 | 36 | 4 | 4 | 7 | 80 |
|  | 9 | 9 | 14 | 37 | 18 | 4 | 4 | 7 | 70 |
|  | 10 | 8 | 15 | 35 | 30 | 4 | 4 | 8 | 81 |
|  | 10 | 10 | 15 | 41 | 18 | 4 | 4 | 8 | 75 |
|  | 12 | 8 | 17 | 35 | 42 | 4 | 4 | 8 | 93 |
|  | 12 | 12 | 17 | 48 | 18 | 4 | 4 |  | 82 |
|  | 15 | 8 | 20 | 35 | 60 | 4 | 4 | 10 | 113 |
|  | 15 | 12 | 20 | 48 | 36 | 4 | 4 | 10 | 102 |
|  | 8 | 8 | 13 | 30 | 18 | 4 | 4 | 7 | 63 |
|  | 9 | 8 | 14 | 30 | 24 | 4 | 4 | 7 | 69 |
|  | 9 | 9 | 14 | 32 | 18 | 4 | 4 | 7 | 65 |
|  | 10 | 8 | 15 | 30 | 30 | 4 | 4 | 8 | 76 |
|  | 10 | 10 | 15 | 34 | 18 | 4 | 4 | 8 | 68 |
|  | 12 | 8 | 17 | 30 | 42 | 4 | 4 | 8 | 88 |
|  | 12 | 12 | 17 | 37 | 18 | 4 | 4 |  | 71 |
|  | 15 | 8 | $\stackrel{20}{20}$ | 30 37 | 60 36 | 4 | 4 | 10 | 108 |
|  | 15 | 12 | 20 | 37 | 36 | 4 | 4 | 10 | 91 |

In addition to the weight of the floor construction，which is called the dead load，the floors must be designed to carry a live load of sufficient amount，which is usually determined by the purpose for which the building is to be used．The live load comprises the people in the building，furniture，movable stocks of goods，small safes，and varying loads of any character． Large safes require special provision usually embodied in the construction．The following live loads，per sq．ft．，are rec－ ommended as good practice in building construction：

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The weight of a crowd of people is usually assumed at 80 lbs . per sq. ft., but the weight of a very densely packed crowd may be as much as 120 lbs . The latter load can scarcely occur under the conditions governing an office building. Large crowds seldom collect in offices except on the lower floors devoted to stores and banking purposes, for which floors proper allowance for live loads is usually made. The actual live loads on office floors are generally much less than given in the preceding table. Messrs. Blackall \& Everett, Architects, of Boston, made a careful canvass of the live loads in 210 Boston offices, and found that the average live load for the entire number of offices was about 17 lbs . per sq. ft . The greatest live load in any one office was 40 lbs . per sq. ft., while the average live load for the heaviest 10 offices was 33 lbs . per sq. ft. These figures give some idea of the average actual live loads in such buildings; but the use of such light average loads is not to be recommended, as the actual live load is liable to be concentrated, thus producing an effect greater than represented by the average load. Provision should be made for all possibilities of extreme, either present or future. No single floor should be proportioned for a live load less than those previously given. In high office buildings, hotels, and apartment houses, the foundations and lower tiers of columns may safely be proportioned for a live load of 50 lbs . per sq. ft . on all the floors; but the floors themselves and the upper tiers of columns should be proportioned for the full live loads previously given. Factories, warehouses, and similar buildings should be proportioned throughout for the full live load on each floor.

Building ordinances regulate the design of buildings in several of the larger cities, and the designer must be governed accordingly. The salient features of the Building Laws of New York, Chicago, and Boston are embodied in the following table.

## COMPARISON OF BUILDING LAWS.

|  | New York. | Chicago. | Boston. |
| :---: | :---: | :---: | :---: |
| Floor Loads, lbs. per sq. ft Dwellings............. | 60 | 70 | 70 |
| Hotels and Apartm | 60 | 70 | 70 |
| Office Buildings. | 70 | 70 | 100 |
| Places of Public Assembly. | 90 | 70 | 150 |
| Stores, Warehouses, Factories, etc. | 150 up | 150 up | 250up |
| Allowable Strains, lbs. per sq. in. |  |  |  |
|  | 16,000 | 16,000 | 16,000 |
| Tension, Steel Shapes...... | 16,000 | 16,000 | 15,000 |
| Flanges, Rivetted Steel Gir- | 14,000 net | 13,500 gross | 12,000 gross |
| Shearing, Steel Web Plates. | 9,000 | 10,000 | 10,000 |
| Shearing, Shop Rivets, Steel. | 10,000 | 9,000 | 10,000 |
| Shearing, Field Rivets, Steel. | 8,000 | 7,500 |  |
| Bearing on Steel Pins and Rivets. | 20,000 |  | 18,000 |
| Bending on Steel Pins..... | 20,000 |  | 22,500 |
|  | 15,200-58- | 17,000-60- $\frac{l}{r}$ | $\frac{12,000}{l^{2}}$ |
| Steel Columns. ......... |  | $\begin{aligned} & \text { d not to exce } \\ & 13,500 \end{aligned}$ | $36,000 r^{2}$ |
| Round Cast Iron Columns. | 11,300-30- | 10,000 | 10,000 |
|  |  | $1+\frac{l^{2}}{600 d^{2}}$ | $\frac{1+\frac{l^{2}}{800 d^{2}}}{}$ |
| Square Cast Iron Columns. $\{$ | 11,300-30- | 10,000 | 10,000 |
|  |  | $1+\frac{l^{2}}{}$ | $l^{2}$ |
| Allowable Pressures, tons per sq. ft. |  | $1+\frac{12}{800 d^{2}}$ | $\overline{1,066 d^{2}}$ |
| Granite................... | 72 | 38 | 60 |
| Marble and Limeston | 50 | 30 | 40 |
| Sandstone <br> Brickwork in Portland Ce- | 30 | 24 | 30 |
|  | 18 | 15 |  |
| Brickwork in ordinary Cement Mortar. | 15 | 12 | 15 |
| Brickwork in Cement and Lime Mortar.............. | 111 $\frac{1}{2}$ |  | 12 |
| Brickwork in Lime Mortar.. | 8 | 8 | 8 |
| Clay .................... | 1 | 2 |  |
| Dry Sand, r 5 ft . thick...... |  | $1{ }^{3}$ |  |
| Clay and sand............. | 2 | $1 \frac{1}{2}$ |  |
| Good Solid Natural Earth... Loads on piles, tons each... | 4 |  |  |
|  | 20 | 25 |  |

## EXPLANATION OF TABLES ON SPACING OF PASSAIC STEEL I BEAMS.

The tables on pages 122-133 give the proper spacing in feet, center to center, for the principal weights of beams for uniformly distributed floor loads, and furnish a convenient means of selecting the proper size of steel I beams for supporting floors. These tables are calculated for total loads which include the live load that the floor is to carry, and the dead weight of the floor construction.

Suppose that $12^{\prime \prime} \times 3 \mathrm{I}_{\overline{2}} \mathrm{lb}$. beams are to be used as joists to carry a total live and dead load of 175 lbs . per square foot on a span of 20 ft ., find the proper spacing. On page 128 , under a span of 20 ft ., the proper spacing is given as 5.6 feet.

When the load is given, and the span and spacing of the beams are fixed, the proper beam can be selected. Thus, for a total load of 175 lbs . per square foot, if the length of the beams is 18 ft ., and the spacing fixed at 5 ft . apart, by referring to page 129 it is found that a $10^{\prime \prime} \times 30 \mathrm{lb}$. beam is required, the proper spacing of which is given as 5.1 ft . for a span of 18 ft .

Girders for supporting uniformly distributed loads may be selected from these tables. Find a girder to support a total load of 150 lbs . per square foot, assuming the girders to be 20 ft . long, and spaced 20 ft . centers. On page 126 , for a span of 20 ft . and a spacing of 20 ft ., it is found that the nearest beam is a single $20^{\prime \prime} \times 65 \mathrm{lb}$. I having a spacing of 20.4 ft . ; butit may be necessary to use a shallower girder made of two beams. The same table gives 10.2 ft . as the proper spacing for a $15^{\prime \prime} \times 42 \mathrm{lb}$. I, so that if two of these beams are used, side by side, forming a girder, the spacing will be $2 \times 10.2=20.4 \mathrm{ft}$. If the spacing between girders is given and two beams required, divide the spacing by 2 and select the proper beam, and use a girder made of two such beams.

A floor 40 ft . wide, to carry a total load of 200 lbs . per square foot, has a centre line of girders running lengthwise of the building, supported on columns. The length of each girder is 20 ft . The joists are spaced 5 ft . apart, and their span, allowing for reduction of length by bearing on the wall, is ig feet. From the table on page $130,12^{\prime \prime} \times 33^{\frac{1}{2}} \mathrm{lb}$. beams, having a spacing of 5.4 ft ., are at once selected for the joists. Assume 2 beams for each girder, then divide the spacing of girders, 10 ft . by 2 , and for a span of 20 ft . a $15^{\prime \prime} \times 50 \mathrm{lb}$. beam, having a spacing of 9.4 ft ., is selected, so that the girders required will be made of two $15^{\prime \prime} \times 50 \mathrm{lb}$. beams.

Although the load on this girder is concentrated at three points, the bending moment in this case is the same as if the load were uniformly distributed. This will be the case whenever a joist occurs at each column or support, and the length of the girder is an even number of spacings between joists; but if the length of the girder is an odd number of spacings, the bending moment in the girder is less than for a distributed load. The most economical arrangement is shown in Fig. I, page 38, where the length of the girder is 3 times the spacing of the joists, in which case the bending moment on the girder is $\frac{8}{9}$ of that for a distributed load. The tables of spacings may be used for this case in the selection of girders by taking $\frac{8}{8}$ of the spacing given for the girders and proceeding as above, or by increasing the tabular spacings by $\frac{1}{8}$. For example, take the girders in Fig. I, page 38 , for a total load of 150 lbs . per square foot, assuming the length of the girders to be 18 ft ., and the width of the building 36 feet. The spacing of the girders will then be one-half the width of the building, or 18 ft . Multiplying this spacing by $\frac{8}{g}$, gives 16 ft . as the spacing to be used in the calculation, and the proper girder will be found, from page 126 , to be two $12^{\prime \prime} \times 3{ }^{\frac{1}{2}}$ lb . I's, or a single $15^{\prime \prime} \times 55 \mathrm{lb}$. I. For a uniformly distributed load the girder required would have been two $12^{\prime \prime} \times 40 \mathrm{lb}$. beams, or a single $15^{\prime \prime} \times 60 \mathrm{lb}$. beam, so that the economy of such an arrangement is apparent.
Strict accuracy in the design of girders supporting concentrated loads can only be obtained by calculation of the bending moments, using the actual concentrations of loads.
The spacing varies inversely as the intensity of the loading, so that the tables may be adapted for any intensity of loading. Thus, if it is required to find the spacing for a total load of 250 lbs. per square foot, take the table for 125 lbs ., and the required spacing $=\frac{125}{255}=\frac{1}{2}$ that given for 125 lbs .

The spacings on the right of the zigzag line may be reduced so that the deflection will not exceed $\frac{1}{360}$ of the span. If $L$ is the limiting span, at which the shape spaced as given in table has a deflection of $\frac{{ }_{5}{ }^{\frac{1}{6} \overline{0}}}{}$ of the span, and $L^{\prime}$ is the given span, then the spacing given for span $L^{\prime}$ may be reduced by multiplying by $\frac{\mathrm{L}}{\mathrm{L}^{\prime}}$. Thus, on page 122, for a total load of 100 lbs . per square foot, the proper spacing for $12^{\prime \prime} \times 3{ }^{\frac{1}{2}} \mathrm{lb}$. beams, on a span of 28 ft ., is given as 5.0 ft . The limiting span is 24 ft ., then the reduced spacing is,

$$
\frac{24}{2} \frac{24}{8} \times 5.0=4.3 \text { feet, }
$$

and the beams, if used with this reduced spacing, will deflect only $\frac{1}{560}$ of the span under full load.

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|  |  |
| :---: | :---: |
| $\begin{array}{l\|lll} 4 & 0 & 0 & 15 \\ N & 0 & 0 & 10 \\ \hline \end{array}$ |  |
|  | $\left\lvert\, \begin{array}{cccc} 0 & -\infty & 0 & 0 \\ \therefore \rightarrow-9 & \therefore & \ddots & 0 \end{array}\right.$ |
|  |  |

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Maximum fiber strain, 16,000

 ing $\frac{1}{3} \frac{1}{6}$ of the span.

## I BEAMS FOR




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| SPACING OF PA <br> DISTRTBU＇IED |  |  |  |  |  | $\mathrm{LC}$ | AD <br> per | O <br> dista |  |  | N. | PE <br> ter | $\mathrm{F}$ | $\begin{aligned} & \mathrm{R} \\ & \mathrm{QU} \\ & \mathrm{~ms}, \mathrm{i} \end{aligned}$ | 1 <br> AR <br> in fee | $\mathrm{OT}$ | $\begin{aligned} & 1 T_{1} \\ & 07 \end{aligned}$ | $(0$ |  | $e(7)$ | $\mathrm{Y}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 害茂出 | Distance between Supports，in feet． |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | $\geq$ | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 |
| 10 | 40 |  | 60.4 | 44.4 | 34.0 | ～6．0 | 21.8 | 18.0 | 15.1 | 12.9 | 11.1 | 9.7 | 8.5 | 7.5 | 6.7 | 6.0 | 5.4 | 4.9 | 4.5 | $\overline{4.1}$ | 3.8 | 3.5 |
| ／ | 33 |  | 54.6 | 40.1 | 30.7 | 24.3 | 19.7 | 16.2 | 13.7 | 11.6 | 10.0 | 8.7 | 7.7 | 6.8 | 6.1 | 5.4 | 4.9 | 4.5 | 4.1 | 3.7 | 3.4 | 3.1 |
| ／ | 30 |  | 45.6 | 33.5 | 25.7 | 20.3 | 16.4 | 13.6 | 11.4 | 9.7 | 8.4 | 7.3 | 6.4 | 5.7 | 5.1 | 4.6 | 4.1 | 3.7 | 3.4 | 3.1 | 2.9 | 2.6 |
| ／ | 27 |  | 43.1 | 31．7 | 24.3 | 19.2 | 15.5 | 12.8 | 10.8 | 9.2 | 7.4 | 6.9 | 6.1 | 5.4 | 4.8 | 4.3 | 3．9 | 3.5 | 3．2 | 2.9 | 2.7 | 2.5 |
| ＂ | 25 |  | 41.5 | 30.5 | 23.3 | 18.4 | 14.9 | 12.3 | 10.4 | 8.8 | 7.6 | 6.6 | 5.8 | 5.2 | 4.6 | 4.1 | $\because .7$ | 3.4 | 3.1 | 2.8 | 2．6 | 2.4 |
| 9 | 27 |  | 41.6 | 30.6 | 23.4 | 18.5 | 15.0 | 12．4 | 10.4 | 8.9 | 7.6 | 6.7 | 5.9 | 5.2 | 4.6 | 4.2 | 3.7 | 3.4 | 3.1 | 2.8 | 2.6 | 2.4 |
| ／／ | 25） |  | 34.7 | 25.5 | 19.5 | 15.4 | 12.5 | 10.3 | 8.7 | 7.4 | 6.4 | 5.6 | 4.9 | 4.3 | $: 3.9$ | 3.5 | 3.1 | 2.8 | 2.6 | 2.4 | 2.2 | 2.0 |
| ／ | 21 |  | 31.7 | 23.3 | 17.8 | 14.1 | 11.4 | 9.4 | 7.9 | 6.8 | 5.8 | 5.1 | 4.5 | 4.0 | 3.5 | 3.2 | 2.9 | 2.6 | 2.4 | 2.2 | 2.0 | 1.8 |
| 8 | 27 | 47.3 | 32.8 | 24.1 | 18.5 | 14.6 | 11.8 | 9.8 | 8.2 | 7.0 | 6.0 | 5.3 | 4.6 | 4.1 | 3.6 | 3.3 | 3.0 | 2.7 | 2.4 | 2.2 | 2.1 |  |
| ＂ | 92 | 42.5 | 29.5 | 21.7 | 16.6 | 13.1 | 10.6 | 8.8 | 7.4 | 6.3 | 5.4 | 4.7 | 4.1 | 3.7 | 3.3 | 2.9 | 2.7 | 2.4 | 2.2 | 6.0 | 1.8 |  |
| ／1 | 18 | 34.6 | 24.0 | 17.7 | 13.5 | 10.7 | 8.7 | 7.1 | 6.0 | 5.1 | 4.4 | 3.8 | 3.4 | 3.0 | $\stackrel{3}{2 .} 7$ | 2.4 | 2．2 | 2． 0.0 | 1．8 | 1.6 | 1.5 |  |
| 7 | 20 | 33.2 | 23．0 | 16.9 | 13．0 | 10.2 | 8.3 | 6.9 | 5.8 | 4.9 | 4.2 | 3.7 | 3.4 | 2.9 | 2.6 | 2.3 | 2.1 | 1.9 |  |  |  |  |
| ／ | 15 | 25.9 | 18.0 | 13.2 | 10.1 | 8.0 | 6.5 | 5.3 | 4.5 | 3.8 | 3.3 | 2.9 | 2.5 | 2.2 | 2.0 | 1.8 | 1.6 | 1.5 |  |  |  |  |
| 6 | 15 | 21.5 | 14.9 | 11.0 | 8.4 | 6.6 | 5.4 | 4.4 | 3.7 | 3.2 | 2.7 | 2.4 | 2.1 | 1.9 | 1.7 |  |  |  |  |  |  |  |
| ／1 | 12 | 17.7 | 12.3 | 9.0 | 6.9 | 5.5 | 4.4 | 3.7 | 3.1 | 2.6 | 2.3 | 2.0 | 1.7 | 1.5 | 1.4 |  |  |  |  |  |  |  |
| 5 | 13 | 15.3 | 10.6 | 7.8 | 6.0 | 4.7 | 3.8 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| ／ | 934 | 11.9 | 8.3 | 6.1 | 4.6 | 3.7 | 3.0 | 2.5 | 2.1 | 1.8 | 1.5 | 1.3 |  |  |  |  |  | axim | fibe | tr | 16，0 | lbs． |
| 4 | 10 | 8.3 | 5.8 | 4.3 | 3.3 | 2.6 | 2.1 | 1.7 | 1.4 |  |  |  |  |  |  |  | per rigl | $\begin{aligned} & \text { squan } \\ & \text { of } t 1 \end{aligned}$ | inch hea | y zig | $\begin{gathered} \text { cings } \\ \text { ag lin } \end{gathered}$ | the pro－ |
| ／／ | $7 \frac{1}{2}$ | 7.1 | 5.0 | 3.6 | 2.8 | 2．2 | 1.8 | 1.5 | 1.2 |  |  |  |  |  |  |  |  | defl | ctions | exce | ding | б of |
| ／1 | 6 | 5.6 | 3.9 | 2.9 | 2.2 | 1．7 | 1.4 | 1.2 | 1.0 |  |  |  |  |  |  |  |  | ar． |  |  |  |  |



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## RIVETED GIRDERS.

Riveted girders are used where rolled beams are not sufficiently strong for carrying the load. Riveted girders with single webs, known as plate girders, are more economical than those with double webs, known as box girders; but the latter are stiffer laterally, and should always be used where a great length of span requires a wide top flange for lateral stiffness. If the girder is not held in position laterally, the width of the top flange of the girder should be at least $\frac{1}{20}$ of the span, otherwise the section of the top flange should be increased as follows:

Let $\mathrm{A}=$ the gross area required in the top flange, the girder being supported laterally.
$\mathrm{A}^{\prime}=$ the gross area required in the top flange, the girder being unsupported laterally.
$b=$ length of span $\div$ width of flange, both in inches.

$$
\text { Then } \mathrm{A}^{\prime}=\mathrm{A}\left(\mathrm{I}+\frac{b^{2}}{5000}\right)
$$

The web of the girder must be made of such a thickness that the vertical shearing strain shall not exceed 7500 lbs . per square inch on a vertical cross section of the web. This shearing strain is greatest at the supports ; and, if the load is symmetrically applied, is obtained by dividing one-half the load upon the girder by the area of the vertical cross section of the web. In addition, the web of the girder must either be of sufficient thickness to resist any tendency to buckle, or else it must be stiffened by means of vertical angles riveted to it at intervals not exceeding the depth of the girder. Such stiffeners must be used when the shearing strain, per square inch, exceeds the strain allowed by the formula:

Allowable shearing strain per square inch $=\frac{12000}{1+\frac{h^{2}}{3000 t^{2}}}$
in which " $h$ " represents depth of the web between flanges of girder, and " $t$ " the thickness of one web plate, both in inches. The stiffeners should always reach over the vertical
sides of the angles forming the chords of the girder, and there should be filling pieces between the stiffening angles and the web plate. In every case, whether intermediate stiffeners are used or not, the web at the ends of the girder, where it rests upon supports, should be reinforced by stiffeners so that the reaction of the support may be resisted by an increased section. These end stiffeners should be considered as columns taking the entire load upon the support and transferring it to the web of the girder; and should have sufficient rivets connecting them to the web of the girder to transmit the total reaction at the support. The strain upon the end stiffeners should not exceed $15,000 \mathrm{lbs}$. per square inch of cross section. Stiffeners should always be used at any point where there is concentration of heavy loads; the duty of the stiffeners in such cases is to prevent buckling of the web, and to transmit the load to the web by means of the abutting areas and the rivets, both of which must be sufficient for the purpose.

The rivets used should generally be $\frac{3^{\prime \prime}}{4}$ or $\frac{7}{8}{ }^{\prime \prime}$ diameter, the latter size being preferable and often necessary where girders are to carry heavy loads. Rivets should never be spaced exceeding six inches centers; but in all cases the pitch of the rivets must be closer at the ends of the girder. At any point of the girder there must be sufficient rivets connecting the web to each flange, in a length of flange equal to the depth of the girder, to transmit the total shear at that point. At the end of the girder there must be sufficient rivets connecting the web to each flange, in a length equal to the depth of the girder, to transmit the end reaction of the girder. In the calculation of rivet spacing for girders used in buildings it is customary to allow $9,000 \mathrm{lbs}$. per square inch for shearing and $18,000 \mathrm{lbs}$. per square inch for bearing on the rivets. In plate girders the rivet pitch will usually be determined by the bearing value of the rivets, and in box girders by the shearing value of the rivets. The shearing and bearing values of rivets, for use in building construction, are given on pages 254-255.

Plate girders should never be made too shallow, on account of the deflection ; they should have a depth of not less than one-twentieth of the clear span; if built shallower, more material must be put in the flanges so as to reduce the strain per square inch, and the deflection in proportion.

The flange of a riveted girder comprises all the metal at the top or the bottom of the girder. It is customary in building construction to consider $\frac{1}{6}$ of the area of the web plate as available for flange section, in which case care should be taken to avoid splicing the web plate at or near the center of the girder; if this is observed, it is proper to consider $\frac{1}{6}$ of the web as a part of each flange. If a pair of angle irons does not provide suf. ficient area for the flange, it is customary to use flange plates to make up the required area. Where flange plates are used, the angles should comprise one-half of the flange section, but in heavy flanges where this is impossible, the flange angles should be the heaviest sections rolled. The unsupported width of a flange plate, subjected to compression, should not exceed thirty-two times its thickness, nor should the flange plate extend beyond the outer line of rivets more than five inches, nor more than eight times its thickness.

It is customary in building construction to allow a strain of I5,000 lbs. per square inch on the net section of the bottom or tension flange. Care must be observed to deduct all the area lost by rivet holes, and the rivets should be arranged in the flanges of the girder to make this reduction of area as small as possible. In deducting area lost by rivet holes, the diameter of the holes should be taken $\frac{1}{8}$ inch greater than the rivets, to compensate for injury done the meta! by punching. The top or compression flange of the girder is usually made of the same gross area as the bottom or tension flange.

## DESIGN OF A RIVETED GIRDER.

Box girder, to carry a wall 20 inches wide.
Span, 30 feet between centers of supports $=360$ inches.
Total weight to be carried, 200 tons $=400,000 \mathrm{lbs}$.
Depth available, 36 inches over all.
Load on each support, $\frac{1}{2} \times 400,000=200,000$.
Web section required, $200,000 \div 7,500=26.66$ sq. ins.
Two web plates, $33 \frac{11}{2}{ }^{\prime \prime} \times \frac{7}{16}^{\prime \prime}=29.3$ sq. ins.
Bending moment at center of span,
$\frac{1}{8} \times 400,000 \times 360=18,000,000$ inch lbs.
Depth of girder, center of gravity of flanges, 33 inches.
Maximum flange strain, $18,000,000 \div 33=545,450 \mathrm{lbs}$.
Net flange area required, $545,450 \div 15,000=36.4 \mathrm{sq}$. ins.

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In obtaining the above net area of the flange, one rivet hole has been deducted from the area of each angle, and two rivet holes from the area of each cover plate. This deduction is made upon the assumption that the rivets connecting the angles to the web plates are arranged to stagger with the rivets connecting the angles to the flange plates. It is, generally, possible to effect such an arrangement of rivets for a considerable length at the center of the span. If such an arrangement of rivets is not possible, then two rivet holes should be deducted from the area of each angle, and $\frac{1}{6}$ the gross area of the web should be reduced by the area lost for a rivet hole at the extreme edge of the web connecting it to the flange. If a stiffener is used at or near the center of the span, the net area of the web plate available for flange section should be taken at $\frac{1}{9}$ the gross area of the web.

The end reaction of $200,000 \mathrm{lbs}$. on this girder requires 37 rivets, $\frac{7^{\prime \prime}}{8}$ diameter, in single shear to transmit it to either flange in a length equal to the depth of the girder. The depth of the girder for this purpose is taken as the depth, center to center of gravity of flanges; there being two lines of rivets, one line connecting each web to the flange, the rivets will require to be spaced $\mathbf{r}_{4}{ }^{\prime \prime \prime}$ pitch at the end of the girder. This requires an angie having a $6^{\prime \prime}$ leg against the web.

The area required for the stiffeners over the supports is $200,000 \mathrm{lbs} . \div 15,000=13.33$ square inches. Four angles, $3^{\frac{1}{2}} \times 33^{\frac{1}{2}} \times \frac{1^{\prime \prime}}{2}$, provide an area of 13 square inches, and are sufficient for the purpose at each end of the girder.

Applying the formula already given for the allowable shearing strain in the web, it will be found that $6,500 \mathrm{lbs}$. per square inch is the maximum allowable shearing strain, unless the webs are stiffened. Stiffeners of $33^{\frac{1}{2}} \times 3 \frac{1_{2}^{\prime \prime}}{} \times \frac{3}{8}{ }^{\prime \prime}$ angles will, therefore, be required for a short distance near each support where the shearing strain exceeds $6,500 \mathrm{lbs}$. per square inch.

As the bending moment is greatest at the center of the span and diminishes to zero at the supports, it is unnecessary to have the full flange section the whole length of the girder; and, in the present case, one of the two flange plates can be stopped off, short of the supports, without affecting the strength of the girder.
Let $\mathrm{A}=$ total flange area of girder.
$\mathrm{A}^{\prime \prime}=$ total area of that portion of the flange which is to be stopped off.
$\mathrm{I} .=$ length of girder, centers of supports, in feet.
$L^{\prime}=$ required length, symmetrically arranged about the center of span, of that portion of the flange which is to be stopped off, in feet.

$$
\text { Then } L=2+L \sqrt{\frac{A^{\prime \prime}}{A}}
$$

In the present instance

$$
L^{\prime}=2+30 \sqrt{\frac{10.12}{36.71}}=17.7
$$

so that the outer flange plates need only be $17 \frac{3}{4}$ feet long, placed symmetrically about the center of the span.

This girder is illustrated on page 41 .
The following table furnishes a convenient means for finding the net area required in the flange of riveted girders when the load, span, and depth are given.

To obtain the net flange area required, multiply the coefficient given in the table for the given span and depth by the uniformly distributed load in tons of $2,000 \mathrm{lbs}$. The result will be the net area in square inches required for each flange allowing a maximum fiber strain of $15,000 \mathrm{lbs}$. per square inch of net area. To illustrate the application of this table, take the box girder already proportioned in detail. By reference to the table, the coefficient for a span of 30 feet and depth of 32 inches is 0.187 , and the coefficient for the same span with a depth of 34 inches is o.177. The coefficient for a depth of 33 inches will be the mean of these two values, or 0. 182 ; and multiplying this by the load, 200 tons, gives 36.4 as the number of square inches of net area required in the flange. This is the same result as that obtained by the extended calculations already illustrated.

## RIVETED GIRDERS.

Multiply the coefficient given in the table by the uniformly distributed load, in tons of 2000 lbs . The result will be the net area, in square inches, required for each flange, allowing a maximum fiber strain of $15,000 \mathrm{lbs}$. per square inch of net area.
Span,

$$
\begin{aligned}
& \text { in } \\
& \text { Feet. }
\end{aligned}
$$

|  | 22 | 24 | 26 | 28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 10 | . 091 | . 083 | . 077 | . 071 | . 067 | . 063 | . 059 | 055 | . 053 | . 050 | . 047 |
| 11 | . 100 | . 092 | . 085 | . 079 | . 073 | . 069 | . 065 | . 061 | . 058 | . 055 | . 053 |
| 12 | . 109 | . 100 | . 092 | . 086 | . 080 | . 075 | . 071 | . 067 | . 063 | . 060 | . 057 |
| 13 | . 118 | . 109 | . 100 | . 093 | . 087 | . 081 | . 077 | 072 | . 068 | . 065 | . 062 |
| 14 | . 127 | . 117 | 108 | . 100 | . 093 | . 087 | . 083 | 078 | . 073 | . 070 | . 067 |
| 15 | . 137 | . 125 | . 115 | . 107 | . 100 | . 094 | . 088 | . 083 | . 079 | . 075 | . 071 |
| 16 | . 145 | . 133 | . 123 | 114 | . 107 | . 100 | 094 | 089 | . 084 | . 080 | . 076 |
| 17 | . 155 | . 142 | . 131 | . 121 | . 113 | . 106 | . 100 | . 095 | . 089 | . 085 | . 081 |
| 18 | . 163 | . 150 | . 139 | . 129 | . 120 | . 113 | 106 | 100 | . 095 | . 090 | . 086 |
| 19 | . 173 | . 159 | . 146 | . 136 | . 127 | . 119 | 112 | 105 | . 100 | . 095 | 091 |
| 20 | . 182 | . 167 | . 154 | . 143 | . 133 | . 125 | 117 | 111 | . 105 | . 100 | . 095 |
| 21 | . 191 | 175 | 161 | . 150 | 140 | 131 | 123 | 117 | 110 | 105 | 100 |
| 22 | . 200 | . 183 | . 169 | . 157 | 147 | 137 | 129 | . 122 | . 115 | . 110 | 105 |
| 23 | . 209 | . 192 | . 177 | . 164 | . 153 | 144 | 135 | . 128 | . 121 | . 115 | 109 |
| 24 | . 218 | . 200 | . 185 | . 171 | . 160 | 150 | 141 | . 133 | . 126 | 120 | 114 |
| 25 | . 227 | . 209 | . 192 | . 179 | . 167 | . 156 | 147 | . 139 | . 131 | . 125 | 119 |
| 26 | . 237 | 217 | . 200 | 186 | 173 | 163 | 153 | 145 | 137 | 130 | 124 |
| 27 | . 245 | . 225 | . 208 | . 193 | 180 | 169 | 159 | 150 | . 142 | 135 | 129 |
| 28 | . 255 | . 233 | . 215 | . 200 | 187 | 175 | 165 | 155 | . 147 | 140 | 133 |
| 29 | . 263 | . 242 | . 223 | . 207 | 193 | 181 | . 171 | 161 | . 153 | 145 | 138 |
| 30 | . 273 | . 250 | . 231 | . 214 | 200 | . 187 | . 177 | 167 | . 157 | . 150 | 143 |
| 31 | . 282 | . 259 | . 239 | . 221 | . 207 | . 194 | . 183 | 172 | 163 | . 155 | 147 |
| 32 | . 291 | . 267 | . 246 | . 229 | . 213 | . 200 | . 188 | 178 | . 168 | . 160 | 152 |
| 33 | . 300 | . 275 | . 254 | . 236 | . 220 | 206 | 194 | 183 | . 173 | 165 | 157 |
| 34 | . 309 | . 283 | . 261 | . 243 | . 227 | . 213 | . 200 | 189 | . 179 | 170 | 162 |
| 35 | . 318 | . 292 | . 269 | . 250 | . 233 | . 219 | . 206 | . 195 | . 184 | . 175 | 167 |
| 36 | . 327 | . 300 | . 277 | . 257 | . 240 | . 225 | . 212 | . 200 | . 189 | . 180 | 171 |
| 37 | . 337 | . 309 | . 285 | . 264 | . 247 | . 231 | . 217 | . 205 | . 195 | . 185 | 176 |
| 38 | . 345 | . 317 | 292 | . 271 | . 253 | . 237 | . 223 | . 211 | . 199 | . 190 | 181 |
| 39 | . 355 | . 325 | . 300 | . 279 | . 260 | . 244 | . 229 | . 217 | . 205 | . 195 | . 185 |
| 40 | . 364 | . 333 | . 307 | . 286 | . 267 | . 250 | . 235 | . 222 | . 210 | . 200 | 191 |

If the section of a girder is given, the safe uniformly distributed load (in tons of 2000 lbs .) can be obtained by dividing the net area of the flange by the coefficient given in the table.

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## STEEL PLATE GIRDERS.

Safe Loads, in Tons of 2000 Lbs., Uniformily Distributed.
No stiffeners required
except at ends, over
supports only.

Girders equivalent to a $24^{\prime \prime}$ I beam.

| $\begin{gathered} \text { Web. } \\ \text { Angles. } \end{gathered}$ | $\begin{gathered} 24^{\prime \prime} \times \frac{3}{8}^{\prime \prime} \\ 5^{\prime \prime} \times 3 \frac{1}{2}^{\prime \prime} \times \frac{1}{2}^{\prime \prime} \end{gathered}$ |  | $\begin{gathered} 26^{\prime \prime} \times \frac{3}{8} \\ 5^{\prime \prime} \times 3 \frac{1}{2}{ }^{\prime \prime} \times{ }_{1}^{7} 6^{\prime \prime} \end{gathered}$ |  | $\begin{gathered} 28^{\prime \prime} \times \frac{3}{8} \\ 5^{\prime \prime} \times 3 \frac{1}{2}{ }^{\prime \prime} \times \frac{3}{8}{ }^{\prime \prime} \end{gathered}$ |  | $\begin{gathered} 30^{\prime \prime} \times \frac{3}{8} \\ 5^{\prime \prime} \times 3^{\prime \prime} \times \frac{3}{8} \end{gathered}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Span, Centers of Bearings, Feet. |  |  |  |  |  |  |  |  |
| 20 | 47.2 | 5.3 | 46.5 | 5.8 | 45.1 | 6.2 | 47.7 | 6.4 |
| 21 | 44.9 | 5.0 | 44.3 | 5.5 | 49.9 | 5.9 | 45.5 | 6.1 |
| 22 | 42.9 | 4.8 | 42.3 | 5.2 | 41.0 | 5.7 | 43.4 | 5.8 |
| 23 | 41.0 | 4.6 | 40.4 | 5.0 | 39.2 | 5.4 | 41.5 | 5.5 |
| 24 | 39.3 | 4.4 | 38.8 | 4.8 | 37.6 | 5.2 | 39.8 | 5.3 |
| 25 | 37.7 | 4.2 | 37.2 | 4.6 | 36.1 | 5.0 | 38.2 | 5.1 |
| 26 | 36.3 | 4.1 | 35.8 | 4.4 | 34.7 | 4.8 | 36.7 | 4.9 |
| 27 | 34.9 | 3.9 | 34.4 | 4.3 | 33.4 | 4.6 | 35.4 | 4.7 |
| 28 | 33.7 | 3.8 | 33.2 | 4.1 | 32.2 | 4.5 | 34.1 | 4.5 |
| 29 | 32.5 | 3.6 | 32.1 | 4.0 | 31.1 | 4.3 | 32.9 | 4.4 |
| 30 | 31.4 | 3.5 | 31.0 | 3.8 | 30.0 | 4.2 | 31.8 | 4.2 |
| 31 | 30.4 | 3.4 | 30.0 | 3.7 | 29.1 | 4.0 | 30.8 | 4.1 |
| 32 | 29.4 | 3.3 | 29.1 | 3.6 | 28.2 | 3.9 | 29.8 | 4.0 |
| 33 | 28.6 | 3.2 | 28.2 | 3.5 | 27.3 | 3.8 | 28.9 | 3.9 |
| 34 | 27.7 | 3.1 | 27.4 | 3.4 | 26.5 | 3.7 | 28.1 | 3.7 |
| 35 | 26.9 | 3.0 | 26.6 | 3.3 | 25.8 | 3.6 | 27.3 | 3.6 |
| 36 | 26.2 | 2.9 | 25.8 | 3.2 | 25.0 | 3.5 | 26.5 | 3.5 |
| 37 | 25.5 | 2.8 | 25.1 | 3.1 | 24.4 | 3.4 | 25.8 | 3.4 |
| 38 | 24.8 | 2.8 | 24.5 | 3.0 | 23.7 | 3.3 | 25.1 | 3.3 |
| 39 | 24.2 | 2.7 | 23.8 | 2.9 | 23.1 | 3.2 | 24.5 | 3.3 |
| 40 | 23.6 | 2.6 | 23.3 | 2.9 | 22.5 | 3.1 | 23.9 | 3.2 |
| $\begin{gathered} \text { Wgt.per } \\ \text { ft., lis. } \end{gathered}$ | 88 | 7.2 | 84 | 7.2 | 79 | 7.2 | 79 | 6.8 |

Safe loads given include weight of girder.
Weights of girders given include weight of rivet heads, but not stiffeners. Maximum fiber strain, $15,000 \mathrm{lbs}$. per square inch of net area, holes for $\frac{3}{4}^{\prime \prime}$ rivets being deducted.

## STEEL PLATE GIRDERS.



|  | $\begin{gathered} 24^{\prime \prime} \times \frac{9}{16^{\prime \prime}} \\ 5^{\prime \prime} \times 5^{\prime \prime} \times \frac{1}{2}^{\prime \prime} \\ 12^{\prime \prime} \times \frac{1}{2} \end{gathered}$ |  | $\left\|\begin{array}{c} 26^{\prime \prime} \times \frac{9}{16} \\ 5^{\prime \prime} \times 5^{\prime \prime} \times \frac{7}{16}{ }^{\prime \prime} \\ 12^{\prime \prime} \times \frac{1}{2^{\prime \prime}} \end{array}\right\|$ |  | $\begin{gathered} 28^{\prime \prime} \times \frac{1}{2}{ }^{\prime \prime} \\ 5^{\prime \prime} \times 5^{\prime \prime} \times \frac{3}{8^{\prime \prime}} \\ 12^{\prime \prime} \times \frac{1}{2}^{\prime \prime} \end{gathered}$ |  | $\begin{gathered} 30^{\prime \prime} \times \frac{1}{2}{ }^{\prime \prime} \\ 5^{\prime \prime} \times 5^{\prime \prime} \times \frac{3^{\prime \prime}}{8^{\prime \prime}} \\ 12^{\prime \prime} \times \frac{3}{8}{ }^{\prime \prime} \end{gathered}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Span, Centers of Bearings, Feet. |  |  |  |  |  |  |  |  |
| 20 | 90.8 | 3.6 | 93.6 | 3.9 | 93.6 | 4.3 | 91.7 | 4.6 |
| 21 | 86.5 | 3.4 | 89.1 | 3.7 | 89.1 | 4.1 | 87.3 | 4.3 |
| 22 | 82.5 | 3.3 | 85.1 | 3.6 | 85.0 | 3.9 | 83.4 | 4.1 |
| 23 | 78.9 | 3.1 | 81.3 | 3.4 | 81.3 | 3.7 | 79.7 | 3.9 |
| 24 | 75.6 | 3.0 | 78.0 | 3.3 | 78.0 | 3.6 | 76.4 | 3.8 |
| 25 | 72.6 | 2.9 | 74.8 | 3.1 | 74.8 | 3.4 | 73.3 | 3.6 |
| 26 | 69.8 | 2.8 | 72.0 | 3.0 | 72.0 | 3.3 | 70.5 | 3.5 |
| 27 | 67.2 | 2.7 | 69.3 | 2.9 | 69.3 | 3.2 | 67.9 | 3.4 |
| 28 | 64.8 | 2.6 | 66.8 | 2.8 | 66.8 | 3.1 | 65.5 | 3.3 |
| 29 | 62.6 | 2.5 | 64.5 | 2.7 | 64.5 | 3.0 | 63.2 | 3.1 |
| 30 | 60.5 | 2.4 | 62.4 | 2.6 | 62.4 | 2.9 | 61.1 | 3.0 |
| 31 | 58.6 | 2.3 | 60.4 | 2.5 | 60.4 | 2.8 | 59.2 | 2.9 |
| 32 | 56.7 | 2.2 | 58.5 | 2.5 | 58.5 | 2.7 | 57.3 | 2.8 |
| 33 | 55.0 | 2.2 | 56.7 | 2.4 | 56.7 | 2.6 | 55.6 | 2.8 |
| 34 | 53.4 | 2.1 | 55.0 | 2.3 | 55.0 | 2.5 | 53.9 | 2.7 |
| 35 | 51.9 | 2.0 | 53.5 | 2.3 | 53.5 | 2.4 | 52.4 | 2.6 |
| 36 | 50.4 | 2.0 | 52.0 | 2.2 | 52.0 | 2.4 | 50.9 | 2.5 |
| 37 | 49.1 | 1.9 | 50.6 | 2.1 | 50.6 | 2.3 | 49.6 | 2.5 |
| 38 | 47.8 | 1.9 | 49.2 | 2.1 | 49.2 | 2.3 | 48.3 | 2.4 |
| 39 | 46.6 | 1.8 | 48.0 | 2.0 | 48.0 | 2.2 | 47.0 | 2.3 |
| 40 | 45.4 | 1.8 | 46.8 | 2.0 | 46.8 | 2.1 | 45.8 | 2.3 |
| $\left\lvert\, \begin{gathered} \text { Wgt.per } \\ \text { ft.,lbs. } \end{gathered}\right.$ | 158 | 5.1 | 153 | 5.1 | 143 | 5.1 | 136 | 5.1 |

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## STEEL BOX GIRDERS.

Safe Loads, in Tons of 2000 Lbs., Uniformly Distributed.

| Webs. <br> Angles. <br> Plates. | $\begin{array}{r} 24^{\prime \prime} \\ 5^{\prime \prime} \times \\ 14^{\prime \prime} \end{array}$ |  | $\begin{array}{r} 26^{\prime \prime} \\ 5^{\prime \prime} \times 3 \\ 14^{\prime} \\ \hline \end{array}$ | $\begin{aligned} & \times \frac{3}{8 \prime \prime} \\ & { }^{\prime \prime} \times \frac{7}{116} \\ & \times \frac{11}{11}{ }^{\prime \prime} \end{aligned}$ | $\begin{array}{r} 28^{\prime \prime} \\ 5^{\prime \prime} \times 3 \\ 14^{\prime \prime} \end{array}$ | $\begin{aligned} & \times \frac{3}{8 \prime \prime} \\ & { }^{\prime \prime} \times \frac{3}{8 \prime \prime} \\ & \times 1_{6}^{\prime \prime} \\ & \hline \end{aligned}$ | $\begin{array}{r} 30 \\ 5^{\prime \prime} \times \\ 14 \end{array}$ | $\begin{aligned} & \times \frac{3}{8 \prime \prime} \\ & { }^{\prime \prime \prime} \times \frac{3}{3^{\prime \prime}} \\ & \times \frac{3^{\prime \prime \prime}}{8} \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |
| 20 | 93.8 | 4.3 | 93.5 | 4.7 | 92.9 | 5.1 | 95.6 | 5.4 |
| 21 | 89.3 | 4.1 | 89.0 | 4.5 | 88.5 | 4.8 | 91.1 | 5.2 |
| 22 | 85.3 | 3.9 | 85.0 | 4.3 | 84.5 | 4.6 | 86.9 | 4.9 |
| 23 | 81.6 | 3.8 | 81.3 | 4.1 | 80.8 | 4.4 | 83.2 | 4.7 |
| 24 | 78.2 | 3.6 | 77.9 | 3.9 | 77.4 | 4.2 | 79.7 | 4.5 |
| 25 | 75.0 | 35 | 74.8 | 3.8 | 74.3 | 4.1 | 76.5 | 4.3 |
| 26 | 72.2 | 3.3 | 71.9 | 3.6 | 71.5 | 3.9 | 73.6 | 4.2 |
| 27 | 69.5 | 3.2 | 69.2 | 3.5 | 68.8 | 3.8 | 70.8 | 4.0 |
| 28 | 67.1 | 3.1 | 66.8 | 3.4 | 66.3 | 3.6 | 68.3 | 3.9 |
| 29 | 64.7 | 3.0 | 64.4 | 3.2 | 64.0 | 3.5 | 66.0 | 3.7 |
| 30 | 62.5 | 2.9 | 62.3 | 3.1 | 61.9 | 3.4 | 63.8 | 3.6 |
| 31 | 60.5 | 2.8 | 60.3 | 3.0 | 60.0 | 3.3 | 61.7 | 3.5 |
| 32 | 58.6 | 2.7 | 58.4 | 2.9 | 58.1 | 3.2 | 59.8 | 3.4 |
| 33 | 56.9 | 2.6 | 56.6 | 2.8 | 56.3 | 3.1 | 58.0 | 3.3 |
| 34 | 55.2 | 2.5 | 55.0 | 2.7 | 54.6 | 3.0 | 56.3 | 3.2 |
| 35 | 53.6 | 2.5 | 53.4 | 2.7 | 53.1 | 2.9 | 54.7 | 3.1 |
| 36 | 52.1 | 2.4 | 51.9 | 2.6 | 51.6 | 2.8 | 53.1 | 3.0 |
| 37 | 50.7 | 2.3 | 50.5 | 2.5 | 50.2 | 2.7 | 51.7 | 2.9 |
| 38 | 49.4 | 2.3 | 49.2 | 2.5 | 48.9 | 2.7 | 50.3 | 2.9 |
| 39 | 48.1 | 2.2 | 47.9 | 2.4 | 47.6 | 2.6 | 49.0 | 2.8 |
| 40 | 46.9 | 2.2 | 46.7 | 2.4 | 46.4 | 2.6 | 48.0 | 2.8 |
| $\left\lvert\, \begin{array}{\|c\|c\|} \text { Wgt.per } \\ \text { ft.,lbs. } \end{array}\right.$ | 174 | 6.0 | 166 | 6.0 | 159 | 6.0 | 158 | 6.0 |

Safe loads given include weight of girder.
Weights of girders given include weight of rivet heads, but not stiffeners.
Maximum fiber strain, $15,000 \mathrm{lbs}$. per square inch of net area, holes for $\frac{3}{4}{ }^{\prime \prime}$ rivets being deducted.

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## STEEL BOX GIRDERS.

Safe Loads, in Tons of 2000 Lbs., Uniformly Distributed.

No stiffeners required except at ends, over supports only.


Girders equivalent to a $24^{\prime \prime}$ Beam Box Girder.

| Webs. <br> Angles. <br> Plates. | $\begin{gathered} 24^{\prime \prime} \times \frac{3}{8} \\ 5^{\prime \prime} \times 3 \frac{1 \frac{1}{2}^{\prime \prime}}{} \times \frac{1}{2}{ }^{\prime \prime} \\ 18^{\prime \prime} \times \frac{3}{4}{ }^{\prime \prime} \end{gathered}$ |  | $\begin{gathered} 26^{\prime \prime} \times \frac{3^{\prime \prime}}{8} \\ 5^{\prime \prime} \times 3_{\frac{1}{2}}{ }^{\prime \prime} \times \frac{1}{2 \prime \prime} \\ 18^{\prime \prime} \times \frac{5}{8 \prime} \end{gathered}$ |  | $\begin{gathered} 28^{\prime \prime} \times \frac{3}{8} \\ 5^{\prime \prime} \times 33^{11} \times \frac{7}{16^{\prime \prime}} \\ 18^{\prime \prime} \times 2^{9} 9^{\prime \prime} \end{gathered}$ |  | $\begin{gathered} 30^{\prime \prime} \times \frac{3}{8 \prime \prime} \\ 5^{\prime \prime} \times 3 \frac{1}{2^{\prime \prime}} \times \frac{7}{16} \\ 18^{\prime \prime} \times \frac{1^{\prime \prime}}{2 \prime} \end{gathered}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Span, Centers of Bearings, Feet. |  |  |  |  |  |  |  |  |
| 20 | 130.7 | 5.9 | 129.5 | 6.3 | 128.4 | 6.8 | 131.7 | 7.3 |
| 21 | 124.5 | 5.6 | 123.3 | 6.0 | 122.3 | 6.5 | 125.4 | 7.0 |
| 22 | 118.8 | 5.4 | 117.7 | 5.8 | 116.8 | 6.2 | 119.7 | 6.7 |
| 23 | 113.6 | 5.1 | 112.6 | 5.5 | 111.7 | 6.0 | 114.5 | 6.4 |
| 24 | 108.9 | 4.9 | 107.9 | 5.3 | 107.0 | 5.7 | 109.7 | 6.1 |
| 25 | 104.5 | 4.7 | 103.6 | 5.1 | 102.8 | 5.5 | 105.3 | 5.9 |
| 26 | 100.5 | 4.5 | 99.6 | 4.9 | 98.8 | 5.3 | 101.3 | 5.6 |
| 27 | 96.8 | 4.4 | 95.9 | 4.7 | 95.1 | 5.1 | 97.5 | 5.4 |
| 28 | 93.3 | 4.2 | 92.5 | 4.5 | 91.7 | 4.9 | 94.1 | 5.2 |
| 29 | 90.1 | 4.1 | 89.3 | 4.4 | 88.6 | 4.7 | 90.8 | 5.1 |
| 30 | 87.1 | 3.9 | 86.3 | 4.2 | 85.6 | 4.6 | 87.8 | 4.9 |
| 31 | 84.3 | 3.8 | 83.5 | 4.1 | 82.9 | 4.4 | 85.0 | 4.7 |
| 32 | 81.7 | 3.7 | 80.9 | 4.0 | 80.3 | 4.3 | 82.4 | 4.6 |
| 33 | 79.2 | 3.6 | 78.5 | 3.8 | 77.8 | 4.1 | 79.8 | 4.4 |
| 34 | 76.9 | 3.5 | 76.2 | 3.7 | 75.6 | 4.0 | 77.5 | 4.3 |
| 35 | 74.7 | 3.4 | 74.0 | 3.6 | 73.4 | 3.9 | 75.2 | 4.2 |
| 36 | 72.6 | 3.3 | 71.9 | 3.5 | 71.4 | 3.8 | 73.2 | 4.1 |
| 37 | 70.6 | 3.2 | 70.0 | 3.4 | 69.4 | 3.7 | 71.2 | 4.0 |
| 38 | 68.8 | 3.1 | 68.1 | 3.3 | 67.6 | 3.6 | 69.3 | 3.9 |
| 39 | 67.0 | 3.0 | 66.4 | 3.3 | 65.9 | 3.5 | 67.5 | 3.8 |
| 40 | 65.3 | 2.9 | 64.7 | 3.2 | 64.2 | 3.4 | 65.8 | 3.7 |
| $\begin{gathered} \text { Wgt.per } \\ \text { ft., lbs. } \end{gathered}$ | 216 | 7.7 | 206 | 7.7 | 196 | 7.7 | 193 | 7.7 |

Safe loads given include weight of girder.
Weights of girders given include weight of rivet heads, but not stiffeners.
Maximum fiber strain, $15,000 \mathrm{lbs}$. per square inch of net area, holes for ${ }_{4}^{3}{ }^{\prime \prime}$ rivets being deducted.

## SUDDENLY APPLIED LOADS.

If a load is suddenly, that is, instantaneously, applied to a beam, it produces twice the strain that the same load would produce if at rest upon the beam. The safe suddenly applied load. is, therefore, only one-half the safe static load.

If the load is not only suddenly applied, but falls upon the beam from a height, it produces more than twice the strain that the same load statically applied would produce.

Let $P=$ the weight that falls upon the beam.
$\mathrm{h}=$ height of fall, in inches.
$\mathrm{P}^{\prime}=$ equivalent static load producing the same strain as that produced by the falling weight.
$\mathrm{d}=$ deflection of beam, in inches, produced by the weight, P, if statically applied.
$B=$ the weight of the beam together with its superimposed dead load, such as arches and flooring, whose combined mass tends to absorb the impact.

Then, if $m=\frac{I}{I+\frac{17 \mathrm{~B}}{35 \mathrm{P}}}$,

$$
P^{\prime}=P\left(I+\sqrt{\frac{2 m h}{d}+I}\right)
$$

From which the equivalent static load, $\mathrm{P}^{\prime}$, is obtained, and the strain can then be computed in the ordinary manner.

The uniformly distributed static load, equivalent to the falling weight, can be obtained in the following manner:-

Let $\mathrm{W}^{\prime}=$ equivalent uniformly distributed load.
$\mathrm{W}=$ safe uniformly distributed load on beam, from the tables.
$\mathrm{D}=$ deflection, in inches, under safe uniformly distributed load.

Then, $W^{\prime}=2 P\left(I+\sqrt{\frac{5 W h m}{4 D D}+I}\right)$
In applying these formulæ $\mathrm{P}^{\prime}$ and $\mathrm{W}^{\prime}$ will be in tons or pounds according as the weights are taken in tons or pounds.

## LINTELS.

Lintels of steel shapes or of cast iron are employed to span openings in walls over doors and windows. It is generally necessary that the lintels should have a flat soffit. Where the load to be carried is small, steel channeis, laid flat, furnish a very satisfactory lintel on moderate spans. The table on page 146 gives the safe uniformly distributed loads, in tons of $2,000 \mathrm{lbs}$., for Passaic steel channels used as lintels, by which the channel required for any given span and load may be easily selected.

Sometimes the load to be carried by a lintel consists of a uniformly distributed load from the wall above and also the concentration from a floor joist which rests upon the wall at or near the center of the span. In such instances, the concentrated load must be multiplied by 2 , the result being considered as an equivalent uniform load, which, added to the regular distributed load, may be taken as the equivalent total uniformly distributed load. Thus, if a lintel spanning an opening of 3 ft . is to carry a uniformly distributed load of 2 tons and a concentrated load of 2 tons at the center of the span, the concentrated load multiplied by 2 and added to the distributed load gives 6 tons as the equivalent distributed load. By referring to the table, it will be found that a $15^{\prime \prime} \times 45 \mathrm{lb}$. steel channel, which has a safe load of 5.97 tons, is required.

Where the loads are considerable and the use of beam girders is not advisable, cast iron lintels are used. The table on page I47 gives the coefficients of strength, in tons of $2,000 \mathrm{lbs}$., for cast iron lintels, by which the safe uniformly distributed loads, in tons, for any given span may be found by dividing the coefficient given by the span in ft . Thus, if it is required to find the safe uniformly distributed load on a cast iron lintel, $12^{\prime \prime}$ wide, $10^{\prime \prime}$ deep and $\mathrm{I}^{\prime \prime}$ metal, on a span of 6 ft ., by referring to the table, the coefficient of strength given for this lintel is 72.2 tons, which divided by the span gives the safe load as 12.03 tons.

If a part of the load is concentrated, it must first be multiplied by 2 , and the result considered as the equivalent uniform load. The proper lintel required for any given span and load may be found by multiplying the equivalent uniform load, in tons, by the span, in feet, the result being the coefficient required; then, by reference to the table, the lintel, having the required coefficient of strength, can be easily selected. Thus, if it is required to select a lintel carrying a $20^{\prime \prime}$ wall on a span of 8 ft . to support a uniformly distributed load of 5 tons, and a concentrated load of 5 tons at the center, the method is as follows. The concentrated load must first be reduced to an equivalent uniform load by multiplying it by 2 , and added to the regular uniform load, giving is tons as the equivalent uniform load on the span which, multiplied by the span in feet, gives the coefficient required as I20 tons. Then, referring to the table it will be found that a lintel, $20^{\prime \prime}$ wide, $10^{\prime \prime}$ deep and $\mathrm{I}^{\prime \prime}$ metal, which has a coefficient of 125.4 tons, will be required.

# SAFE LOADS, UNIFORMLY DISTRIBUTED, FOR PASSAIC STEEL CHANNELS, 

IN TONS OF 2000 LBS.,
$x$. $x$ WEB HORIZONTAL. $x$. $-x$. Safe loads given, include weight of channel.

| $\stackrel{\dot{n}}{=}$ |  | Span in feet. |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 号范 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |  |
| 1550 | 20.2 | 10.1 | 6.73 | 5.05 | 4.04 | 3.37 | 2.89 | 2.53 | 2.24 | 2.02 | . 0028 |
| 1540 | 17.9 | 9.00 | 5.97 | 4.48 | 3.58 | 2.98 | 2.56 | 2.24 | 1.99 | 1.79 | . 0030 |
| 1533 | 16.3 | 8.205 | 5.43 | 4.08 | 3.26 | 2.71 | 2.33 | 2.04 | 1.81 | 1.63 | 1. 0032 |
| $\overline{12} \overline{35}$ | 15.0 | 7.50 | 5.00 | $\overline{3.75}$ | 3.0 | 2.50 | 2.14 | 1.88 | 1.67 | 1.50 | . 0032 |
| 1227 | 12.9 | 6.45 | 4.303 | 3.23 | 2.58 | 2.15 | 1.84 | 1.61 | 1.43 | 1.29 | . 0035 |
| 1220 | 8.97 | 4.49 | 2.992 | 2.24 | 1.79 | 1.50 | 1.28 | 1.12 | 1.00 | . 90 | . 0038 |
| $\overline{10} \overline{30}$ | 11.7 | 5.85 | 90 | 2.93 | 2.34 | 1.95 | 1.67 | 1.46 | 1.30 | 1.17 | . 0034 |
| 1020 | 9.33 | 4.67 ] | 3.112 | 2.33 | 1.87 | 1.56 | 1.33 | 1.17 | 1.04 | . 93 | . 0039 |
| 1015 | 6.66 | 3.33 | 2.221 | 1.67 | 1.33 | 1.11 | . 95 | . 83 | . 74 | . 67 | . 0041 |
| $9 \overline{21}$ | 8.21 | 4.11 | 2.74 | $\overline{2} .05$ | 1.64 | 1.37 | 1.17 | 1.03 | . 91 | . 82 | . 0040 |
| 916 | 7.25 | 3.63 | 2.421 | 1.81 | 1.45 | 1.21 | 1.04 | . 91 | . 81 | .73 | . 0044 |
| 913 | 4.90 | 2.45 | 1.631 | 1.23 | . 98 | . 82 | . 70 | . 61 | . 54 | . 49 | . 0046 |
| $8 \overline{17}$ | 5.50 | 2.75 | $\overline{1.83} 1$ | 1.38 | $\overline{1.10}$ | . 93 | . 79 | . 69 | . 61 | . 55 | . 0046 |
| 813 | 4.80 | 2.401 | 1.601 | 1.20 | . 96 | . 80 | . 69 | . 60 | . 53 | . 48 | . 0051 |
| 810 | 3.41 | 1.71 | 1.14 | . 85 | . 68 | . 57 | . 49 | . 43 | . 38 | . 34 | . 0053 |
| $7 \overline{17}$ | 5.92 | 2.96 | 1.98 | 1.48 | 1.18 | . 99 | . 85 | . 74 | . 66 | . 59 | . 0047 |
| 713 | 5.03 | 2.52 | 1.68 | 1.26 | 1.01 | . 84 | . 72 | . 63 | . 56 | . 50 | . 0058 |
| 79 | 2.94 | 1.47 | . 98 | . 74 | . 59 | . 49 | . 42 | . 37 | . 33 | . 29 | . 0056 |
| $6 \overline{20}$ | 8.91 | 4.46 | 2.97 | 2.23 | 1.78 | 1.49 | 1.27 | 1.11 | . 99 | . 89 | . 0047 |
| 617 | 7.84 | 3.922 | 2.611 | 1.96 | 1.57 | 1.31 | 1.12 | . 98 | . 87 | . 78 | . 0051 |
| 612 | 4.80 | 2.401 | 1.601 | 1.20 | . 96 | . 80 | . 69 | . 60 | . 53 | . 48 | . 0054 |
| 68 | 2.67 | 1.34 | . 89 | . 67 | . 53 | . 45 | . 38 | . 33 | . 30 | . 27 | . 0058 |
| $5 \overline{12}$ | 3.89 | 1.95 | $\overline{1.30}$ | . 97 | . 78 | . 65 | . 56 | . 49 | . 43 | .39 | . 00055 |
| 59 | 3.20 | 1.60 | 1.07 | . 80 | . 64 | . 53 | . 46 | . 40 | . 36 | . 32 | . 0062 |
| 56 | 1.71 | . 86 | . 57 | . 43 | . 34 | . 29 | . 24 | . 21 | . 19 | . 17 | . 0068 |
| $4 \overline{10}$ | 3.36 | 1.68 | $\overline{1.12}$ | . 84 | . 67 | . 56 | . 48 | . 42 | . 37 | .34 | . 0059 |
| 48 | 2.88 | 1.44 | . 96 | . 72 | . 58 | . 48 | . 41 | . 36 | . 32 | . 29 | . 0065 |
| 45 | 1.39 | .70 | . 46 | . 35 | . 28 | . 23 | . 20 | . 17 | . 15 | . 14 | . 0073 |

Safe loads, uniformly distributed, in tons of $2,000 \mathrm{lbs}$, for intermediate spans can be obtained by dividing the Coefficient of Strength by the span, in feet. Deflection, in inches, under tabular load, can be obtained by multiplying the Deffection Coefficient by the square of the span, in feet.

# COEFFICIENTS OF STRENGTH FOR CAST IRON LINTELS, 

IN TONS OF 2000 LBS.


SINGLE WEB LINTEL.
DOUBLE WEB LINTEL.

| Width of flange, Ins. | Depth of lintel, Ins. | Thickness of metal, in inches. |  |  |  |  | No. of Webs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\frac{3}{4}$ | $\frac{7}{8}$ | 1 | 118 | 114 |  |
| 28 | 6 | 59.5 | 64.9 | 69.8 | 74.6 | 77.8 | 2 |
| / | 8 | 95.5 | 106.2 | 115.0 | 123.0 | 130.5 | 2 |
| " | 10 | 140.5 | 150.5 | 164.8 | 176.2 | 192.0 | 2 |
| " | 12 | 171.4 | 196.5 | 216.1 | 236.3 | 256.7 | 2 |
| " | 16 | 235.8 | 272.5 | 307.4 | 342.0 | 375.0 | 2 |
| 24 | 6 | 52.8 | 57.4 | 62.6 | 66.6 | 70.0 | 2 |
| " | 8 | 83.4 | 93.4 | 102.4 | 109.6 | 117.0 | 2 |
| " | 10 | 116.0 | 130.4 | 144.4 | 156.2 | 167.6 | 2 |
| " | 12 | 150.4 | 168.6 | 189.6 | 207.0 | 223.0 | 2 |
| " | 16 | 225.0 | 257.0 | 286.0 | 316.5 | 345.0 | 2 |
| 20 | 6 | 47.2 | 51.4 | 55.1 | 58.5 | 62.0 | 2 |
| / | 8 | 72.6 | 84.7 | 89.5 | 96.0 | 102.5 | 2 |
| " | 10 | 100.5 | 113.2 | 125.4 | 136.0 | 146.8 | 2 |
| " | 12 | 122.6 | 141.8 | 158.0 | 174.7 | 189.5 | 2 |
| " | 16 | 196.4 | 224.7 | 251.4 | 277.2 | 301.5 | 2 |
| 16 | 6 | 33.0 | 35.1 | 37.7 | 40.3 | 41.8 | 1 |
| / | 8 | 52.1 | 57.7 | 62.8 | 67.2 | 71.6 | 1 |
| " | 10 | 72.2 | 81.2 | 89.6 | 96.8 | 104.0 | 1 |
| " | 12 | 92.4 | 106.1 | 117.5 | 128.8 | 138.8 | 1 |
| " | 16 | 139.4 | 159.0 | 177.8 | 196.0 | 214.0 | 1 |
| 12 | 6 | 26.4 | 28.7 | 31.3 | 33.3 | 35.0 | 1 |
| " | 8 | 41.7 | 46.7 | 51.2 | 54.8 | 58.5 | 1 |
| " | 10 | 58.0 | 65.2 | 72.2 | 78.1 | 83.8 | 1 |
| " | 12 | 75.2 | 84.3 | 94.8 | 103.5 | 111.5 | 1 |
| 8 | 6 | 19.7 | 21.7 | 23.4 | 24.9 | 26.4 | 1 |
| / | 8 | 30.6 | 34.4 | 37.7 | 40.7 | 43.3 | 1 |
| / | 10 | 42.6 | 48.1 | 53.0 | 57.8 | 62.9 | 1 |
| " | 12 | 55.4 | 62.4 | 70.0 | 76.7 | 83.5 | 1 |

Coefficients are calculated for a maximum tensile strain of $3,000 \mathrm{lbs}$. per square inch. The safe uniformly distributed load, in tons, for any given span may be found by dividing the coefficient, as above, by the span in feet.

## COLUMNS.

Columns of steel shapes riveted together are largely used in the construction of buildings. Several types of built columns are shown on page 42. The columns generally used in building construction are the Plate and Angle columns, Figs. 2 and 3; the Plate and Channel columns, Figs. 8 and 9; and the $\mathbf{Z}$-Bar columns, Figs. II and 12. Where these do not furnish sufficient section for carrying the loads, the column shown in Fig. 5 can be advantageously used and made large enough for very heavy loads by increasing the thickness of the material. The manner of connecting the segments of the columns together, and the mode of attaching beams and girders is illustrated on page 43. Abutting segments of columns should be thoroughly connected in a manner to preserve the continuity of strength, thus adding to the stiffness of the steel frame work.

The strength of a column depends upon its shape and length. Long columns have less strength than shorter columns of the same size for the reason that they are liable to fail by lateral flexure, and of two columns having the same area and length, the one in which the material is placed at a greater distance from the center will develop greater strength. If all the material in the cross section were concentrated at a distance from the neutral axis equal to the radius of gyration, the resistance to flexure would be the same as for the material distributed over the cross section. Formulæ for the strength of columns therefore take into consideration the length of the column and the radius of gyration of the section. The manner of securing the ends of the columns also has an appreciable effect upon their strength. Columns fixed so firmly at the ends that they are liable to fail in the body of the column before rupturing their end connections develop greater strength than columns connected by means of pins through the ends. Columns with square ends develop less ultimate strength than if the ends are firmly fixed, but greater than if the ends are pin connected. Medium steel columns develop practically a uniform strenoth for all lengths up to 50 radii of
gyration, and soft steel columns develop practically a uniform strength for all lengths up to 30 radii of gyration, the ultimate for both grades of steel being about $48,000 \mathrm{lbs}$. per sq. in., up to the lengths indicated.

The following straight-line formulæ represent very closely the ultimate strength, in lbs. per sq. in., of columns whose lengths are between 50 and 150 radii of gyration,

|  | Medium Steel. | Soft Steel. |
| :--- | :---: | :---: |
| Fixed Ends, | $60,000-210 \frac{l}{\mathrm{r}}$ | $54,000-185 \frac{l}{\mathrm{r}}$ |
| Square Ends, | $60,000-230 \frac{l}{\mathrm{r}}$ | $54,000-200 \frac{l}{\mathrm{r}}$ |
| Pin Ends, | $60,000-260 \frac{l}{\mathrm{r}}$ | $54,000-225 \frac{l}{\mathrm{r}}$ |

where $l=$ length of column, and $r=$ least radius of gyration, both in inches. Columns used in building construction may be considered as having square ends, as pin connections are seldom used; and as it is usual to allow a factor of safety of 4 for such columns, the following formulæ may, therefore, be taken as giving the allowable strain, in lbs. per sq. in., on square ended columns for building construction.

> Medium Steel $\left\{\begin{array}{l}12,000 \text { for lengths up to } 50 \text { radii of gyration. } \\ 15,000-57 \frac{l}{\mathrm{r}} \text { for lengths over } 50 \text { radii. }\end{array}\right.$

Soft Steel

$$
\left\{\begin{array}{l}
12,000 \text { for lengths up to } 30 \text { radii of gyration. } \\
13,500-50 \frac{l}{\mathrm{r}} \text { for lengths over } 30 \text { radii. }
\end{array}\right.
$$

No column should be used having a length greater than 150 radii of gyration, or whose length exceeds 45 times the least dimension of the column.

The following tables of safe loads on steel columns have been calculated from the foregoing formulæ. The tables for the safe loads on Angle and I Beam columns have been calculated for soft steel. The tables of safe loads for Plate and Angle columns, Channel and Plate columns and $\mathbf{Z}$ Bar columns have been calculated for medium steel, that being the grade of steel advisable to use for such columns.

The weights given for the various columns do not include rivets or connections of any kind. Rivets should be spaced not exceeding $3^{\prime \prime}$ centers at the ends of a column for a distance equal to twice the width of the column. The distance between centers of rivets, in the line of strain, should not exceed 16 times the least thickness of metal of the parts joined; and the distance between rivets, at right angles to the line of strain, should not exceed 32 times the least thickness of metal.

The table on page 153 gives the ultimate strength of wrought iron columns calculated from Gordon's formulæ. This table may be of use in determining the safety of existing structures of wrought iron. Steel columns are now exclusively used instead of wrought iron, because of their superiority of strength without increased cost.

Cast iron columns are sometimes used in buildings of moderate height, but their use is not to be recommended for buildings where the iron framework must be rigid and afford sufficient lateral stability. The manner in which cast iron columns are connected together, and the mode of attaching beams and girders to them does not permit obtaining sufficient rigidity for such buildings. Cast iron columns have more or less internal strains due to the unequal cooling of the metal in the moulds, which makes it necessary to employ a large factor of safety. No cast iron column should be used in a building with a factor of safety less than 8 . Particular attention should be paid to the designing of the cast iron brackets for supporting the beams and girders, in order that they may not be subjected to large internal strains making them liable to break off under a sudden shock. The tables on pages 204-206, inclusive, furnish an easy method of determining the safe loads on round and square cast iron columns. Where the loads are eccentrically applied, producing bending strains in the columns, cast iron columns are inadmissible because of their inability to resist such strains.

The safe loads given in the tables are calculated for concentric loading, i. e., the center of gravity of the load being coincident with the center of gravity of the column. Where this is not the case, the load being greater on one side of the column than on the other, or the entire load being applied on one side only of the column, the effect of the eccentricity must be in-
vestigated. If the unbalanced load, in lbs., is multiplied by the distance of its point of application from the center of the column, in inches, the result is the bending moment in inch lbs., which, being divided by the section modulus of the column, gives the strain per sq. in. on the extreme fiber produced by the bending. The load on the column produces a uniform compressive strain on the entire cross section to which must be added the bending strain, the sum being the maximum strain on the extreme fiber. Where the loads are very eccentrically applied, the bending effect is very considerable and must never be neglected. If the maximum fiber strain, due to direct compression and bending, exceeds the allowable strains per sq. in. on the column by more than $25 \%$, the section of the column should be increased. Thus if the allowable strain on a column from direct load is $10,000 \mathrm{lbs}$. per sq. in., the combined bending and compression should not exceed $\mathbf{1 2 , 5 0 0} \mathrm{lbs}$. per sq. in.

Tables are given of the properties of all columns, for which safe loads are calculated, by means of which the effects of eccentric loading are easily calculated.

## EXAMPLE.

A $12^{\prime \prime}$ channel column, 16 ft . long, consisting of two $\mathbf{1 2} 2^{\prime \prime} \times$ 20 lb . channels and two $14^{\prime \prime} \times \frac{3}{8}^{\prime \prime}$ plates sustains a total load of 100 tons of which 40 tons are unbalanced by opposing loads. Find the fiber strain, the point of application of the eccentric load being $6 \frac{3}{8} /$ from the center of the column, producing bending around the axis XX.

Referring to the table of Properties of Channel Columns, on page 162, the area of the column is found to be 22.3 sq . ins., and its Section Modulus around the axis XX is found to be 102. The calculation then is as follows:

Bending moment $=80,000 \times 6 \frac{38^{\prime \prime}}{}=510,000 \mathrm{in} . \mathrm{lbs}$. Strain due to bending, lbs. per sq. in. $510,000 \div$ Section modulus $(=102)=5,000$
Strain due to direct compression,

$$
\begin{aligned}
200,000 \div \text { Area }(=22.3) & =8,960 \\
\text { Maximum Fiber Strain, } & =\overline{13,960}
\end{aligned}
$$

Columns can be proportioned for bending and compression in the following manner, where $P_{c}$ is a central load and $P_{e}$ an eccentric load applied at the distance $z$ from the neutral axis:

$\mathrm{W}=$ total load $=\mathrm{P}_{\mathrm{c}}+\mathrm{P}_{\mathrm{e}}$
$\mathrm{k}=$ eccentricity $=\mathrm{z} \div \mathrm{b}$.
$\mathrm{A}=$ area of column, square inches.
$\mathrm{r}=$ radius of gyration in direction of bending.
$\mathrm{S}=$ allowable strain persq.in. for direct compression.
$\mathrm{S}^{\prime}=$ allowable strain per sq. in. combined compression and bending.
$W^{\prime}=$ equivalent central load.
$C=\left(\frac{b}{r}\right)^{2}$
Then, $\begin{aligned} \mathrm{A} & =\frac{\left(\mathrm{W}+\mathrm{CkP}_{\mathrm{e}}\right)}{\mathrm{S}^{\prime}}=\frac{\frac{4}{5}\left(\mathrm{~W}+\mathrm{CkP} \mathrm{P}_{\mathrm{e}}\right)}{\mathrm{S}} \text { when } \mathrm{S}^{\prime}=1_{4}^{\frac{1}{4} \mathrm{~S} .} \\ \mathrm{W}^{\prime} & =\frac{\mathrm{S}}{\mathrm{S}^{\prime}}\left(\mathrm{W}+\mathrm{CkP} \mathrm{P}_{\mathrm{e}}\right)=\frac{4}{5}(\mathrm{~W}+\mathrm{CkP}) \text { when } \mathrm{S}^{\prime}=1 \frac{1}{4} \mathrm{~S} .\end{aligned}$
The equivalent load $\mathrm{W}^{\prime}$ may then be used in selecting the proper column from the tables of safe loads. If $\mathrm{W}^{\prime}$ is less than W the effect of bending is to be neglected as the column must not be proportioned for a load less than W. If the bending moment, $M$, is given substitute $\frac{M}{b}$ in the formulae for $\mathrm{k} \mathrm{P}_{\mathrm{e}}$. The bending moment must be in inch lbs. or inch tons according as $W$ and $S$ are taken in lbs. or tons.

The coefficient C varies but slightly for the same type of column. Values are given in the table from which it can be assumed and an approximate column selected. The exact value may then be found and the correction made, if necessary, in the equivalent load.

In the example on the previous page, $\mathrm{k}=1$ and assuming $\mathrm{C}=1.40$

$$
\mathrm{W}^{\prime}=\frac{4}{5}(100+1.40 \times 1 \times 40)=124.8 \text { tons. }
$$

If the length of the column is taken as 30 ft ., referring to the table on page 191, a column made of $2-12^{\prime \prime} \times 20 \mathrm{lb}$. channels and $2-14^{\prime \prime} \times \frac{7}{16}^{\prime \prime}$ plates will be required which has a safe load of 125 tons for a length of 30 ft .

APPROXIMATE VALUES OF C FOR VARIOUS COLUMNS.


## ULTIMATE STRENGTHS OF WROUGHT IRON COLUMNS.

| $\begin{gathered} \text { For Fixed Ends. } \\ 40,000 \\ \hline \end{gathered}$ |  | For Square Ends. 40,000 |  |  | $\begin{gathered} \text { For Pin Ends. } \\ 40,000 \\ \hline \end{gathered}$ |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $1+\frac{l^{2}}{40,000 r^{2}}$ |  | $1+\frac{1}{30,000 r^{2}}$ |  |  | $1+\frac{l^{2}}{20,000 r^{2}}$ |  |  |
| $\boldsymbol{l}=$ length in inches. |  |  | $r=$ least radius of gyration in inches. |  |  |  |  |
| Ratio | Ultimate Strength, lbs. per sq. in. |  |  | Ratio of Length to Diameter. |  |  |  |
| Length <br> Radius of Gyration. <br> $\frac{l}{r}$ | Fixed Ends. | Square | Pin Ends. |  | $\underset{\substack{\text { Box } \\ \text { Column. }}}{][ }$ |  | $\underset{71}{\underset{71}{12}}$ |
| 30 | 39,100 | 38,800 | 38,300 | 9 | 10 | 12 | 7 |
| 35 | 38,800 | 38,400 | 37,700 | 10 | 12 | 13 |  |
| 40 | 38,500 | 38,000 | 37,000 | 12 | 13 | 15 |  |
| 45 | 38,100 | 37,500 | 36,300 | 13 | 15 | 17 | 10 |
| 50 | 37,700 | 36,900 | 35,600 | 15 | 17 | 19 | 11 |
| 55 | 37,200 | 36,300 | 34,800 | 16 | 18 | 21 | 12 |
| 60 | 36,700 | 35,700 | 33,900 | 18 | 20 | 23 | 13 |
| 65 | 36,200 | 35,100 | 33,000 | 19 | 22 | 25 | 14 |
| 70 | 35,600 | 34,400 | 32,100 | 21 | 23 | 27 | 15 |
| 75 | 35,100 | 33,700 | 31,200 | 22 | 25 | 29 | 17 |
| 80 | 34,500 | 33,000 | 30,300 | 24 | 27 | 31 | 18 |
| 85 | 34,000 | 32,200 | 29,400 | 25 | 28 | 33 | 19 |
| 90 | 33,300 | 31,500 | 28,500 | 26 | 30 | 35 | 20 |
| 95 | 32,600 | 30,800 | 27,600 | 28 | 32 | 36 | 21 |
| 100 | 32,000 | 30,000 | 26,700 | 29 | 33 | 38 | 22 |
| 105 | 31,400 | 29,300 | 25,800 | 31 | 35 | 40 | 23 |
| 110 | 30,700 | 28,500 | 24,900 | 32 | 37 | 42 | 24 |
| 115 | 30,100 | 27,800 | 24,100 | 34 | 38 | 44 | 25 |
| 120 | 29,300 | 27,000 | 23,300 | 35 | 40 | 46 | 27 |
| 125 | 28,800 | 26,300 | 22,500 | 37 | 42 | 48 | 28 |
| 130 | 28,100 | 25,600 | 21,700 | 38 | 43 | 50 | 29 |
| 135 | 27,500 | 24,900 | 20,900 | 40 | 45 | 52 | 30 |
| 140 | 26,800 | 24,200 | 20,200 | 41 | 47 | 54 | 31 |
| 145 | 26,200 | 23,500 | 19,500 | 43 | 48 | 56 | 32 |
| 150 | 25,600 | 22,900 | 18,800 | 44 | 50 | 58 | 33 |

For safe quiescent loads, as in buildings, divide above values by 4.

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## ULTIMATE STRENGTHS OF SOFT AND MEDIUM STEEL COLUMNS,

## Calculated from the following Formulæ.

SOFT STEEL.
Fixed Ends $=54,000-185 \frac{l}{r}$
Square Ends $=54,000-200 \frac{l}{r}$
Pin Ends $=54,000-225 \frac{l}{r}$
$\boldsymbol{l}=$ length in inches. $\quad \boldsymbol{r}=$ least radius of gyration in inches.

| Ratio of Length to Radius of Gyration,$\frac{l}{r}$ | Ultimate Strength, lbs. per sq. in. |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Soft Steel. |  |  | Medium Steel. |  |  |
|  | Fixed Ends. | Square Ends. | Pin Ends. | Fixed Ends. | Square Ends. | $\begin{gathered} \text { Pin } \\ \text { Ends. } \end{gathered}$ |
| 30 | 48,500 | 48,000 | 47,300 |  |  |  |
| 35 | 47,500 | 47,000 | 46,100 |  |  |  |
| 40 | 46,600 | 46,000 | 45,000 |  |  |  |
| 45 | 45,700 | 45,000 | 43,900 |  |  |  |
| 50 | 44,800 | 44,000 | 42,800 | 49,500 | 48,500 | 47,000 |
| 55 | 43,800 | 43,000 | 41,600 | 48,500 | 47,400 | 45,700 |
| 60 | 42,900 | 42,000 | 40,500 | 47,400 | 46,200 | 44,400 |
| 65 | 42,000 | 41,000 | 39,400 | 46,400 | 45,100 | 43,100 |
| 70 | 41,100 | 40,000 | 38,300 | 45,300 | 43,900 | 41,800 |
| 75 | 40,100 | 39,000 | 37,100 | 44,300 | 42,800 | 40,500 |
| 80 | 39,200 | 38,000 | 36,000 | 43,200 | 41,600 | 39,200 |
| 85 | 38,300 | 37,000 | 34,900 | 42,200 | 40,500 | 37,900 |
| 90 | 37,400 | 36,000 | 33,800 | 41,100 | 39,300 | 36,600 |
| 95 | 36,400 | 35,000 | 32,600 | 40,100 | 38,200 | 35,300 |
| 100 | 35,500 | 34,000 | 31,500 | 39,000 | 37,000 | 34,000 |
| 105 | 34,600 | 33,000 | 30,400 | 38,000 | 35,900 | 32,700 |
| 110 | 33,700 | 32,000 | 29,300 | 36,900 | 34,700 | 31,400 |
| 115 | 32,700 | 31,000 | 28,100 | 35,900 | 33,600 | 30,100 |
| 120 | 31,800 | 30,000 | 27,000 | 34,800 | 32,400 | 28,800 |
| 125 | 30,900 | 29,000 | 25,900 | 33,800 | 31,300 | 27,500 |
| 130 | 30,000 | 28,000 | 24,800 | 32,700 | 30,100 | 26,200 |
| 135 | 29,000 | 27,000 | 23,600 | 31,700 | 29,000 | 24,900 |
| 140 | 28,100 | 26,000 | 22,500 | 30,600 | 27,800 | 23,600 |
| 145 | 27,200 | 25,000 | 21,400 | 29,600 | 26,700 | 22,300 |
| 150 | 26,300 | 24,000 | 20,300 | 28,500 | 25,500 | 21,000 |

For safe quiescent loads, as in buildings, divide above values by 4 .

## RADII OF GYRATION FOR TWO ANGLES

PLACED BACK TO BACK.


EQUAL LEGS.
Radii of Gyration given correspond to directions of the arrow-heads.

| Size, inches. | Thickness, inches. | Radii of Gyration. |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | ro | $\mathrm{r}_{1}$ | $\mathbf{r}_{2}$ | $\mathbf{r}_{3}$ |
| $\begin{aligned} & 6 \times 6 \\ & 6 \times 6 \end{aligned}$ | ${ }^{7}$ | $\begin{aligned} & 1.87 \\ & 1.88 \end{aligned}$ | $\begin{aligned} & 2.64 \\ & 2.49 \end{aligned}$ | $\begin{aligned} & 2.83 \\ & 2.66 \end{aligned}$ | $\begin{aligned} & 2.92 \\ & 2.75 \end{aligned}$ |
| $\begin{aligned} & 5 \times 5 \\ & 5 \times 5 \end{aligned}$ | ${ }^{\frac{3}{4}}$ | $\begin{aligned} & 1.55 \\ & 1.56 \end{aligned}$ | $\begin{aligned} & 2.20 \\ & 2.09 \end{aligned}$ | $\begin{aligned} & 2.38 \\ & 2.27 \end{aligned}$ | $\begin{aligned} & 2.48 \\ & 2.36 \end{aligned}$ |
| $\begin{aligned} & 4 \times 4 \\ & 4 \times 4 \end{aligned}$ | $\frac{13}{18}$ $\frac{5}{16}$ | 1.24 1.24 | $\begin{aligned} & 1.8: 3 \\ & 1.67 \end{aligned}$ | $\begin{aligned} & 2.03 \\ & 1.85 \end{aligned}$ | 2.12 1.94 |
| $\begin{aligned} & 3 \frac{1}{2} \times 3 \frac{1}{2} \\ & 3 \frac{1}{2} \times 3 \frac{1}{2} \\ & 3 \end{aligned}$ | ${ }^{\frac{5}{8}} \frac{5}{16}$ | $\begin{aligned} & 1.04 \\ & 1.08 \end{aligned}$ | 1.51 1.46 | 1.70 1.65 | 1.81 1.74 |
| $\begin{aligned} & 3 \times 3 \\ & 3 \times 3 \end{aligned}$ | ${ }^{\frac{5}{8}}$ | $\begin{aligned} & .94 \\ & .93 \end{aligned}$ | 1.40 1.25 | 1.59 1.43 | 1.69 1.53 |
| 21 $2 \times 2 \frac{1}{2}$ $2 \frac{1}{2} \times 2 \frac{1}{2}$ | ${ }^{\frac{1}{2}}$ | . 76 | $\begin{aligned} & 1.12 \\ & 1.05 \end{aligned}$ | $\begin{aligned} & 1.31 \\ & 1.25 \end{aligned}$ | $\begin{aligned} & 1.42 \\ & 1.34 \end{aligned}$ |
| $\begin{aligned} & 2 \frac{1}{4} \times 2 \frac{2}{4} \\ & 2 \frac{1}{4} \times 2 \frac{1}{4} \end{aligned}$ | ${ }^{\frac{1}{2}} \frac{}{3}$ | . 70 | $\begin{array}{r} 1.05 \\ .94 \end{array}$ | $\begin{aligned} & 1.25 \\ & 1.12 \end{aligned}$ | 1.35 1.22 |
| $\begin{aligned} & 2 \times 2 \\ & 2 \times 2 \end{aligned}$ | ${ }^{\frac{1}{2}} \frac{}{} \frac{3}{16}$ | $\begin{aligned} & .62 \\ & .62 \end{aligned}$ | $.95$ | $\begin{aligned} & 1.15 \\ & 1.03 \end{aligned}$ | 1.26 1.13 |

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## RADII OF GYRATION FOR TWO ANGLES

PLACED BACK TO BACK, LONG LEG VERTICAL.


UNEQUAL LEGS.
Radii of Gyration given correspond to directions of the arrow-heads.

| Size, inches. | Thickness, inches. | Radii of Gyration. |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\mathrm{r}_{0}$ | $\mathrm{r}_{1}$ | $\mathrm{r}_{2}$ | $\mathrm{r}_{3}$ |
| $\begin{aligned} & 6 \times 4 \\ & 6 \times 4 \end{aligned}$ | ${ }^{\frac{7}{8}} \frac{3}{8}$ | $\begin{aligned} & 1.95 \\ & 1.93 \end{aligned}$ | $\begin{aligned} & 1.68 \\ & 1.50 \end{aligned}$ | $\begin{aligned} & 1.87 \\ & 1.67 \end{aligned}$ | $\begin{aligned} & 1.97 \\ & 1.76 \end{aligned}$ |
| $\begin{aligned} & 5 \times 3 \frac{1}{2} \\ & 5 \times 3 \frac{1}{2} \\ & 5 \times 3 \\ & 5 \times 3 \end{aligned}$ | $\begin{aligned} & \frac{3}{4} \\ & \\ & \\ & \frac{3}{8} \\ & \hline \end{aligned}$ | $\begin{aligned} & 1.59 \\ & 1.60 \\ & 1.62 \\ & 1.61 \end{aligned}$ | 1.44 1.34 1.23 1.09 | 1.63 1.51 1.42 1.26 | 1.73 1.61 1.52 1.36 |
| $\begin{aligned} & 4 \frac{1}{2} \times 3 \\ & 4 \frac{1}{2} \times 3 \end{aligned}$ | $\frac{5}{16}$ | $\begin{aligned} & 1.43 \\ & 1.45 \end{aligned}$ | 1.25 1.13 | 1.44 1.31 | 1.55 1.40 |
| $\begin{aligned} & 4 \times 3 \frac{1}{2} \\ & 4 \times 3 \frac{1}{2} \\ & 4 \times 3 \\ & 4 \times 3 \end{aligned}$ | $\begin{aligned} & \frac{3}{4} \\ & \frac{5}{8} \\ & \frac{5}{16} \\ & \\ & \frac{5}{16} \end{aligned}$ | $\begin{aligned} & 1.24 \\ & 1.26 \\ & 1.23 \\ & 1.27 \end{aligned}$ | 1.53 1.41 1.20 1.17 | 1.72 1.58 1.39 1.35 | 1.83 1.69 1.50 1.45 |
| $\begin{aligned} & 3 \frac{1}{2} \times 3 \\ & 3 \frac{1}{2} \times 3 \\ & 3 \\ & 33_{2}^{\frac{1}{2}} \times 2 \frac{1}{2} \times 2^{\frac{1}{2}} \\ & 3 \frac{1}{2} \end{aligned}$ | $\begin{array}{cc} \frac{5}{8} & \frac{5}{5} \\ \frac{9}{16} 16 \\ \frac{1}{16} \end{array}$ | $\begin{aligned} & 1.06 \\ & 1.10 \\ & 1.10 \\ & 1.12 \end{aligned}$ | 1.27 1.21 1.04 .96 | 1.46 1.39 1.23 1.17 | 1.56 1.49 1.34 1.24 |
| $\begin{aligned} & 3 \times 2 \frac{1}{1} \\ & 3 \times 2 \frac{1}{2} \\ & 3 \times 2 \\ & 3 \times 2 \end{aligned}$ | $\begin{array}{cc} \frac{9}{16} & \\ \frac{1}{4} \\ \frac{1}{2} \\ & \frac{1}{4} \end{array}$ | $\begin{aligned} & .93 \\ & .95 \\ & .92 \end{aligned}$ | 1.07 1.00 .80 .75 | $\begin{array}{r} 1.27 \\ 1.18 \\ 1.00 \\ .93 \end{array}$ | 1.37 1.28 1.10 1.04 |
| $2 \frac{1}{2} \times 2$ <br> $2 \times 2$ <br> $2{ }_{2}^{1} \times 2$ <br> $2 \frac{1}{4} \times 1 \frac{1}{2}$ <br> $2 \frac{1}{4} \times 1 \frac{1}{2}$ | $\begin{aligned} & \frac{1}{2} \\ & { }^{\frac{5}{16}} \frac{3}{16} \\ & \frac{3}{16} \end{aligned}$ | .80 .79 .70 .72 | .86 .79 .60 .57 | 1.06 .97 .79 .75 | 1.16 1.07 .91 .86 |

## RADII OF GYRATION FOR TWO ANGLES <br> PLACED BACK TO BACK, SHORT LEG VERTICAL.



UNEQUAL LEGS.
Radii of Gyration given correspond to direction of the arrow-heads.

| Size, inches. | Thickness, inches. | Radii of Gyration. |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | r | $\mathbf{r}_{1}$ | $\mathbf{r}_{2}$ | $\mathbf{r}_{3}$ |
| $\begin{aligned} & 6 \times 4 \\ & 6 \times 4 \end{aligned}$ | ${ }^{\frac{7}{8}} \frac{3}{8}$ | $\begin{aligned} & 1.19 \\ & 1.17 \end{aligned}$ | $\begin{aligned} & 2.94 \\ & 2.74 \end{aligned}$ | $\begin{aligned} & 3.13 \\ & 2.92 \end{aligned}$ | $\begin{aligned} & 3.23 \\ & 3.02 \end{aligned}$ |
| $\begin{aligned} & 5 \times 3 \frac{1}{2} \\ & 5 \times 3 \frac{1}{2} \\ & 5 \times 3 \\ & 5 \times 3 \end{aligned}$ | $\begin{array}{ll} \frac{3}{4} & \\ & \\ \frac{3}{8} \\ \frac{3}{4} \\ & \frac{5}{16} \end{array}$ | 1.01 1.02 .86 .85 | 2.39 2.27 2.50 2.33 | 2.58 2.45 2.69 2.51 | 2.68 2.55 2.79 2.61 |
| $\begin{aligned} & 4 \frac{1}{2} \times 3 \\ & 4 \frac{1}{2} \times 3 \end{aligned}$ |  | . 86 | 2.18 2.06 | 2.38 2.25 | 2.46 2.33 |
| $\begin{aligned} & 4 \times 3 \frac{1}{2} \\ & 4 \times 3 \frac{1}{2} \\ & 4 \times 3 \\ & 4 \times 3 \end{aligned}$ | $\frac{5}{8} \begin{aligned} & \frac{5}{16} \\ & \frac{5}{16} \end{aligned}$ | $\begin{array}{r} 1.05 \\ 1.07 \\ .83 \\ .89 \end{array}$ | $\begin{aligned} & 1.85 \\ & 1.73 \\ & 1.84 \\ & 1.79 \end{aligned}$ | $\begin{aligned} & 2.04 \\ & 1.91 \\ & 2.03 \\ & 1.97 \end{aligned}$ | 2.14 2.00 2.13 2.07 |
| $3 \frac{1}{2} \times 3$ $3{ }^{\frac{1}{2}} \times 3$ $3{ }^{\frac{1}{2} \times 2} \times 2$ $3 \frac{1}{2} \times 2 \frac{1}{2}$ | $\begin{array}{ll} \frac{5}{8} & \frac{5}{16} \\ \frac{9}{16} \\ & \\ \frac{1}{4} \end{array}$ | .87 .90 .72 .74 | 1.57 1.53 1.66 1.58 | 1.76 1.71 1.85 1.76 | 1.87 1.81 1.95 1.86 |
| $\begin{aligned} & 3 \times 2 \frac{1}{2} \\ & 3 \times 2 \frac{1}{2} \\ & 3 \times 2 \\ & 3 \times 2 \end{aligned}$ | $\begin{array}{cc} \frac{9}{16} & \\ \frac{1}{4} \\ \frac{1}{4} \\ \frac{1}{4} \end{array}$ | .73 .75 .55 .57 | 1.40 1.32 1.42 1.39 | $\begin{aligned} & 1.59 \\ & 1.49 \\ & 1.62 \\ & 1.57 \end{aligned}$ | 1.69 1.60 1.72 1.68 |
| $2 \frac{1}{2} \times 2$ $2 \frac{1}{2} \times 2$ | ${ }^{\frac{1}{2}} \frac{3}{16}$ | . 58 | $\begin{aligned} & 1.18 \\ & 1.10 \end{aligned}$ | $\begin{aligned} & 1.37 \\ & 1.28 \end{aligned}$ | 1.48 1.38 |

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# PROPERTIES OF PASSAIC STEEL PLATE AND ANGLE COLUMNS. 



|  |  |  |  |  | Axis XX. |  |  | Axis YY. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  |
| 6 |  | $\frac{1}{4}$ | 6.74 | 22.9 | 36.3 | 12.09 | 2.32 | 10.4 | 3.321 |  |
| " | a | ${ }^{\frac{5}{16}}$ | 8.52 | 29.0 | 44.6 | 14.87 | 2.29 | 13.6 | 4.24 | 1.26 |
| " | $\times$ | 7 | 11.71 | 39.8 | 59.0 | 19.68 | 2.25 | 21.1 | 6.421 | 1.34 |
| " | $\infty$ | $\frac{1}{2}$ | 13.00 | 44.2 | 64.6 | 21.53 | 2.23 | 24.7 | 7.601 | 1.38 |
| 7 | 2 | 4 | 7.51 | 25. | 58.3 | 16.65 | 2.78 | 16.1 | 4. | (1) |
| " | $\sim$ | $\frac{5}{16}$ | 9.43 | 32.1 | 71.9 | 20.55 | 2.76 | 20.8 | 5.591 | 1.49 |
| " | - | 16 | 12.98 | 44.1 | 95.8 | 27.38 | 2.72 | 30.8 | 8.151 | 1.54 |
| " | - | $\frac{1}{2}$ | 14.50 | 49.3 | 105.1 | 30.02 | 2.69 | 36.3 | 9.691 | 58 |
| 8 |  | ${ }^{5}$ | $\overline{10.86}$ | 36.9 | 107.5 | 26.88 | 3.14 | 30 | 7.301 | 1.67 |
| / |  | $\frac{3}{8}$ | 13.12 | 44.6 | 128.5 | 32.13 | 3.13 | 37.4 | 8.791 | 1.69 |
| " | 6 | ${ }^{7}{ }^{7}$ | 14.98 | 50.9 | 144.6 | 36.15 | 3.11 | 44.4 | 10.54 | 1.72 |
| " | $\times$ | $\frac{1}{2}$ | 17.24 | 58.6 | 163.5 | 40.88 | 3.08 | 53.1 | 12.29 | 1.75 |
| " | * |  | 19.50 | 66.3 | 182.9 | 45.73 | 3.06 | 61. | 14.041 | 1.78 |
| " |  | ${ }^{\frac{5}{8}}$ | 20.92 | 71.1 | 193.5 | 48.38 | 3.04 | 69.1 | 16.04 | 1.82 |
| 9 |  | ${ }^{\frac{5}{6}}$ | 11.81 | 40.1 | 154.2 | 34.26 | 3.62 | 42 | 9.15 | 90 |
| " | $\cdots$ | ${ }^{16} \frac{3}{8}$ | 14.22 | 48.3 | 183.5 | 40.78 | 3.59 | 52.9 | 11.131 | 1.93 |
| " | $\times$ | 7 | 16.30 | 55.5 | 207.5 | 46.12 | 3.57 | 63.1 | 13.37 | 1.97 |
| " | $\times$ | - $\frac{1}{2}$ | 18.74 | 63.7 | 235.9 | 52.44 | 3.55 | 75.3 | 15.64 | 2.01 |
| " | $\checkmark$ | $\frac{9}{16}$ | 21.18 | 72.0 | 263.0 | 58.44 | 3.52 | 87.9 | 17.90 | 2.04 |
| " |  | ${ }^{5}$ | 22.83 | 77.6 | 279.1 | 62.24 | 3.50 | 99.0 | 20.57 | 2.08 |
| 10 |  | $\frac{5}{16}$ | 12.73 | 43. | 211.8 | 42.36 | 4.08 | 57 | 11.16 | 13 |
| " |  | ${ }^{16}$ 㐌 | 15.35 | 52.2 | 252.7 | 50.54 | 4.06 | 71. | 3.6 | . 17 |
| " | $\stackrel{3}{\times}$ | $\frac{7}{16}$ | 17.62 | 59.9 | 286.4 | 57.28 | 4.03 | 85. | 16.46 | 2.21 |
| " | 2 |  | 20.24 | 68.8 | 326.0 | 65.20 | 4.01 | 102. | 19.22 | 2.25 |
| " | 20 |  | 22.35 | 76.0 | 355.7 | 71.14 | 4.00 | 118.1 | 22.36 | 2.29 |
| " |  | $\frac{5}{8}$ | 24.97 | 84.9 | 392.3 | 78.46 | 3.97 | 136 | 55 | 2.34 |
| 12 |  | $\frac{3}{8}$ | 18.94 | 64. | 443. | 73.37 | 4.85 | 119 | 19.34 | 2.51 |
| " |  | 6 | 22.17 | 75. | 513.6 | 85.60 | 4.81 | 144.5 | 23.03 | 2.55 |
| " | $\pm$ | $\frac{1}{2}$ | 25.44 | 86.5 | 584.5 | 97.42 | 4.80 | 171.8 | 26.96 | 2.60 |
| $n$ | $\times$ | $\frac{9}{16}$ | 28.67 | 97.5 | 651.0 | 108.5 | 4.77 | 199.7 | 30.912 | 2.64 |
| " | $\bullet$ |  | 30.94 | 104 | 693. | 115.6 | 4.75 | 223.4 | 35.39 | 2.69 |
| " |  |  | 34.17 | 116 | 760. | 126.8 | 4.72 | 255.7 | 39.88 | 2.73 |
| " |  | $\frac{3}{4}$ | 37.44 | 127. | 825. | 137.6 | 4.70 | 288.7 | 4 | 2.78 |

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# PROPERTIES OF PASSAIC STEEL PLATE AND ANGLE COJ」UMNS. 



|  |  |  |  | Axis XX. |  |  | Axis YY. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | . |  |  |  |  |
|  | $\frac{1}{2}$ | 41.44 | 140 | 1129 | 0 | 5.22 | 366.1 |  |  |
|  | $\frac{9}{16}$ | 43.0 | 146 | 1199 | 182.6 | 5.27 | 389.0 | 59. | . 00 |
|  |  | 44.69 | 152. | 1269 | 192.0 | 5.33 | 411.8 | 63. | . 04 |
|  | ${ }^{8} \frac{1}{16}$ | 46.32 | 157. | 1340 | 200.3 | 5.38 | 434.7 | 66. | . 07 |
|  | , | 47.94 | 163. | 1415 | 209.8 | 5.44 | 457.6 | 70. | 3.10 |
|  | ${ }^{4} \frac{13}{16}$ | 49.57 | 168.5 | 1492 | 219.3 | 5.49 | 480.5 | 73. | 3.12 |
|  |  | 51.19 | 174.0 | 1563 | 227.2 | 5.52 | 503.4 | 77. | 14 |
|  | $\frac{15}{16}$ | 52.82 | 179. | 1642 | 237.0 | 5.59 | 526 |  |  |
|  | 1 | 54.44 | 185 | 178 | 246.0 |  |  |  |  |
|  | $1{ }_{1}^{16}$ | 56.07 | $\overline{190.6}$ | 180 | 256.1 | 5.68 | 572.0 | 88. | 3.20 |
|  | $1{ }^{\frac{1}{8}}$ | 57.69 | 196.2 | 1884 | 264.9 | 5.72 | 594.9 | 91. | 3.22 |
|  | $1{ }^{3}$ | 59.32 | 201.7 | 1965 | 274.3 | 5.75 | 617.8 | 95.04 | 3.23 |
|  | $1 \frac{1}{4}$ | 60.94 | 207.2 | 2050 | 283.2 | 5.80 | 640.6 | 98.56 | 3.25 |
|  | 1 | 62.57 | 212.8 | 2143 | 292.7 | 5.85 | 663.5 | 102.1 | $3.26$ |
|  | $1{ }^{\frac{3}{8}}$ | 64.19 | 218. | 2224 | 311 | 5.88 | 686. | 105.6 | $3.27$ |
|  | $1_{1}^{1 \frac{1}{2}}$ | 65.82 67.44 | 223.8 <br> 229. <br> 183.2 | 2311 | 311. 321. | 5.98 | 709.3 | 112.6 | 3.29 <br> 3.30 |
|  | $\frac{1}{2}$ | 53.9 | , |  | 264 | 6.05 | 569 |  | 3.25 |
|  | $\frac{9}{16}$ | 55.82 | 189 | 2088 | 276.2 | 6.12 | 604. | 80 | 3.30 |
|  | $\frac{5}{8}$ | 57.69 | 196 |  | 288.3 | 6.17 | 639.8 | 85. | 3.33 |
|  | 8 | 59.57 | 202. | 230 | 299.8 | 6.22 | 674.9 | 89. | 3.37 |
|  | $\frac{3}{4}$ | 61.44 | 208. | 2417 | 312.8 | 6.28 | 710.1 | 94. | 3.40 |
|  | $\frac{13}{16}$ | 63.32 | 215 | 2533 | 325. | 6.32 | 745.2 | 99. |  |
|  | ${ }^{7}$ | 65.19 | 221. | 2645 | 336.2 | 6.36 | 815 | 108. | 3.46 3.49 |
|  | ${ }^{\frac{18}{16}} 1$ | 68.9 | 23 | 28 | 36 | 6.48 | 850 | 113.4 | 3.52 |
|  | 1 | 70.82 | 240 | 300 | 373 . 2 | 6.51 | 885 | 118.1 | 3.54 |
|  | 1 | 72.69 | 247 | 13131 | 386.1 | 6.57 | 921 | 122.8 | 3.56 |
|  | $1{ }_{1} \frac{3}{6}$ | 74.57 | 253 | 325 | 398.4 | 6.61 | 956. | 127.5 | 3.58 |
|  | $1{ }^{1}$ | 76.4 | 4259.9 | 93383 | 409.7 | 76.66 | 991 | 132.2 |  |
|  | $1{ }_{1}$ | 78.32 | 266 | 351 | 421.6 | ( 6.70 | 1026. | 136.9 | $\begin{aligned} & 3.62 \\ & 3.64 \end{aligned}$ |
|  | $1{ }^{1}$ | 80.19 82.0 | $\begin{aligned} & 272 \\ & 279 \end{aligned}$ | 3635 | 437.3 | 6.74 6.79 | 1096. | 146. | 3.64 3.66 |
|  | ${ }_{1}^{1} 1$ | 83.9 | 285 | 3903 | 3459.9 | 6.83 | 1132 | 150.9 |  |

PROPERTIES OF PASSAIC STEEL CHANNEL COLUMNS.

|  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | ¢ | ¢ิ์ | Axis XX . |  |  | Axis YY. |  |  |
|  |  |  |  |  |  |  |  |  |  |
|  | 8 | $\frac{1}{4}$ | 8.70 | 64.0 | 19.9 | 2.72 | 46.7 | 11.7 | 2.31 |
|  | 10 | 4 | 9.88 | 68.1 | 21.0 | 2.62 | 50.3 | 12.6 | 2.27 |
|  | " | $\frac{5}{16}^{\frac{1}{4}}$ | 10.88 | 78.2 | 23.6 | 2.68 | 56.0 | 14.0 | 2.27 |
|  | " |  | $\underline{11.88}$ | 90.1 | $\underline{26.6}$ | 2.75 | 61.0 | $\underline{15.3}$ | 2.27 |
|  | 12 | $\frac{3}{8}$ | 12.96 | 98.9 | 29.2 | 2.75 | 71.8 | 18.0 | 2.35 |
|  | " | $\frac{7}{16}$ | 13.96 | 110. | 32.0 | 2.81 | 77.2 | 19.3 | 2.35 |
|  |  | $\frac{1}{2}^{\frac{7}{16}}$ | 14.96 | 122. | 34.9 | 2.86 | 82.5 | 20.6 | 2.35 |
|  | 15 | $\frac{1}{2}$ | 16.72 | 127. | 36.4 | 2.76 | 86.9 | 21.7 | 2.28 |
|  | " | 16 | 17.72 | 138. | 39.3 | 2.81 | 92.2 | 23.1 | 2.28 |
|  | " | 16 | 18.72 | 152. | 42.1 | 2.86 | 97.6 | 24.4 | 2.28 |
|  | 17 | $\frac{5}{8}$ | 19.70 | 161. | 44.4 | 2.86 | 111. | 27.8 | 2.38 |
|  | / | $\frac{11}{16}$ | 20.70 | 174. | 47.2 | 2.90 | 116. | 29.1 | 2.37 |
|  | / |  | 21.70 | 188. | 50.2 | 2.94 | 122. | 30.4 | 2.37 |
|  | / | $\frac{13}{16}$ | 22.70 | 203. | 53.1 | 2.98 | 127. | 31.8 | 2.37 |
|  | " |  | 23.70 | 217. | 56.0 | 3.02 | 132. | 33.1 | 2.36 |
|  | " | $\frac{15}{16}$ | 24.70 | 233. | 59.0 | 3.06 | 138. | 34.4 | 2.36 |
|  | " | $1{ }^{16}$ | 25.70 | 248. | 62.1 | 3.10 | 143. | 35.8 | 2.36 |
|  | 9 | 4 | 9.72 | 97.1 | 25.9 | 3.16 | 71.4 | 15.8 | 2.71 |
|  | " | $\frac{5}{16}$ | 10.85 | 113. | 29.7 | 3.23 | 79.0 | 17.6 | 2.70 |
|  | 13 | $\frac{5}{16}$ | 13.23 | 129. | 34.1 | 3.13 | 100. | 22.3 | 2.75 |
|  | " | $\frac{3}{8}$ | 14.35 | 146. | 37.8 | 3.20 | 108. | 24.0 | 2.74 |
|  | " | $\frac{7}{16}$ | 15.48 | 163. | 41.6 | 3.26 | 115. | 25.7 | 2.73 |
|  | " | $\frac{1}{2}^{1}$ | 16.60 | 181. | 45.4 | 3.33 | 123. | $\underline{27.4}$ | 2.72 |
|  | 17 | $\frac{1}{2}$ | 18.95 | 191. | 47.8 | 3.17 | 133. | 29.6 | 2.66 |
|  | " | $\frac{9}{16}$ | 20.08 | 209. | 51.5 | 3.23 | 141. | 31.4 | 2.66 |
|  | " | $\frac{5}{8}$ | 21.20 | 228. | 55.3 | 3.28 | 149. | 33.1 | 2.65 |
|  | " | $\frac{11}{16}$ | 22.33 | 247. | 59.1 | 3.33 | 156. | 34.7 | 2.65 |
|  | " | - $\frac{3}{4}$ | 23.45 | 267. | 63.0 | 3.38 | 163. | 36.4 | 2.64 |
|  | " | $\frac{13}{16}$ | 24.58 | 288. | 66.8 | 3.43 | 171. | 38.1 | 2.64 |
|  | " | $\frac{7}{8}$ | 25.70 | 309. | 70.7 | 3.47 | 179. | 39.8 | 2.64 |
|  | " | $\frac{15}{16}$ | 26.83 | 331. | 74.7 | 3.51 | 187. | 41.5 | 2.64 |
|  | /1 | 16 | 27.95 | 354. | 78.6 | 3.56 | 194. | 43.1 | 2.64 |

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PROPERTIES OF PASSAIC STEEL CHANNEL COLUMNS.


|  |  |  |  | Axis XX . |  |  | Axis YY. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |
|  | 10 | $\frac{1}{4}$ | 11.0 | 141 | 33.3 | 3.58 | 107 | 21.5 | 3.12 |
|  | /1 | $\frac{5}{16}$ | 12.3 | 164 | 38.1 | 3.66 | 118 | 23.6 | 3.09 |
|  | 13 |  | 13.9 | 179 | 41.6 | 3.59 | 136 | 27.3 | 3.14 |
|  | / |  | 15.1 | 203 | 46.3 | 3.66 | 147 | 29.3 | 3.12 |
|  | " |  | 16.4 | 227 | 51.2 | 3.73 | 157 | 31.4 | 3.10 |
|  | / |  | 17.6 | 252 | 56.1 | 3.79 | 167 | 33.5 | 3.08 |
|  | 17 | $\frac{1}{2}$ | 20.0 | 265 | 58.7 | 3.64 | 184 | 36.8 | 3.04 |
|  | // | 5 $1 \frac{9}{6}$ | 21.2 | 290 | 63.8 | 3.70 | 194 | 39.0 | 3.03 |
|  | / |  | 22.5 | 317 | 68.2 | 3.76 | 205 | 40.9 | 3.02 |
|  | " | $\frac{1}{16}$ | 23.7 | 344 | 73.3 | 3.81 | 215 | 43.0 | 3.02 |
|  | // |  | 25.0 | 372 | 78.2 | 3.86 | 225 | 45.2 | 3.02 |
|  | / |  | 26.2 | 400 | 83.1 | 3.91 | 236 | 47.2 | 3.00 |
|  | /1 |  | 27.5 | 430 | 88.3 | 3.96 | 246 | 49.3 | 2.99 |
|  | " | 10 | 28.7 | 459 | 93.1 | 4.00 | 257 | 51.4 | 2.99 |
|  | /1 | 1 | 30.0 | 490 | 98.2 | 4.04 | 267 | 53.4 | 2.99 |
|  | 13 |  | 14.5 | 240 | 49.8 | 4.07 | 167 | 30.4 | 3.40 |
|  |  | $\frac{3}{8}$ | 15.9 | 272 | 55.7 | 4.14 | 181 | 32.9 | 3.38 |
|  | 16 |  | 17.7 | 295 | 60.5 | 4.09 | 208 | 37.8 | 3.43 |
|  | /1 | $\frac{7}{16}$ | 19.0 | 329 | 66.7 | 4.16 | 226 | 40.3 | 3.41 |
|  | " |  | 20.4 | 364 | 72.8 | 4.23 | 236 | 42.9 | 3.41 |
|  | 21 | $\frac{1}{2}$ | 23.4 | 383 | 76.6 | 4.05 | 259 | 47.0 | 3.33 |
|  | /" | $\frac{9}{16}$ | 24.8 | 417 | 82.5 | 4.11 | 273 | 49.5 | 3.32 |
|  | // | $\frac{5}{8}$ | 26.1 | 453 | 88.3 | 4.16 | 287 | 52.1 | 3.31 |
|  | " | - $1 \frac{1}{16}$ | 27.5 | 489 | 94.0 | 4.21 | 300 | 54.6 | 3.30 |
|  | /" | $\frac{3}{4}$ | 28.9 | 528 | 100 | 4.27 | 314 | 57.0 | 3.30 |
|  | / | 16 | 30.3 | 566 | 106 | 4.33 | 328 | 59.6 | 3.29 |
|  | / | $\frac{7}{8}$ | 31.6 | 604 | 113 | 4.38 | 342 | 62.2 | 3.29 |
|  | // | $\frac{1}{15}$ | 33.0 | 648 | 119 | 4.43 | 356 | 64.8 | 3.28 |
|  | " | 1 | 34.4 | 686 | 125 | 4.47 | 370 | 67.3 | 3.28 |
|  | " | $1 \frac{1}{16}$ | 35.8 | 726 | 131 | 4.50 | 383 | 69.6 | 3.27 |
|  | $1 /$ |  | 37.1 | 771 | 137 | 4.55 | 397 | 72.2 | 3.27 |
|  | " | $1 \frac{3}{16}$ | 38.5 | 816 | 144 | 4.60 | 411 | 74.8 | 3.27 |
|  | / | $1 \frac{1}{4}$ | 39.9 | 859 | 149 | 4.64 | 425 | 77.3 | 3.27 |


|  | PROPERTIES OF PASSAIC STEEL CHANNEL COLUMNS. |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Axis XX. |  |  | Axis YY. |  |  |
|  |  |  |  |  | $\begin{aligned} & \text { Section } \\ & \text { Modu- } \\ & \text { lus. } \end{aligned}$ | Rad. of Gyr., inches. | $\begin{gathered} \text { Moment } \\ \text { of } \\ \text { Inertia. } \end{gathered}$ | $\begin{aligned} & \text { Section } \\ & \text { Modu- } \\ & \text { lus. } \end{aligned}$ | Rad. of Gyr., inches |
|  | 15 |  | 16.3 |  | 63.2 | 9 | 7 | 37.9 | 69 |
|  |  |  | 18.2 | 377 | 70.2 | 4.55 | 245 | 40.9 | 3.67 |
|  | 20 | $\frac{3}{8}$ | 20.8 | 412 | 77.0 | 4.46 | 286 | 47.7 | 3.71 |
|  | " |  | 22.3 | 457 | 84.0 | 4.53 | 304 | 50.7 | 3.69 |
|  | " | $\frac{1}{2}$ | 23.8 | 502 | 91.5 | 4.60 | 322 | 53.7 | 3.68 |
|  | 25 | $\frac{1}{2}$ | 26.7 | 526 | 95.8 | 4.45 | 348 | 58.0 | 3.61 |
|  | / | ${ }^{-9} 16$ | 28.2 | 572 | 103 | 4.51 | 366 | 61.1 | 3.61 |
|  | " |  | 29.7 | 619 | 110 | 4.56 | 384 | 64.0 | 3.60 |
|  | 30 <br> $\prime \prime$ <br> $\prime \prime$ <br> $\prime \prime$ <br> $" \prime$ <br> $\prime \prime$ <br> $\prime \prime$ <br> $\prime \prime$ <br> $\prime \prime$ <br> $\prime \prime$ <br> $\prime \prime$ | ${ }^{\frac{5}{8}}$ | 32.6 | 643 | 114 | 4.44 | 408 | 68.0 | 3.54 |
|  |  | $\frac{11}{16}$ | 34.1 | 691 | 122 | 4.50 | 426 | 71.0 | 3.53 |
|  |  | $1{ }^{\frac{3}{4}}$ | 35.6 | 740 | 129 | 4.56 | 444 | 74.0 | 3.53 |
|  |  | $\frac{13}{16}$ | 37.1 | 790 | 136 | 4.62 | 462 | 77.0 | 3.53 |
|  |  | ${ }^{\frac{7}{8}}$ | 38.6 | 841 | 144 | 4.68 | 480 | 80.0 | 3.53 |
|  |  | $\frac{15}{16}$ | 40.1 | 893 | 150 | 4.73 | 498 | 83.0 | 3.52 |
|  |  | 1 | 41.6 | 949 | 158 | 4.78 | 516 | 86.0 | 3.52 |
|  |  | $1 \frac{1}{8}$ | 44.6 | 1059 | 172 | 4.87 | 552 | 92.0 | 3.52 |
|  |  | $1 \frac{1}{4}$ | 47.6 | 1173 | 188 | 4.97 | 588 | 98.0 | 3.51 |
|  |  | $1 \frac{3}{8}$ | 50.6 | 1292 | 203 | 5.05 | 624 | 104 | 3.51 |
|  |  | $1 \frac{1}{2}$ | 53.6 | 1416 | 217 | 5.14 | 660 | 110 | 3.51 |
|  | 20 | $\frac{3}{8}$ | 22.3 | 650 | 102 | 5.40 | 429 | 61.3 | 4.39 |
|  | N | 16 | 24.1 | 724 | 112 | 5.48 | 457 | 65.3 | 4.36 |
|  | 25 | 1 | 27.1 | 760 | 118 | 5.30 | 505 | 72.1 | 4.31 |
|  | " | $\frac{1}{2}$ | 28.8 | 833 | 128 | 5.38 | 534 | 76.3 | 4.31 |
|  | 30 | $\frac{1}{2}$ | 31.6 | 891 | 137 | 5.32 | 600 | 85.7 | 4.36 |
|  | " | ${ }_{1} 96$ | 33.4 | 964 | 147 | 5.37 | 628 | 89.7 | 4.34 |
|  | " |  | 35.1 | 1043 | 157 | 5.45 | 657 | 93.9 | 4.33 |
|  | " | $\frac{11}{16}$ | 36.9 | 1118 | 168 | 5.51 | 686 | 98.0 | 4.31 |
|  | " | $\frac{3}{4}$ | 38.6 | 1198 | 178 | 5.57 | 714 | 102 | 4.30 |
|  | 35 | 4 | 41.6 | 1234 | 183 | 5.44 | 753 | 108 | 4.25 |
|  | " | $\frac{13}{16}$ | 43.4 | 1316 | 193 | 5.50 | 782 | 112 | 4.25 |
|  | " | ${ }^{7} 8$ | 45.1 | 1396 | 204 | 5.56 | 810 | 116 | 4.24 |
|  | / | $\frac{15}{16}$ | 46.9 | 1482 | 214 | 5.63 | 840 | 120 | 4.24 |
|  | " | 1 | 48.6 | 1565 | 224 | 5.68 | 867 | 124 | 4.22 |
|  | " | $1 \frac{1}{8}$ | 52.1 | 1742 | 245 | 5.79 | 925 | 132 | 4.21 |
|  | " | $1 \frac{1}{4}$ | 55.6 | 1922 | 266 | 5.90 | 981 | 140 | 4.21 |
|  |  | $1 \frac{3}{8}$ | 59.1 | 2105 | 287 | 5.98 | 1039 | 148 | 4.19 |
|  | " | $1 \frac{1}{2}$ | 62.6 | 2302 | 308 | 6.08 | 1096 | 157 | 4.19 |

## PROPERTIES OF PASSAIC STEEL CHANNEL COLUMNS,

 HEAVY SECTION.

|  |  |  |  | Axis XX. |  |  | Axis YY. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |
|  |  | 16 | 49. |  | 145 | 4.1 | 2 | 87 | 3.26 |
|  |  | 172 | 50.6 | 881 | 152 | 4.18 |  | 0 | 3.27 |
|  |  | 177 | 52.1 | 932 | 159 | 4.23 | 58 | 93 | 3.27 |
|  |  | 182.3 | 53.6 | 985 | 166 | 4.30 | 576 | 96 | 3.28 |
|  | 11 | 187. | 55.1 | 1039 | 173 | 4.35 | 594 | 99 |  |
|  | $1 \frac{1}{8}$ | 197 | 58.1 | 1149 | 188 | 4.45 | 630 | 105 | 3. |
|  | $1{ }^{1}$ | 207 | 61.1 | 1264 | 203 | 4.55 | 666 | 111 | 3.30 |
|  | 1 | 218 | 64.1 | 1384 | 218 | 4.65 | 702 | 117 | 3.31 |
|  | 1 | 228 | 67.1 | 1507 | 233 | 4.75 | 738 | 123 | 3.31 |
|  | $1{ }^{5}$ | 238 | 70.1 | 1637 | 247 | 4.84 | 774 | 129 | 32 |
|  | $1{ }^{13}$ | 248 | 73.1 | 1766 | 263 | 4.92 | 810 | 135 | 3.33 |
|  | 17 |  | 76.1 | 1910 | 279 | 5.00 | 846 | 141 | 3.33 |
|  | 2 |  | 79.1 | 2057 | 293 | 5.10 | 882 | 147 | 3.34 |
|  | $2{ }^{1}$ |  | 82.1 | 2208 | 311 326 | 5.19 5.27 | 918 | 153 |  |
|  |  |  |  |  |  |  |  |  |  |
|  |  | 203 | 59.9 | 1478 | 217 | 4.97 | 956 |  |  |
|  |  | 209 | 61.6 | 1563 | 228 | 5.05 | 98 | 141 | 4.00 |
|  |  | 215 | 63.4 | 1646 | 237 | 5.10 | 1013 | 145 | 4.0 |
|  | 1 | 221.3 | 65 | 1729 | 247 | 5.15 | 1041 | 149 | 4.00 |
|  | $1 \frac{1}{1}$ | 233.3 | 68.6 | 1907 | 268 | 5. | 1099 | 157 | 4.00 |
|  | 1 | 245.1 | 72.1 | 2090 | 288 | 5.38 | 1156 | 165 | 4.01 |
|  | 13 | 257.0 | 75.6 | 2272 | 309 | 5.49 | 1213 | 173 | 4.01 |
|  | $1 \frac{1}{2}$ | 269 | 79.1 | 2466 | 329 | 5.59 | 1271 | 181 | 4.01 |
|  | 1 | 280.8 | 82.6 | 2665 | 349 | 5.69 | 1328 | 189 | 4.02 |
|  | $1{ }_{1}^{13}$ | 292.7 | 86.1 | 2876 | 371 | 5.78 | 1385 | 198 | 4.02 |
|  |  |  |  |  |  |  | 1442 | 206 | 4.02 |
|  | $2 \frac{1}{3}$ | 328.4 | 96.6 | 3538 | 435 | 6.05 | 1557 | 222 | 4.02 |
|  | $2 \frac{1}{4}$ | 340.4 | 100.1 | 3773 | 458 | 6.15 | 1614 | 231 | 4.02 |

## PROPERTIES OF PASSAIC STEEL CHANNEL COLUMNS.



Light Section.


Heavy Section.

| $\begin{aligned} & \stackrel{.}{0} \\ & \stackrel{0}{\pi} \\ & \stackrel{\rightharpoonup}{\pi} \\ & \stackrel{.0}{\omega 0} \\ & \stackrel{0}{0} \end{aligned}$ |  |  |  | Axis XX. |  |  | Axis YY. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |
|  | 33 | $\frac{1}{2}$ | 4 | 1630 | 20 |  | 1084 | 8 |  |
|  | " |  | 38.5 | 1767 | 219 | 6.77 | 1136 | 134 | 5.43 |
|  | 35 |  | 39 | 178 | 22 | 6. | 116 | 137 | 5.42 |
|  | " | ${ }^{16} \frac{5}{8}$ | 41.9 | 1928 | 237 | 6.79 | 1217 | 143 | 5.39 |
|  | 40 | $\frac{5}{8}$ | 44.9 | 1983 | 244 | 6.65 | 1288 | 152 | 5.36 |
|  | / | $\frac{11}{16}$ | 47.0 | 2124 | 259 | 6.72 | 1339 | 158 | 5.34 |
|  | 45 | $\frac{11}{16}$ | 49.8 | 2180 | $\overline{266}$ | 6.62 | 1405 | 165 | 5.31 |
|  | /1 | - ${ }^{3}$ | 51.9 | 2324 | 282 | 6.69 | 1456 | 171 | 5.30 |
|  | 50 | $\frac{3}{4}$ | 54.9 | 2379 | 288 | 6.58 | 1525 | 179 | 5.27 |
|  | / | 16 | 57.0 | 2527 | 304 | 6.66 | 1576 | 185 | 5.26 |
|  | " |  | 59.2 | 2673 | 319 | 6.72 | 1627 | 191 | 5.24 |
|  | " | 6 | 61.3 | 2822 | 335 | 6.79 | 1678 | 197 | 5.23 |
|  | " |  | 63.4 | 2975 | 350 | 6.85 | 1730 | 203 | 5.22 |
|  | " | $1 \frac{1}{8}$ | 67.7 | 3288 | 381 | 6.97 | 1832 | 216 | 5.21 |
|  | " | 1 | 71.9 | 3608 | 412 | 7.08 | 1934 | 228 | 5.19 |
|  | " | 1 | 76.2 | 3938 | 444 | 7.19 | 2037 | 240 | 5.17 |
|  | " | 11 | 80.4 | 4278 | 475 | 7.30 | 2139 | 252 | 5.16 |
|  | 50 | $\frac{3}{4}$ | 75.9 | 2722 | 330 | 5.99 | 1420 | 226 | 5.03 |
|  | / | $\frac{13}{1} \frac{1}{6}$ | 78.0 | 2870 | 345 | 6.06 | 1971 | 232 | 5.03 |
|  | " |  | 80.2 | 3016 | 360 | 6.14 | 2022 | 238 | 5.02 |
|  | " | $\frac{15}{15}$ | 82.3 | 3165 | 375 | 6.20 | 2074 | 244 | 5.02 |
|  | " |  | 84.4 | 3318 | 390 | 6.27 | 2125 | 250 | 5.02 |
|  | /' | $1 \frac{1}{8}$ | 88.7 | 3631 | 420 | 6.40 | 2227 | 262 | 5.01 |
|  | " |  | 92.9 | 3951 | 452 | 6.52 | 2330 | 274 | 5.01 |
|  | " | $1{ }^{8}$ | 97.2 | 4281 | 482 | 6.64 | 2432 | 286 | 5.00 |
|  | " | $1{ }^{\frac{1}{2}}$ | 101.4 | 4621 | 513 | 6.75 | 2534 | 298 | 5.00 |
|  | " | $1 \frac{5}{8}$ | 105.7 | 4970 | 545 | 6.86 | 2637 | 310 | 5.00 |
|  | " | $1 \frac{3}{4}$ | 109.9 | 5328 | 576 | 6.96 | 2739 | 322 | 4.99 |
|  | " | 17 | 114.2 | 5696 | 608 | 7.06 | 2841 | 334 | 4.99 |
|  | " | 2 | 118.4 | 6075 | 640 | 7.16 | 2944 | 346 | 4.99 |
|  | " | 22 | 122.7 | 6463 | 672 | 7.26 | 3046 | 358 | 4.98 |
|  | " | $2 \frac{1}{4}$ | 126.9 | 6864 | 704 | 7.36 | 3148 | 370 | 4.98 |

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PROPERTIES OF PASSAIC STEEL Z BAR COLUMNS.

|  |  |  |  | Axis XX. |  |  | Axis YY. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  | $\begin{aligned} & \text { Ei } \\ & . \frac{1}{3} \\ & y_{0}^{3} \\ & \text { U. } \end{aligned}$ |  |
|  |  |  | 21.4 | 287 | 46.5 | 3.67 | 337 | 46.5 | 3.97 |
| E |  |  | 25.1 | 347 | 55.2 | 3.72 | 391 | 54.0 | 3.95 |
| E |  |  | 28.8 | 409 | 64.1 | 3.78 | 445 | 61.3 | 3.92 |
|  |  |  | 31.2 | 427 | 67.9 | 3.69 | 469 | 66.4 | 3.88 |
|  |  |  | 34.8 | 489 | 76.8 | 3.74 | 518 | 73.4 | 3.86 |
| - |  |  | 38.5 | 556 | 85.9 | 3.79 | 567 | 80.0 | 3.83 |
| N |  |  | 40.5 | 562 | 88.2 | 3.72 | 579 | 84.2 | 3.78 |
| ミ |  |  | 44.1 | 629 | 97.3 | 3.77 | 624 | 90.7 | 3.76 |
| $\stackrel{\square}{\square}$ |  |  | 47.7 | 700 | 106.6 | 3.82 | 664 | 96.5 | 3.73 |
| EE0-BNN- |  | $\begin{array}{cc}  \\ \frac{3}{8} & \frac{5}{16} \\ \frac{7}{16} \\ \frac{1}{2} \\ & \\ \frac{5}{16} & \\ { }^{16} \\ & \frac{11}{16} \\ \frac{3}{4} & \\ & \frac{33}{16} \\ \hline \end{array}$ | 15.8 | 149 | 29.0 | 3.08 | 197 | 30.1 | 3.54 |
|  |  |  | 19.0 | 186 | 35.5 | 3.13 | 235 | 35.8 | 3.52 |
|  |  |  | 22.3 | 225 | 42.0 | 3.17 | 272 | 42.1 | 3.50 |
|  |  |  | 24.5 | 236 | 44.9 | 3.10 | 290 | 45.5 | 3.44 |
|  |  |  | 27.7 | 275 | 51.5 | 3.16 | 324 | 50.8 | 3.42 |
|  |  |  | 30.9 | 318 | 58.4 | 3.21 | 358 | 56.1 | 3.40 |
|  |  |  | 32.7 | 320 | 59.9 | 3.13 | 365 | 59.0 | 3.34 |
|  |  |  | 35.8 | 363 | 66.8 | 3.18 | 393 | 63.5 | 3.32 |
|  |  |  | 39.0 | 411 | 74.3 | 3.25 | 428 | 69.2 | 3.30 |
|  |  | $\frac{1}{4}$ | 11.3 | 68.7 | 16.6 | 2.47 | 123 | 20.0 | 3.31 |
|  |  |  | 14.2 | 89.8 | 21.3 | 2.52 | 159 | 24.6 | 3.28 |
|  |  | $\frac{3}{8}$ | 17.1 | 113 | 26.1 | 2.57 | 184 | 29.8 | 3.28 |
|  |  |  | 19.0 | 118 | 28.1 | 2.49 | 198 | 33.1 | 3.23 |
|  |  |  | 21.9 | 142 | 32.9 | 2.54 | 225 | 37.6 | 3.21 |
|  |  |  | 24.7 | 167 | 37.8 | 2.59 | 252 | 41.9 | 3.19 |
|  |  |  | 26.3 | 167 | 38.8 | 2.52 | 258 | 44.3 | 3.13 |
|  |  | 6 | 29.0 | 193 | 43.8 | 2.58 | 281 | 48.4 | 3.11 |
|  |  | $\frac{3}{4}$ | 31.9 | 221 | 49.0 | 2.63 | 305 | 52.4 | 3.09 |
|  |  | 1 | 9.38 | 32.3 | 10.3 | 1.86 | 86.7 | 15.6 | 3.04 |
|  |  | $\frac{5}{16}$ | 11.8 | 42.8 | 13.3 | 1.91 | 108 | 19.3 | 3.02 |
|  |  |  | 13.7 | 48.0 | 15.1 | 1.87 | 121 | 22.3 | 2.97 |
|  |  |  | 16.1 | 59.5 | 18.1 | 1.92 | 140 | 25.8 | 2.95 |
|  |  |  | 17.8 | 63.6 | 19.6 | 1.89 | 150 | 28.3 | 2.91 |
|  |  | - 16 | 20.1 | 76.0 | 22.7 | 1.94 | 168 | 31.7 | 2.89 |

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PROPERTIES OF PASSAIC STEEL $\boldsymbol{z}$ BAR COLUMNS.


|  |  |  |  | Axis $\mathbf{X X}$. |  |  | Axis YY. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | $\begin{gathered} \text { Mom. } \\ \text { Mof } \\ \text { of } \end{gathered}$ | $\begin{aligned} & \text { Section } \\ & \text { Modu- } \\ & \text { lus. } \end{aligned}$ | $\begin{aligned} & \text { Rad. of } \\ & \text { Gyr., } \\ & \text { inches. } \end{aligned}$ | $\begin{gathered} \text { Mornt } \\ \text { Ineftia. } \end{gathered}$ | $\left\lvert\, \begin{gathered} \text { Section } \\ \text { Modu• } \end{gathered}\right.$ lus. | $\begin{aligned} & \text { Rad. of } \\ & \text { Gyr., } \\ & \text { inches. } \end{aligned}$ |
|  |  | - | 51.0 | 1014 | 150.0 | 4.46 | 750.5 | 107.2 | 3.84 |
|  |  |  | 52.8 | 1094 | 160.7 | 4.55 | 779.2 | 111.3 | 3.84 |
|  |  |  | 54.5 | 1180 | 171.6 | 4.65 | 808.0 | 115.4 | 3.85 |
| 8 |  |  | 56.3 | 1260 | 181.6 | 4.72 | 836.2 | 119.5 | 3.85 |
| 号 |  |  | 58.0 | 1344 | 192.2 | 4.82 | 864.7 | 123.5 | 3.86 |
| - |  | $\frac{11}{16}$ | 59.8 | 1431 | 20.7 | 4.89 | 893.7 | 127.7 | 3.87 |
| N |  |  | 61.5 | 1511 | 212.0 | 4.96 | 922.0 | 131.7 | 3.88 |
| シ |  |  | 63.3 | 1609 | 223.9 | 5.04 | 951.2 | 135.9 | 3.88 |
|  |  | $\frac{7}{8}$ | 65.0 | 1701 | 234.5 | 5.11 | 979.5 | 139.9 | 3. |
|  |  | $\frac{11}{16}$ | 66.9 | 1618 | 223.2 | 4.92 | $\overline{979.3}$ | 139.7 | 83 |
|  |  |  | 68.7 | 1711 | 234.0 | 4.99 | 1007 | 143.8 | 3.84 |
|  |  | $\frac{13}{16}$ | 70.5 | 1805 | 244.8 | 5.06 | 1035 | 147.9 | 3.84 |
|  |  |  | 72.2 | 1901 | 255.7 | 5.13 | 1064 | 152.0 | 3.84 |
|  |  |  | 74.0 | 1999 | 266.5 | 5.20 | 1092 | 156.2 | 3.84 |
|  |  |  | 75.7 | 2098 | 277.5 | 5.26 | 1121 | 160.2 | 3.85 |
|  |  |  | 77.5 | 2198 | 288.3 | 5.32 | 1150 | 164.2 | 3.8 |
|  |  |  | 79.2 81.0 | 2405 | 299.1 310.4 | 5.39 5.45 | 1178 | 168.2 172.5 | 3.86 |
|  |  | 14 | 82 | 2510 | 321.3 | 5.51 | 1236 | 176.5 | 3.86 |
|  |  | 1 | 81.4 | 2298 | 303.8 | 5.31 | 1726 | 216.2 | 4.60 |
|  |  | 1 | 83.4 | 2413 | 316.5 | 5.38 | 1769 | 221.6 | 4.60 |
|  |  | 18 | 85.4 | 2531 | 329.5 | 5.44 | 1811 | 226.8 | 4.60 |
|  |  | $1{ }_{1}{ }^{\frac{3}{6}}$ | 87.4 | 2650 | 341.9 | 5.50 | 1854 | 232.2 | 4.60 |
|  |  | $1{ }^{1}$ | 89.4 | 2771 | 354.4 | 5.56 | 1897 | 237.6 | 4.60 |
|  |  | $1 \frac{5}{16}$ | 91.4 | 2895 | 367.6 | 5.62 | 1939 | 242.9 | 4.60 |
|  |  | $1 \frac{1}{8}$ | 93.4 | 3019 | 380.4 | 5.69 | 1982 | 248.2 | 4.60 |
|  |  | $1 \frac{7}{16}$ | 95.4 | 3146 | 393.3 | 5.74 | 2025 | 253.6 | 4.60 |
|  |  | $1 \frac{1}{2}$ | 97.4 | 3275 | 406.3 | 5.80 | 2067 | 258.9 | 4.60 |
|  |  | ${ }_{11_{1}{ }^{9} 6}$ | 99.4 | 3406 | 419.2 | 5.86 | 2110 | 264.1 | 4.60 |
|  |  | 1 | 101.4 | 3539 | 4 | 5.91 | 2153 | 269.4 274.8 | 4.61 |
|  |  | $1{ }^{3}$ | 105.4 | 3811 | 458.5 | 6.01 | 2238 | 280.1 | 4.61 |
|  |  | $1 \frac{13}{16}$ | 107.4 | 3951 | 471.8 | 6.06 | 2280 | 285.4 | 4.61 |
|  |  | 17 | 109.4 | 4092 | 485.0 | 6.12 | 2323 | 290.8 | 4.61 |
|  |  | $1 \frac{15}{16}$ | 111.4 | 4235 | 498.3 | 6.17 | 2366 | 296.2 | 4.61 |
|  |  |  | 113.4 | 4381 | 511.7 | 6.21 | 2409 | 301.4 | 4.61 |
|  |  |  | 115.4 | 4528 | 524.9 | 6.26 | 2451 | 306.8 | 4.61 |
|  |  | $2 \frac{1}{8}$ | 117.4 | 4679 | 538.6 | 6.31 | 2494 | 312.2 | 4.61 |
|  |  | ${ }_{21}{ }^{\frac{3}{16}}$ | 119.4 | 4831 | 552.1 565.3 | 6.36 | 2537 | 317.4 322.9 | 4.61 |
|  |  | $2 \frac{1}{4}$ | 121 | 4985 | 565. | 6.41 | 2579 | 322 |  |

THE PASSAIC ROLLING MILL COMPANY. 167



THE PASSAIC ROLLING MILL CGMPANY．
EQUAL LIEGS，
SQUARE ENDS．
（Continued．）






Unsupported length of Column，in feet．
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170 THE PASSAIC ROLLING MILL COMPANY.


THE PASSAIC ROLLING MILL COMPANY. 171

UNEQUAL LEGS，
SQUARE ENDS．
（Continued．）

| $\stackrel{\mathrm{C}}{\mathrm{C}}$ |  | $\left\lvert\, \begin{array}{llll} \infty & -1 & 0 \\ 0 & 0 & \infty \\ \cdots & \infty & 0 \\ \hdashline \end{array}\right.$ |
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$\left|\begin{array}{ccccc}0 & 0 & -1 & 0 & 0 \\ \dot{0} & 10 & 0 & 0 & 0 \\ 0 & 0 & 0\end{array}\right|$

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$\therefore 0 \div$
EQUAL LEGS,
SQUARE ENDS.


[^3]| Unsupported length of Column, in feet. |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 3 | 4 | 5 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 |
|  |  |  | 119 | 116 | 109 | 103 | 96.6 | 90.2 | 83.8 | 77.4 | 71.0 | 64.6 | 58.2 |
|  |  |  | 51.9 | 50.5 | 47.7 | 45.0 | 42.2 | 39.4 | 36.6 | 33.8 | 31.0 | 28.2 | 25.4 |
|  |  | 85.0 | 82.2 | 79.5 | 74.0 | 68.5 | 63.0 | 57.4 | 51.9 | 46.4 | 40.9 |  |  |
|  |  | 43.2 | 41.9 | 40.5 | 37.7 | 34.9 | 32.1 | 29.3 | 26.6 | 23.8 | 21.0 |  |  |
|  | 73.3 | 70.7 | 67.8 | 64.9 | 59.0 | 53.0 | 47.1 | 41.1 | 35.2 |  |  |  |  |
|  | 28.8 | 27.7 | 26.6 | 25.4 | 23.1 | 20.8 | 18.4 | 16.1 | 13.8 |  |  |  |  |
|  | 46.9 | 44.4 | 42.2 | 39.9 | 35.3 | 30.8 | 26.2 |  |  |  |  |  |  |

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| Unsupported length of Column, in feet. |  |  |  |  |  |  |  |  |  |  |  |  |  |
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| 2 | 3 | 4 | 5 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 |
|  |  |  | 119 | 116 | 109 | 103 | 96.6 | 90.2 | 83.8 | 77.4 | 71.0 | 64.6 | 58.2 |
|  |  |  | 51.9 | 50.5 | 47.7 | 45.0 | 42.2 | 39.4 | 36.6 | 33.8 | 31.0 | 28.2 | 25.4 |
|  |  | 85.0 | 82.2 | 79.5 | 74.0 | 68.5 | 63.0 | 57.4 | 51.9 | 46.4 | 40.9 |  |  |
|  |  | 43.2 | 41.9 | 40.5 | 37.7 | 34.9 | 32.1 | 29.3 | 26.6 | 23.8 | 21.0 |  |  |
|  | 73.3 | 70.7 | 67.8 | 64.9 | 59.0 | 53.0 | 47.1 | 41.1 | 35.2 |  |  |  |  |
|  | 28.8 | 27.7 | 26.6 | 25.4 | 23.1 | 20.8 | 18.4 | 16.1 | 13.8 |  |  |  |  |
|  | 46.9 | 44.4 | 42.2 | 39.9 | 35.3 | 30.8 | 26.2 |  |  |  |  |  |  |


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| Unsupported length of Column, in feet. |  |  |  |  |  |  |  |  |  |  |  |  |  |
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| 2 | 3 | 4 | 5 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 |
|  |  |  | 119 | 116 | 109 | 103 | 96.6 | 90.2 | 83.8 | 77.4 | 71.0 | 64.6 | 58.2 |
|  |  |  | 51.9 | 50.5 | 47.7 | 45.0 | 42.2 | 39.4 | 36.6 | 33.8 | 31.0 | 28.2 | 25.4 |
|  |  | 85.0 | 82.2 | 79.5 | 74.0 | 68.5 | 63.0 | 57.4 | 51.9 | 46.4 | 40.9 |  |  |
|  |  | 43.2 | 41.9 | 40.5 | 37.7 | 34.9 | 32.1 | 29.3 | 26.6 | 23.8 | 21.0 |  |  |
|  | 73.3 | 70.7 | 67.8 | 64.9 | 59.0 | 53.0 | 47.1 | 41.1 | 35.2 |  |  |  |  |
|  | 28.8 | 27.7 | 26.6 | 25.4 | 23.1 | 20.8 | 18.4 | 16.1 | 13.8 |  |  |  |  |
|  | 46.9 | 44.4 | 42.2 | 39.9 | 35.3 | 30.8 | 26.2 |  |  |  |  |  |  |



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| 2 | 3 | 4 | 5 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 |
|  |  |  | 119 | 116 | 109 | 103 | 96.6 | 90.2 | 83.8 | 77.4 | 71.0 | 64.6 | 58.2 |
|  |  |  | 51.9 | 50.5 | 47.7 | 45.0 | 42.2 | 39.4 | 36.6 | 33.8 | 31.0 | 28.2 | 25.4 |
|  |  | 85.0 | 82.2 | 79.5 | 74.0 | 68.5 | 63.0 | 57.4 | 51.9 | 46.4 | 40.9 |  |  |
|  |  | 43.2 | 41.9 | 40.5 | 37.7 | 34.9 | 32.1 | 29.3 | 26.6 | 23.8 | 21.0 |  |  |
|  | 73.3 | 70.7 | 67.8 | 64.9 | 59.0 | 53.0 | 47.1 | 41.1 | 35.2 |  |  |  |  |
|  | 28.8 | 27.7 | 26.6 | 25.4 | 23.1 | 20.8 | 18.4 | 16.1 | 13.8 |  |  |  |  |
|  | 46.9 | 44.4 | 42.2 | 39.9 | 35.3 | 30.8 | 26.2 |  |  |  |  |  |  |





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174 THE PASSAIC ROLLING MILL COMPANY.


THE PASSAIC ROLLING MILL COMPANY. 175


176 THE PASSAIC ROLIING MIIL COMPANY.

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|  |  |  |  |  | 它 | ctictict | S. 14 fil | 16 ft | ${ }^{13} \mathrm{ft}$ | 20 tr . | ${ }^{23 \mathrm{f}}$ f. | 24 n . | 26 ft | 28 ft | 30f. | fr. |  |  |  |
| $8$ | $\begin{array}{\|l\|} \hline 10 \\ 11 \\ 12 \\ 13 \\ 15 \\ 17 \\ \hline 17 \\ \hline \end{array}$ | $\begin{aligned} & 5.0 .0 \\ & 4.9 \\ & 4.8 \\ & 4.9 \\ & 4.7 \\ & 4.5 \end{aligned}$ | $\begin{aligned} & 7.1 \\ & 6.9 \\ & 6.8 \\ & 7.8 \\ & 7.0 \\ & 6.8 \end{aligned}$ | $\begin{aligned} & 6.00 \\ & 6.59 \\ & 7,50 \\ & 7.60 \\ & 8.787 \\ & 9.97 \end{aligned}$ |  | $\begin{aligned} & 36 \\ & 40 \\ & 43 \\ & 46 \\ & 54 \\ & 60 \\ & \hline 60 \end{aligned}$ | $\begin{aligned} & \hline 36 \\ & 39 \\ & 42 \\ & 45 \\ & 59 \\ & 58 \\ & 58 \end{aligned}$ | $\begin{aligned} & 35 \\ & \hline 87 \\ & 40 \\ & 40 \\ & 40 \\ & 50 \\ & 55 \\ & \hline 15 \end{aligned}$ | $\begin{aligned} & \hline 33 \\ & 36 \\ & 39 \\ & 42 \\ & 48 \\ & \hline 53 \\ & \hline 1 \end{aligned}$ | $\begin{array}{\|l} 32 \\ 34 \\ 37 \\ 40 \\ 46 \\ 51 \\ 51 \end{array}$ | $\begin{array}{\|l} 31 \\ 33 \\ 35 \\ 38 \\ 44 \\ 48 \\ 48 \end{array}$ | $\begin{aligned} & 29 \\ & 31 \\ & 34 \\ & 37 \\ & 42 \\ & 42 \\ & 4 \end{aligned}$ | $\begin{array}{\|l\|} \hline 28 \\ 30 \\ 30 \\ 35 \\ 35 \\ 39 \\ 49 \end{array}$ | $\begin{array}{\|l} 26 \\ 28 \\ 38 \\ 34 \\ 34 \\ 37 \\ 41 \\ \hline \end{array}$ | $\begin{aligned} & 25 \\ & 27 \\ & 27 \\ & 29 \\ & 32 \\ & 35 \\ & 39 \\ & \hline 9 \end{aligned}$ |  |  |  |  |
|  | $\begin{array}{r} 13 \\ 13 \\ 14 \\ 15 \\ 16 \\ 18 \\ 21 \\ \hline \end{array}$ | $\begin{aligned} & 5.7 \\ & 5.7 \\ & 5.6 \\ & 5.5 \\ & 5.5 \\ & 5.3 \\ & 5.3 \end{aligned}$ | $\begin{aligned} & 7.9 \\ & 7.8 \\ & 7.7 \\ & 8.1 \\ & 8.0 \\ & 8.7 \end{aligned}$ | $\begin{aligned} & 7.60 \\ & 8.19 \\ & 8.79 \\ & 9.40 \\ & 10.40 \\ & 12.4 \\ & \hline 1 \end{aligned}$ |  | 46 <br> 49 <br> 49 <br> 56 <br> 54 <br> 74 <br> 7 | $\begin{aligned} & 46 \\ & \hline 49 \\ & 59 \\ & 59 \\ & 56 \\ & 74 \\ & \hline 7 \\ & \hline \end{aligned}$ | $\begin{aligned} & 45 \\ & \hline 48 \\ & \hline 81 \\ & 51 \\ & 56 \\ & 68 \\ & 72 \end{aligned}$ | 44 <br> 45 <br> 49 <br> 54 <br> 60 <br> 69 | $\begin{array}{\|l\|} \hline 42 \\ 43 \\ 43 \\ 47 \\ 52 \\ 58 \\ 67 \\ \hline \end{array}$ | $\begin{aligned} & \hline 41 \\ & 42 \\ & 45 \\ & 50 \\ & 56 \\ & 56 \\ & 64 \end{aligned}$ | $\begin{array}{\|l\|} \hline 39 \\ 49 \\ 41 \\ 43 \\ 54 \\ 64 \\ \hline 62 \\ \hline \end{array}$ | $\begin{aligned} & 38 \\ & 38 \\ & 39 \\ & 42 \\ & 47 \\ & 59 \\ & \hline 59 \\ & \hline \end{aligned}$ | $\begin{aligned} & 36 \\ & \hline 36 \\ & 37 \\ & 41 \\ & 45 \\ & 50 \\ & 57 \\ & \hline \end{aligned}$ | $\begin{array}{\|l\|} \hline 35 \\ \hline 36 \\ 36 \\ 49 \\ 43 \\ 54 \\ 54 \\ \hline \end{array}$ | $\begin{array}{\|l\|} \hline 33 \\ \hline 35 \\ 37 \\ 41 \\ 45 \\ 51 \\ \hline \end{array}$ |  <br> 30 <br> 31 <br> 34 <br> 38 <br> 41 <br> 46 <br> 46 |  |  |
|  | $\begin{array}{\|l\|} \hline 15 \\ 17 \\ 18 \\ 20 \\ 25 \\ \hline 30 \\ \hline \end{array}$ | $\begin{array}{\|l\|} \hline 6.3 \\ 6.1 \\ 6.0 \\ 6.0 \\ 5.7 \\ 5.4 \\ 5.4 \end{array}$ | $\begin{aligned} & 8.9 \\ & 8.7 \\ & 8.6 \\ & 8.9 \\ & 8.6 \\ & 8.4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 8.80 \\ & 10.1 \\ & 10.7 \\ & 11.8 \\ & 14.7 \\ & 17.6 \end{aligned}$ |  | $\begin{aligned} & 53 \\ & 60 \\ & 64 \\ & 71 \\ & 88 \\ & 106 \end{aligned}$ | $\begin{gathered} 53 \\ 60 \\ 64 \\ 71 \\ 88 \\ \hline 106 \\ 106 \end{gathered}$ | $\begin{aligned} & 53 \\ & \hline 60 \\ & 64 \\ & 71 \\ & 78 \\ & \hline 105 \\ & 105 \end{aligned}$ |  | $\begin{array}{\|l} 51 \\ 57 \\ 61 \\ 67 \\ 82 \\ 82 \\ 98 \end{array}$ | $\begin{aligned} & \hline 49 \\ & 55 \\ & 59 \\ & 65 \\ & 80 \\ & 90 \\ & \hline \end{aligned}$ | $\begin{aligned} & 48 \\ & 54 \\ & 57 \\ & 57 \\ & 63 \\ & 70 \\ & 97 \end{aligned}$ | 46 <br> 52 <br> 55 <br> 61 <br> 74 <br> 78 <br> 8 | $\begin{aligned} & 45 \\ & 50 \\ & 50 \\ & 59 \\ & 71 \\ & 84 \\ & 84 \end{aligned}$ | $\begin{aligned} & 43 \\ & 48 \\ & 51 \\ & 57 \\ & 59 \\ & 89 \\ & 89 \end{aligned}$ |  | $\begin{aligned} & 38 \\ & \hline 38 \\ & 45 \\ & 50 \\ & \hline 00 \\ & 70 \\ & 70 \end{aligned}$ |  |  |



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## of 2000 LbS.,

STEEL
PASSAIC
FOR
$] \cdot a \cdot\left[\begin{array}{c}\text { SAFE LOADS } \\ \text { CHANNEL COLUN }\end{array}\right.$

|  |  | Inches. | D. <br> Inches. |  |  | $:\left\{\begin{array}{l}12,000 \mathrm{lbs} . \text { for lengths of } 50 \text { radii and und } \\ 15,000-57 \frac{l}{r} \text { for lengths over } 50 \text { radii. }\end{array}\right.$ <br> Allowable strains per square inch : $\left\{\begin{array}{l}\mathbf{1 2 , 0 0 0} \mathrm{lbs} \text {. for lengths of } 50 \text { radii and under. }\end{array}\right.$ |  |  |  |  |  |  |  |  |  |  |  |  |
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|  |  |  |  |  |  | $\begin{gathered} 18 \mathrm{ft} \\ \text { or less. } \end{gathered}$ | 20 ft . | 22 ft . | 24 ft . | 26 ft . | 28 ft . | 30 ft . | 32 ft . | 36 ft . | 40 ft . | 44 ft . | 48 ft . | 52 ft . |
| 12 | 20 | 7.7 | 10.4 | 11.8 | 4.59 | 71 | 71 | 69 | 67 | 66 | 64 | 69 | 60 | 57 | 53 | 49 | 46 |  |
| // | 23 | 7.4 | 10.2 | 13.6 | 4.47 | 82 | 81 | 79 | 77 | 75 | 73 | 71 | 69 | 64 | 60 | 56 | 52 |  |
| // | 25 | 7.3 | 10.0 | 14.8 | 4.39 | 89 | 88 | 86 | 8.3 | 81 | 79 | 76 | 74 | 69 | 65 | 60 | 56 |  |
| / | ${ }^{2} 7$ | 7.4 | 10.5 | 15. 8 | 4.54 | 95 | 95 | 93 | 90 | 88 | 85 | 83 | 81 | 76 | 71 | 66 | 61 |  |
| / | 30 | 7.1 | 10.6 | 17.6 | 4.42 | 106 | 105 | 102 | 100 | 97 | 94 | 91 | 89 | 83 | 78 | 73 | 67 |  |
| " | 33 | 7.0 | 10.1 | 19.4 | 4.34 | 116 | 115 | 112 | 109 | 106 | 103 | 100 | 97 | 91 | 85 | 79 | 76 |  |
| / | 35 | 6.9 | 10.0 | 20.6 | 4.29 | 123 | 122 | 119 | 116 | 112 | 109 | 105 | 102 | 95 | 89 | 83 | 76 |  |
| 15 | 33 | 9.5 | 12.7 | 19.4 | 5.64 | 116 | 116 | 116 | 116 | 114 | 111 | 109 | $10 \%$ | 102 | 98 | 93 | 88 | 84 |
| / | 35 | 9.4 | 12.5 | 20.6 | 5.53 | 124 | 124 | 124 | 124 | 121 | 118 | 116 | 113 | 108 | 103 | 98 | 93 | 88 |
| " | 40 | 9.1 | 1:.2 | 23.6 | 5.40 | 142 | 142 | 142 | 141 | 138 | 135 | 132 | 129 | 123 | 117 | 111 | 105 | 99 |
| " | 45 | 8.9 | 12.0 | 26.4 | 5.29 | 158 | 158 | 158 | 157 | 153 | 150 | 147 | 143 | 136 | 130 | 1:3 | 116 | 109 |
| /" | 50 | 8.7 | 11.8 | 29.4 | 5.21 | 176 | 176 | 176 | 174 | 170 | 166 | 162 | 159 | 151 | 143 | 135 | 128 | 120 |

The channels must be latticed together to ensure uniformity of action, and must be separated not less than the distances $\mathbf{d}$ and $\mathbf{D}$ respectively.

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|  |  | $\begin{aligned} & \pm \\ & \text { ì } \\ & \hline \end{aligned}$ |  |  |  | $\sigma_{\infty}^{\infty} \rightarrow \infty 0_{10}^{\infty}$ |
|  |  | $\underset{\sim}{\infty}$ |  | $\underset{\sim}{9} \text { H2 }$ | なさなか |  |
|  |  | $\begin{gathered} \text { تٌ } \\ \text { Be } \end{gathered}$ | NOCO |  | $0900$ |  |
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|  |  | $\underset{\substack{\text { ¢ } \\ \sim}}{ \pm}$ | 为 -6 |  | $\left\lvert\, \begin{array}{ccc} 0 & 0 \\ 00 & 0 & 0 \\ =1 & 0 \end{array}\right.$ | －お拥 6 |
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|  |  |  | $8.1010$ | ¢ 910810 | $01009 \%$ | ¢ 12015 ¢ 120 |
|  |  |  | $8=:=$ | $\underset{-1}{\infty} \leqslant=\leqslant=$ |  | $\xrightarrow[Q]{Q} \leqslant=\leqslant \leqslant=$ |

(Contimued.)


| $\begin{aligned} & \mathrm{N} \\ & \mathrm{~N} \end{aligned}$ |  |
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| $\begin{array}{l\|ll} \therefore & 0, \infty \\ \therefore & 0 & 0 \\ \text { N } \\ \hline \end{array}$ |  |
| $\begin{array}{l\|lll} \infty & \infty \\ \infty \\ \infty & \infty \\ \infty & \infty \\ 0 \end{array}$ |  |

Sideways.

| 24 ft | 26 ft. |
| :--- | :--- | :--- | | Beam, in feet. |
| :--- |
| 20 ft. |
| 22 ft. |


| 24 ft | 26 ft | 28 ft. | 30 ft | $\frac{32 \mathrm{ft}}{}$ |
| :--- | :---: | :---: | :---: | :---: |
| 57.8 | $\frac{56.0}{54.2}$ | $\frac{52.3}{50.5}$ | $\frac{5}{50.2}$ |  |

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|  | $\underset{\substack{\underset{\sim}{4} \\ \hline \\ \hline}}{ }$ |  |  |  |  |
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|  | $\underset{\sim}{ \pm}$ | $\begin{aligned} & 00 \pi \\ & 8 i 96 \\ & 806 \end{aligned}$ | ハへのみに <br>  |  |  |
|  | $\underset{\sim}{\Perp}$ | $\begin{aligned} & -100 \\ & \therefore \infty \\ & \infty \\ & 0 \end{aligned}$ | $\left\lvert\, \begin{array}{cccc} \infty & 0 & 0 & 0 \\ \infty & \infty \\ 0 & \infty & 10 \end{array}\right.$ | $\begin{array}{llll} 0 & 0 & 0 \\ 080 & 0 & 0 \\ 00 & 0 & 0 \end{array}$ |  |
|  | $\underset{\sim}{\underset{\sim}{c}}$ | $\sigma_{0}^{\infty} \infty$ |  |  |  |
|  | $\underset{\sharp}{\rightleftarrows}$ | $\dot{0} \dot{\theta} \dot{\sim}$ |  | $\begin{array}{cccc} \infty & \infty \\ \dot{c} \dot{8} & \infty \\ \hline & \infty \\ \hline \end{array}$ |  |
|  | $\underset{\sim}{\circ}$ | $\dot{H}_{=1}^{\dot{8}} \dot{8} \dot{8}$ | Oix ix |  | $\left\lvert\, \begin{array}{ll} 100 & 0 \\ 080 \\ 00 & 0 \\ 00 & 0 \end{array}\right.$ |
|  | تـ | $\underset{\sim}{x}$ |  | $\left\lvert\, \begin{array}{cc} 0 & N \\ \infty & \alpha \\ 0 & 0 \\ 0 & 0 \\ 0 \end{array}\right.$ |  |
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|  | $\underset{\sim}{\Perp}$ |  |  |  |  |
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|  | $\underset{\text { in }}{\substack{4 \\ \hline}}$ |  |  | $\underset{\sim}{\infty} \underset{\sim}{\infty} \underset{\sim}{\infty} \dot{\infty} \dot{\infty}$ |  |
|  | ٌ | Mi M | $\underset{=}{\infty} \dot{\infty} \dot{0} \dot{\theta} \dot{\theta} \dot{0}$ |  | ${ }_{10}^{\infty} 0090$ |
|  | $\underset{\sim}{\rightleftarrows}$ |  | $\dot{\sim}$ | - | - |
|  | $\underbrace{4}_{a}$ |  |  |  |  |
|  |  | $\left\|\begin{array}{lll} \therefore 2 & 0 & 0 \\ \sigma & 0 & 0 \end{array}\right\|$ |  |  |  |
| ‘sui ${ }^{\text {bs }}$ ＇uo！ijos јо гวлท |  |  |  |  |  |
|  |  | 8881210 | 8958 | 81988 | $1815 \times 9$ |
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182 THE PASSAIC ROLLING MILL COMPANY.


THE PASSAIC ROLLING MILL COMPANY. 183


184 THE PASSAIC ROLLING MILL COMPANY.



186 THE PASSAIC ROLLING MITL COMPANY.


THE PASSAIC ROLLING MILL COMPANY。187


188 THE PASSAIC ROLLING MILL COMPANY.


THE PASSAIC ROLLING MILL COMPANY. 189




192 THE PASSAIC ROLLING MILL COMPANY.


THE PASSAIC ROLLING MILL COMPANY. 193


194 THE PASSAIC ROLLING MILL COMPANY.


THE PASSAIC ROLLING MILL COMPANY． 195

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|  | $\begin{array}{cc} \underset{n}{n} & \hat{2} \\ \frac{1}{8} & 0 \\ 0 & 0 \\ \underset{\sim}{n} & \tilde{n} \end{array}$ |  |  <br>  |
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z BAR COLUMN DIMENSIONS, in inches.

$6^{\prime \prime}$ Columns ;
4 Z bars, $3^{\prime \prime}-3 \frac{1}{16^{\prime \prime}}$ deep,
1 Web plate $6^{\prime \prime} \times$ thickness of $\mathbf{Z}$ bars.

|  |  | A | 8 | C | D | E | F | C | H | K |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| \% $=$ | $\frac{1}{4}$ | 123 | $3 \frac{1}{8}$ | $5 \frac{9}{16}$ | $3 \frac{1}{8}$ | 3 | 15 | $21 \frac{1}{6}$ | 9 | $3{ }^{1}$ |
| ¢ m | $\frac{1}{16}$ | $12 \frac{13}{16}$ | $3{ }^{\frac{7}{2}}$ | $5 \frac{16}{16}$ | $3 \frac{1}{8}$ | 3 | $1 \frac{5}{8}$ | $2{ }^{3}{ }^{\text {b }}$ | $8 \frac{7}{8}$ | $3 \frac{3}{8}$ |
| $\stackrel{ \pm}{ \pm}$ |  | $12^{\frac{5}{8}}$ | $3{ }^{3} 16$ | $5 \frac{7}{16}$ | $3{ }^{1}$ | 3 | 18 | $2 \frac{11}{16}$ | $8{ }^{\frac{3}{4}}$ | $3{ }^{3}$ |
| $\stackrel{\text { U }}{\text { U }}$ | $\frac{7}{16}$ | $12 \frac{11}{16}$ | $3{ }_{32}$ | $5{ }_{16}^{7}$ | $3 \frac{1}{8}$ | 3 | $1{ }^{\frac{5}{8}}$ | $2{ }^{3}$ | $8 \frac{5}{3}$ | $3 \frac{1}{2}$ |
| $\stackrel{\text { ¢ }}{\text { - }}$ |  | $12 \frac{7}{16}$ | $33_{4}^{\frac{1}{4}}$ | $5^{\frac{5}{5}}$ | $3{ }_{8}^{1}$ | 3 | 15 | $2 \frac{1}{15}$ | $8 \frac{1}{2}$ | $3 \frac{1}{2}$ |
|  | $\frac{1}{16}$ | $12_{16}^{9}$ | $3{ }_{3}^{11} 1$ | $5 \frac{5}{16}$ | $3 \frac{1}{8}$ | 3 | $1 \frac{5}{8}$ | $2{ }^{3}$ | $8 \frac{3}{8}$ | $3 \frac{5}{8}$ |

$8^{\prime \prime}$ Columns;
4 Z bars, $4^{\prime \prime}-4 \frac{1}{8}^{\prime \prime}$ deep,
1 Web plate $6 \frac{1}{2}{ }^{\prime \prime} \times$ thickness of $\mathbf{Z}$ bars.

| \# |  | A | B | C | D | E | F | G | H | K |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| \% |  |  | $4 \frac{1}{8}$ | $6{ }^{3} \mathrm{~B}$ \% | $3{ }^{3}$ |  | $1{ }^{\frac{3}{4}}$ |  |  |  |
| 항. | $\frac{5}{16}$ | $15{ }^{8}$ | $4{ }^{4} 8$ | $6 \frac{1}{15}$ | ${ }^{3}{ }_{3}^{8}$ | $3_{3 \frac{1}{4}}^{4}$ | $1{ }^{13}$ | ${ }_{3}^{1 \frac{1}{8}}$ | $9^{9}$ | ${ }^{4} 4$ |
| ¢ | $\frac{15}{\frac{3}{8}}$ | $15 \frac{1}{16}$ | $4 \frac{5}{16}$ | $6^{\frac{3}{16}}$ | $3{ }^{3}$ | 3 | $1{ }^{1}$ | $3^{3} \frac{3}{16}$ | $9{ }^{1}$ | $4 \frac{1}{2}$ |
|  | ${ }_{1}^{7}{ }^{7}$ | $14 \frac{1}{1} \frac{1}{6}$ | $4{ }^{\frac{7}{7}}$ | 6 | $3 \frac{3}{8}$ | $3{ }^{\frac{1}{4}}$ | $1{ }^{13}$ | $3 \frac{1}{16}$ | $9{ }^{\frac{3}{8}}$ | $4 \frac{7}{16}$ |
| E | $\frac{1}{2}$ | $14^{3}$ | $4 \frac{5}{16}$ | 6 | $3^{33}$ | $3{ }_{4}^{1}$ | ${ }^{13}$ | ${ }^{3 \frac{1}{8}}$ | $9{ }^{1}$ | $4{ }^{19}$ |
| . | $\frac{9}{16}$ | $14 \frac{7}{\frac{7}{1}}$ | $4{ }^{\frac{13}{32}}$ | 6 | $3{ }^{3}$ | $3{ }^{\frac{1}{7}}$ | $1{ }^{13}$ | ${ }_{3}{ }_{1}{ }^{3} 6$ | $9 \frac{1}{3}$ | $4 \frac{1}{1} 1$ |
|  | - |  |  |  | $3_{3}^{33}$ | $3{ }_{3}^{\frac{1}{4}}$ | $1{ }^{13}$ |  | 9 |  |
|  | $\frac{11}{16}$ | $14^{9} \frac{9}{16}$ | $4{ }^{13}{ }^{13}$ | $5{ }^{\frac{1}{3} 8}$ | ${ }^{33}$ | $3{ }_{4}^{1}$ | $1{ }^{13}$ | ${ }^{3}$ | $8{ }^{8}$ | $4 \frac{4}{4}$ |
|  | $\frac{3}{4}$ | $14 \frac{11}{16}$ | 4 $\frac{1}{2}$ | 518 | $3{ }^{3}$ | $3 \frac{1}{4}$ | $1 \frac{3}{4}$ | $3 \frac{3}{16}$ | $8{ }_{4}$ | $4 \frac{7}{8}$ |

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Z BAR COLUMN DIMENSIONS, in inches.

$10^{\prime \prime}$ Columns; $4 \boldsymbol{Z}$ bars, $5^{\prime \prime}-5{ }^{\text {LI }}$ deep, 1 Web plate $\boldsymbol{\gamma}^{\prime \prime} \times$ thickness of $\mathbf{Z}$ bars.

|  |  | A | B | C | D | $E$ | F | C | H | K |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{gathered} \frac{5}{16} \\ \frac{3}{8} \\ \frac{7}{1} \\ \frac{7}{16} \\ \frac{1}{2} \\ \frac{3}{16} \\ \frac{1}{16} \\ \frac{5}{8} \\ \frac{11}{16} \\ \frac{3}{4} \\ \frac{13}{4} \\ \hline 16 \\ \hline \end{gathered}$ | $\begin{aligned} & 16_{1}^{\frac{1}{6}} \\ & 16_{1}^{13} \\ & 16_{1}^{15} \\ & 166_{2}^{\frac{1}{2}} \\ & 16_{8}^{5} \\ & 16^{3} \\ & 16_{8}^{3} \\ & 16_{2}^{1} \\ & 16_{8}^{\frac{3}{8}} \end{aligned}$ |  | $\begin{aligned} & 6 \frac{9}{15} \\ & 6_{1}^{9} \\ & 6 \frac{9}{16} \\ & 6 \frac{3}{x} \\ & 6 \frac{3}{8} \\ & 6 \frac{3}{8} \\ & 67_{16}^{3} \\ & 6_{1}^{3} \frac{3}{16} \\ & 6_{16}^{3} \end{aligned}$ |  | 31 3 $3 \frac{1}{2}$ 3 3 3 3 3 3 | $1 \frac{7}{8}$ 17 178 178 $1 \frac{7}{8}$ $1 \frac{7}{8}$ $1 \frac{7}{8}$ $1 \frac{7}{8}$ $1 \frac{7}{8}$ 17 |  | $10 \frac{3}{8}$ $10 \frac{1}{4}$ $10 \frac{1}{8}$ 10 97 $9 \frac{7}{8}$ 9 $9 \frac{5}{8}$ 99 98 98 |  |
| $\begin{gathered} 12^{\prime \prime} \text { Columns } \\ 4 \boldsymbol{Z} \text { bars, } 6^{\prime \prime}-\dot{6}_{8}^{1 \prime \prime} \text { deep, } \\ 1 \text { Web plate } 8^{\prime \prime} \times \text { thickness of } \boldsymbol{Z} \text { bars. } \end{gathered}$ |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & \text { Diameter of bolt or rivet, } \\ & \frac{3}{4}^{\prime \prime} \end{aligned}$ |  | A | B | C | D | $E$ | $F$ | C | H | K |
|  | $\frac{3}{8}$ | $19{ }^{\frac{1}{16}}$ | $6{ }_{16}^{3}$ | $7 \frac{1}{4}$ | $4 \frac{1}{8}$ | $4 \frac{1}{4}$ | 2 | $3 \frac{1}{2}$ | 11震 | $6 \frac{3}{8}$ |
|  | $1^{7} 6$ | $19 \frac{3}{16}$ | $6 \frac{9}{32}$ | $7 \frac{1}{4}$ | $4 \frac{1}{8}$ | $4 \frac{1}{4}$ | 2 | $3{ }^{9} 6$ | $11 \frac{3}{8}$ | $6 \frac{5}{8}$ |
|  | $\frac{1}{2}$ | $19 \frac{5}{16}$ | $6 \frac{3}{8}$ | $7 \frac{1}{4}$ | $4 \frac{1}{8}$ | $4 \frac{1}{4}$ | 2 | $3{ }^{5}$ | 111 ${ }^{\frac{1}{4}}$ | $6{ }_{4}^{3}$ |
|  | $\frac{4}{16}$ | $18^{\frac{7}{8}}$ | $6_{32}^{9}$ | $7 \frac{1}{16}$ | $4 \frac{1}{8}$ | $4 \frac{1}{4}$ | 2 | $3 \frac{1}{2}$ | 111 $\frac{1}{8}$ | $6{ }_{16}^{9}$ |
|  | $\frac{5}{8}$ | 19 | $6^{3}$ | $7 \frac{1}{1,6}$ | $4 \frac{1}{8}$ | $4 \frac{1}{4}$ | 2 | $3^{\frac{9}{16}}$ | 11 | $6 \frac{11}{16}$ |
|  | $\frac{11}{1 / 6}$ | $19 \frac{1}{8}$ | $6 \frac{15}{32}$ | $7 \frac{1}{16}$ | $4 \frac{1}{8}$ | $4 \frac{1}{4}$ | 2 | 35 | $10^{\frac{7}{8}}$ | $6{ }^{\frac{1}{1} 3}$ |
|  | ${ }^{\frac{3}{4}} 1$ | $18 \frac{3}{4}$ | ${ }_{6}^{63}$ | $6_{8}^{7}$ | $4 \frac{1}{8}$ | $4 \frac{1}{4}$ | $\stackrel{2}{2}$ | $3 \frac{1}{2}$ | $10^{\frac{3}{4}}$ | $6^{3}$ |
|  | $\frac{13}{1 / 6}$ | 187 | $6{ }^{1} \frac{15}{32}$ | $6 \frac{7}{8}$ | $4 \frac{1}{8}$ | $4 \frac{1}{4}$ | 2 | $3_{1} \frac{9}{6}$ | $10 \frac{5}{8}$ | $6 \frac{7}{8}$ |
|  | $\frac{7}{8}$ | 19 | $6{ }_{1} \frac{9}{6}$ | $6 \frac{7}{8}$ | $4 \frac{1}{8}$ | 4 $\frac{1}{4}$ | 2 | $3 \frac{5}{8}$ | 101 |  |

200 THE PASSAIC ROLIING MILL COMPANY.


## Z BAR COLUMIN DIMENSIONS,

 in inches.

14" Columns;
$4 \mathbf{Z}$ bars, $6^{\prime \prime} \times \frac{3^{\prime \prime}}{4} ; 1$ Web plate $8^{\prime \prime} \times \frac{3}{4}{ }^{\prime \prime}$;
2 cover plates $14^{\prime \prime}$ wide.

|  | Thickness of Cover Plates. | A | B | C | D |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\frac{3}{8}$ | 197 | $66^{3}$ | $1{ }^{5}$ | $10^{3}$ |
|  | Tif | $19{ }^{\frac{1}{2}}$ | $6_{1}^{13}$ | 15 | $10^{\frac{3}{3}}$ |
|  | $\frac{1}{2}$ | 195 |  | $1 \frac{5}{6}$ | $10 \frac{3}{\frac{3}{4}}$ |
|  |  | $19{ }^{3}$ | $6_{1}^{18}$ | $1{ }^{\frac{5}{8}}$ | $10 \frac{3}{4}$ |
|  |  | $19^{13}$ | 7 | $1{ }^{\frac{5}{8}}$ | $10^{\frac{3}{3}}$ |
|  |  | $19{ }^{\frac{7}{8}}$ | $7^{7}{ }^{\frac{1}{6}}$ | 1旁 | $10^{\frac{3}{3}}$ |
|  |  | 20 | ${ }_{8} \frac{1}{8}^{1}$ | $1{ }^{5}$ | $10_{4}^{3}$ |
|  | $\frac{13}{10}$ | $20{ }^{1} 6$ | ${ }_{7}{ }^{3} 16$ | $1{ }^{\frac{5}{8}}$ | $10^{3}$ |
|  | $\frac{7}{8}$ | $20 \frac{1}{8}$ | $7 \frac{1}{4}$ | 15 | $10 \frac{3}{4}$ |

14" Columns;
$4 \mathbf{Z}$ bars, $6 \frac{1}{8}{ }^{\prime \prime} \times \frac{7}{8}{ }^{\prime \prime} ; 1$ Web plate $8^{\prime \prime} \times \frac{7}{\frac{7}{8}}$;
2 cover plates $14^{\prime \prime}$ wide.

|  | Thickness of Cover Plates. | A | B | C | D |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\frac{11}{16}$ $\frac{13}{18}$ <br> $\frac{3}{4}$ $\frac{15}{16}$ $\frac{7}{8}$ 1 $1_{1}^{\frac{1}{16}}$ $1_{\frac{1}{6}}^{\frac{1}{8}}$ $1_{1}{ }^{\frac{3}{6}}$ $1_{4}^{\frac{1}{6}}$ |  |  | $\begin{aligned} & 1^{3} \\ & 1^{3} \\ & 13 \\ & 13 \\ & 13 \\ & 1_{3}^{3} \\ & 1_{3}^{3} \\ & 13 \\ & 1_{3}^{3} \\ & 13 \\ & 1 \frac{3}{4} \end{aligned}$ | $\begin{aligned} & 10 \frac{1}{2} \\ & 10 \frac{1}{2} \\ & 10 \frac{1}{2} \\ & 10 \frac{1}{2} \\ & 10 \frac{1}{2} \\ & 10 \frac{1}{2} \\ & 10 \frac{1}{2} \\ & 10 \frac{1}{2} \\ & 10 \frac{1}{2} \\ & 10 \frac{1}{2} \end{aligned}$ |

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## Z BAR COLUMN DIMENSIONS,

 IN INCHES.
$16^{\prime \prime}$ Columns;
4 Z bars $6 \frac{1}{8}{ }^{\prime \prime} \times \frac{7^{\prime \prime}}{8}$
1 web plate $10^{\prime \prime} \times \frac{7}{8}{ }^{\prime \prime}$
2 cover plates $16^{\prime \prime}$ wide.

|  | $\begin{aligned} & \text { Thickness } \\ & \text { of } \\ & \text { Cover Plates. } \end{aligned}$ | A | B | C | D |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{aligned} & 1 \\ & 1 \frac{1}{16} \\ & 1 \frac{1}{8} \\ & 1_{1}^{3} \\ & 1 \frac{1}{6} \\ & 1_{5}^{5} \\ & 1^{\frac{1}{8}} \end{aligned}$ | $\begin{aligned} & 22 \\ & 22 \frac{1}{8} \\ & 222^{\frac{3}{6}} \\ & 22{ }^{\frac{4}{6}} \\ & 22^{3} \\ & 222^{1} \\ & 22 \frac{9}{16} \end{aligned}$ |  |  | $12 \frac{1}{2}$ $12 \frac{1}{2}$ 12 $12 \frac{1}{2}$ 122 $12 \frac{2}{2}$ 12 $12 \frac{2}{2}$ 122 |
|  |  | $\begin{aligned} & 22 \frac{5}{8} \\ & 222^{1 /} \\ & 222^{16} \\ & 22 \frac{1}{8} \\ & 23 \\ & 23 \frac{1}{1} \\ & 23 \frac{1}{8} \end{aligned}$ | $\begin{aligned} & 8 \\ & 88_{1}^{16} \\ & 8 \frac{1}{6} \\ & 8 \frac{3}{6} \\ & 84 \\ & 8 \frac{1}{6} \\ & 8 \frac{5}{5} \\ & 8 \frac{3}{8} \end{aligned}$ |  | $12 \frac{1}{1}$ $12 \frac{1}{2}$ $12 \frac{1}{2}$ $12 \frac{1}{2}$ 12 12 $12 \frac{1}{2}$ 122 |
|  |  | $\begin{aligned} & 23 \frac{1}{4} \\ & 23{ }^{\frac{1}{5}} \\ & 23_{1}^{7} \\ & 23 \frac{1}{6} \\ & 23 \frac{5}{8} \\ & 23_{1}^{1} \\ & 23_{1}^{13} \end{aligned}$ |  |  | $12 \frac{1}{2}$ $12 \frac{1}{2}$ $12 \frac{1}{2}$ $12 \frac{1}{2}$ $12 \frac{1}{2}$ 12 $12 \frac{1}{2}$ 12 |

204 THE PASSAIC ROLLING MILL COMPANY．

SAFE LOADS，IN TONS OF 2000 LBS．，FOR HOLLOW CYLINDRICAL CAST IRON COLUMNS．

| Square ends． |  |  |  |  |  | Factor of safety of 3 ． |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| घ் | ऊ <br> w． | Length of column，in feet． |  |  |  |  |  |  |  |  |  | $\stackrel{\square}{\circ}$号亡． 3 $\geqslant$ |
|  | $\begin{aligned} & \text { U } \\ & \text { H } \\ & \text { E } \end{aligned}$ | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 |  |  |
| 6 | $\frac{3}{4}$ | 47 | 41 | 36 | 31 | 27 | 24 | 21 |  |  | 12.4 | 39 |
| 6 | $1^{4}$ | 60 | 52 | 46 | 40 | 35 | 30 | 26 |  |  | 15.7 | 49 |
| 7 | 4 | 60 | 54 | 48 | 43 | 38 | 34 | 30 | 27 | 24 | 14.7 | 46 |
| 7 | 4 | 76 | 69 | 62 | 55 | 49 | 43 | 38 | 34 | 30 | 18.9 | 60 |
| 8 | $\frac{3}{4}$ | 72 | 67 | 61 | 55 | 50 | 45 | 40 | 36 | 33 | 17.1 | 53 |
| $8$ | 4 | 93 | 86 | 78 | 71 | 64 | 58 | 52 | 47 | 42 | 22.0 | 69 |
| 8 | $1 \frac{1}{4}$ | 112 | 104 | 94 | 86 | 77 | 69 | 62 | 56 | 51 | 26.5 | 83 |
| 9 | $\begin{array}{r}\text {＋} \\ \frac{3}{4} \\ \hline\end{array}$ | 85 | 80 | 74 | 68 | 62 | 57 | 52 | 47 | 43 | 19.4 | 61 |
| 9 | $1{ }^{4}$ | 110 | 103 | 95 | 88 | 80 | 73 | 67 | 61 | 55 | 25.1 | 78 |
| 9 | $1 \frac{1}{4}$ | 133 | 125 | 115 | 106 | 97 | 89 | 81 | 73 | 67 | 30.4 | 95 |
| 9 | $1 \frac{1}{2}$ | 155 | 145 | 134 | 123 | 113 | 103 | 94 | 85 | 78 | 35.3 | 110 |
| 10 | 1 | 127 | 120 | 112 | 105 | 97 | 89 | 82 | 76 | 69 | 28.3 | 88 |
| 10 | $1{ }^{1}$ | 154 | 146 | 136 | 127 | 118 | 109 | 100 | 92 | 84 | 34.4 | 107 |
| 10 | $1 \frac{1}{2}$ | 180 | 170 | 159 | 148 | 137 | 127 | 117 | 107 | 98 | 40.1 | 125 |
| 10 | $1{ }^{\frac{3}{4}}$ | 203 | 192 | 180 | 168 | 155 | 143 | 132 | 121 | 111 | 45.4 | 142 |
| 11 | 1 | 144 | 137 | 129 | 122 | 114 | 106 | 100 | 91 | 85 | 31.4 | 98 |
| 11 | $1 \frac{1}{4}$ | 175 | 167 | 158 | 148 | 139 | 129 | 122 | 112 | 103 | 38.3 | 119 |
| 11 | $1 \frac{1}{2}$ | 204 | 195 | 184 | 173 | 161 | 151 | 143 | 130 | 121 | 44.8 | 140 |
| 11 | $1 \frac{3}{4}$ | 232 | 221 | 209 | 197 | 184 | 172 | 162 | 148 | 137 | 50.9 | 159 |
| 11 | 2 | 258 | 246 | 233 | 219 | 205 | 191 | 181 | 164 | 152 | 56.6 | 176 |
| 12 | 1 | 160 | 154 | 147 | 139 | 131 | 123 | 115 | 108 | 101 | 34.6 | 108 |
| 12 | $1{ }^{1}$ | 196 | 188 | 180 | 170 | 160 | 150 | 141 | 132 | 123 | 42.2 | 131 |
| 12 | $1 \frac{1}{2}$ | 229 | 220 | 210 | 199 | 1.87 | 176 | 165 | 154 | 144 | 49.5 | 154 |
| 12 | $1 \frac{3}{4}$ | 261 | 251 | 239 | 226 | 213 | 201 | 188 | 176 | 164 | 56.4 | 176 |
| 12 | 2 | 291 | 279 | 266 | 252 | 238 | 224 | 210 | 196 | 183 | 62.8 | 196 |
| 13 | 1 | 177 | 170 | 163 | 156 | 148 | 140 | 132 | 124 | 117 | 37.7 | 118 |
| 13 | $1 \frac{1}{1}$ | 216 | 209 | 200 | 191 | 181 | 172 | 162 | 152 | 143 | 46.1 | 144 |
| 13 | $1 \frac{1}{2}$ | 254 | 245 | 235 | 224 | 213 | 201 | 190 | 179 | 168 | 54.2 | 169 |
| 13 | $1 \frac{3}{4}$ | 289 | 280 | 268 | 256 | 243 | 229 | 217 | 204 | 192 | 61.9 | 193 |
| 13 | 2 | 324 | 312 | 300 | 286 | 272 | 257 | 242 | 228 | 214 | 69.1 | 216 |
| 14 | 1 | 193 | 187 | 180 | 173 | 165 | 157 | 149 | 141 | 134 | 40.8 | 128 |
| 14 | $1 \frac{1}{4}$ | 237 | 229 | 221 | 212 | 203 | 193 | 183 | 173 | 164 | 50.1 | 156 |
| 14 | $1 \frac{1}{2}$ | 278 | 270 | 260 | 250 | 239 | 227 | 215 | 204 | 193 | 58.9 | 184 |
| 14 | $1 \frac{3}{4}$ | 318 | 308 | 297 | 285 | 273 | 260 | 246 | 233 | 220 | 67.4 | 210 |
| 14 | 2 | 356 | 345 | 333 | 320 | 305 | 291 | 276 | 261 | 247 | 75.4 | 235 |
| ． 15 | 1 | 209 | 204 | 197 | 190 | 183 | 175 | 167 | 159 | 151 | 44.0 | 137 |
| 15 | $1{ }^{\frac{1}{4}}$ | 257 | 250 | 242 | 233 | 224 | 214 | 205 | 195 | 185 | 54.0 | 168 |
| 15 | $1{ }_{1}^{1}$ | 303 | 295 | 285 | 275 | 264 | 253 | 241 | 229 | 218 | 63.6 | 199 |
| 15 | $1{ }^{\frac{3}{4}}$ | 347 | 337 | 327 | 315 | 302 | 289 | 276 | 263 | 249 | 72.9 | 227 |
| 15 | 2 | 389 | 378 | 366 | 353 | 339 | 324 | 309 | 294 | 280 | 81.7 | 255 |
| 16 | 1 $1 \frac{1}{4}$ | 277 | 270 | 262 | 254 | 245 | 235 | 225 | 216 | 206 | 57.8 | 180 |
| 16 | $1 \frac{1}{2}$ | 327 | 319 | 311 | 300 | 290 | 278 | 267 | 255 | 244 | 68.4 | 214 |
| 16 | $1 \frac{3}{4}$ | 375 | 366 | 351 | 344 | 332 | 319 | 306 | 292 | 279 | 78.4 | 245 |
| 16 | 2 | 421 | 411 | 400 | 387 | 373 | 358 | 343 | 328 | 313 | 88.0 | 275 |
| 16 | $2 \frac{1}{4}$ | 465 | 454 | 441 | 427 | 412 | 396 | 379 | 363 | 346 | 97.2 | 304 |

THE PASSAIC ROLLING MILL COMPANY． 205

SAFE LOADS，IN TONS OF 2000 LBS．，FOR HOLLOW SQUARE CAST IRON COLUMNS．

| Square ends． |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $10$ | Length of column，in feet． |  |  |  |  |  |  |  |  |  |  |
| 河 | $\begin{aligned} & \text { 总志 } \\ & \text { E } \end{aligned}$ | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 |  |  |
| 6 | ${ }^{\frac{3}{4}}$ | 64 | 57 | 51 | 45 | 40 | 36 | 32 |  |  | 15.8 | 49 |
| $6$ | 1 | 81 | 73 | 65 | 58 | 51 | 45 | 40 |  |  | 20.0 | 63 |
| 7 | 4 | 80 | 73 | 67 | 61 | 55 | 50 | 45 |  |  | 18.8 | 59 |
| 7 | 1 | 102 | 94 | 86 | 78 | 70 | 63 | 57 |  |  | 24.0 | 75 |
| 8 | $\pm$ | 96 | 90 | 83 | 77 | 71 | 65 | 59 | 54 | 49 | 21.8 | 68 |
| 8 | $1{ }^{4}$ | 123 | 116 | 107 | 99 | 91 | 83 | 76 | 69 | 63 | 28.0 | 88 |
| 8 | $1 \frac{1}{4}$ | 149 | 139 | 129 | 119 | 110 | 100 | 92 | 84 | 76 | 33.8 | 106 |
| 9 | －${ }^{\frac{3}{4}}$ | 112 | 106 | 100 | 93 | 87 | 80 | 74 | 69 | 63 | 24.8 | 77 |
| 9 | $\pm$ | 144 | 137 | 129 | 121 | 112 | 104 | 96 | 89 | 82 | 32.0 | 100 |
| 9 | $1 \frac{1}{4}$ | 175 | 166 | 156 | 146 | 136 | 126 | 116 | 107 | 99 | 38.8 | 121 |
| 9 | $1 \frac{1}{2}$ | 203 | 193 | 182 | 170 | 158 | 146 | 135 | 125 | 115 | 45.0 | 141 |
| 10 | 1 | 166 | 159 | 151 | 142 | 134 | 125 | 117 | 109 | 101 | 36.0 | 113 |
| 10 | $1 \frac{1}{4}$ | 201 | 193 | 183 | 173 | 163 | 152 | 142 | 132 | 123 | 43.8 | 137 |
| 10 | $1 \frac{1}{2}$ | 235 | 225 | 214 | 202 | 189 | 177 | 166 | 154 | 143 | 51.0 | 159 |
| 10 | $1 \frac{3}{4}$ | 266 | 254 | 242 | 228 | 215 | 201 | 188 | 175 | 162 | 57.8 | 181 |
| 11 | 1 | 187 | 180 | 172 | 164 | 156 | 147 | 138 | 130 | 192 | 40.0 | 125 |
| 11 | $1 \frac{1}{4}$ | 297 | 219 | 210 | 200 | 190 | 179 | 169 | 158 | 148 | 48.8 | 152 |
| 11 | $1{ }^{\frac{1}{2}}$ | 266 | 256 | 246 | 234 | 222 | 209 | 197 | 185 | 174 | 57.0 | 178 |
| 11 | $1 \frac{3}{4}$ | 302 | 291 | 279 | 266 | 252 | 238 | 224 | 210 | 197 | 64.8 | 202 |
| 11 | 2 | 336 | 324 | 310 | 295 | 280 | 264 | 249 | 234 | 219 | 72.0 | 225 |
| 12 | 1 | 208 | 201 | 194 | 186 | 177 | 169 | 160 | 151 | 143 | 44.0 | 138 |
| 12 | $1 \frac{1}{4}$ | 254 | 246 | 237 | $2 \cdot 27$ | 217 | 206 | 196 | 185 | 174 | 53.8 | 168 |
| 12 | $1 \frac{1}{2}$ | 297 | 288 | 278 | 266 | 254 | 242 | 229 | 217 | 205 | 63.0 | 197 |
| 12 | $1 \frac{3}{4}$ | 338 | 328 | 316 | 303 | 289 | 275 | 261 | 247 | 233 | 71.8 | 224 |
| 12 | 2 | 377 | 366 | 352 | 338 | 323 | 307 | 291 | 275 | 260 | 80.0 | 250 |
| 13 | 1 | 228 | 222 | 215 | 208 | 199 | 191 | 182 | 173 | 164 | 48.0 | 150 |
| 13 | $1 \frac{1}{4}$ | 279 | 272 | 263 | 254 | 214 | 233 | 223 | 212 | 201 | 58.8 | 184 |
| 13 | $1 \frac{1}{2}$ | 328 | 319 | 309 | 298 | 286 | 274 | 261 | 249 | 236 | 69.0 | 216 |
| 13 | $1 \frac{3}{4}$ | 375 | 365 | 353 | 341 | 327 | 313 | 298 | 284 | 270 | 78.8 | 246 |
| 13 | 2 | 419 | 407 | 394 | 380 | 365 | 350 | 334 | 317 | 301 | 88.0 | 275 |
| 14 | 1 | 249 | 243 | 236 | 229 | 221 | 213 | 204 | 195 | 186 | 52.0 | 163 |
| 14 | $1 \frac{1}{4}$ | 305 | 298 | 290 | 281 | 271 | 261 | 250 | 239 | 228 | 63.8 | 199 |
| 14 | $1 \frac{1}{2}$ | 359 | 351 | 341 | 330 | 319 | 307 | 294 | 281 | 268 | 75.0 | 234 |
| 14 | $1{ }^{\frac{3}{4}}$ | 411 | 401 | 390 | 378 | 365 | 351 | 336 | 322 | 307 | 85.8 | 268 |
| 14 | 2 | 460 | 449 | 437 | 423 | 408 | 393 | 376 | 360 | 344 | 96.0 | 300 |
| 15 | 1 | 270 | 264 | 258 | 250 | 243 | 235 | 226 | 217 | 208 | 56.0 | 175 |
| 15 | $1 \frac{1}{4}$ | 331 | 324 | 316 | 308 | 298 | 288 | 277 | 266 | 255 | 68.8 | 215 |
| 15 | $1 \frac{1}{2}$ | 390 | 382 | 373 | 362 | 351 | 339 | 327 | 314 | 301 | 81.0 | 253 |
| 15 | $1 \frac{3}{4}$ | 446 | 437 | 427 | 415 | 402 | 388 | 374 | 359 | 345 | 92.8 | 289 |
| 15 | 2 | 501 | 490 | 479 | 465 | 451 | 436 | 420 | 403 | 386 | 104.0 | 325 |
| 16 | $1 \frac{1}{4}$ | 357 | 350 | 343 | 334 | 325 | 315 | 305 | 294 | 286 | 73.8 | 231 |
| 16 | $1 \frac{1}{2}$ | 421 | 413 | 404 | 394 | 383 | 372 | 359 | 347 | 334 | 87.0 | 272 |
| 16 | $1 \frac{3}{4}$ | 482 | 474 | 463 | 452 | 440 | 426 | 412 | 397 | 383 | 99.8 | 312 |
| 16 | 2 | 541 | 532 | 520 | 507 | 493 | 478 | 463 | 446 | 429 | 112.0 | 350 |
| 16 | $2 \frac{1}{4}$ | 598 | 588 | 575 | 561 | 545 | 529 | 511 | 493 | 475 | 123.8 | 387 |

## ULTIMATE STRENGTH OF

 HOLLOW CYLINDRICAL AND RECTANGULAR CAST IRON COLUMNS.Ultimate Strength in Pounds per Square Inch : CYLINDRICAL COLUMNS. RECTANGULAR COLUMNS.

| Square <br> Bearing: <br> 80000 | Pin and Square: 80000 | $\begin{aligned} & \text { Pin } \\ & \text { Bearing: } \\ & 80000 \end{aligned}$ | Square Bearing : 80000 | Pin and Square: 80000 | Pin Bearing : <br> 80000 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $1+\frac{(12 L)^{2}}{}$ | $1+\frac{3(12 L)^{2}}{}$ | $(12 L)^{2}$ | $1+3(12 L)^{2}$ | $\underline{9(12 L) 2}$ | $3(12 L)^{2}$ |
| $800 d^{2}$ | $1600 d^{2}$ | $400 d^{2}$ | $3200 d^{2}$ | $6400 d^{2}$ | 1600 a |


| $\frac{L}{d}$ | CYLINDRICAL COLUMNS. Ultimate Strengthinlbs. persq.in. |  |  | RECTANGULAR COLUMNS. Ultimate Strengthin lbs. persq.in. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Square Bearing. | Pin and Square. | Pin Bearing. | Square <br> Bearing. | Pin and Square. | Pin Bearing. |
| 0.5 | 76560 | 74940 | 73390 | 77380 | 76150 | 74940 |
| 0.6 | 75130 | 72910 | 70820 | 76290 | 74560 | 72910 |
| 0.7 | 73520 | 70650 | 68000 | 75030 | 72780 | 70650 |
| 0.8 | 71740 | 68210 | 65020 | 73640 | 70820 | 68210 |
| 0.9 | 69820 | 65640 | 61940 | 72110 | 68730 | 65640 |
| 1.0 | 67800 | 62990 | 58820 | 70480 | 66520 | 62990 |
| 1.1 | 65690 | 60300 | 55730 | 68790 | 64260 | 60300 |
| 1.2 | 63530 | 57600 | 52690 | 67000 | 61940 | 57600 |
| 1.3 | 61340 | 54930 | 49740 | 65140 | 59600 | 54960 |
| 1.4 | 59140 | 52310 | 46900 | 63260 | 57270 | 52320 |
| 1.5 | 56940 | 49770 | 44200 | 61350 | 54960 | 49760 |
| 1.6 | 54760 | 47300 | 41630 | 59450 | 52680 | 47300 |
| 1.7 | 52620 | 44940 | 39210 | 57550 | 50460 | 44960 |
| 1.8 | 50530 | 42670 | 36930 | 55670 | 48300 | 42670 |
| 1.9 | 48490 | 40510 | 34790 | 53800 | 46230 | 40510 |
| 2.0 | 46510 | 38460 | 32790 | 51940 | 44200 | 38460 |
| 2.1 | 44600 | 36520 | 30920 | 50160 | 42260 | 36520 |
| 2.2 | 42750 | 34680 | 29180 | 48400 | 40400 | 34680 |
| 2.3 | 40980 | 32940 | 27540 | 46670 | 38630 | 32950 |
| 2.4 | 39280 | 31310 | 26030 | 44990 | 36930 | 31310 |
| 2.5 | 37650 | 29770 | 24620 | 43390 | 35310 | 29760 |
| 2.6 | 36090 | 28320 | 23300 | 41820 | 33770 | 28320 |
| 2.7 | 34600 | 26950 | 22070 | 40320 | 32310 | 26950 |
| 2.8 | 33180 | 25670 | 20930 | 38870 | 30920 | 25670 |
| 2.9 | 31820 | 24460 | 19860 | 37470 | 29600 | 24460 |

For safe quiescent loads, as in buildings, divide the above values by 8 .

## FOUNDATIONS.

The proper design of foundations is of the utmost importance. The maximum load carried by the foundation must first be obtained. The loads to be considered in buildings are of two kinds: the dead load, which is the actual weight of the materials of construction ; and the live load, which is the weight that the floors may be required to support. The live load is variable. In office buildings, parts of the floors may be loaded to their full capacity, but the probability of the entire structure being so loaded is remote; while in breweries, storage warehouses and buildings for similar purposes, all the floors may be fully loaded. The maximum of both dead and live loads must be considered, and the area of the footing of the foundation must be such that the greatest pressure on different soils does not exceed the following:

> Kind of material.

Safe pressure in tons per sq. ft.
Compact bed rock, if of granite. . . . . . . . . . . . . . . 30
" " " "، " limestone ............... . 25
" " ، " sandstone ............... . 18
Soft friable rock . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 5 to 10
Clay, in thick beds, absolutely dry . . . . . . . . . . . . . . 4
moderately dry . . . . . . . . . . . . . 2
Soft clay. . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 1
Dry coarse gravel, well packed and confined..... 6
Compact dry sand, well cemented and confined.. 4
Clean dry sand, in natural beds and confined. ... 2
Good solid dry natural earth........................ . . . 4

Except where foundations are upon rock, the possibility of the bearing material being loosened, by water or by adjacent building operations, must be considered and proper precautions must be taken to prevent it.

Foundations upon yielding material will always settle more or less. In order that this settlement shall be uniform, it is essential that the various foundations in a structure shall produce equal pressures per unit of area on their footings; that is, the areas of the foundations must be proportional to the loads carried. In office buildings, where the actual live load is variable and rarely approaches the load assumed, the best results in the way of equal settlement of the foundations are obtained by proportioning the areas of the footings so that the dead loads produce equal pressures. Thus, if in such a building the maximum foundation supports a dead load of 200 tons and a live load of 200 tons, and another foundation a dead load of 150 tons and a live load of 100 tons, the total load on the first foundation is 400 tons and, assuming the soil to carry a load of 4 tons per sq. ft., the area required is roo sq. ft. This corresponds with a pressure of 2 tons per sq. ft. for the dead load alone. Using this same pressure for dead load requires an area of $75 \mathrm{sq} . \mathrm{ft}$. for the second foundation, instead of an area of 62.5 sq . ft . which would have been obtained had the foundation been proportioned for the total live and dead load at 4 tons per sq. ft .

The foundation illustrated in Fig. I is frequently used when the soil is good dry natural earth capable of safely supporting
from 3 to 4 tons per square foot. Such a foundation must be designed to distribute the concentrated load which it supports over the proper area of footing required. Thecapstone should be of granite or limestone having a minimum thickness of one foot, and not less than one-fifth its greatest dimension. The body of the pier should be of first quality brick laid in Portland cement mortar, and the footing of a layer of concrete not less than 18" thick. When the load is great, a heavy cast iron pedestal should be used to distribute the load over the cap-
 stone. The height of this pedestal should be one-half the greatest dimension of its Ease. The requisite spread of footing is obtained by offsets in the successive courses, and the proper design of the foundation is based upon the following values:-

| Maximum pres- | Maximum offset of <br> sure, lbs. per <br> cq. in. |
| :---: | :---: |
| course in terms |  |
| of thickness. |  |



To illustrate the application of these principles they will be applied to the design of a foundation for a load of 400 tons on a soil capable of supporting a load of 4 tons per square foot. The size of the cast iron base will be determined by limiting its pressure on the granite cap to 350 lbs. per square inch ; then,

400 tons $=800,000$ lbs. $\div 350=2286$ sq. ins. required.
A base, $48^{\prime \prime}$ square, having an area of 2304 sq. ins., will be required.

The size of the granite cap will be determined by limiting its pressure on the brickwork to 200 lbs . per sq. in.; then,

$$
800,000 \mathrm{lbs} . \div 200=4,000 \text { sq. ins. required. }
$$

A capstone, $5^{\prime} 4^{\prime \prime}$ square, has an area of 4096 sq. ins., and is the size required. Its thickness will be $15^{\prime \prime}$, or about one-fourth its base.

The area of the footing required is,

$$
400 \text { tons } \div 4=100 \text { sq. } \mathrm{ft} . \text { required. }
$$

The footing will be of concrete, roft. square, and $18^{\prime \prime}$ thick. The projection of this footing will be one-half its thickness, or $9^{\prime \prime}$, all around; so that the brickwork must be $8^{\prime} 6^{\prime \prime}$ square where it rests upon the concrete. The projection of a single course of brickwork is limited to $I^{\prime \prime}$. Each course of brick thus adds $2^{\prime \prime}$ to the spread of the foundation, and to obtain the necessary spread
in the brickwork, from the under side of the capstone to the top of the concrete, requires ig courses of brick. This foundation is illustrated in Fig. I.

## PILE FOUNDATIONS.

Properly driven timber piles make a satisfactory and permanent foundation if they are kept submerged under water. Piles are usually driven from 2 to 3 feet between centers, the tops cut off level and capped with a timber grillage, care being observed to have all wood kept below low-water line. The maximum load on a single pile should be limited to 20 tons. Where piles are driven to bed rock, and the surrounding soil is stiff enough to supply sufficient lateral support, the bearing power of the pile is equal to the safe direct compression on its least cross section; if the surrounding soil is plastic, the bearing power of the pile is its safe load computed as a column of the total length of the pile. Where piles are driven into yielding soil without reaching rock, the safe load on the pile should not exceed the value given by the formula,

$$
\mathrm{L}=\frac{2 W H}{\mathrm{p}+1}
$$

where $L$ is the safe load in tons on the pile; $W$ is the weight of the hammer in tons; $H$ is the fall of the hammer in feet; and $p$ is the penetration of the pile, under the last blow of the hammer, in inches. The broom and splinters should be removed from the head of the pile in obtaining the penetration under the last blow.

## STEEL BEAM GRILLAGE.



Where foundations rest upon a yielding stratum, a grillage consisting of two or more layers of steel I beams furnishes an economical and satisfactory method of distributing the load. Fig. 2 illustrates such a foundation. A bed of concrete, not less than 12 inches thick, is laid, on which the steel I beams are placed side by side, a sufficient number of proper size being used to distribute the load over the desired area. This layer of beams is covered with concrete well rammed between the beams. The second layer of beams on which the foot of the column is to rest is laid across the first layer, reaching to the extreme outer edge of the first layer, and is also filled between and covered with concrete. The beams of each layer should be connected with separators and tie rods. The beams should have a clear
space of at least 3 inches between flanges to permit ramming the concrete, and should not be spaced exceeding 18 inches on centers.

When the load is great, the number of beams required in the second layer may necessitate a greater spread than can be spanned by the shoe or the foot of the column, in which case a third layer of short beams or a box girder may be used to advantage.

This type of foundation is adapted for heavy loads, as the requisite spread of foundation area is obtained in small depth. A useful application of the method is in situations where a thin and compact stratum overlies another of a more yielding nature, and where the available height of foundation is limited; as the requisite area of the footing may be obtained without penetrating the firmer stratum, and without undue vertical encroachment.

The method of calculating the strength of grillage beams is as follows:-
Let $\mathrm{W}=$ Superimposed load on beam.
$\mathrm{B}=$ Length over which superimposed load is applied.
$\mathrm{L}=$ Length of beam.


The superimposed load is considered as uniformly distributed over the length on which it is applied, and the pressure of the soil as uniformly distributed over the entire length of the beam. The maximum bending moment is at the center of the length of the beam and is equal to $1 / 8 \mathrm{~W}(\mathrm{~L}-\mathrm{B})$. If the load is taken in pounds, the bending moment will be found either in foot lbs. or in inch lbs., according as the lengths are taken in feet or in inches; and the size of the steel beam required can be found in the manner explained under the Strength of Beams.

To facilitate calculation, the following table gives the greatest safe loads on Passaic steel I beams used in grillages for various values of (L-B). In using this table, it is only necessary to assume the number of beams to be used in the layer. The superimposed load on each beam equals the total load on the layer divided by the number of beams in the layer, and by reference to the table, the proper beam capable of supporting this load is at once determined.

To illustrate the application of the table, take a foundation carrying a load of 400 tons on a soil capable of supporting a load of 2 tons per square foot. The required area of the footing will be 200 sq. ft . If a square footing is used, a square with I 4 - ft . sides has an area of 196 sq . ft . and will be assumed as ample. The upper layer of beams will be proportioned first.

The base of the column will be assumed as 4 ft . square; then, in this case, B is 4 ft ., L is I 4 ft ., and ( $\mathrm{L}-\mathrm{B}$ ) is to ft . The upper layer will be assumed to consist of 5 beams, as this number is the greatest that will provide sufficient space between the flanges of the beams to pernit satisfactory ramming of the concrete filling. Each beam will then take $\frac{1}{5}$ the total load, or 80 tons. By referring to the table, a $20^{\prime \prime} \times 90 \mathrm{lb}$. I has a safe load of 80.3 tons when $\mathrm{L}-\mathrm{B}$ is io ft . The upper layer will, therefore, consist of five $20^{\prime \prime} \times 90 \mathrm{lb}$. I beams,

In the under layer, in this instance, L and B have the same values as in the upper layer. If the beams are spaced about $12^{\prime \prime}$
on centers, there will be 15 beams in the layer, each carrying ${ }_{15}^{15}$ the total load, or $262 / 3$ tons. By referring to the table, the lightest beam, whose safe load is nearest to this, is a $15^{\prime \prime} \times 42 \mathrm{lb}$. I which has a safe load of 30.6 tons. A less number of beams can therefore be used. Thirteen beams, $15^{\prime \prime} \times 42 \mathrm{lbs}$., will provide for the total load within a small amount, which considering the nature of the load, can be neglected. This foundation is illustrated in Fig. 2.

Where two columns, carrying unequal loads, rest upon the same grillage, care should be taken to have the center of gravity of the grillage coincide with the point of application of the resultant of the loads on the columns, in order to secure uniform pressure on the footing.

Frequently threc columns are supported on the same grillage, the beams being continuous. The calculation of such a foundation is involved, and the distribution of pressure uncertain. It is advisable to design such a foundation with a system of simple beams, giving a distribution of weight readily determined by the application of the simple law of the lever.

## CANTILEVER FOUNDATIONS.

Where it is not advisable to undermine existing walls on adjoining property, or where it is not possible to have the wall columns over the center of the foundations along an existing wall, cantilever girders are used to carry the wall columns adjacent to the building line. A simple type of such a foundation is illustrated in Fig 3.


The foundation is placed as near the existing wall as possible, and the wail column rests upon a girder which overhangs the foundation and is anchored to one of the interior columns. The maximum bending moment is obtained by multiplying the load on the wall column by the distance between the center of the column and the center of the supporting foundation. The size of cantilever beams can then be determined in the manner already given in the article on Strength and Deflection of Beams. Care must be observed to have the minimum load on the interior column greater than the maximum lifting tendency produced by the cantilever.

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## PASSAIC STEEL I BEAMS,

USED AS GRILLAGE BEAMS IN FOUNDATIONS.

$\mathbf{L}=$ Length of Beam in Feet.
$\mathbf{B}=$ Length, in Feet, over which superimposed Load is distributec..

Total Safe Load on a single Beam, in Tons of 2000 Lbs., for the following values of $\mathbf{L}=\mathbf{B}$.

Seam.
Unloaded Length of Beam, $\mathbf{L}-\mathbf{B}$, in feet.

| $\begin{array}{l\|l} \text { Dep. } \\ \text { Ins. } \end{array}$ | $\begin{gathered} \text { Wgt. } \\ \text { bss. } \\ \text { per } \\ \text { Ft. } \end{gathered}$ | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 20 | 90 |  | 134 | 115 | 100 | 89.2 |  | 73.0 | 60.9 |  | , 4 | 53.6 |
| 20 | 85 |  | 124 | 106 | 93.0 | 82.6 | 74.3 | 67.6 | 62.0 | 57.2 | 53.1 | 49.6 |
| 20 | 80 |  | 119 | 102 | 89.6 | 79.8 | 71.7 | 65.2 | 59.8 |  | 51.2 | 47.8 |
| 20 | 75 |  | 111 | 95.0 | 83.2 | 73.8 | 66.5 | 60.55 | 55.4 | 51.2 | 47.5 | 44.3 |
| 20 | 70 |  |  | 91.2 | 79.8 | 71.0 | 63.9 | 58.15 | 53.2 | 49.1 | 45.6 | 42.6 |
| 20 | 65 |  |  | 87.5 | 76.6 | 68.2 | 61.3 | 55.75 | 51.0 | 47.1 | 43.8 | 40.9 |
| 18 | 80 |  | 112 | 95.8 | 83.8 | 74 | 67.0 | 60.9 | 55.9 | 1 | 47. | 44.7 |
| 18 | 75 |  | 108 | 92.4 | 80.8 | 71.8 | 64.7 | 58.85 | 53.9 |  | 46.2 | 43.1 |
| 18 | 70 |  | 96.2 | 82.4 | 72.0 | 64.0 | 57.7 | 52.4 | 48.1 | 44.4 | 41.2 | 38.4 |
| 18 | 65 |  | 87.5 | 75.0 | 65.6 | 658.4 | 52.5 | 47.7 | 43.8 | 40.4 | 37.5 | 35.0 |
| 18 | 60 |  | 83.6 | 71.6 | 62.8 | 55.850 | 50.2 | 45.6 | 41.8 | 38.6 | 35.8 | 33.4 |
| 18 | 55 |  |  | 68.4 | 59.8 | 853.2 | 47.8 | 43.5 | 39.8 | 36.8 | 34.2 | 31.9 |
| 15 | 75 | 102 | 85.4 | 73.2 | 64.0 | 57.0 | 1.2 | 46.6 | 42.7 | 39 | 6.6 | 64.2 |
| 15 | 70 | 98.5 | 82.2 | 70.4 | 61.6 | 54.8 | 49.3 | 44.8 | 41.1 | 37.9 | 35.2 | 32.8 |
| 15 | 65 | 94.6 | 78.8 | 67.65 | 59.2 | 52.6 | 47.3 | 43.0 | 39.4 | 36.4 | 33. | 31.5 |
| 15 | 60 |  | 75.6 | 64.8 | 56.6 | 50.4 | 45.4 | 41.2 | 37.8 | 34.9 | 32.4 | 30.2 |
| 15 | 55 |  | 66.0 | 56.6 | 49.6 | 44.0 | 39.6 | 36.0 | 33.0 | 30.5 | 28.3 | 26.4 |
| 15 | 50 |  | 62.8 | 53.8 | 47.0 | 41.8 | 37.7 | 34.2 | 31.4 | 29.0 | 26.9 | 25.1 |
| 15 | 45 |  | 52.8 | 45.4 | 39.6 | 635.2 | 31.7 | 28.8 | 26.4 | 24.4 | 22.7 | 21.1 |
| 15 | 42 |  | 50.8 | 43.6 | 38.4 | 34.0 | 30.6 | 27.8 | 25.4 | 23.5 | 21 | 20.4 |
| 12 | 65 | 70.0 | 58.4 | 50.0 | 43.7 | 38.9 | 35.0 | 31.8 | 29.2 | 26. | 25.0 | 23.3 |
| 12 | 60 | 66.8 | 855.6 | 47.8 | 41.8 | 837.1 | 33.4 | 30.4 | 27.8 | 25.7 | 23.9 | 22.3 |
| 12 | 55 | 63.6 | 53.0 | 45.6 | 69.8 | 835.4 | 31.8 | 28.8 | 26.5 | 24.5 | 22.8 | 21.2 |
| 12 | 50 | 56.2 | 47.0 | 40.2 | 35.2 | 31.2 | 28.1 | 25.6 | 23.5 | 21.6 | 20.1 | 18.8 |
| 12 | 45 | 53.2 | 44.2 | 38.0 | 133.2 | 229.5 | 26.6 | 24.2 | 22.1 | 20.4 | 19.0 | 17.7 |
| 12 | 40 | 50.0 | 41.6 | 35.8 | 81.3 | 27.8 | 25.0 | 22.7 | 20.8 | 19.2 | 17.9 | 16.7 |
| 12 | 35 | 41.4 | 34.6 | 29.6 | 625.9 | 23.0 | 20.7 | 18.8 | 17.3 | 15.9 | 14.8 | 13.8 |
| 12 | $31 \frac{1}{2}$ | 39.2 | 32.8 | 28.0 | 24.5 | 21.8 | 19.6 | 17.9 | 16.4 | 15.1 | 14.0 | 13.1 |

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## PASSAIC STEEL I BEAMS,

USED AS GRILLAGE BEAMS IN FOUNDATIONS.

$\mathbf{L}=$ Length of Beam in Feet.
$\mathbf{B}=$ Length, in Feet, over which superimposed Load is distributed.

Total Safe Load on a single Beam, in Tons of 2000 Lbs., for the following values of $L-B$.

| Beam. |  | Unloaded Length of Beam, L-B, in feet. |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Dep. Ins. | $\begin{gathered} \text { Wgt. } \\ \text { lbs. } \\ \text { per } \\ \text { Ft. } \end{gathered}$ | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 |
| 10 | 40 |  | 47.6 | 38.0 | 31.8 | 27.2 | 23.8 | 21.2 | 19.0 | 17.3 | 15.9 | 4.7 |
| 10 | 35 |  | 44.3 | 35.4 | 29.6 | 25.3 | 22.2 | 19.71 | 17.7 | 16.1 | 14.8 | 13.6 |
| 10 | 33 |  |  | 34.4 | 28.6 | 24.6 | 21.5 | 19.1 | 17.2 | 15.6 | 14.3 | 13.2 |
| 10 | 30 |  |  | 28.8 | 24.0 | 20.6 | 18.0 | 16.0 | 14.4 | 13.1 | 12.0 | 11.1 |
| 10 | 27 |  |  | 27.2 | 22.6 | 19.4 | 17.0 | 15.1 | 13.6 | 12.4 | 11.3 | 10.5 |
| 10 | 25 |  |  | 26.2 | 21.8 | 18.7 | 16.3 | 14.5 | 13.1 | 11.9 | 10.9 | 10.1 |
| 9 | 33 |  | 36.4 | $\overline{29.0}$ | 24.2 | 20.7 | 18.2 | 16.1 | 14.5 | 13.2 | 12.1 | 11.2 |
| 9 | 30 |  | 34.6 | 27.6 | 23.0 | 19.7 | 17.3 | 15.4 | 13.8 | 12.6 | 11.5 | 10.6 |
| 9 | 27 |  |  | 26.2 | 21.8 | 18.7 | 16.4 | 14.6 | 13.1 | 11.9 | 10.9 | 10.1 |
| 9 | 25 |  |  | 21.8 | 18.2 | 15.6 | 13.7 | 12.2 | 10.9 | 9.9 | 9.1 | 8.4 |
| 9 | $23 \frac{1}{3}$ |  |  | 21.2 | 17.6 | 15.1 | 13.2 | 11.7 | 10.6 | 9.6 | 8.8 | 8.1 |
| 9 | 21 |  |  | 20.0 | 16.7 | 14.3 | 12.5 | 11.1 | 10.0 | 9.1 | 8.3 | 7.7 |
| 8 | 27 | $\overline{34.5}$ | 25.8 | 20.6 | 17.2 | 14.8 | 12.9 | 11.5 | 10.3 | 9.4 | 8.6 | 8.0 |
| 8 | 25 | 33.1 | 24.8 | 19.8 | 16.5 | 14.2 | 12.4 | 11.0 | 9.9 | 9.0 | 8.3 | 7.6 |
| 8 | 22 |  | 23.2 | 18.6 | 15.5 | 13.3 | 11.6 | 10.3 | 9.3 | 8.5 | 7.8 | 7.2 |
| 8 | 20 |  | 20.0 | 16.0 | 13.3 | 11.4 | 10.0 | 8.9 | 8.0 | 7.3 | 6.7 | 6.1 |
| 8 | 18 |  | 18.9 | 15.1 | 12.6 | 10.8 | 9.5 | 8.4 | 7.6 | 6.9 | 6.3 | 5.8 |
| 7 | 22 | $\overline{25.4}$ | 19.1 | 15.2 | 12.7 | 10.9 | 9.5 | 8.5 | 7.6 |  | 6.4 |  |
| 7 | 20 |  | 18.1 | 14.5 | 12.1 | 10.4 | 9.1 | 8.1 | 7.3 | 6.6 | 6.1 |  |
| 7 | $17 \frac{1}{z}$ |  | 15.3 | 12.2 | 10.2 | 8.7 | 7.6 | 6.8 | 6.1 | 5.6 | 5.1 |  |
| 7 | 15 |  | 14.1 | 11.3 | 9.4 | 8.1 | 7.1 | 6.3 | 5.7 | 5.1 | 4.7 |  |
| 6 | 20 | 18.3 | 13.7 | 11.0 | 9.2 | 7.8 | 6.9 | 6.1 | 5.5 |  |  |  |
| 6 | $17 \frac{1}{2}$ | 17.0 | 12.7 | 10.2 | 8.5 | 7.3 | 6.4 | 5.7 | 5.1 |  |  |  |
| 6 | 15 | 15.7 | 11.8 | 9.4 | 7.9 | 6.7 | 5.9 | 5.2 | 4.7 |  |  |  |
| 6 | 12 | 12.9 | 9.7 | 7.8 | 6.5 | 5.5 | 4.8 | 4.3 | 3.9 |  |  |  |
| 5 | 15 | 12.0 | 9.0 | 7.2 | 6.0 | 5.2 | 4.5 |  |  |  |  |  |
| 5 | 13 | 11.2 |  | 6.7 |  |  | 4.2 |  |  |  |  |  |
| 5 | 12 | 9.6 | 7.2 | 5.8 | 4.8 | 4.1 | 3.6 |  |  |  |  |  |
| 5 | 93 | 8.6 | 6.5 | 5.2 | 4.3 | 3.7 | 3.3 |  |  |  |  |  |
| 4 | 10 | 6.1 | 4.6 | 3.7 | 3.1 |  |  |  |  |  |  |  |
| 4 | $7 \frac{1}{2}$ | 5.2 | 3.9 | 3.1 | 2.6 | 2.2 |  |  |  |  |  |  |
| 4 | 6 | 4.1 | 3.1 | 2.5 | 2.0 | 1.8 |  |  |  |  |  |  |

## WIND BRACING.

Adequate provision must be made in all buildings to resist horizontal wind pressure. In mercantile and office buildings the walls and partitions provide a certain amount of resistance, though in the skeleton construction, now extensively used for tall buildings, the thin curtain walls and the extremely light tile partitions provide a very uncertain means of resistance.

A building, whose height does not exceed twice its base, and which has a well-constructed steel frame, scarcely needs a special system of wind bracing to make it secure, if the exterior walls are well built and of sufficient thickness, or if it is provided with substantial interior brick partitions. The columns should be of steel of any of the usual types, and be in lengths of two or more stories and thoroughly spliced at the joints with plates and rivets sufficient to make the section nearly continuous as far as the transverse bending is concerned. The column splices should be arranged so that not more than one-half the total number of columns splice at any one floor level. All connections between columns, girders and beams should be riveted.

Buildings, whose height exceeds twice their base, should have wind-bracing, of some form, calculated to resist a horizontal wind pressure of 30 lbs . per sq. ft . on their greatest exposed surface. It is seldom possible to use diagonal rods between the columns, and either of the two following forms of bracing are generally used in buildings. The columns in massive buildings may be considered as fixed at the ends, but in sheds and low mill and shop buildings the columns are not fixed at the ends unless special provision is made to anchor them very securely to foundations of much larger size than is generally provided. The total strains, due to the combination of the maximum effects of live, dead and wind loads, should not exceed the following, in lbs. per sq. in.,

| Tension | Massive Buildings. .20,000 | Shed Buildings. 18,000 |
| :---: | :---: | :---: |
|  | 20,000-75 l | 18,000-75 $\frac{l}{r}$ |

The wind increases the compression on the leeward columns and also produces a bending in the columns, both of which effects must be considered.
$\mathrm{H}=$ total horizontal force acting at top of frame.
Posts considered as fixed at both ends.
All members constructed to resist tension or compression.


Tension or compression in brackets, $=\mathrm{H}\left(\frac{1}{2}+\frac{a}{4 d}\right) \frac{y}{b}$

$$
\begin{array}{ll}
\text { " } \quad \text { " } & \text { " posts, } \ldots=\mathrm{H}\left(d+\frac{a}{2}\right) \frac{1}{l} \\
" \quad \text { " } & \text { " girder, } .=\mathrm{H}\left(1+\frac{a}{4 d}\right)
\end{array}
$$

Bending moment on posts, $\ldots \ldots=\mathrm{H} \frac{a}{4}$

$$
\text { " " " girder, } \ldots \ldots=\mathrm{H}\left(\frac{1}{2}-\frac{b}{l}\right)\left(d+\frac{a}{2}\right)
$$

$\mathrm{H}=$ total horizontal force acting at top of frame.
Posts considered as fixed at both ends. All members constructed to resist tension or compression.


Tension or compression in MN, .... $=\mathrm{H}\left(1+\frac{a}{4 d}\right)$

$$
\begin{aligned}
& \text { ". " } \\
& \text { " " " } \\
& \text { " " " } \\
& \text { " } \mathrm{OP}, \ldots . .=\mathrm{H}\left(\frac{1}{2}+\frac{a}{4 d}\right) \\
& \text { " diagonals, }=\mathrm{H}\left(\frac{d}{2}+\frac{a}{4}\right) \frac{y}{l d} \\
& \text { " posts, } \ldots .=\mathrm{H}\left(d+\frac{a}{2}\right) \frac{1}{l}
\end{aligned}
$$

Bending moment on posts, $=\mathrm{H} \frac{a}{4}$
Note. -If the posts are not fixed at the ends, substitute $2 a$ for $a$ in the above formulæ.

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## STRENGTH OF WOODEN BEAMS.

The following table gives the safe uniformly distributed loads, in lbs., on rectangular wooden beams one inch thick, for a maximum allowable fiber strain of $1,000 \mathrm{lbs}$. per sq. in.

For the different kinds of wood, ordinarily used in construction, the values given in the table are to be multiplied by the following factors:
\(\left.\left.\left.$$
\begin{array}{lll}\text { Spruce or White Pine, } & 0.75 \\
\text { White Oak, } \\
\text { Southern Yellow Pine, } & 1.00 \\
1.25\end{array}
$$\right\} $$
\begin{array}{ll}\text { For } & 1.00 \\
\text { ordinary } \\
\text { purposes. }\end{array}
$$\right\} \begin{array}{l}1.25 <br>

1.50\end{array}\right\}\)| For |
| :--- |
| purely |
| static |
| lads. |

| $\begin{gathered} \text { Span, } \\ \text { in } \\ \text { feet. } \end{gathered}$ | DEPTH IN INCHES. |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| 5 | 800 | $\overline{1090}$ | 1420 | $\overline{1800}$ |  |  |  |  |  |  |  |
| 6 | 670 | 910 | 1190 | 1500 | 1850 | 2240 |  |  |  |  |  |
| 7 | 570 | 780 | 1020 | 1290 | 1590 | 1920 | 2290 |  |  |  |  |
| 8 | 500 | 680 | 890 | 1130 | 1390 | 1680 | 2000 | 2490 | 2740 | 3130 |  |
| 9 | 440 | 610 | 790 | 1000 | 1230 | 1490 | 1780 | 2210 | 2430 | 2780 | 3160 |
| 10 | 400 | 540 | 710 | 900 | 1110 | 1340 | $\overline{1600}$ | $\overline{1990}$ | $\overline{2190}$ | $\overline{2500}$ | $\overline{2840}$ |
| 11 | 360 | 495 | 650 | 820 | 1010 | 1220 | 1450 | 1810 | 1990 | 2270 | 2590 |
| 12 | 330 | 450 | 590 | 750 | 930 | 1120 | 1330 | 1660 | 1820 | 2080 | 2370 |
| 13 | 310 | 420 | 550 | 690 | 860 | 1030 | 1230 | 1530 | 1690 | 1930 | 2200 |
| 14 | 290 | 390 | 510 | 640 | 800 | 960 | 1150 | 1430 | 1570 | 1790 | 2040 |
| 15 | 270 | 360 | 480 | 600 | 740 | 900 | 1070 | $\overline{1330}$ | 1460 | 1670 | 1900 |
| 16 | 250 | 340 | 450 | 560 | 700 | 840 | 1000 | 1250 | 1370 | 1570 | 1780 |
| 17 | 240 | 320 | 420 | 530 | 650 | 790 | 940 | 1170 | 1290 | 1470 | 1680 |
| 18 | 220 | 300 | 400 | 500 | 620 | 750 | 890 | 1110 | 1220 | 1390 | 1590 |
| 19 | 210 | 290 | 380 | 480 | 590 | 710 | 840 | 1050 | 1150 | 1320 | 1500 |
| 20 | 200 | 272 | 360 | 450 | 560 | 670 | 800 | 990 | 1090 | 1250 | 1420 |
| 21 | 190 | 260 | 340 | 430 | 530 | 640 | 760 | 950 | 1040 | 1190 | 1360 |
| 22 | 180 | 248 | 325 | 410 | 510 | 610 | 730 | 910 | 1000 | 1140 | 1300 |
| 23 | 175 | 237 | 310 | 390 | 480 | 590 | 700 | 870 | 950 | 1090 | 1240 |
| 24 | 167 | 228 | 297 | 380 | 460 | 560 | 670 | 830 | 910 | 1040 | 1190 |
| 25 | 160 | 218 | 285 | 360 | 450 | 540 | 640 | 800 | 880 | $\overline{1000}$ | $\overline{1} 140$ |
| 26 | 154 | 210 | 275 | 350 | 430 | 520 | 620 | 770 | 840 | 960 | 1100 |
| 27 | 149 | 202 | 265 | 330 | 410 | 500 | 590 | 740 | 810 | 930 | 1060 |
| 28 | 143 | 195 | 255 | 315 | 400 | 480 | 570 | 710 | 780 | 890 | 1020 |
| 29 | 138 | 188 | 246 | 307 | 380 | 465 | 550 | 690 | 750 | 86 | 980 |
| 30 | 134 | 182 | 237 | 297 | 370 | 450 | 530 | 660 | 730 | 830 | 950 |

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## WHITE PINE PURLINS.

Maximum Spans in feet, for the following total uniformly distributed loads.

| TotalLoad. | Size of Joists, inches. | Distance from center to center of joists, feet. |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
|  | $3 \times 8$ | 16.2 | 12.9 |  | 10.3 | 9.2 | 8.5 | 7.8 | 7.3 | 6.9 | 6.6 |
|  | $4 \times 8$ |  | 14.1 | 12.4 | 11.21 | 10.6 |  |  | 8.5 | 8.0 | 7.6 |
|  | $6 \times 8$ |  | 16.2 | 14.2 | 12.91 | 11.9 | 11.2 | 10. | 10.4 | 9.8 | 9.3 |
|  | 3 |  |  |  | 2.51 | 11.1 | 10.2 | 9.4 | 8.8 | 8.3 | 7.9 |
|  | $4 \times 10$ |  | 17. | 15.5 | 14.01 | 12.9 | 11. | 0.9 | 10.2 | 9.6 | 9.1 |
|  | $6 \times 10$ |  | 20.3 | 17.8 | 16.1 | 15.0 | 14.0 | 13.4 | 12.5 | 11.8 | 11.2 |
|  | $8 \times 10$ |  |  | 19.5 | 17.71 | 16.4 | 15. | 14.8 | 14.1 | 13.5 | 12.9 |
|  | $3 \times 12$ |  |  | 16.9 | 15.01 | 13.4 | 12 | 1.3 | 0. | 10.0 | 9.5 |
|  | $4 \times 12$ |  | 21.2 | 18.6 | 16.8 | 15.5 | 14.2 | 13.1 | 12.3 | 11.6 | 11.0 |
|  | $6 \times 12$ |  | 24.4 | 21.3 | 19.31 | 18.0 | 16.9 | 16.0 | 15.0 | 14.2 | 13.4 |
|  | $8 \times 12$ |  | 26.8 | 23.4 | 21.21 | 19.7 | 18.5 | 17.7 | 16.9 | 16.2 | 15.5 |
|  | $10 \times 12$ |  |  | 25.2 | 22.8 | $\underline{21.2}$ | 20.0 | 19.0 | 18.2 | 17.4 | 16.9 |
|  | $3 \times 14$ | 28.4 | 22.5 | 19.8 | 17.5 | 15.7 | 14.3 | 13.3 | 12.4 | 11.7 | 11.1 |
|  | $4 \times 14$ |  | 24.7 | 21.6 | 19.6 | 18.1 | 16.5 | 15.3 | 14.3 | 13.5 | 12.8 |
|  | $6 \times 14$ |  | 28.5 | 24.8 | 22.6 | 21.0 | 19.8 | 18.8 | 17.5 | 16.6 | 15.7 |
|  | $8 \times 14$ |  | 31.2 | 27.2 | 24.7 | 23.0 | 21.6 | 20.6 | 19.6 | 18.9 | 18.1 |
|  | $10 \times 14$ |  |  | 29.4 | 26.6 | 24.8 |  |  |  |  | 19.7 |
|  | $3 \times$ | 14.1 | 11.3 | 9.8 | 8.4 | 7.5 | 6.9 | 6.4 | 6.0 | 5.6 | 5.4 |
|  | $4 \times 8$ |  | 12.3 | 10.8 | 9.8 | 8.7 | 8.0 | 7.4 | 6.9 | 6.5 | 6.2 |
|  | $6 \times 8$ | 17.9 | 14.1 | 12.4 |  | 10.5 | 9.8 | 9.1 | 8.5 | 8.0 | 7.6 |
|  | $3 \times 10$ | 17.7 | 14.0 | 11.5 | 10.2 | 9.1 | 8.3 | 7.7 | 7.2 | 6.8 | 6.5 |
|  | $4 \times 10$ | 19.4 | 15.4 | 13.5 | 11.4 | 10.5 | 9.6 | 8.9 | 8.3 | 7.8 | 7.4 |
|  | $6 \times 10$ | 22.4 | 17.7 | 15.5 | 14.1 | 12.9 | 11.8 | 10.9 | 10.2 | 9.6 | 9.1 |
|  | $8 \times 10$ | 24.5 | 19.4 | 17.0 | 15.4 | 14.3 | 13.4 | 12.6 | 11.7 | 11.0 | 10.5 |
|  | $3 \times 12$ | 21.3 | 16.9 | 14.2 | 12.3 | 10.9 | 10.0 |  | 8.7 | 8.2 | 7.8 |
|  | $4 \times 12$ | 23.4 | 18.5 | 16.2 | 14.1 | 12.7 | 11.6 | 10.7 | 10.0 | 9.5 | 9.0 |
|  | $6 \times 12$ | 26.8 | 21.3 | 18.6 | 16.8 | 15.5 | 14.2 | 13.1 | 12.3 | 11.6 | 10.9 |
|  | $8 \times 12$ | 29.4 | 23.4 | 20.4 | 18.5 | 17.2 | 16.1 | 15.1 | 4.1 | 13.2 | 12.7 |
|  | $10 \times 12$ |  | 25.2 | 22.0 | 19.9 | 18.5 | 1 | 16.6 | 15.8 | 14.9 | 14.1 |
|  | $3 \times 14$ | 24.8 | 19.6 | 16.6 | 14.3 | 12.8 | 11.7 | 10.8 |  |  | 9.1 |
|  | $4 \times 14$ | 27.2 | 21.6 | 18.9 | 16.6 | 14.8 | 13.5 | 12.5 | 11.7 | 11.0 | 10.5 |
|  | $6 \times 14$ | 31.4 | 24 | 21. | 9. | 18.1 | 16.6 | 15.4 | 14.3 | 13.6 | 12.8 |
|  | $8 \times 14$ | 34.3 | 27.2 | 23. | 1. | 0. | 18.9 | 7. | 6.6 | 15.6 | 14.8 |
|  | $10 \times 14$ |  | 29.3 | 25. | 23.2 | 21.6 |  | 19.4 | 18.5 | 17.4 | 16.5 |

The maximum spans given in the table for the above loads, are determined by limiting the deflection to ${ }_{\text {qu }}^{\frac{1}{0} \pi}$ of the span, and the maximum fiber strain to 750 lbs. per square inch, the lesser value given by either condition being used.

## YELLOW PINE PURLINS.

Maximum Spans in feet, for the following total uniformly distributed loads.

| Total <br> Load. | Size of Joists, inches. | Distance from center to center of joists, feet. |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
| $\begin{aligned} & 0.0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \end{aligned}$ | $3 \times 8$ | 19.4 | 15.4 | 13.4 | 12.2 | 11.3 | 10.5 | 9.7 | 9.2 | 8.6 | 8.2 |
|  | $4 \times 8$ |  | 16.9 | 14.8 | 13.4 | 12.5 | 11.7 | 11.2 | 10.5 | 10. | 9.4 |
|  | $6 \times 8$ |  |  | 16.9 | 15.4 | 14.3 | 13.5 | 12.8 | 12.2 | 11.8 | 11.5 |
|  | $3 \times 102$ | 24.2 | 19.21 | 16.81 | 15.3 | 14.2 | 13.3 | 12.2 | 11. | 10.7 | 10.2 |
|  | $4 \times 10$ |  | 21.21 | 18.5 | 16.8 | 15.6 | 14.7 | 13.9 | 13.2 | 12.4 | 11.7 |
|  | $6 \times 10$ |  |  | 21.2 | 19.2 | 17.9 | 16.8 | 15.9 | 15.2 | 14.7 | 14.2 |
|  | $8 \times 10$ |  |  |  | 21.2 | 19.6 | 18.5 | 17.5 | 16.8 | 16.2 | 15.6 |
|  | $3 \times 12$ | 29.1 | 23.1 | 20.2 | 18.3 | 17.0 | 15.9 | 14.6 | 13.8 | 12.9 | 12.2 |
|  | $4 \times 12$ |  | 25.4 | 22.2 | 20.1 | 18.7 | 17.6 | 16.7 | 15.8 | 14.9 | 14.1 |
|  | $6 \times 12$ |  |  | 25.4 | 23.1 | 21.4 | 20.1 | 19.2 | 18.3 | 17.6 | 17.0 |
|  | $8 \times 12$ |  |  |  | 25.4 | 23.6 | 22.2 | 21.1 | 20.2 | 19.4 | 18.7 |
|  | $10 \times 12$ |  |  |  |  | 25.4 | 23.9 | 22.7 | 21.7 | 20.9 | 20.2 |
|  | $3 \times 14$ | 34.0 | 26.92 | 23.6 | 21.4 | 19.8 | 18.5 | 17.1 | 16.0 | 15.1 | 14.3 |
|  | $4 \times 14$ |  | 29.6 | 25.9 | 23.5 | 21.8 | 20.5 | 19.5 | 18.5 | 17.4 | 16.6 |
|  | $6 \times 14$ |  |  | 29.6 | 27.0 | 25.0 | 23.5 | 22.4 | 21.4 | 20.5 | 19.8 |
|  | $8 \times 14$ |  |  |  | 29.6 | 27.5 | 25.9 | 24.6 | 23.5 | 22.6 | 21.8 |
|  | $10 \times 14$ |  |  |  |  | 29.6 | 27.9 | 26.5 | 25 | 24.4 | 23.6 |
| ¢ | $3 \times 8$ | 16.9 | 13.4 | 11.7 |  | 9. | 8.6 | 7.9 |  | 7.0 |  |
|  | $4 \times 8$ | 18.6 | 14.8 | 12.9 | 11.7 | 10.8 | 9.9 | 9.2 | 8.6 | 8.1 | 7.7 |
|  | $6 \times 8$ |  | 16.9 | 14.8 | 13.4 | 12.5 | 11.8 | 11.2 | 10.5 | 9.9 | 9.4 |
|  | $3 \times 10$ | 21.2 | 16.8 | 14.7 | 13.1 | 11.8 | 10.8 | 9.9 | 9.3 | 8.8 | 8.3 |
| $\stackrel{\square}{0}$ | $4 \times 10$ | 23.3 | 18.5 | 16.1 | 14.7 | 13.6 | 12.4 | 11.5 | 10.8 | 10.1 | 9.6 |
| $\begin{aligned} & 0 \\ & \text { H } \\ & 0 \end{aligned}$ | $6 \times 10$ |  | 21.1 | 18.5 | 16.8 | 15.6 | 14.7 | 13.9 | 13.2 | 12.4 | 11.8 |
|  | $8 \times 10$ |  |  | 20.3 | 18.5 | 17.1 | 16.1 | 15.3 | 14.7 | 14.1 | 13.5 |
| U | $3 \times 12$ | 25.4 | 20.2 | 17.6 | 15.8 | 14.1 | 13.0 | 12.0 | 11.2 | 10.5 | 9.9 |
|  | $4 \times 12$ | 28.0 | 22.2 | 19.4 | 17.6 | 16.3 | 14.9 | 13.8 | 12.9 | 12.1 | 11.5 |
|  | $6 \times 12$ |  | 25.3 | 22.2 | 20.2 | 18.7 | 17.6 | 16.8 | 15.8 | 14.9 | 14.1 |
|  | $8 \times 12$ |  |  | 24.5 | 22.2 | 20.6 | 19.4 | 18.4 | 17.6 | 16.9 | 16.3 |
|  | $10 \times 12$ |  |  |  | 23.9 | 22.2 | 20.9 | 19.8 | 18.9 | 18.2 | 17.6 |
| $\begin{aligned} & \dot{1} \\ & \stackrel{0}{8} \\ & 8 \end{aligned}$ | $3 \times 14$ | 29.6 | 23.5 | 20.6 | 18.5 | 16.5 | 15.1 | 14.0 | 13.1 | 12.3 | 11.7 |
|  | $4 \times 14$ | 32.6 | 25.8 | 22.6 | 20.5 | 19.0 | 17.4 | 16.2 | 15.1 | 14.2 | 13.5 |
|  | $6 \times 14$ |  | 29.7 | 25.8 | 23.6 | 21.8 | 820.5 | 19.6 | 18.5 | 17.4 | 16.5 |
|  | $8 \times 14$ |  |  | 28.5 | 25. | 24.0 | 22. | . 21.5 | 20.5 | 19.7 | 18.9 |
|  | $10 \times 14$ |  |  |  | 27.9 | 25.8 | 824.4 | 23.1 | 22. | 21.3 | 20.6 |

The maximum spans given in the table for the above loads, are determined by limiting the deflection to ${ }_{4}^{\frac{1}{0} \overline{0}}$ of the span, and the maximum fiber strain to 1250 lbs. per square inch, the lesser value given by either condition being used.

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## YELLOW PINE JOISTS.

Maximum Spans in feet, for the following total uniformly distributed loads.

| Total Load. | Size of Joists, inches. | Distance from center to center of joists, inches. |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 12 | 14 | 16 | 18 | 20 | 22 | 24 |
| $\stackrel{\circ}{8}$ | $2 \times 8$ | 13.4 | 12.8 | 12.2 | 11.7 | 11.0 | 10.5 | 10.1 |
|  | $3 \times 8$ | 15.4 | 14.6 | 13.9 | 13.4 | 12.9 | 12.6 | 12.2 |
| 顽 | $2 \times 10$ | 16.8 | 15.9 | 15.3 | 14.7 | 14.2 | 13.7 | 13.2 |
|  | $3 \times 10$ | 19.2 | 18.2 | 17.4 | 16.7 | 16.2 | 15.7 | 15.2 |
| Hz | $2 \times 12$ | 20.2 | 19.1 | 18.3 | 17.6 | 17.0 | 16.5 | 15.8 |
|  | $3 \times 12$ | 23.1 | 21.9 | 20.9 | 20.1 | 19.4 | 18.9 | 18.3 |
| $\stackrel{\sim}{8}$ | $3 \times 14$ | 26.9 | 25.5 | 24.4 | 23.4 | 22.7 | 24.0 | 21.3 |
|  | $4 \times 14$ | 29.6 | 28.2 | 26.9 | 25.9 | 25.0 | 24.2 | 23.6 |
| 8 | $3 \times 16$ | 30.8 | 29.2 | 27.9 | 26.8 | 25.9 | 25.1 | 24.4 |
|  | $4 \times 16$ | 33.9 | 32.2 | 30.8 | 29.6 | 28.6 | 27.7 | 27.0 |
|  | $2 \times 8$ | 12.6 | 11.8 | 11.3 | 10.9 | 10.3 | 9.8 | 9.4 |
| $\stackrel{\circ}{0}$ | $3 \times 8$ | 14.3 | 13.5 | 12.9 | 12.4 | 12.0 | 11.7 | 11.3 |
|  | $2 \times 10$ | 15.6 | 14.8 | 14.2 | 13.6 | 12.9 | 12.3 | 11.8 |
|  | $3 \times 10$ | 17.8 | 16.9 | 16.2 | 15.6 | 15.0 | 14.5 | 14.1 |
| Wo | $2 \times 12$ | 18.7 | 17.7 | 17.0 | 16.3 | 15.5 | 14.8 | 14.1 |
|  | $3 \times 12$ | 21.5 | 20.3 | 19.4 | 18.7 | 18.0 | 17.5 | 16.9 |
|  | $3 \times 14$ | 25.0 | 23.7 | 22.6 | 21.9 | 21.0 | 20.4 | 19.8 |
|  | $4 \times 14$ | 27.5 | 26.1 | 25.0 | 24.0 | 23.2 | 22.5 | 21.8 |
| $\stackrel{1}{6}$ | $3 \times 16$ | 28.5 | 27.0 | 25.9 | 25.0 | 24.0 | 23.2 | 22.6 |
|  | $4 \times 16$ | 31.4 | 29.8 | 28.6 | 27.5 | 26.6 | 25.7 | 25.0 |
|  | $2 \times 8$ | 11.7 | 11.1 | 10.6 | 10.0 | 9.4 | 8.9 | 8.6 |
| O | $3 \times 8$ | 13.4 | 12.7 | 12.2 | 11.7 | 11.3 | 11.0 | 10.5 |
| డ | $2 \times 10$ | 14.7 | 13.9 | 13.2 | 12.4 | 11.8 | 11.2 | 10.8 |
|  | $3 \times 10$ | 16.8 | 15.9 | 15.2 | 14.6 | 14.1 | 13.7 | 13.2 |
| 웅 | $2 \times 12$ | 17.6 | 16.7 | 15.8 | 14.9 | 14.2 | 13.5 | 12.9 |
|  | $3 \times 12$ | 20.1 | 19.1 | 18. | 17.5 | 16.9 | 16.5 | 15.8 |
| $\stackrel{ }{\square}$ | $3 \times 14$ | 23.5 | 22.3 | 21.3 | 20.4 | 19.8 | 19.2 | 18.6 |
|  | $4 \times 14$ | 25.9 | 24.6 | 23.6 | 22.6 | 21 | 21.2 | 20.6 |
| $\stackrel{3}{3}$ | $3 \times 16$ | 26.8 | 25.5 | 24.4 | 23.4 | 22.6 | 21.9 | 21.0 |
|  | $4 \times 16$ | 29.6 | 28.2 | 26.9 | 25.8 | 25.0 | 24.2 | 23.5 |

The maximum spans given in the table for the above loads, are determined by limiting the deflection to q$^{\frac{1}{\delta \sigma}}$ of the span, and the maximum fiber strain to 1250 lbs . per square inch, the lesser value given by either condition being used.

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## YELLOW PINE JOISTS.

Maximum Spans in feet, for the following total uniformly distributed loads.

| Total Load. | Size of Joists, inches. | Distance from center to center of joists, feet. |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
|  | 4 | 14.4 | 12.2 | 10.6 | 9.5 | 8.6 | 8.0 | 7.5 | 7.1 | 6.7 |
|  | $6 \times 10$ | 16.5 | 14.5 | 12.9 | 11.5 | 10.5 | 9.8 | 9.2 | 8.6 | 8.2 |
|  | $8 \times 10$ | 18.2 | 15.9 | 14.4 | 13.3 | 12.2 | 11.3 | 10.5 | 9.9 | 9.4 |
|  | $10 \times 10$ | 19.6 | 17.1 | 15.6 | 14.4 | 13.6 | 12.6 | 11.8 | 11.1 | 10.6 |
|  | $4 \times 12$ | $\overline{17.3}$ | 14.6 | 12.7 | 11. $\overline{3}$ | $\overline{10.3}$ | 9.6 | 9.0 | 8.4 | 8.0 |
|  | $6 \times 121$ | 19.9 | 17.4 | 15.5 | 13.8 | 12.7 | 11.7 | 11.0 | 10.3 | 9.8 |
| $\begin{aligned} & \stackrel{\rightharpoonup}{0} \\ & 0 \end{aligned}$ | $8 \times 12$ | 21.9 | 19.1 | 17.3 | 16.0 | 14.6 | 13.5 | 12.7 | 11.9 | 11.3 |
|  | $10 \times 12$ | 23.6 | 20.6 | 18.6 | 17.3 | 16.3 | 15.1 | 14.1 | 13.4 | 12.7 |
|  | $12 \times 12$ | 25.0 | 21.9 | 19.8 | 18.4 | 17.4 | 16.5 | 15.5 | 14.6 | 13.9 |
|  | $4 \times 14$ | 20.2 | 17.1 | 14.8 | $\overline{13.2}$ | $\overline{12.1}$ | $\overline{11.2}$ | 10.5 | 9.9 | 9.4 |
|  | $6 \times 142$ | 23.3 | 20.2 | 18.2 | 16.2 | 14.8 | 13.7 | 12.8 | 12.1 | 11.5 |
|  | $8 \times 142$ | 25.6 | 22.2 | 20.2 | 18.7 | 17.1 | 15.8 | 14.8 | 14.0 | 13.2 |
|  | $10 \times 14$ | 27.6 | 24.0 | 21.7 | 20.2 | 19.0 | 17.7 | 16.5 | 15.6 | 14.8 |
| $\stackrel{0}{0}$ | $12 \times 14$ | 29.2 | 25.5 | 23.1 | $\underline{21.5}$ | 20.3 | 19.3 | 18.1 | 17.1 | 16.2 |
| $\stackrel{\sim}{\sim}$ | $4 \times 16$ | 23.2 | 19.5 | 16.9 | $\overline{15.1}$ | $\overline{13.8}$ | $\overline{12.7}$ | 11.9 | 11.3 | 10.7 |
|  | $6 \times 162$ | 26.6 | 23.2 | 20.6 | 18.4 | 16.8 | 15.6 | 14.6 | 13.8 | 13.0 |
|  | $8 \times 16$ | 9.2 | 25.4 | 23.1 | 21.3 | 19.5 | 18.0 | 16.9 | 15.9 | 15.1 |
|  | $10 \times 163$ | 31.4 | 27.4 | 24.8 | 23.1 | 21.8 | 20.1 | 18.8 | 17.8 | 16.9 |
|  | $12 \times 16$ | 33 | 29.2 | 26.4 | 24.6 | 23.2 | 22.0 | 20.6 | 19.5 | 18.5 |
| $\begin{aligned} & \dot{\circ} \\ & 0 \\ & \hline 1 \end{aligned}$ | $4 \times$ |  | 10.3 | 8.9 | 8.0 | 7.3 | 6.7 | 6.3 | 5.9 | 5.6 |
|  | $6 \times 101$ | 14.8 | 12.6 | 10.9 | 9.8 | 8.9 | 8.2 | 7.7 | 7.3 | 6.9 |
|  | $8 \times 10$ | 16.3 | 14.2 | 12.6 | 11.3 | 10.3 | 9.5 | 8.9 | 8.4 | 8.0 |
|  | $10 \times 10$ | 17.5 | 15.3 | 13.9 | 12.6 | 11.5 | 10.6 | 10.0 | 9.4 | 8.9 |
|  | $4 \times 12$ | $\overline{15.1}$ | 12.3 | 10.7 | 9.6 | 8.7 | 8.1 | 7.6 | 7.1 | 6.8 |
|  | $6 \times 12$ | 17.8 | 15.1 | 13.1 | 11.7 | 10.7 | 9.9 | 9.3 | 8.7 | 8.3 |
| $\stackrel{\rightharpoonup}{0}$ | $8 \times 1219$ | 19.6 | 17.1 | 15.1 | 13.5 | 12.3 | 11.4 | 10.7 | 10.1 | 9.6 |
|  | $10 \times 12$ | 21.0 | 18.4 | 16.6 | 15.1 | 13.8 | 12.8 | 11.9 | 11.3 | 10.7 |
| - | $12 \times 12$ | 22.4 | 19.5 | 17.7 | 16.5 | 15.1 | 14.0 | $\underline{13.1}$ | 12.3 | 11.7 |
| 発 | $4 \times 14$ | $\overline{17.7}$ | 14.4 | 12.5 | 11.2 | $\overline{10.2}$ | 9.4 | 8.9 | 8.4 | 7.9 |
| \% | $6 \times 14$ | 20.8 | 17.7 | 15.3 | 13.7 | 12.5 | 11.5 | 10.8 | 10.2 | 9.7 |
|  | $8 \times 14$ | 22.8 | 19.9 | 17.7 | 15.8 | 14.4 | 13.3 | 12.5 | 11.8 | 11.2 |
| $\sim$ | $10 \times 14$ | 24.5 | 21.4 | 19.4 | 17.6 | 16.1 | 14.9 | 13.9 | 13.2 | 12.4 |
| $\stackrel{\square}{\square}$ | $12 \times 14$ | 26.2 | 22.9 | $\underline{20.7}$ | 19.3 | 17.7 | 16.3 | 15.3 | 14.4 | 13.7 |
|  | $4 \times 16$ | 20.1 | 16.4 | 14.2 | 12.7 | 11.6 | 10.7 | $\overline{10.1}$ | 9.5 | 9.0 |
|  | $6 \times 16$ | 23.7 | 20.1 | 17.5 | 15.6 | 14.3 | 13.2 | 12.3 | 11.6 | 11.0 |
|  | $8 \times 16$ | 2 | 22.8 | 20.1 | 18.0 | 16.4 | 15.2 | 14.2 | 13.4 | 12.7 |
|  | $10 \times 16$ | 28. | 24.5 | 22.2 | 20.1 | 18.4 | 17.0 | 15.9 | 15.0 | 14.2 |
|  | $12 \times 16$ | 29.9 | 26. | 23.7 | 22.0 | 20.2 | 18.6 | 17.4 | 16.5 | 15.6 |

The maximum spans given in the table for the above loads are determined by limiting the deflection to $\frac{1}{400}$ of the span, and the maximum fiber strain to 1250 lbs. per square inch, the lesser value given by either condition being used.

## SAFE LOADS FOR SEASONED RECTANGULAR TIMBER POSTS,

Calculated from the following formulæ for the safe loads, in lbs. per square inch, on square-ended posts.



White Pine and Spruce.


These formulæ are deduced from the latest tests of timber posts, and give safe loads of one-fourth the ultimate strength for short posts, decreasing to one-fifth the ultimate for long posts.

| Ratio of Length <br> to <br> Least Side, <br> $\boldsymbol{l}$ | Safe Loads, in lbs. per square inch of Section. |  |  |
| :---: | :---: | :---: | :---: |
| $\boldsymbol{d}$ | Southern <br> Yellow Pine. | White Oak. | White Pine <br> and Spruce. |
| 12 | 1000 | 820 | 710 |
| 14 | 960 | 790 | 680 |
| 16 | 910 | 750 | 650 |
| 18 | 870 | 710 | 620 |
| 20 | 830 | 680 | 590 |
|  |  |  |  |
| 22 | 780 | 640 | 560 |
| 24 | 740 | 610 | 530 |
| 26 | 700 | 570 | 500 |
| 28 | 660 | 540 | 470 |
| 30 | 620 | 510 | 440 |
| 32 | 580 | 480 |  |
| 34 | 550 | 450 | 410 |
| 36 | 520 | 420 | 390 |
| 38 | 490 | 400 | 370 |
| 40 | 460 | 380 | 350 |

$l=$ length of post, in inches.
$d=$ width of smallest side, in inches.

## SAFE LOADS FOR

 SQUARE TLMBER COLUMNS,In tons of 2000 lbs .

| $\begin{gathered} \text { Kind } \\ \text { of } \\ \text { Timber. } \end{gathered}$ | Unsupported length in ft . | Size of Column, in inches. |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $6 \times 6$ | $8 \times 8$ | $9 \times 9$ | $10 \times 10$ | $12 \times 12$ | $14 \times 14$ | $16 \times 16$ |
|  | 8 | $\begin{aligned} & 12.8 \\ & 11.7 \end{aligned}$ | 22.7 | 29.6 |  |  |  |  |
|  | 10 | 10.6 | 21.3 | 28.0 | 35.5 |  |  |  |
|  | 12 | 9.54 | 19.8 | 26.3 | 33.7 | 51.1 |  |  |
|  | 14 | 8.46 | 18.4 | 24.7 | 31.9 | 49.0 | 69.6 |  |
|  | 16 | 7.38 | 17.0 | 23.1 | 30.1 | 46.8 | 67.0 | 91.0 |
|  | 18 |  | 15.5 | 21.5 | 28.3 | 44.7 | 64.5 | 88.0 |
|  | 20 |  | 14.1 | 19.8 | 26.5 | 42.5 | 62.0 | 85.2 |
|  | 22 |  |  | 18.2 | 24.7 | 40.3 | 59.5 | 82.3 |
|  | 24 |  |  |  | 22.9 | 38.2 | 57.0 | 79.4 |
|  | 6 | 14.8 |  |  |  |  |  |  |
|  | 8 | 13.5 | 26.2 | 34.0 |  |  |  |  |
|  | 10 | 12.2 | 24.6 | 32.4 | 41.0 |  |  |  |
|  | 12 | 11.0 | 22.7 | 30.4 | 39.1 | 59.1 |  |  |
|  | 14 | 9.73 | 21.1 | 28.4 | 36.7 | 56.9 | 80.4 |  |
|  | 16 | 8.64 | 19.5 | 26.5 | 34.6 | 54.0 | 77.8 | 105 |
|  | 18 |  | 17.8 | 24.7 | 32.4 | 51.1 | 74.5 | 102 |
|  | 20 |  | 16.3 | 22.7 | 30.5 | 49.0 | 71.3 | 98.5 |
|  | 22 |  |  | 21.1 | 28.2 | 46.1 | 68.3 | 94.7 |
|  | 24 |  |  |  | 26.4 | 43.9 | 65.5 | 90.9 |
|  | 8 | 18.0 |  |  |  |  |  |  |
|  | 8 | 16.4 | 32.0 | 41.6 |  |  |  |  |
|  | 10 | 14.9 | 29.9 | 39.4 | 50.0 |  |  |  |
|  | 12 | 13.3 | 27.8 | 36.9 | 47.6 | 72.0 |  |  |
|  | 14 | 11.9 | 25.8 | 34.7 | 44.7 | 69.1 | 98.0 | 132 |
|  | 16 | 10.4 | 23.7 | 32.3 | 42.3 | 65.5 | 94.6 | 128 |
|  | 18 |  | 21.8 | 30.0 | 39.5 | 62.6 | 90.7 | 124 |
|  | 20 |  | 19.8 | 27.8 | 37.0 | 59.8 | 86.9 | 120 |
|  | 22 |  |  | 25.7 | 34.6 | 56.2 | 83.6 | 115 |
|  | 24 |  |  |  | 32.2 | 53.3 | 80.0 | 111 |

$$
\text { Safe load in pounds per square inch }=\frac{\mathrm{C}}{1+\frac{l^{2}}{1100 d^{2}}}
$$

Where $l=$ length of column, in inches, and $d=$ width of side, in inches. For White Pine or Spruce, $\mathrm{C}=800$; for White Oak, $\mathrm{C}=925$;

## ROOFS.

The types of roof trusses generally used for spans from 30 ft . to 100 ft . are shown on pages 226 and 227 . The King and Queen truss, Fig. I, is the type usually employed when the construction is a combination of wood and iron; the rafters, diagonal struts and bottom chord being of wood and the verticals of iron or steel rods. This type is sometimes used when the entire construction is to be of steel, though it is not as economical of material as the Belgian or Fink type of trusses, Figs. 2, 3 and 4, which are the most commonly used for steel roofs over mills, shops, warehouses, etc., for spans up to 100 ft . The lower chord is usually horizontal, though for some special reason it may be raised at the center as shown in Figs. 1, 2 and 3 on page 227. This camber of the lower chord materially increases the strains in the truss members, and should therefore, if economy of material is a consideration, be made as small as possible.
Roof trusses are usually made with riveted connections as being the cheapest construction for the usual short spans. A pair of angles may be used for the rafters if the purlins are supported only at the joints, but if the purlins are carried by the rafter at points between the joints, the bending strains produced are usually too great to be sustained by a rafter of this cross section, in which case, the rafter may consist of a pair of angles and a vertical web plate, deeper than the angles, forming a built-up $\mathbf{T}$ section. The bottom chord, main struts and tension members are best constructed of a pair of angles, while the secondary struts and tension members may be single angles.
For long spans, or heavy loading, pin connections may be desirable, affording convenience in transportation and economy in erection. The compression members are conveniently made of a pair of channels, latticed, and the tension members of steel eyebars or square rods with loop eyes.

When the purlins rest on the rafter between the panel points, the rafter is subjected to a bending strain which must be considered. If the rafter is continuous over panel points it may be considered as a partially continuous beam, and at the center of span between joints the bending will produce compression in the upper fibers and tension in the lower fibers, while at the joints the bending produces reverse effects. The rafters must be proportioned so that the total compressive strain per square inch, due to direct compression and bending, shall not exceed $1 / 2$ the elastic limit of the material. If the bending moment on the rafter between adjacent panel points be calculated as if for a beam with ends simply supported, the bending moments at the ends and at the
center of the panel for the continuous rafter may be taken as $2 / 3$ of the maximum bending moment for the simple beam.

The slope of the rafter is usually determined by the kind of roof covering used. Slate should not be used on a slope less than I to 3 and preferably I to 2. Gravel should not be used on a slope greater than I to 4 . Corrugated iron if used on a slope less than $I$ to 3 is apt to leak under a driving rain, and when possible the slope should not be less than I to 2 .

## ALLOWABLE STRAINS IN STEEL ROOF TRUSSES.

lbs. per sq. in.
Tension (shapes)
15,000
Tension rods and eye-bars. . . . . . . . . . . . . . . . . . . . 18,000
Maximum fiber stress on I beams . . . . . . . . . . . . . . .16,000
Combined bending and direct strain. . . . . . . . . . . . 15,000
Compression. . . . . . . . . . . . . . . . . . . . . . . . 13,500 - $50 \frac{l}{\mathrm{r}}$
where $l=$ length of member and $\mathrm{r}=$ least radius of gyration of member, both in inches.

## APPROXIMATE WEIGHT, PER SQUARE FOOT, OF ROOF COVERINGS, EXCLUSIVE OF STEEL CONSTRUCTION.



The weight of the steel roof construction must be added to the above. For ordinary light roofs, without ceilings, the weight of the steel construction may be taken at 5 lbs . per square foot for spans up to 50 ft ., and I lb. additional for each io ft . increase of span.

It is customary to add 30 lbs . per square foot to the above for wind and snow. No roof should be calculated for a total load less than 40 lbs. per sq. ft .

The total load found as above is to be considered as distributed over the entire truss. It is not necessary to consider the separate effects of wind and snow on spans of less than ioo ft ., but for greater spans separate calculations should be made.

The relation between the velocity and pressure of wind against surfaces at right angles to the direction of the wind is given in the following table, based upon experiments conducted by the U.S. Signal Service, at Mt. Washington.


The components of pressure caused by wind acting upon inclined surfaces are given in the following table:
$\mathrm{A}=$ Angle of surface of roof with direction of wind.
$F=$ Force of wind, in lbs. per square foot.
$\mathrm{N}=$ Pressure normal to surface of roof.
$\mathrm{V}=$ Pressure perpendicular to direction of wind.
$\mathrm{H}=$ Pressure parallel to direction of wind.

| Angle of Roof. | $5^{\circ}$ | $10^{\circ}$ | $20^{\circ}$ | $30^{\circ}$ | $40^{\circ}$ | $50^{\circ}$ | $60^{\circ}$ | $70^{\circ}$ | $80^{\circ}$ | $90^{\circ}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{N}=\mathrm{F} \times$ | .125 | .24 | .45 | .66 | .83 | .95 | 1.00 | 1.02 | 1.01 | 1.00 |
| $\mathrm{~V}=\mathrm{F} \times$ | .122 | .24 | .42 | .57 | .64 | .61 | .50 | .35 | .17 | .00 |
| $\mathrm{H}=\mathrm{F} \times$ | .01 | .04 | .15 | .33 | .53 | .73 | .85 | .96 | .99 | 1.00 |

## ROOF TRUSSES

LIGHT LINES INDICATE TENSION MEMBERS HEAVY LINES INDICATE COMPRESSION MEMBERS


## CAMBERED ROOF TRUSSES

LIGHT LINES INDICATE TENSION MEMBERS HEAVY LINES INDICATE COMPRESSION MEMBERS

FIG. 1.

FIG. 2.


## MAXIMUM STRAINS IN KING AND QUEEN ROOF TRUSSES.

Fig. I, Page 226.
To find the maximum strains in any member of these trusses, multiply the co-efficients given here below.
I. For rafters, by the panel load $\ldots \ldots . \times \frac{\text { length of rafter }}{\text { depth of truss }}$ 2. For bottom chord, " $\ldots \ldots . \times \frac{1 / 2 \text { span of truss }}{\text { depth of truss }}$
3. For inclined struts,
$\times \frac{\text { length of strut }}{\text { length of rod }}$
4. For vertical rod,
" ......... $\times$ I

|  | Member. | $\begin{gathered} 14 \\ \text { Panel. } \end{gathered}$ | $\begin{gathered} 12 \\ \text { Panel. } \end{gathered}$ | $\begin{gathered} 10 \\ \text { Panel. } \end{gathered}$ | $\stackrel{8}{\text { Panel. }}$ | $\stackrel{6}{\text { Panel. }}$ | $\stackrel{4}{\text { Panel. }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bottom Chords. | 02 | 6.5 | 5.5 | 4.5 | 3.5 | 2.5 | 1.5 |
|  | 23 | 6. | 5. | 4. | 3. | 2. |  |
|  | 34 | 5.5 | 4.5 | 3.5 | 2.5 |  |  |
|  | 45 | 5. | 4. | 3. |  |  |  |
|  | 56 | 4.5 | 3.5 |  |  |  |  |
|  | 67 | 4. |  |  |  |  |  |
| Rafters. | $01^{\prime}$ | 6.5 | 5.5 | 4.5 | 3.5 | 2.5 | 1.5 |
|  | $1^{\prime} 2^{\prime}$ | 6. | 5. | 4. | 3. | 2. | 1. |
|  | $2^{\prime} 3^{\prime}$ | 5.5 | 4.5 | 3.5 | 2.5 | 1.5 |  |
|  | $3^{\prime} 4^{\prime}$ | 5. | 4. | 3. | 2. |  |  |
|  | $4^{\prime} 5^{\prime}$ | 4.5 | 3.5 | 2.5 |  |  |  |
|  | $5^{\prime} 6^{\prime} 6^{\prime}$ | 4. | 3. |  |  |  |  |
| Inclined Struts. |  |  |  |  |  |  |  |
|  | $1^{\prime} 2$ | 0.5 | 0.5 | 0.5 | 0.5 | 0.5 | 0.5 |
|  | $2^{\prime} 3$ | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 |  |
|  | $3{ }^{\prime}$ | 1.5 | 1.5 | 1.5 | 1.5 |  |  |
|  | $4^{\prime} 5$ | 2.0 | 2.0 | 2.0 |  |  |  |
|  | $5^{\prime} 6$ | 2.5 | 2.5 |  |  |  |  |
|  | $6^{\prime} 7$ | 3.0 |  |  |  |  |  |
| Vertical Rods. | $11^{\prime}$ | 0 | 0 | 0 | 0 | 0 | 0 |
|  | $22^{\prime}$ | 0.5 | 0.5 | 0.5 | 0.5 | 0.5 | 1. |
|  | $33^{\prime}$ | 1.0 | 1.0 | 1.0 | 1.0 | 2. |  |
|  | $44^{\prime}$ | 1.5 | 1.5 | 1.5 | 3. |  |  |
|  | $55^{\prime}$ | 2.0 | 2.0 | 4. |  |  |  |
|  | $66^{\prime}$ | 2.5 | 5. |  |  |  |  |
|  | $77^{\prime}$ | 6. |  |  |  |  |  |

## MAXIMUM STRAINS IN BELGIAN OR FINK ROOF TRUSSES.

Figs. 2, 3 and 4, Page 226.

| Ratio of depth to length of span. |  |  | $\underset{\frac{1}{3}}{0.333}$ | $\frac{0.289}{\frac{1}{4.464}}$ | $\underset{\frac{1}{4}}{0.250}$ | $\underset{\frac{1}{5}}{0.200}$ | $\underset{\substack{\frac{1}{6}}}{0.167}$ | $0_{\frac{1}{8}}^{0.125}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Inclinat'n of rafters. |  |  | $33^{\circ} 41^{\prime}$ | $30^{\circ}$ | $26^{\circ} 34^{\prime}$ | $21^{\circ} 48$ | $18^{\circ} 26$ | $14^{\circ} 2$ |
|  | Bottom chord. | 01 | 5.25 | 6.06 | 7.00 | 8.75 | 10.50 | 14.00 |
|  |  | 12 | 4.50 | 5.19 | 6.00 | 7.50 | 9.00 | 12.00 |
|  |  | 22 | 3.00 | 3.46 | 4.00 | 5.00 | 6.00 | 8.00 |
|  | Thord. | $01^{\prime}$ | 6.30 | 7.00 | 7.83 | 9.42 | 11.08 | 14.44 |
|  |  | $1^{\prime} \mathbf{2}^{\prime}$ | 5.75 | 6.50 | 7.38 | 9.05 | 10.76 | 14.20 |
|  |  | $23^{\prime}$ | 5.20 | 6.00 | 6.93 | 8.68 | 10.45 | 13.95 |
|  |  | $3^{\prime} 4^{\prime}$ | 4.65 | 5.50 | 6.48 | 8.31 | 10.13 | 13.71 |
|  |  | 23 | 1.50 | 1.73 | 2.00 | 2.50 | 3.00 | 4.00 |
|  | braces. | $\left\lvert\, \begin{gathered} 34^{\prime} \\ 12^{\prime} \& 32^{\prime} \end{gathered}\right.$ | $\begin{aligned} & 2.25 \\ & 0.75 \end{aligned}$ | 2.60 0.87 | 3.00 1.00 | 3.75 1.25 | 4.50 1.50 | 6.00 2.00 |
|  | Struts. | $11^{\prime}$ \& 33 | 0.83 | 0.87 | 0.89 | 0.93 | 0.95 | 0.97 |
|  |  | $22^{\prime}$ | 1.66 | 1.73 | 1.78 | 1.86 | 1.90 | 1.94 |
|  | Botto | 01 | 3.75 | 4.33 | 5.00 | 6.25 | 7.50 | 10.00 |
|  | chord. | 11 | 2.25 | 2.60 | 3.00 | 3.75 | 4.50 | 6.00 |
|  | Top chord. | $01^{\prime}$ | 4.51 | 5.00 | 5.59 | 6.74 | 7.91 | 10.31 |
|  |  | ${ }^{1}{ }^{\prime} \mathbf{2}^{\prime}$ | 3.53 | 4.00 | 4.55 | 5.59 | 6.65 | 8.77 |
|  |  | $23^{\prime}$ | 3.40 | 4.00 | 4.70 | 6.00 | 7.29 | 9.83 |
|  | Tension brace. | $13^{\prime}$ | 1.50 | 1.73 | 2.00 | 2.50 | 3.00 | 4.00 |
|  | Struts. | $11^{\prime}$ \& 12 | . 93 | 1.00 | 1.07 | 1.22 | 1.34 | 1.62 |
|  | Bottom | 01 | 2.25 | 2.60 | 3.00 | 3.75 | 4.50 | 6.00 |
|  | chord. | 11 | 1.50 | 1.7 | 2.00 | 2 | 3.00 | 4.00 |
|  | Top | $01^{\prime}$ | 2.70 | 3.00 | 3.35 | 4.04 | 4.75 | 6.19 |
|  | chord. | $1^{\prime} 2^{\prime}$ | 2.15 | 2.50 | 2.90 | 3.67 | 4.44 | 5.95 |
|  | Rod. | 12 | 0.75 | 0.87 | 1.00 | 1.25 | 1.50 | 2.00 |
|  | Strut. | $11^{\prime}$ | 0.83 | 0.87 | 0.89 | 0.93 | 0.95 | 0.97 |

To find the maximum strain in any member of these trusses, multiply the coefficients given in the table above by the panel load.

# MAXIMUM STRAINS IN CAMBERED BELGIAN OR FINK ROOF TRUSSES. <br> CAMBER $=\frac{1}{6}$ TOTAL HEIGHT. 

Figs. 1, 2 and 3, Page 227.
To find the maximum strain in any member of these trusses, multiply the coefficients given in the table below, by the panel load.

| Ratio of depth to length of span. |  |  | $\underset{\frac{1}{3}}{0.333}$ | $\begin{aligned} & 0.289 \\ & \frac{1}{3.464} \end{aligned}$ | $0.250$ | $\begin{gathered} 0.200 \\ \frac{1}{5} \end{gathered}$ | $0.167$ | $0.125$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Inclinat'n of rafters. |  |  | $33^{\circ} 40^{\prime}$ | $30^{\circ}$ | $26^{\circ} 34^{\prime}$ | $21^{\circ} 48^{\prime}$ | $18^{\circ} 26^{\prime}$ | $14^{\circ} 2^{\prime}$ |
|  | Bottom chord. | 01 12 22 | $\begin{aligned} & 7.17 \\ & 6.15 \\ & 3.60 \\ & \hline \end{aligned}$ | 8.44 <br> 7.23 <br> 4.16 | $\begin{aligned} & 9.90 \\ & 8.48 \\ & 4.80 \end{aligned}$ | 12.61 10.81 6.00 | 15.31 13.12 7.20 | 20.66 17.71 9.60 |
|  | Top | $\begin{aligned} & 01^{\prime} \\ & 1^{\prime} \mathbf{2}^{\prime} \\ & 2^{\prime} 3^{\prime} \\ & 3^{\prime} 4^{\prime} \end{aligned}$ | $\begin{aligned} & 8.49 \\ & 7.94 \\ & 7.39 \\ & 6.83 \end{aligned}$ | 9.63 9.13 8.63 8.13 | $\begin{array}{r} 10.96 \\ 10.51 \\ 10.06 \\ 9.61 \end{array}$ | $\begin{aligned} & 13.49 \\ & 13.11 \\ & 12.74 \\ & 12.37 \end{aligned}$ | $\begin{aligned} & 16.05 \\ & 15.73 \\ & 15.41 \\ & 15.10 \end{aligned}$ | $\begin{aligned} & 21.21 \\ & 20.98 \\ & 20.74 \\ & 20.49 \end{aligned}$ |
|  | Tension braces. | $\left\|\begin{array}{c} 23 \\ 34^{\prime} \\ 12^{\prime} \& 32^{\prime} \end{array}\right\|$ | $\begin{aligned} & 2.87 \\ & 3.89 \\ & 1.02 \\ & \hline \end{aligned}$ | $\begin{aligned} & 3.37 \\ & 4.58 \\ & 1.21 \end{aligned}$ | $\begin{aligned} & 3.96 \\ & 5.37 \\ & 1.41 \end{aligned}$ | $\begin{aligned} & 5.04 \\ & 6.85 \\ & 1.80 \end{aligned}$ | $\begin{aligned} & 6.12 \\ & 8.31 \\ & 2.19 \end{aligned}$ | $\begin{array}{r} 8.26 \\ 11.21 \\ 2.95 \end{array}$ |
|  | Struts. | $\begin{gathered} 11^{\prime} \& 33^{\prime} \\ 22^{\prime} \end{gathered}$ | $\begin{aligned} & 0.83 \\ & 1.66 \end{aligned}$ | $\begin{aligned} & 0.87 \\ & 1.73 \end{aligned}$ | $\begin{aligned} & 0.89 \\ & 1.79 \end{aligned}$ | $\begin{aligned} & 0.93 \\ & 1.86 \end{aligned}$ | $\begin{aligned} & 0.95 \\ & 1.89 \end{aligned}$ | $\begin{aligned} & 0.97 \\ & 1.94 \end{aligned}$ |
|  | Bottom chord. | $\begin{aligned} & 01 \\ & 11 \end{aligned}$ | 5.12 2.70 | 6.03 3.12 | 7.07 3.60 | 9.01 4.50 | 10.94 5.40 | $\begin{array}{r} 14.76 \\ 7.20 \end{array}$ |
|  | Top chord. | $\begin{aligned} & 01^{\prime} \\ & 1^{\prime} 2^{\prime} \\ & 2^{\prime} 3^{\prime} \end{aligned}$ | $\begin{aligned} & 6.09 \\ & 4.89 \\ & 4.96 \\ & \hline \end{aligned}$ | $\begin{aligned} & 6.88 \\ & 5.63 \\ & 5.88 \\ & \hline \end{aligned}$ | $\begin{aligned} & 7.83 \\ & 6.48 \\ & 6.93 \end{aligned}$ | $\begin{aligned} & 9.64 \\ & 8.10 \\ & 8.89 \\ & \hline \end{aligned}$ | 11.47 <br> 9.72 <br> 10.83 | $\begin{aligned} & 15.15 \\ & 12.98 \\ & 14.67 \end{aligned}$ |
|  | Tie. Struts. | $\begin{gathered} 13^{\prime} \\ 11^{\prime} \& 12^{\prime} \end{gathered}$ | $\begin{aligned} & 2.66 \\ & 1.04 \end{aligned}$ | $\begin{aligned} & 3.13 \\ & 1.15 \end{aligned}$ | $\begin{aligned} & 3.67 \\ & 1.26 \end{aligned}$ | 4.69 <br> 1.49 | $\begin{aligned} & 5.69 \\ & 1.71 \end{aligned}$ | $\begin{aligned} & 7.67 \\ & 2.17 \end{aligned}$ |
| $\text { 4-panel truss, Fig. } 1$ | Bottom chord. | $\begin{aligned} & 01 \\ & 11 \end{aligned}$ | 3.07 1.80 | 3.62 2.08 | 4.24 2.40 | 5.40 3.00 | 6.56 3.60 | 8.85 4.80 |
|  | Top chord. | $\begin{aligned} & 01^{\prime} \\ & 1^{\prime} \mathbf{2}^{\prime} \end{aligned}$ | $\begin{aligned} & 3.64 \\ & 3.09 \end{aligned}$ | 4.13 3.63 | 4.70 4.25 | 5.78 5.41 | 6.88 6.56 | $\begin{aligned} & 9.09 \\ & 8.85 \end{aligned}$ |
|  | Tie. Strut. | $\begin{aligned} & 12^{\prime} \\ & 11^{\prime} \end{aligned}$ | $\begin{aligned} & 1.43 \\ & 0.83 \end{aligned}$ | $\begin{aligned} & 1.69 \\ & 0.87 \end{aligned}$ | $\begin{aligned} & 1.98 \\ & 0.89 \end{aligned}$ | 2.52 0.93 | $\begin{aligned} & 3.06 \\ & 0.95 \end{aligned}$ | 4.11 <br> 0.97 |

## MAXIMUM STRAINS

## IN TRUSSES WITH PARALLEL CHORDS.

The maximum strains in the different members of ordinary trusses with parallel chords can be determined by the use of the following tables, if the dead and moving loads are given. In many cases it will be sufficient to consider only a uniform dead load and a uniform live load. The third column gives the influence of a heavier load in front of a uniform load ; such as a locomotive at the head of a train of cars.

The panel points are numbered, beginning with o at the abutment, those of the bottom chord with plain numbers and those of the top chord with a prime (') so as to indicate the position of the different members without it being necessary to refer to the diagram.

In calculating these tables, the loads were supposed to be concentrated at the lower chord joints for through-bridges, and at the upper chord joints for deck-bridges. In throughbridges the strain, obtained in this manner, for the web members under compression should be increased by the weight of a panel of top chord and top lateral bracing.

Highway bridges are calculated for a live load of roo lbs. per sq. ft . of floor for all spans up to 100 ft ., and 80 lbs . for spans over 200 ft ., due provision being made for concentrated loads, such as heavy steam road rollers or electric cars. The dead weight of ordinary highway bridges, exclusive of timber flooring, is given, approximately, by the following formula:

Weight of metal, lbs. per lineal foot of span $=\frac{1}{5} b l+\mathrm{r} 50$ where $l=$ length of bridge, and $b=$ width of floor, both in feet.

Railroad bridges are calculated for concentrated loads typical of the actual load of two locomotives at the head of a train of cars on each track. The following diagram of such a loading is fromTheodore Cooper's 1896 Specification for Railroad Bridges, and represents two 106.5 ton locomotives followed by a uniform load of $3,000 \mathrm{lbs}$. per lineal ft . on one track. For short spans an alternate loading of $100,000 \mathrm{lbs}$., equally distributed on two driving wheel axles spaced $7 \frac{1}{2} \mathrm{ft}$. centers, is also specified.

Heavier or lighter locomotives of the same type as that shown by the diagram will produce strains in proportion to their weights.


This loading may be represented by an equivalent uniformi load; or, it may also be represented by a uniform load combined with an engine excess. The representation by an equivalent load is not applicable to the calculation of trusses with more than one system of web bracing. Such trusses may be calculated by a uniform load combined with an engine excess. Either method is only an approximation and may give re. sults materially in error. The following table gives the equivalent loads by either method for the above loading for a single track.

| $\begin{aligned} & \text { Span } \\ & \text { int } \\ & \text { feet. } \end{aligned}$ | Equivalent Uniform Load, lbs. per foot of Track. |  | Uniform Load, with Engine Excess. |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Moments. | End Shears. | Uniform Load lbs. per foot of Track. | $\begin{gathered} \text { Engine Excess, } \\ \mathrm{lb} . \end{gathered}$ |
| 10 | 10,000 | 12,500 | 3,400 | 33,000 |
| 15 | 7,500 | 10,000 | , | 32,000 |
| 20 | 6,600 | 8,100 | " | 32,000 |
| 25 | 5,900 | 6,800 | " | 31,000 |
| 30 | 5,500 | 6,300 | " | 30,000 |
| 40 | 4,900 | 5,600 | " | 30,000 |
| 50 | 4,600 | 5,200 | " | 30,000 |
| 75 | 4,100 | 4,700 | " | 30,000 |
| 100 | 4,000 | 4,500 | " | 30,000 |
| 150 | 3,800 | 4,200 | " | 30,000 |
| 200 | 3,700 | 3,900 | " | 30,000 |
| 300 | 3,500 | 3,700 | " | 30,000 |

The weight of track material (ties, rails and guard-rails) is about 400 lbs . per ft . of single track. The weights of railroad bridges, per lineal ft . of span, exclusive of track material, designed for the above loading, are given, approximately, by the following formulae, where $l=$ length of span in ft .

| Single track, | leck plate girder, | $9 l+$ |
| :---: | :---: | :---: |
|  | lattice | $8 l+100$ |
| " " | through pin trus | $6 l+400$ |
|  |  | $6 l+300$ |
| uble track | , through pin trus | $12 l+1000$ |
|  | deck | $12 l+800$ |

For other loadings these formulae will vary about $\frac{2}{3}$ of one per cent. for each one per cent. variation of live load.

## EXAMPLE OF APPLICATION OF TABLE.

WARREN TRUSS, DECK BRIDGE WITH INTERMEDIATE POSTS, FOR SINGLE TRACK RAILROAD.

Span, $150^{\prime}$; Depth, $20^{\prime}$.
Number of panels Io, of $15^{\prime}$ each.
Dead load, $\mathrm{I}, 60 \mathrm{lbs}$. per lin. ft. of bridge.
Live load, $3,400 \mathrm{lbs}$. per lin. ft. of bridge.
$D=$ dead load $=\mathbf{1 2}, 000 \mathrm{lbs}$. per panel for I truss.
$\mathrm{L}=$ live load $=25,500$ " " " " I "
$\mathrm{E}=$ excess of locomotive weight $=15,000 \mathrm{lbs}$. for I truss.

$$
\begin{aligned}
& l=\frac{25,500}{10}=2,550 \\
& e=\frac{15,000}{10}=1,500
\end{aligned}
$$

Length of diagonal members, 25 ft .

$$
\text { Sec. }=\frac{25}{20}=1.25 \quad \text { Tang. }=\frac{15}{20}=0.75
$$

Strain in middle piece of bottom chord 4-6,

$$
\begin{aligned}
12.5(\mathrm{D}+\mathrm{L}) & =468,750 \\
25 \mathrm{e} & =\frac{37,500}{506,250} \times \text { tang. }=379,687 .
\end{aligned}
$$

Compressive strain in brace, $45^{\prime}$.

$$
\begin{aligned}
0.5 \mathrm{D} & =6,000 \\
15 \cdot l & =38,250 \\
5 \cdot \quad e & =\frac{7,500}{51,750} \times \text { sec. }=64,687 .
\end{aligned}
$$

Tensile strain in brace, $5^{\prime} 6$.

$$
\begin{aligned}
-0.5 \mathrm{D} & =-6,000 \\
\text { 10. } l & =25,500 \\
4 . e & =\frac{6,000}{25,500} \times \mathrm{sec} .=31,875 .
\end{aligned}
$$

It will be observed that, by beginning with $o$ at the lefthand abutment, the compression member $45^{\prime}$ becomes the tension member $5^{\prime} 6$, and the maximum strains change from 64,687 compression to 31,875 tension. The strains in the other members are found in a similar manner.

The load on any of the intermediate posts is found as follows:

$$
\begin{aligned}
15 \mathrm{ft} . \times 1,700 & =25,500 \\
& =\frac{16,000}{41,500}
\end{aligned}
$$

TRUSSES WITH PARALLEL CHORDS


FIG. 3.


FIG. 4.


FIG. 5.


FIG.G. $12^{\prime} 11^{\prime} 10^{\prime} 9^{\prime} 8^{\prime} \quad 7^{\prime} 6^{\prime} \quad 5^{\prime} \quad 4^{\prime} \quad 3^{\prime} \quad 2^{\prime} \quad y^{\prime} 0^{\prime}$


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MAXIMUM STRAINS PRODUCED BY DEAD AND LIVE LOADS IN


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| :---: | :---: | :---: |
| $\stackrel{\sim}{\square}$ |  |  |
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| in |  |  |
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| $\begin{aligned} & \stackrel{0}{\otimes} \\ & \underset{\sim}{\tilde{N}} \\ & \text { ~ } \\ & \dot{H} \end{aligned}$ |  | $\frac{\pi}{3}=$ |
| $\begin{gathered} \stackrel{n}{U} \\ \underset{\sim}{U} \\ \underset{\sim}{n} \\ \underset{\sim}{n} \end{gathered}$ |  |  |
|  |  |  |
|  |  | $\begin{array}{r}0 \\ \text { 플 } \\ \text { 플 } \\ \hline\end{array}$ |
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## THE PASSAIC ROLLING MILL COMPANY'S STANDARD TURNTABLES.

The table is entirely center bearing, and rests on hardened steel discs, which offer very little resis,ance to turning, and at the same time are of sufficiently large diameter to give ample bearing surface to maintain them in good working order, and prevent abrasion by excessive pressure. The discs are six inches irs diameter for the smaller tables, and eight inches for the larger sizes. The tables are suspended from the saddle and center pin by two bolts of re-rolled iron. Two bolts are used, in preference to four, to avoid the uneven distribution of the load produced by the tightening of the bolts, which is liable to occur when more than two are used. The vertical adjustment of the table is easily made with the suspending bolts, and without the use of packing plates or other devices. The flanges are made of six inch angle irons, extending the full length of the table without splices, and re-enforced at the center with cover plates. The sections of the flanges are proportioned with due regard to the effect of the reversal of strains at any point of either flange due to the shifting position of the locomotive, and the stresses are kept low to avoid excessive deflection at the ends of the table when loaded. The girders are connected to each other with rigid angle iron bracing effectively secured to the flanges, and with six transverse frames, also of angle iron. The center and saddle castings and the end bearing wheels are open hearth steel castings. No cast iron is used in the construction.

The 55 ft . 60 ft . and 65 ft . turntables are made in five standard sizes.

| Pattern A, for turning | 75 | ton locomotives. |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| ". | B, " | " | 90 | ". | ". |
| $"$ | C, " | " | $1061 / 2$ | $"$ | $"$ |
| $"$ | D, " | " | 124 | ". | $"$ |
| $"$ | E, " | $"$ | 142 | $"$ | $"$ |

Where shipment can be made by rail, the tables are loaded on cars, complete, ready to set in the pit. Dimensions for building the pit, and instructions for setting the table accompany each contract.

When the pits are already built the tables can be made to fit them at a slight additional cost.

DIMENSIONS OF PASSAIC STANDARD TURNTABLES.

| Diar | $40^{\prime} 0$ | $45^{\prime} 0^{\prime \prime}$ | $50^{\prime} 0^{\prime \prime}$ |  | '60' ${ }^{\prime \prime}$ | $0^{\prime \prime}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Length of Girder, out to out | $39^{\prime} 4^{\prime \prime}$ | $44^{\prime} 4^{\prime \prime}$ | $49^{\prime} 6^{\prime}$ | $54^{\prime}$ | 59'6 ${ }^{\prime \prime}$ | 64 |
| Diameter of Circular Tracks, center to center of Rail. | $36^{\prime} 0^{\prime \prime}$ | $41^{\prime} 0^{\prime \prime}$ | $46^{\prime} 0$ | $51^{\prime} 0^{\prime \prime}$ | 56 | $61^{\prime} 0^{\prime \prime}$ |
| Depth from top of Rail on Table <br> to top of Center Stone | $5^{\prime} 0^{\prime \prime}$ | $5^{\prime} 0^{\prime \prime}$ | $5^{\prime} 6^{\prime \prime}$ | $5^{\prime} 6^{\prime \prime}$ | $5^{\prime} 6^{\prime \prime}$ | $5^{\prime} 9^{\prime \prime}$ |
| Depth from top of Rail on Table to top of Rail of Circular Track | $3^{\prime} 4^{\prime \prime}$ | $3^{\prime} 4^{\prime \prime}$ | $3^{\prime} 10^{\prime \prime}$ | $3^{\prime} 10^{\prime \prime}$ | $3^{\prime} 10^{\prime \prime}$ | $3^{\prime} 10$ |
| Depth from top of Rail on Table to top of Rail of Circular Track, shallow Pit................... | $2^{\prime} 0^{\prime \prime}$ | $2^{\prime} 0^{\prime \prime}$ | $2^{\prime} 6^{\prime \prime}$ | $2^{\prime} 6^{\prime \prime}$ | $2^{\prime} 6^{\prime \prime}$ | ${ }^{\prime \prime}$ |

PASSAIC STANDARD TURNTABLES

$0.2 \quad 4 \quad 3 \quad 10$ EEET.

|  |
| :---: |
|  |  |

# SPECIFICATIONS FOR STRUCTURAL STEEL. 

Condensed from the Standard Specifications of the Association of American Steel Manufacturers.

## PROCESS OF MANUFACTURE.

(1). Steel shall be made by either the Open Hearth or Bessemer process.

## TEST PIECES.

(2). All tests and inspections shall be made at place of manufacture prior to shipment.
(3). The tensile strength, limit of elasticity and ductility shall be determined from a standard test piece, planed or turned parallel throughout its entire length, cut from the finished material. The clongation shall be measured on an original length of 8 inches, except when the thickness of the finished material is $\frac{5}{18}$ inch or less, in which case the elongation shall be measured in a length equal to sixteen times the thickness; and except in rounds of $\frac{5}{8}$ inch or less in diameter, in which case the elongation shall be measured in a length equal to eight times the diameter of section tested. Two test pieces shall be taken from each heat of finished material, one for tension and one for bending.
(4). Every finished piece of steel shall be stamped with the heat number. Steel for pins shall have the heat numbers stamped on the ends. Rivet and lacing steel, and small pieces for tie plates and stiffeners, may be shipped in bundles securely wired together with the heat number on a metal tag attached.

## FINISH.

(5). Finished bars must be free from injurious seams, flaws or cracks, and have a workmanlike finish.

## CHEMICAL PROPERTIES.

(6). Steel for buildings, train sheds, highway bridges and similar structures shall not contain more than o.Io per cent. of phosphorus.
(7). Steel for railway bridges shall not contain more than 0.08 per cent. of phosphorus.

## PHYSICAL PROPERTIES.

(8). Structural steel shall be of three grades: Rivet Steel, Soft Steel, and Medium Steel.

## RIVET STEEL.

(9). Rivet steel shall have an ultimate strength of 48,000 to 58,000 pounds per square inch, an elastic limit of not less than one-half the ultimate strength, and an elongation of 26 per cent., and shall bend, 180 degrees flat on itself, without fracture on the outside of the bent portion.

## SOFT STEEL.

(ro). Soft steel shall have an ultimate strength of 52,000 to 62,000 pounds per square inch, an elastic limit of not less than one-half the ultimate strength, and an elongation of 25 per cent., and shall bend I8o degrees, flat on itself, without fracture on the outside of the bent portion.

## MEDIUM STEEL.

(iI). Medium steel shall have an ultimate strength of 60,000 to 70,000 pounds per square inch, an elastic limit of not less than one-half the ultimate strength, and an elongation of 22 per cent., and shall bend 180 degrees, around a curve having a diameter equal to the thickness of the piece tested, without fracture on the outside of the bent portion.

## PIN STEEL.

(12). Pins made from either of the above mentioned grades of steel shall, on specimen test pieces cut at a depth of one inch from the surface of finished material, fill the physical requirements of the grade of steel from which they are rolled for ultimate strength, elastic limit and bending, but the required percentage of elongation shall be decreased 5 per cent.

## EYE-BAR STEEL.

(13). Eye-bar material $\mathrm{I} \frac{1}{2}$ inches and less in thickness, made of cither of the above mentioned grades of steel, shall, on test pieces cut from finished material, fill the requirements of the grade of steel from which it is rolled. For thicknesses greater than $I_{\frac{1}{2}}$ inches, there will be allowed a reduction in percentage of elongation of one per cent. for each $\frac{1}{8}$ of an inch increase in thickness, to a minimum of 20 per cent. for medium steel and 22 per cent. for soft steel.

## FULL SIZE TEST OF STEEL EYE-BARS.

(I4). Full size tests of steel eye-bars shall be required to show not less than io per cent. elongation in the body of the bar, and a tensile strength not more than 5,000 pounds below the minimum tensile strength required in specimen tests of the grade of steel from which the bars are rolled. The bars will be required to break in the body; should a bar break in the head, but develop Io per cent. elongation and the ultimate strength specified, it shall not be cause for rejection, provided not more than onethird of the total number of bars tested break in the head.

## VARIATION IN WEIGIT.

(I5). A variation in cross-section or weight of more than $2 \frac{1}{2}$ per cent. from that specified will be sufficient cause for rejection, except in the case of sheared plates.

When sheared plates are ordered by weight, the permissible variation shall not be more than $2 \frac{1}{2}$ per cent. from that specified, except for plates $\frac{1}{4}^{\prime \prime}$ to $\frac{5^{\prime}}{16}{ }^{\prime \prime}$ thick (Io.2 to 12.75 lbs . per square foot), which, when ordered to weight, shall not average a variation greater than 5 per cent. above or below the theoretical weight for plates over $75^{\prime \prime}$ wide.

When sheared plates are ordered to gauge, the overweight shall not exceed the percentages given in the following table : -
PERCENTAGES OF ALLOWABLE OVERWEIGHTS
FOR SHEARED PLATES WHEN
ORDERED TO GAUGE.

| Thickness of Plate. | Width of Plate. |  |  |
| :---: | :---: | :---: | :---: |
|  | Up to 75 inches. | 75 to 100 inches. | Over 100 inches. |
| $\frac{1}{4}$ inch. | 10 | 14 | 18 |
| $\frac{5}{16}$ " | 8 | 12 | 16 |
| $\frac{3}{8} \quad 1$ | 7 | 10 | 13 |
| $\frac{7}{16}$ " | 6 | 8 | 10 |
| $\frac{1}{2}$ " | 5 | 7 | 9 |
| $\frac{9}{16}$ | 41 ${ }^{2}$ | $6 \frac{1}{2}$ | $8 \frac{1}{2}$ |
| $\frac{5}{8}{ }^{\prime}$ | 4 | 6 | 8 |
| Over $\frac{5}{8} \mathrm{inch}$. | $3 \frac{1}{2}$ | 5 | $6 \frac{1}{2}$ |

## CORRUGATED IRON.

Corrugated iron is largely used for roofing and siding of buildings and can be applied directly upon steel purlins or studding by means of clips of hoop iron, placed not more than $12^{\prime \prime}$ apart, which encircle the purlin or stud. The projecting edges at the gables and eaves must be secured to prevent the sheets being loosened or folded up by the wind.

The usual dimensions of corrugated iron are given in the subjoined table. The $2 \frac{1}{2}$ inch corrugation is the one generally employed for roofing and siding, and the regular lengths of sheets are $6,7,8,9$ and io ft .

## DIMENSIONS OF SHEETS AND CORRUGATIONS.

| Width of Corrugation. | Depth of Corrugation | No. of Corrugations to the Sheet | Cov, width after lapping one Corrugation. | Width of Sheet after Corrugation. | Length of longest Sheets. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & 2 \frac{1}{2} \text { inch. } \\ & 1 \frac{1}{4} \\ & \frac{3}{3} \\ & \frac{3}{4} \end{aligned}$ | $\begin{aligned} & \frac{5}{8} \text { inch. } \\ & \frac{1}{2} \text { " } \\ & \frac{1}{4} \text { " } \end{aligned}$ | $\begin{aligned} & 10 \\ & 192 \\ & 34 \frac{1}{2} \end{aligned}$ | 24 inch. <br> 24 " <br> 25 " | $\begin{aligned} & 26 \text { inch. } \\ & 26 " " \\ & 26 " " \end{aligned}$ | 10 ft. 8 ft . 8 ft |

Roofing is measured by the square, equal to 100 sq . ft . of finished roofing in place. The corrugated sheets are usually laid with one corrugation lap on the sides and an end lap of $6^{\prime \prime}$ for roofing and $2^{\prime \prime}$ for siding.

NUMBER OF SQUARE FEET OF $2 \frac{1}{2}$ " CORRUGATED IRON REQUIRED TO LAY ONE SQUARE. Side Lap, One Corrugation.

| Length <br> Sheet, Feet. | Length of End Lap. |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 inch. | 2 inch. | 3 inch. | 4 inch. | 5 inch. | 6 inch. |
| 5 | 110 | 112 | 114 | 116 | 118 | 120 |
| 6 | 110 | 111 | 113 | 115 | 117 | 118 |
| 7 | 110 | 110 | 112 | 114 | 115 | 117 |
| 8 | 109 | 110 | 112 | 113 | 114 | 115 |
| 9 | 109 | 110 | 112 | 113 | 114 | 115 |
| 10 | 108 | 109 | 110 | 111 | 112 | 113 |

## CORRUGATED IRON (Continued).

The maximum spans for roofing and siding are as follows: No. 16. No. 18. No. 20. No. 22. No. 24. No. 26. No. 28. Roofing, $\quad 5^{\prime} 9^{\prime \prime} \quad 5^{\prime} 0^{\prime \prime} \quad 4^{\prime} 3^{\prime \prime} \quad 4^{\prime} 0^{\prime \prime} \quad 3^{\prime} 6^{\prime \prime} \quad 3^{\prime} 0^{\prime \prime} 2^{\prime} 9^{\prime \prime}$ Siding, $\quad 7^{\prime} 0^{\prime \prime} \quad 6^{\prime} 3^{\prime \prime} 5^{\prime} 3^{\prime \prime} 4^{\prime} 9^{\prime \prime} \quad 4^{\prime} 3^{\prime \prime} \quad 3^{\prime} 9^{\prime \prime} 3^{\prime} 3^{\prime \prime}$ and if used on greater spans the excessive deflection is liable to impair the tightness of the joints.

Numbers 20 and 22 are the gauges most in use for roofs, and number 24 for siding. The sheets may be either painted or galvanized.

The United States standard gauge, adopted by Act of Congress in 1893, is in general use by manufacturers of sheet iron. The following table gives the thickness and weight of corrugated iron in accordance with United States standard gauge.

|  |  |  |  | Weight per Square of roo Square Feet, when laid, allowing $6^{\prime \prime}$ lap in length, and $2^{1 / 21 \prime}$ or one Corrugatfor sheet lengths of: |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | 5 | $6^{\prime}$ | $7{ }^{\prime}$ | $8^{\prime}$ | $9^{\prime}$ | $10^{\prime}$ |  |
| 16 |  | 2.50 | 2.75 | 331 | 325 | 320 | 318 | 315 | , | 2.91 |
| 18 | . 05 | 2.00 | 2.20 | 264 | 260 | 256 | 254 | 252 | 249 | 2.36 |
| 20 | . 0375 | 1.50 | 1.65 | 198 | 195 | 193 | 190 | 189 | 187 | 1.82 |
| 22 | . 0313 | 1.25 | 1.38 | 166 | 163 | 161 | 159 | 158 | 156 | 1.54 |
| 24 | . 025 | 1.00 | 1.11 | 134 | 131 | 130 | 128 | 127 | 126 | 1.27 |
| 26 | . 0188 | . 75 | . 84 | 101 | 100 | 99 | 98 | 96 | 95 | . 99 |
| 28 | . 0156 | . 63 | . 69 | 83 | 82 | 81 | 80 | 79 | 78 | 86 |

## TRANSVERSE STRENGTH OF CORRUGATED IRON.

The transverse strength of corrugated iron may be calculated in the following manner :
$l=$ unsupported length of sheet, in inches.
$\mathrm{t}=$ thickness of sheet, in inches.
$\mathrm{b}=$ width of sheet, in inches.
$d=$ depth of corrugation, in inches.
$\mathrm{w}=$ safe uniformly distributed load, in pounds.
Then, $w=\frac{25,000 \mathrm{bt} \mathrm{d}}{l}$

## RIVETS AND PINS.

In proportioning riveted work the friction is neglected between the parts connected as it is an uncertain element. The rivets must resist the whole strain which is to be transmitted from one part to the other, and they must be of sufficient size and number to present ample resistance to shearing, and afford sufficient bearing area so as not to cause a crushing of the metal at the rivet holes. It is, therefore, always necessary to calculate rivet connections for shear as well as for bearing. The usual strains, lbs. per square inch, allowable on riveted work are as follows: -
Rivets. Shearing. Bearing.
Iron rivets, railroad bridges, $\quad 6,000 \quad 12,000$
Iron rivets, highway bridges and buildings, 7,500 15,000 Steel rivets, railroad bridges, $\quad 7,500 \quad 15,000$ Steel rivets, highway bridges and buildings, $9,000 \quad 18,000$

The following tables give the shearing and bearing values of rivets, of different diameters, for the above strains. Single shear occurs when a single shearing across the body of the rivet suffices to produce separation of the parts connected; as, for instance, when a thick plate is connected with another single thick plate by means of a rivet, the connection can fail only by a single shearing of the body of the rivet. If, however, the plates are thin they may not offer sufficient bearing against the rivet to prevent rupture by the rivet bodily crushing the plates ; the latter condition is determined by the bearing value of the rivet upon the plates. If a $\frac{3}{4}$ " diameter rivet is used, and the plates are only $\frac{114}{4}$ thick, by reference to the tables, it will be found that the bearing value of the rivet on a $\frac{1}{4}$ " plate is less than its value in single shear, and the bearing value of the rivet determines the strength of the connection.

Pins are subject to strains by shearing, bearing and bending, but their resistance to the latter two, in almost every case, determines the size of the pin to be used. The usual allowable strains, lbs. per square inch, on pins are as follows:

Pins. Shearing. Bearing. Bending.
Iron pins, railroad bridges, Iron pins, highway bridges and buildings, $\quad 9,000 \quad 15,000 \quad 18,000$
Steel pins, railroad bridges, $\quad 9,000 \quad 15,000 \quad 18,000$
Steel pins, highway bridges and
buildings,
11,25 $18,000 \quad 22,500$
The following tables give the shearing, bearing and bending values of pins, of different diameters, for the above strains.

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SHEARING AND BEARING VALUE OF RIVETS.

| Diameter of Rivet, Inches. | Area of Rivet, Sq. In. | Single Shear at 6,ooo lbs. per Sq. In. | Bearing Value at 12,000 lbs. per Sq. In. for Different Thicknesses of Plate, in Inches. |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $\frac{1}{4}$ | $\frac{5}{16}$ | $\frac{3}{8}$ | $-\frac{7}{16}$ | $\frac{1}{2}$ | $\frac{9}{16}$ | $\frac{5}{8}$ | $\frac{11}{16}$ | $\frac{3}{4}$ |
| $\begin{array}{ll} \frac{3}{8} & \frac{1}{2} \\ \frac{5}{8} & \frac{3}{4} \\ \frac{7}{8} & 1 \end{array}$ | . 110 | 660 | 1120 |  |  |  | $\begin{aligned} & 3720 \\ & 4500 \\ & 5250 \\ & 6000 \end{aligned}$ | $\begin{aligned} & 5060 \\ & 5910 \\ & 6750 \end{aligned}$ | $\begin{aligned} & 6560 \\ & 7500 \end{aligned}$ | $\begin{aligned} & 7220 \\ & 8250 \end{aligned}$ | 9000 |
|  | . 196 | 1180 | 1500 | 1880 | 2250 |  |  |  |  |  |  |
|  | . 307 | 1840 | 1860 | 2320 | 2790 | 3250 |  |  |  |  |  |
|  | . 442 | 2650 | 2250 | 2810 | 3370 | 3940 |  |  |  |  |  |
|  | . 601 | 3610 | 2630 | 3280 | 3940 | 4590 |  |  |  |  |  |
|  | . 785 | 4710 | 3000 | 3750 | 4500 | 5250 |  |  |  |  |  |
| Diameter of Rivet, Inches ches. |  | Single Shear at $7,500 \mathrm{lbs}$. per Sq. In. | Bearing Value at $15,000 \mathrm{lbs}$. per Sq. In. for Different Thicknesses of Plate, in Inches. |  |  |  |  |  |  |  |  |
|  |  |  | $\frac{1}{4}$ | $\frac{5}{16}$ | $\frac{3}{8}$ | $\frac{7}{16}$ | $\frac{1}{2}$ | $\frac{9}{16}$ | $\frac{5}{8}$ | $\frac{11}{16}$ | $\frac{3}{4}$ |
| $\frac{3}{8}$ |  |  |  |  |  |  |  |  |  |  |  |
| $5 \quad \frac{1}{2}$ | .196 | 1470 | 1880 | 2340 | 2810 |  |  |  |  |  |  |
| $\frac{5}{8}$ | . 307 | 2300 | 2340 | 2930 | 3520 | 4100 |  |  |  |  |  |
| $\frac{3}{4}$ | . 442 | 3310 | 2810 | 3520 | 4220 | 4920 | 5630 | 6330 |  |  |  |
| $\frac{7}{8}$ | . 601 | 4510 | 3280 | 4100 | 4920 | 5740 | 6560 | 7380 | 8200 | 9020 |  |
| 1 | . 785 | 5890 | 3750 | 4690 | 5620 | 6560 | 7500 | 8440 | 9380 | 10310 | 11250 |


| Diameter of Rivet, Inches. | Area of Rivet, Sq. In. | Single Shear at 9,000 lbs. per Sq. In. | Bearing Value at $18,000 \mathrm{lbs}$. per Sq. In. for Different Thicknesses of Plate, in Inches. |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $\frac{1}{4}$ | $\frac{5}{16}$ | $\frac{3}{8}$ | $-\frac{7}{16}$ | $\frac{1}{2}$ | $\frac{9}{16}$ | $\frac{5}{8}$ | $\frac{1}{1} \frac{1}{6}$ | $\frac{3}{4}$ |
| $\frac{3}{8}$ | . 110 | 990 | 1680 |  |  |  |  |  |  |  |  |
|  | . 196 | 1770 | 2250 | 2820 | 3370 |  |  |  |  |  |  |
| $\frac{5}{8}$ | . 307 | 2760 | 2790 | 3480 | 4180 | 4870 | 5580 |  |  |  |  |
| $\frac{7}{8}$ - $\frac{3}{4}$ | . 442 | 3970 | 3370 | 4210 | 5050 | 5910 | 6750 | 7590 |  |  |  |
|  | . 601 | 5410 | 3940 | 4920 | 5910 | 6880 | 7870 | 8860 | 9840 | 10830 |  |
| 1 | . 785 | 7060 | 4500 | 5620 | 6750 | 7870 | 9000 | 10120 | 11250 | 12370 | 13500 |
| Diameter of Rivet, Inches. | Area of Rivet, Sq. In. | Single Shear at 10,000 lbs. per Sq. In. | Bearing Value at $20,000 \mathrm{lbs}$. per Sq. In. for Different Thicknesses of Plate, in Inches. |  |  |  |  |  |  |  |  |
|  |  |  | $\frac{1}{4}$ | $\frac{5}{16}$ | $\frac{3}{8}$ | $\frac{7}{16}$ | $\frac{1}{2}$ | $\frac{9}{16}$ | $\frac{5}{8}$ | $\frac{11}{16}$ | $\frac{3}{4}$ |
| $\frac{3}{8}$ | . 110 | 1100 | 1880 |  |  |  |  |  |  |  |  |
| $\frac{5}{8}$ 年 | . 196 | 1960 | 2500 | 3130 | 3750 |  |  |  |  |  |  |
|  | . 307 | 3070 | 3130 | 3910 | 4690 | 5470 |  |  |  |  |  |
| $\frac{3}{4}$1 | . 442 | 4420 | 3750 | 4690 | 5630 | 6560 | 7500 | 8440 |  |  |  |
|  | . 601 | 6010 | 4380 | 5470 | 6570 | 7660 | 8750 | 9840 | 10940 | 12030 |  |
|  | . 785 | 7850 | 5000 | 6250 | 7500 | 8750 | 10000 | 11250 | 12500 | 13750 | 15000 |

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| WEIGHT OF RIVETS, AND ROUND-HEADED BOLTS WITHOUT NUTS, PER 100. <br> Lengths from under head. |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Length, Inches. | $\begin{gathered} \frac{3}{8}{ }^{\prime \prime} \\ \text { Dia. } \end{gathered}$ | $\begin{gathered} \frac{1}{\frac{1}{2}^{\prime \prime}} \\ \text { Diai. } \end{gathered}$ | $\begin{gathered} \frac{5}{\frac{5}{8}} \\ \text { Dia. } \end{gathered}$ | $\begin{gathered} \frac{3}{4 \prime \prime} \\ \text { Dia. } \end{gathered}$ | $\begin{gathered} 7 \prime \prime \\ 8 \\ \text { Dia. } \end{gathered}$ | $\begin{gathered} \mathbf{1}^{\prime \prime} \\ \text { Dia. } \end{gathered}$ | $\begin{aligned} & 1 \frac{14^{\prime \prime}}{4} \\ & \text { Dia. } \end{aligned}$ |
| $1{ }^{1}$ | 5.4 | 12.6 | 21.5 | 28.7 | 43.1 | 65.3 | 123. |
| $1 \frac{1}{2}$ | 6.2 | 13.9 | 23.7 | 31.8 | 47.3 | 70.7 | 133. |
| $1 \frac{13}{4}$ | 6.9 | 15.3 | 25.8 | 34.9 | 51.4 | 76.2 | 142. |
| 2 | 7.7 | 16.6 | 27.9 | 37.9 | 55.6 | 81.6 | 150. |
| $2{ }^{\frac{1}{4}}$ | 8.5 | 18.0 | 30.0 | 41.0 | 59.8 | 87.1 | 159. |
| $2 \frac{1}{2}$ | 9.2 | 19.4 | 32.6 | 44.1 | 6:3.0 | 92.5 | 167. |
| ${ }^{2}$ | 10.0 | 20.7 | 34.3 | 47.1 | 68.1 | 98.0 | 176. |
| 3 | 10.8 | 22.1 | 36.4 | 50.2 | 72.3 | 103. | 184. |
| $3{ }_{4}^{1}$ | 11.5 | 23.5 | 38.6 | 53.3 | 76.5 | 109. | 193. |
| $3 \frac{1}{2}$ | 12.3 | 24.8 | 40.7 | 56.4 | 80.7 | 114. | 201. |
| $3{ }_{4}^{3}$ | 13.1 | 26.2 | 42.8 | 59.4 | 84.8 | 120. | 210. |
| 4 | 13.8 | 27.5 | 45.0 | 62.5 | 89.0 | 125. | 218. |
| $4 \frac{1}{4}$ |  | 28.9 | 47.1 | 65.6 | 93.2 | 131. | 227. |
| $4 \frac{1}{2}$ |  | 30.3 | 49.2 | 63.6 | 97.4 | 136. | 236. |
| $4{ }^{\frac{3}{4}}$ |  | 31.6 | 51.4 | 71.7 | 102. | 142. | 244. |
| 5 |  | 33.0 | 53.5 | 74.8 | 106. | 147. | 253. |
| $5 \frac{1}{4}$ |  |  | 55.6 | 77.8 | 110. | 153. | 261. |
| $5 \frac{1}{2}$ |  |  | 57.7 | 80.9 | 114. | 158. | 270. |
| $5{ }^{\frac{3}{4}}$ |  |  | 59.9 | 84.0 | 118. | 163. | 278. |
| 6 |  |  | 62.0 | 87.0 | 122. | 169. | 287. |
| $6{ }^{1}$ |  |  |  | 93.2 | 131. | 180. | 304. |
| 7 |  |  |  | 99.3 | 139. | 191. | 321. |
| $7 \frac{1}{2}$ |  |  |  | 106. | 147. | 202. | 338. |
| 8 |  |  |  | 112. | 156. | 213. | 355. |
| $\begin{array}{\|l\|} \hline 100 \\ \text { Heads. } \end{array}$ | 1.8 | 5.7 | 10.9 | 13.4 | 22.2 | 38.0 | 82.0 |

LENGTH OF RIVET SHANK REQUIRED TO FORM ONE RIVET HEAD.

All dimensions in inches.


# WEIGHT OF 100 BOLTS WITH SQUARE HEADS AND NUTS. 

(Hoopes and Townsend's List.)

| Length under head to point. | DIAMETER OF BOLTS. |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\frac{1}{4} \mathrm{in}$. | $\frac{5}{10} \mathrm{in}$. | $\frac{3}{x} \mathrm{in}$. | $\frac{7}{16} \mathrm{in}$. | $\frac{1}{2} \mathrm{in}$. | $\frac{5}{8} \mathrm{in}$. | $\frac{3}{4}$ in. | $\frac{7}{8} \mathrm{in}$. | 1 in. |
|  | lbs. | lbs. | lbs. | lbs. | lbs. | lbs. | lbs. | lbs. | lbs. |
| $1 \frac{1}{2}$ | 4.0 | 7.0 | 10.5 | 15.2 | 22.5 | 39.5 | 63.0 |  |  |
| $1{ }^{\frac{3}{4}}$ | 4.4 | 7.5 | 11.3 | 16.3 | 23.8 | 41.6 | 66.0 |  |  |
| 2 | 4.8 | 8.0 | 12.0 | 17.4 | 25.2 | 43.8 | 69.0 | 109.0 | 163 |
| $2 \frac{1}{4}$ | 5.2 | 8.5 | 12.8 | 18.5 | 26.5 | 45.8 | 72.0 | 113.3 | 169 |
| $2 \frac{1}{2}$ | 5.5 | 9.0 | 13.5 | 19.6 | 27.8 | 48.0 | 75.0 | 117.5 | 174 |
| 2.4 | 5.8 | 9.5 | 14.3 | 20.7 | 29.1 | 50.1 | 78.0 | 121.8 | 180 |
| 3 | 6.3 | 10.0 | 15.0 | 21.8 | 30.5 | 523 | 81.0 | 126.0 | 185 |
| $3 \frac{1}{2}$ | 7.0 | 11.0 | 16.5 | 24.0 | 33.1 | 56.5 | 87.0 | 154.3 | 196 |
| 4 | 7.8 | 12.0 | 18.0 | 26.2 | 35.8 | 60.8 | 93.1 | 142.5 | -07 |
| $4 \frac{1}{2}$ | 8.5 | 13.0 | 19.5 | 28.4 | 38.4 | 65.0 | 99.1 | 151.0 | 218 |
| 5 | 9.3 | 14.0 | 21.0 | 30.6 | 41.1 | 69.3 | 105.2 | 159.6 | 229 |
| $5 \frac{1}{2}$ | 10.0 | 15.0 | $\underline{22.5}$ | 32.8 | 43.7 | 73.5 | 111.3 | 168.0 | 240 |
| 6 | 10.8 | 16.0 | 24.0 | 35.0 | 46.4 | 77.8 | 117.3 | 176.6 | 251 |
| $6 \frac{2}{2}$ | . . . | . . . | 25.5 | 37.2 | 49.0 | 82.0 | 123.4 | 185.0 | 262 |
| 7 |  |  | 27.0 | 39.4 | 51.7 | 86.3 | 129.4 | 193.7 | 273 |
| $7 \frac{1}{2}$ | .... | . . . | 28.5 | 41.6 | 54.3 | 90.5 | 135.0 | 202.0 | 284 |
| 8 |  |  | 30.0 | 43.8 | 59.6 | 94.8 | 141.5 | 210.7 | 295 |
| 9 |  |  |  | 46.0 | 64.9 | 103.3 | 153.6 | 227.8 | 317 |
| 10 |  |  |  | 48.2 | 70.2 | 111.8 | 165.7 | 224.8 | 339 |
| 11 |  |  |  | 50.4 | 75.5 | 120.3 | 177.8 | 261.9 | 360 |
| 12 |  |  |  | 52.6 | 80.8 | 128.8 | 189.9 | 278.9 | 382 |
| Perin. additional. | 1.4 | 2.1 | 3.1 | 4.2 | 5.5 | 8.5 | 12.3 | 16.7 | 21.8 |

# WEIGHTS of NUTS and BOLT-HEADS, IN POUNDS. 

For Calculating the Weight of Longer Bolts.

| Diameter of Bolt in Inches. |  | $\frac{1}{4}$ | $\frac{3}{8}$ | $\frac{1}{2}$ | $\frac{5}{8}$ | $\frac{3}{4}$ | 8 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Weight of Hexagon Nut and Head <br> Weight of Square Nut and Head. | $\ldots$ | .017 .091 | .057 .069 | .128 .164 | $\begin{aligned} & .207 \\ & .320 \end{aligned}$ | .43 .55 | .73 .88 |
| Diameter of Bolt in Inches. | 1 | $1{ }_{1}^{1}$ | $1 \frac{1}{2}$ | $1{ }^{\frac{3}{4}}$ | 2 | $2 \frac{1}{2}$ | 3 |
| Weight of Hexagon Nut and Head. . <br> Weight of Square Nut and Head. | 1.10 1.31 | 2.14 2.56 | 3.78 4.42 | 5.6 7.0 | 8.75 10.5 | 17 21 | 28.8 36.4 |

## BOLTS AND NUTS.

BOLTS.
U. S. Standard Screw Threads.

| Diam. |
| :---: | :---: |
| of |$|$| No. of |
| :---: |
| Threads |

Bolt, per

Ins. Inch.
${ }^{\text {Ins. }}$

|  |  |  |
| :---: | :---: | :---: |
| $\frac{1}{4}$ | 20 | .185 |
| $\frac{5}{16}$ | 18 | .240 |
| $\frac{3}{8}$ | 16 | .294 |
| $\frac{3}{7}$ | 14 | .344 |
| $\frac{7}{16}$ |  |  |


| 12 |  |
| :---: | :---: |
| $\frac{1}{2}$ | 13 |
| $\frac{9}{16}$ | 12 |
| $\frac{5}{8}$ | 11 |
| $\frac{3}{4}$ | 10 |


|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| $\frac{7}{\frac{7}{8}}$ | 9 | .731 | .601 | .419 |
| 1 | 8 | .837 | .785 | .550 |
| $1 \frac{1}{8}$ | 7 | .940 | .994 | .694 |
| $1^{\frac{1}{4}}$ | 7 | 1.06 | 1.23 | .890 |


|  | $1 \frac{3}{4}$ | 6 | 1.16 | 1.48 |
| :--- | :--- | :--- | :--- | :--- |
| $1 \frac{1}{2}$ | 6 | 1.28 | 1.77 | 1.06 |
| $1 \frac{5}{8}$ | $5 \frac{1}{2}$ | 1.39 | 2.07 | 1.51 |
| $1 \frac{3}{4}$ | 5 | 1.49 | 2.40 | 1.74 |
| $1 \frac{1}{8}$ | 5 | 1.61 | 2.76 | 2.05 |
| 2 | $4 . \frac{1}{2}$ | 1.71 | 3.14 | 2.30 |
| $2 \frac{1}{4}$ | $4 \frac{1}{2}$ | 1.96 | 3.98 | 3.02 |
| $2 \frac{1}{2}$ | 4 | 2.17 | 4.91 | 3.71 |
| 2 | 4 | 2.42 | 5.94 | 4.62 |
| 2 | $3 \frac{3}{4}$ | 2.63 | 7.07 | 5.43 |
| 3 | $3 \frac{1}{2}$ | 2.88 | 8.30 | 6.51 |
| $3 \frac{1}{4}$ | $3 \frac{1}{2}$ | 3.10 | 9.62 | 7.55 |
| $3 \frac{1}{2}$ | 3 | 3.32 | 11.04 | 8.64 |
| 4 | 3 | 3.57 | 12.57 | 10.00 |
| $4 \frac{1}{4}$ | $2 \frac{1}{4}$ | 3.80 | 14.19 | 11.33 |
| $4 \frac{1}{2}$ | $2 \frac{1}{4}$ | 4.03 | 15.90 | 12.74 |
| $4 \frac{3}{4}$ | 25 | 4.25 | 17.72 | 14.23 |
| 5 | $2 \frac{1}{2}$ | 4.48 | 19.63 | 15.76 |

# MANUFACTURERS STANDARD, SQUARE AND HEXAGON HOT-PRESSED NUTS. 

NUMBER OF EACH SIZE IN IOO LBS.

| Size of Bolt, Inches. | Number of Square. | Number of Hexagon. | $\begin{aligned} & \text { Size of } \\ & \text { Bolt, } \\ & \text { Inches. } \end{aligned}$ | Number of Square. | Number of Hexagon. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\frac{1}{4}$ | 6,800 | 8,000 | $1 \frac{13}{6}$ | 41.0 | 56.0 |
| $\frac{5}{16}$ | 3,480 | 4,170 | $1 \frac{1}{2}$ | 31.3 | 42.0 |
|  | 2,050 | 2,410 | $1{ }_{1}$ | 24.8 | 33.4 |
| ${ }^{7}{ }^{7}$ | 1,290 | 1,460 | $1{ }^{\frac{3}{1}}$ | 19.9 | 26.7 |
| $\frac{1}{2}$ | 850 | 1,020 | $1 \frac{7}{8}$ | 16.2 | 21.5 |
| $5 \frac{9}{16}$ | 600 | 710 | 2 | 13.4 | 22.4 |
|  | 440 | 520 | ${ }^{2}$ | 10.7 | 17.7 |
| $\frac{7}{8}$ | 159 | 370 226 | ${ }_{2}{ }^{2}$ | 8.9 7.3 | 12.3 10.2 |
| 1 | 106 | 176 | 3 | 6.2 | 8.7 |
| $1 \frac{1}{8}$ | 73 | 104 | $3{ }^{1}$ | 4.7 | 7.5 |
| $1{ }^{1}$ | 54 | 75 | $3 \frac{1}{2}$ | 4.0 | 6.3 |

STANDARD SIZES OF WASHERS.
number in 100 lbs.

| bize of Bolt, Inches. | Diameter of Washer, Inches. | Size of Hole, Inches. | Thickness, Wire Gauge. | $\begin{aligned} & \text { Average } \\ & \text { Number } \\ & \text { in } 100 \mathrm{lbs} . \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: |
| $\frac{1}{4}$ | $\frac{3}{4}$ | $\frac{5}{16}$ | 16 | 13,845 |
| $\frac{5}{16}$ | $\frac{7}{8}$ | $\frac{3}{8}$ | 16 | 11,220 |
| $\frac{3}{8}$ | 1 | $\frac{7}{16}$ | 14 | 6,573 |
| $7^{76}$ | $1{ }^{\frac{1}{4}}$ | $\frac{1}{2}$ | 14 | 4,261 |
|  | $1{ }^{\frac{3}{8}}$ | $\frac{9}{16}$ | 12 | 2,683 |
| $5 \frac{9}{16}$ | $1 \frac{1}{2}$ |  | 12 | 2,249 |
| $\frac{5}{8}$ | ${ }^{13}$ | 13 | 10 | 1,315 |
| $7 \quad \frac{3}{4}$ | $\stackrel{2}{2}$ |  | 10 | 1,013 |
| ${ }^{8} 1$ | ${ }^{2 \frac{1}{4}}$ | $1 \frac{1}{16}$ | 9 | 617 |
| $1 \frac{1}{8}$ | $2{ }^{\frac{3}{3}}$ | $1{ }_{1}^{1}$ | 9 | 516 |
| $1{ }^{1} \frac{1}{4}$ | 3 | $1 \frac{3}{8}$ | 9 | 403 |
| $1 \frac{3}{8}$ | $3{ }_{4}^{1}$ | $1{ }^{1}$ | 8 | 320 |
| $1^{5}{ }^{\frac{1}{2}}$ | ${ }_{3}^{3}$ | ${ }_{13}^{15}$ | 8 | 278 |
| ${ }^{18} 18$ | ${ }_{4}^{3}{ }_{4}$ | $1{ }^{19}$ | 8 | 224 |
| $1 \frac{1}{8}$ | $4 \frac{1}{4}$ | 2 | 8 | 200 |
| 2 | $4 \frac{1}{2}$ | $2 \frac{1}{8}$ | 8 | 180 |
| $2 \frac{1}{4} \quad 2 \frac{1}{2}$ | ${ }_{5}^{4 \frac{3}{4}}$ | 23 <br> $2{ }^{2}$ | 6 6 | 110 91 |

## BUCKLE PLATES.

Buckle plates are used for concrete, asphaltor stone paved floors of buildings and highway bridges. The width of the plates varies from 3 ft . to 5 ft , and the thickness from $\frac{1^{\prime \prime}}{4}$ to $\frac{3{ }^{\prime \prime}}{}{ }^{\prime \prime}$. The thickness should never be less than $\frac{114}{4}$, while $\frac{5}{16}{ }^{\prime \prime}$ is the usual thickness for bridge floors.

Buckle plates are made in long lengths having several buckles or domes in each plate. They are usually supported along the two longitudinal edges and at the extreme ends, and should be bolted or riveted to the supports, with $\frac{5}{8}{ }^{\prime \prime}$ or ${ }^{\frac{3}{4} / \prime}$ bolts or rivets spaced not over $6^{\prime \prime}$ centers. If the ends of the buckle plates do not rest on supports, they should be spliced with $\mathbf{T}$ iron or a pair of angles riveted together.

The approximate total safe uniformly distributed loads are given in the following table for different thicknesses and sizes of buckle plates, well bolted down, calculated from the formula,

$$
W=4 \text { Sdt }
$$

where $W=$ total safe uniform load, in lbs., on a single square.
$\mathrm{S}=$ allowable unit strain, in lbs., per square inch.
$\mathrm{d}=$ depth of buckle, inches.
$\mathrm{t}=$ thickness of plate, inches.
TOTAL SAFE UNIFORMLY DISTRIBUTED LOADS, IN LBS., ON BUCKLE PLATES.

| Size of Plate. | $\begin{gathered} 30^{\prime \prime} \\ \text { Square. } \end{gathered}$ | $\begin{gathered} 36^{\prime \prime} \\ \text { Square. } \end{gathered}$ | $42^{\prime \prime}$ <br> Square. | $\begin{gathered} 48^{\prime \prime} \\ \text { Square. } \end{gathered}$ | $54^{\prime \prime}$ Square. | $60^{\prime \prime}$ Square. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Thickness, in Inches. | 2 Inches, Depth of Buckle. |  |  |  |  |  |
| $\frac{5}{16}$ | 11,000 | 9,100 | 7,300 | 6,000 | 5,000 | 4,200 |
|  | 16,400 | 13,800 | 11,800 | 10,000 | 8,600 | 7,300 |
|  | 22,200 | 19,400 | 17,000 | 14,700 | 12,700 | 11,200 |
|  | $2 \frac{1}{2}$ Inches, Depth of Buckle. |  |  |  |  |  |
| $\frac{5}{16}$ | 13,800 | 11,300 | 9,100 | 7,500 | 6,300 | 5,300 |
|  | 20,500 | 17,300 | 14,800 | 12,500 | 10,700 | 9,200 |
|  | 27,600 | 24,300 | 21,300 | 18,400 | 15,900 | 13,900 |
|  | 3 Inches, Depth of Buckle. |  |  |  |  |  |
| $\frac{1}{4}$ |  |  |  |  |  | 6,300 |
| $\frac{5}{16}$ | 24,600 | 20,700 | 17,700 | 15,000 | 12,900 | 11,000 |
| $\frac{3}{8}$ | 33,200 | 29,000 | 25,400 | 22,100 | 19,100 | 16,700 |

If the buckles are inverted, i.e., suspended, the safe loads will be increased from 2 to 4 times that given in the above table, depending upon the size of the plate.

Buckle plates are preferably made of soft steel.

## PASSAIC BUCKLE PLATES.



DIMENSIONS OF BUCKLE PLATES.

| No. of Plate. | Buckle. |  | Depth of Buckle. H. | Number of Buckles in One Plate. | Fillets. <br> F. |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | L. | W. |  |  |  |
| 1 | $2^{\prime}-2^{1 / 1}$ | $2^{\prime}-3_{2}^{1 / \prime}$ | $22^{\prime \prime}$ | 1 to 8 |  |
| 2 | $2^{\prime}-5^{\prime \prime}$ | $3^{\prime}-2^{\prime \prime}$ | $21^{\prime \prime}$ | 1 to 6 | E |
| 3 | $2^{\prime}-7^{\prime \prime}$ | $2^{\prime}-7^{\prime \prime}$ | $3^{\prime \prime}$ | 1 to 6 | E |
| 4 | $2^{\prime}-7^{\prime \prime}$ | $2^{\prime}-\gamma^{\prime \prime}$ | $2^{\prime \prime}$ | 1 to 6 | $\sum$ |
| 5 | $3^{\prime}-2^{\prime \prime}$ | $3^{\prime}-4^{\prime \prime}$ | $3^{\prime \prime}$ | 1 to 6 |  |
| 6 | $3^{\prime}-4^{\prime \prime}$ | $3^{\prime}-9^{\prime \prime}$ | $2 \frac{1}{2}^{\prime \prime}$ | 1 to 6 | ご |
|  |  |  |  |  | E. |

Buckles of other dimensions than those given in table may be made by special arrangement.

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| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| STANDARD SLEEVE NUTS <br> AND UPSETS. <br> DIMENSIONS IN INCHES. |  |  |  |  |  |  |  |  |  |  |
| Dianeter of <br> Rods. | Side of $\square$ <br> Rods. |  |  |  |  |  |  |  | Addi leng rod re for up | onal <br> of <br> 'red <br> ne <br> t. $\square$ |
| $\begin{aligned} & \frac{3}{4} \\ & \frac{7}{8} \\ & 1 \end{aligned}$ | $\begin{aligned} & \frac{5}{8} \\ & \frac{3}{4} \\ & \frac{7}{8} \end{aligned}$ | $\begin{aligned} & 1 \\ & 1 \frac{1}{8} \\ & 1 \frac{3}{8} \end{aligned}$ | $\begin{aligned} & 4 \\ & 4 \\ & 4 \frac{1}{2} \end{aligned}$ | $\begin{aligned} & 2 \frac{1}{4} \\ & 2 \frac{1}{4} \\ & 2 \frac{3}{8} \end{aligned}$ | $\begin{aligned} & 2 \frac{5}{8} \\ & 25 \\ & 2 \frac{5}{4} \end{aligned}$ | $\begin{aligned} & 8 \\ & 7 \\ & 6 \end{aligned}$ | $\begin{aligned} & 8 \frac{1}{4} \\ & 8 \frac{1}{2} \\ & 9 \frac{1}{4} \end{aligned}$ | 5 7 | $\begin{aligned} & 3 \frac{3}{4} \\ & 3 \frac{1}{4} \\ & 4 \frac{3}{4} \end{aligned}$ | $4 \frac{3}{4}$ $3{ }^{3}$ 5 |
| $\begin{aligned} & 1 \frac{1}{8} \\ & 1_{4}^{\frac{1}{4}} \\ & 1_{\frac{3}{8}}^{3} \\ & 1 \frac{1}{2} \end{aligned}$ | $\begin{aligned} & 1 \\ & 1 \frac{1}{8} \\ & 1 \frac{1}{4} \\ & 1 \frac{3}{8} \end{aligned}$ | $\begin{aligned} & 1 \frac{1}{2} \\ & 1_{8}^{5} \\ & 1 \frac{7}{8} \\ & 2 \end{aligned}$ | $\begin{aligned} & 4 \frac{1}{2} \\ & 4 \frac{1}{2} \\ & 5 \\ & 5 \end{aligned}$ | $\begin{aligned} & 2 \frac{7}{8} \\ & 2 \frac{7}{3} \\ & 3 \frac{1}{4} \\ & 3 \frac{1}{4} \end{aligned}$ | $\begin{aligned} & 3 \frac{5}{16} \\ & 3 \frac{5}{16} \\ & 3 \frac{3}{4} \\ & 3_{4}^{3} \end{aligned}$ | $\begin{aligned} & 6 \\ & 5 \frac{1}{2} \\ & 5 \\ & 4 \frac{1}{2} \end{aligned}$ | $\begin{array}{r} 9 \frac{1}{4} \\ 9 \frac{1}{2} \\ 10 \frac{1}{4} \\ 10 \frac{1}{4} \end{array}$ | $\begin{array}{r} 8 \\ 9 \\ 13 \\ 13 \end{array}$ | $\begin{aligned} & 4 \frac{1}{4} \\ & 3 \frac{3}{4} \\ & 5 \frac{1}{4} \\ & 4 \frac{3}{4} \end{aligned}$ | $4 \frac{1}{4}$ $3 \frac{1}{2}$ $4 \frac{1}{2}$ 4 |
| $\begin{aligned} & 1 \frac{5}{8} \\ & 1_{4}^{\frac{3}{4}} \\ & 1_{\frac{7}{8}} \\ & 2 \end{aligned}$ | $1 \frac{1}{2}$ <br> $1 \frac{5}{8}$ $1 \frac{3}{4}$ | $\begin{aligned} & 2 \frac{1}{8} \\ & 2 \frac{1}{4} \\ & 2 \frac{3}{8} \\ & 2 \frac{1}{2} \end{aligned}$ | $\begin{aligned} & 5 \\ & 5 \frac{1}{2} \\ & 5 \frac{1}{2} \\ & 5 \frac{1}{2} \end{aligned}$ | $\begin{aligned} & 3 \frac{5}{8} \\ & 3 \frac{3}{4} \\ & 4 \\ & 4 \end{aligned}$ | $\begin{aligned} & 4 \frac{3}{16} \\ & 4 \frac{5}{16} \\ & 4 \frac{5}{8} \\ & 4 \frac{5}{8} \end{aligned}$ | $\begin{aligned} & 4 \frac{1}{2} \\ & 4 \frac{1}{2} \\ & 4 \\ & 4 \end{aligned}$ | $\begin{aligned} & 10 \frac{1}{2} \\ & 11 \\ & 11 \frac{1}{4} \\ & 11 \frac{1}{4} \end{aligned}$ | $\begin{aligned} & 16 \\ & 18 \\ & 21 \\ & 22 \end{aligned}$ | $\begin{aligned} & 4 \frac{1}{4} \\ & 4 \frac{1}{4} \\ & 4 \\ & 3 \frac{3}{4} \end{aligned}$ | $3 \frac{1}{2}$ $4 \frac{1}{2}$ 4 |
| $\begin{aligned} & 2 \frac{1}{8} \\ & 2 \frac{1}{4} \\ & 2 \frac{1}{2} \\ & 2 \frac{3}{4} \\ & 3 \end{aligned}$ | $\begin{array}{r} 1 \frac{7}{8} \\ 2 \\ 2 \frac{1}{4} \\ 2 \frac{1}{2} \end{array}$ | $\begin{aligned} & 2 \frac{5}{8} \\ & 2 \frac{7}{8} \\ & 3 \frac{1}{4} \\ & 3 \frac{1}{2} \\ & 3 \frac{3}{4} \end{aligned}$ | $\begin{aligned} & 6 \\ & 6 \\ & 6 \\ & 6 \\ & 6 \end{aligned}$ | $\begin{aligned} & 4 \frac{5}{8} \\ & 4 \frac{3}{4} \\ & 5 \frac{1}{8} \\ & 5 \frac{1}{2} \\ & 5 \frac{7}{8} \end{aligned}$ | $\begin{aligned} & 5 \frac{3}{8} \\ & 5 \frac{1}{2} \\ & 5 \frac{15}{16} \\ & 6 \frac{3}{8} \\ & 6 \frac{3}{4} \end{aligned}$ | $\begin{aligned} & 4 \\ & 3 \frac{1}{2} \\ & 3 \frac{1}{2} \\ & 3 \frac{1}{4} \\ & 3 \end{aligned}$ | $\begin{aligned} & 12 \\ & 12 \frac{1}{4} \\ & 12 \frac{1}{2} \\ & 12 \frac{3}{4} \\ & 13 \end{aligned}$ | 29 33 40 47 58 | $\begin{aligned} & 3 \frac{3}{4} \\ & 4 \frac{1}{2} \\ & 5 \\ & 4 \frac{1}{2} \\ & 4 \end{aligned}$ | 4 $4 \frac{1}{2}$ $4 \frac{3}{4}$ 4 |

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## STANDARD STEEL EYE BARS.



| W. | t. | D. | d. | S-S. | L. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Width of Bar, Inches. | Minimum of Bar, Inches. | Diameter of Head, Inches. | Diameter of Largest Pin Hole, Inches. | Sectional Area of Head on Lines $\mathrm{S}-\mathrm{S}$ in excess of that in Body of Bar. | Additional Length of Bar beyond Cen. of Pin Hoe to form one Head, Ins. |
| $\begin{aligned} & 3 \\ & 3 \end{aligned}$ | $\frac{3}{4}^{\frac{3}{4}}$ | $\begin{aligned} & 7 \\ & 8 \end{aligned}$ | $3_{1 \frac{1}{6}}^{2 \frac{11}{16}}$ | $\begin{aligned} & 42 \% \\ & 42 \end{aligned}$ | $18 \frac{1}{\frac{1}{2}}{ }^{14 \frac{1}{2}}$ |
| 4 |  | $9^{\frac{1}{2}} 10 \frac{1}{2}$ | $4_{8}^{\frac{7}{8}}$ | $\begin{aligned} & 37 \frac{1}{2} \\ & 39 \end{aligned}$ | $23 \frac{1}{\frac{1}{2}}{ }^{18 \frac{1}{2}}$ |
| 5 | $\frac{3}{4}^{\frac{3}{4}}$ | $11 \frac{1}{2}{ }_{12 \frac{1}{2}}$ | $5_{\frac{3}{8}} 4^{\frac{3}{8}}$ | $\begin{aligned} & 41 \\ & 41 \end{aligned}$ | 25⿺𠃊 ${ }^{\frac{1}{2}}$ |
| 6 | ${ }_{8}^{7}{ }^{\frac{7}{8}}$ | $13{ }^{\frac{1}{2}} 14_{2}^{1}$ | $5^{\frac{7}{8}} \quad \begin{array}{ll}  & 4 \frac{7}{8} \\ \hline \end{array}$ | $\begin{aligned} & 42 \\ & 42 \\ & \hline \end{aligned}$ | $26 \frac{1}{2}{ }^{22}$ |
| 7 8 10 | ${ }_{1}{ }^{\frac{1}{8}} 1 \begin{aligned} & 1 \\ & \\ & \\ & 1\end{aligned}$ | 16 18 23 | $7^{5}$ | $\begin{aligned} & 43 \\ & 37 \frac{1}{2} \\ & 40 \end{aligned}$ | $\begin{array}{ll}32 \frac{1}{2} & 28 \\ & 40\end{array}$ |

## NOTES ON PASSAIC STEEL EYE BARS.

Passaic standard steel eye bars are forged without the addition of extraneous metal and without welds of any kind, and are guaranteed under the conditions given in the above table to develop the full strength of the bar when tested to destruction.

The maximum sizes of pin holes, given in the above table, allow an excess in the net section of the head over that of the body of the bar of 40 per cent., when the thickness of the head is the same as the thickness of the body of the bar. The thickness of the heac is usually $1-16$ of an inch thicker than the body of the bar; and where a number of eye bars are to be placed closely together, as at a joint, the thicknesses of the heads should be considered I-8 of an inch greater than the bodies of the bars in order to allow for the increased thickness of the heads and for the usual roughness of forged work.

Unless otherwise specified, the steel manufactured by us for the use of eye bars is open hearth medium steel conforming with the standard specifications of the Association of American Steel Manufacturers.

All eye bars are finished to length, and the eyes bored at the specified distances, center to center, according to U. S. standard measurements.

Eye bars having larger or smaller heads than the above standards can be furnished by special arrangement.

## STANDARD PINS AND NUTS.



$$
\mathrm{G}=\mathrm{GRIP} . \quad \mathrm{L}=\mathrm{G}+\frac{3^{\prime \prime}}{8} .
$$

| D. | т. | s. |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $\begin{aligned} & \text { Short Dial } \\ & \text { Sif } \\ & \text { inctes } \end{aligned}$ |  |  |
|  | ${ }_{1_{1+\frac{1}{2}}^{1}}^{1}$ | ${ }^{1 \frac{1}{2}}$ | $\begin{aligned} & { }^{13}+\frac{13}{4} \\ & 3 \frac{13}{4} \\ & 3 \frac{1}{4} \end{aligned}$ | $\begin{gathered} 2_{2}^{2} \\ 3_{3}^{3 \frac{3}{4}} \end{gathered}$ | 1.5 |
|  |  | $\frac{1}{1}$ | $\begin{aligned} & 3 \frac{1}{2} \\ & 3_{4}^{3 \frac{1}{4}} \\ & { }_{4}^{\frac{1}{2}} \end{aligned}$ |  | $\begin{aligned} & 1.5 \\ & 1.5 \\ & 2.5 \\ & 3.0 \end{aligned}$ |
|  | $\begin{aligned} & 2 \frac{12}{3} \\ & 2 \frac{1}{2 \frac{1}{2}} \end{aligned}$ | $\stackrel{11}{\prime \prime}$ | $\begin{aligned} & 4 \frac{12}{2} \\ & 4 \frac{1}{2} \frac{1}{2} \\ & 4 \frac{3}{4} \\ & 4 \frac{1}{2} \end{aligned}$ | $\begin{aligned} & 5 \frac{5 \frac{1}{4}}{5 \frac{1}{2}} \\ & 5_{\frac{1}{2}}^{5 \frac{1}{2}} \end{aligned}$ | $\begin{aligned} & 2.8 \\ & 2.8 \\ & 3.8 \\ & 3.0 \end{aligned}$ |
|  | $\begin{gathered} 3 \frac{12}{2} \\ { }_{4}^{4 \frac{1}{2}} \end{gathered}$ | $\frac{1 \frac{1}{v}}{\nu \mid}$ | $\begin{aligned} & 5 \frac{1}{2} \\ & 6^{5 \frac{1}{2}} \\ & { }^{2} \end{aligned}$ | ${ }^{66_{7}^{6 \frac{1}{7}}}{ }_{7}^{6+1}$ | $\begin{aligned} & 3.8 \\ & 3.8 \\ & 6.7 \\ & 6.7 \end{aligned}$ |
| $\begin{aligned} & \hline \frac{5 \%}{7} \\ & 7 \\ & 8 \end{aligned}$ | $\begin{aligned} & 4 \\ & 5 \\ & \hline \end{aligned}$ | $\stackrel{2 \ddagger}{2 \ddagger}_{2+\frac{1}{2 \ddagger}}^{2 \frac{1}{4}}$ | $\begin{gathered} 7 \\ 8 \\ 10 \frac{10}{10 \frac{1}{2}} \\ 102 \end{gathered}$ | ( ${ }_{\text {c }}^{8}$ | $\begin{aligned} & 9.9 \\ & \hline 2.0 \\ & \hline 2.8 \\ & 18.8 \end{aligned}$ |

## PASSAIC STANDARD CLEVISES.



The distance $X$ can be varied to suit connections.

|  |  | U | D | P | L | W | T | S |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\left\lvert\, \begin{gathered} \text { ber } \\ \text { of } \\ \text { Clevis. } \end{gathered}\right.$ | $\begin{aligned} & \text { of } \\ & \text { Square } \\ & \text { Bar, } \\ & \text { inches. } \end{aligned}$ | $\begin{gathered} \text { Upset } \\ \text { for } \\ \text { Square } \\ \text { Bar. } \end{gathered}$ | $\begin{gathered} \text { Diam- } \\ \text { eter } \\ \text { of } \\ \text { Eye, } \\ \text { inches. } \end{gathered}$ | $\begin{aligned} & \text { Diam- } \\ & \text { eter } \\ & \text { of } \\ & \text { Pin, } \\ & \text { inches. } \end{aligned}$ | $\begin{gathered} \text { Length } \\ \text { of } \\ \text { of } \begin{array}{c} \text { orches. } \end{array} \end{gathered}$ | Width Fork, inches. | $\begin{aligned} & \text { Thick- } \\ & \text { ness } \\ & \text { of } \\ & \text { Fork, } \\ & \text { inches. } \end{aligned}$ | Length Thread Thread inches | $\begin{gathered} \text { of } \\ \text { one } \\ \text { Clevis, } \\ \text { lbs. } \end{gathered}$ |
| $1\{$ | $\frac{3}{4}$ $\frac{3}{4}$ $\frac{7}{8}$ | $\begin{aligned} & 1 \\ & 1 \frac{1}{8} \\ & 1 \frac{3}{8} \end{aligned}$ | \} $\} 3 \frac{1}{2}$ | $14 \frac{1}{6}$ | $6{ }_{2}^{1}$ | $1{ }^{\frac{3}{4}}$ | $\frac{1}{2}$ | $1 \frac{3}{4}$ | 8 |
| $2\{$ | 1 1 1 1 4 | $\begin{aligned} & 1 \frac{1}{2} \\ & 1 \frac{5}{8} \\ & 1 \frac{7}{8} \end{aligned}$ | $\} 4 \frac{1}{2}$ | $2{ }^{\frac{3}{16}}$ | $6 \frac{1}{2}$ | 2 | $\frac{5}{8}$ | $2{ }^{\frac{1}{4}}$ | 12 |
| $3\{$ | $\begin{aligned} & 1^{3} \\ & 1 \frac{1}{2} \end{aligned}$ | $\begin{aligned} & 2 \\ & 2 \frac{1}{8} \end{aligned}$ | $\} 5 \frac{1}{2}$ | 214 | 7 | $2 \frac{1}{2}$ | $\frac{3}{4}$ | $2 \frac{1}{2}$ | 20 |
| $4\{$ | 15 1 1 17 | $\begin{aligned} & 2 \frac{3}{8} \\ & 2 \frac{1}{2} \\ & 2 \frac{3}{7} \end{aligned}$ | $\} 6{ }^{\frac{1}{2}}$ | 215 | 8 | 3 | $\frac{7}{8}$ | 3 | 28 |
| $5\{$ | $\begin{aligned} & 2 \\ & 2 \frac{1}{3} \end{aligned}$ | $\begin{aligned} & 27 \\ & 3 \frac{1}{8} \\ & \end{aligned}$ | $\}^{8}$ | $3{ }_{1}{ }^{7}$ | 9 | $3 \frac{1}{2}$ | 1 | $3 \frac{1}{2}$ | 45 |

Passaic clevises are proportioned to develop the full strength of iron or steel bars of the sizes given.

The size of pin given is the maximum for each size of clevis when the largest bar is used.

## LINEAL EXPANSION OF SUBSTANCES BY HEAT.

To find the increase in the length of a bar of any material due to an increase of temperature, multiply the number of degrees of increase of temperature by the coefficient for $100^{\circ}$ and by the length of the bar, and divide by one hundred.

NAME OF SUBSTANCE.

Aluminum
Brass (cast)
Brick
Bronze
Cement, Portland
Concrete
Copper
Glass, flint
Granite
Gold, pure
Iron, wrought
" cast
Lead
Marble $\left\{\begin{array}{l}\text { from } \\ \text { to.. }\end{array}\right.$
Masonry, brick $\left\{\begin{array}{l}\text { from } \\ \text { to . }\end{array}\right.$
Mercury (cubic expansion)
Sandstone
Silver, pure
Slate
Steel, cast
" structural
" tempered
Tin
Wood, pine
Zinc

Coefficient for $100^{\circ}$ Fahrenheit.
.001234
.000957
. 000306
. 000986
.000594
.000795
. 000887
. 000451
.000438
.000786
. 000648
.000556
.001571
. 000308
. 000786
. 000256
.000494
.009984
.000652
. 001079
.000577
.000636
.000663
.000689
. 001163
.000276
.001407

Coefficient for $180^{\circ}$ Fahrenheit, or $100^{\circ}$ Centigrade.

00222
.00172
.00055
. 00177
.00107
. 00143
.00160
.00081
.00079
. 00142
.00117
. 00100
.00283
. 00055
.00142
.00046
. 00089
.01797
.00117
. 00194
. 00104
.00114
. 00119
.00124
. 00210
. 00050
.00253

# AREAS AND WEIGHTS of SQUARE AND ROUND STEEL BARS. 

|  | $\square$ |  | $\bigcirc$ |  |  | $\square$ |  | $\bigcirc$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Area. | Weight | Area. | Weight per ft. |  | Area. | Weight per ft. | Area. | Weight per ft. |
| 0 |  |  |  |  | 2 | 4.000 | 13.60 | 3.142 | 10.68 |
|  | 0.004 | 0.013 | 0.003 | 0.010 | ${ }^{\frac{1}{16}}$ | 4.254 | 14.46 | 3.341 | 11.36 |
|  | . 016 | . 053 | . 012 | . 042 |  | 4.516 | 15.35 | 3.547 | 12.06 |
| 16 | . 035 | . 119 | . 028 | . 094 | $\frac{3}{16}$ | 4.785 | 16.27 | 3.758 | 12.78 |
|  | . 062 | . 212 | . 049 | . 167 |  | 5.063 | 17.22 | 3.976 | 13.52 |
|  | . 098 | . 333 | . 077 | . 261 | $\frac{5}{16}$ | 5.348 | 18.19 | 4.200 | 14.28 |
|  | . 141 | . 478 | . 110 | . 375 |  | 5.641 | 19.18 | 4.430 | 15.07 |
| $\frac{7}{16}$ | . 191 | . 651 | . 150 | . 511 | ${ }_{16}$ | 5.941 | 20.20 | 4.666 | 15.86 |
|  | . 250 | 850 | . 136 | . 667 | $\frac{1}{2}$ | 6.250 | 21.25 | 4.909 | 16.69 |
|  | . 316 | 1.076 | . 248 | . 845 | $\frac{1}{1} \frac{9}{16}$ | 6.566 | 22.33 | 5.157 | 17.53 |
|  | . 391 | 1.328 | . 307 | 1.043 | 8 | 6.891 | 23.43 | 5.412 | 18.40 |
| 16 | . 473 | 1.608 | . 371 | 1.262 | $\frac{11}{16}$ | 7.223 | 24.56 | 5.673 | 19.29 |
|  | . 562 | 1.913 | . 442 | 1.502 | $\frac{3}{4}$ | 7.56 | 25.71 | 5.940 | 20.20 |
|  | . 660 | 2.245 | . 518 | 1.763 | ${ }^{\frac{1}{13}}$ | 7.910 | 26.90 | 6.213 | 21.12 |
|  | . 766 | 2.603 | . 601 | 2.044 |  | 8.266 | 28.10 | 6.492 | 22.07 |
| $\frac{15}{16}$ | . 879 | 2.989 | . 690 | 2.347 |  | 8.629 | 29.34 | 6.777 | 23.04 |
| 1 | 1.000 | 3.400 | . 785 | 2.670 | 3 | 9.0 | 30.60 |  | 3 |
|  | 1.129 | 3.838 | . 887 | 3.014 | $\frac{1}{16}$ | 9.379 | 31.89 | 7.366 | 25.04 |
| 8 | 1.266 | 4.303 | . 994 | 3.379 | ${ }_{\frac{1}{8}}$ | 9.766 | 33.20 | 7.670 | 26.08 |
| $\frac{3}{16}$ | 1.410 | 4.795 | 1.108 | 3.766 | ${ }^{\frac{3}{16}}$ | 10.16 | 34.55 | 7.98 |  |
|  | 1.563 | 5.312 | 1.227 | 4.173 |  | 10.56 | 35.92 | 8.2 | 8.20 |
|  | 1.723 | 5.857 | 1.353 | 4.600 |  | 10.97 | 37.31 | 8.618 | 29.30 |
|  | 1.891 | 6.428 | 1.485 | 5.049 | $\frac{3}{8}$ | 11.39 | 38.73 | 8.946 | 30.42 |
| $\frac{7}{16}$ | 2.066 | 7.026 | 1.623 | 5.518 | $\frac{7}{16}$ | 11.82 | 40.18 | 9.2 | 31.56 |
|  | 2.250 | 7.650 | 1.767 | 6.008 |  | 12.25 | 41.65 | 9.621 | 32.71 |
|  | 2.441 | 8.301 | 1.918 | 6.520 |  | 12.69 | 43.14 | 9.968 | 833.90 |
|  | 2.641 | 8.978 | 2.074 | 7.051 | $\frac{5^{16}}{8}$ | 13.14 | 44.68 | 10.32 | 35.09 |
| $\frac{11}{16}$ | 2.848 | 9.682 | 2.237 | 7.604 | $\frac{11}{16}$ | 13.60 | 46.24 | 10.68 | 36.31 |
| $\frac{3}{4}$ | 3.06 | . 41 | 2.405 | 8.178 |  | 14.06 | 47.82 | 11.05 | 37.56 |
|  | 3.285 | 11.17 | 2.580 | 8.773 |  | 14.54 | 49.42 | 11.42 | 38.81 |
| ${ }^{7}$ | 3.516 | 11.95 | 2.761 | 9.388 |  | 15.02 | 51.05 | 11.79 | 40.10 |
| $\frac{15}{16}$ | 3.754 | 12.76 | 2.948 | 10.02 | $\frac{15}{15}$ | 15.50 | 52.71 | 12.18 | 41.40 |

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# AREAS AND WEIGHTS OF SQUARE AND ROUND STEEL BARS 

(Continued).

|  | $\square$ |  | $\bigcirc$ |  |  | $\square$ |  | $\bigcirc$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Area. | Weight per ft. | Area. | Weight per ft. |  | Area. | Weight per ft . | Area. | Weight per ft . |
| $\begin{aligned} & 4 \\ & \frac{1}{1}^{\frac{1}{16}} \\ & \frac{3}{16} \end{aligned}$ | 16.00 | 54.40 | 12.57 | 42.73 | 6 | 36.00 | 122.4 | 28.27 | 96.14 |
|  | 16.50 | 56.11 | 12.96 | 44.07 | $\frac{1}{8}$ | 37.52 | 127.6 | 29.47 | 100.2 |
|  | 17.02 | 57.85 | 13.36 | 45.44 | $\frac{1}{4}$ | 39.06 | 132.8 | 30.68 | 104.3 |
|  | 17.54 | 59.62 | 13.77 | 46.83 | $\frac{3}{8}$ | 40.64 | 138.2 | 31.92 | 108.5 |
| $\begin{aligned} & \frac{1}{4} \\ & \frac{5}{16} \\ & \frac{3}{8} \\ & \frac{7}{16} \end{aligned}$ | 18.06 | 61.41 | 14.19 | 48.24 | $\frac{1}{2}$ | 42.25 | 143.6 | 33.18 | 112.8 |
|  | 18.60 | 63.23 | 14.61 | 49.66 | $\frac{5}{8}$ | 43.89 | 149.2 | 34.47 | 117.2 |
|  | 19.14 | 65.08 | 15.03 | 51.11 | $\frac{3}{4}$ | 45.56 | 154.9 | 35.79 | 121.7 |
|  | 19.69 | 66.95 | 15.47 | 52.58 | $\frac{7}{8}$ | 47.27 | 160.8 | 37.12 | 126.2 |
| $\begin{aligned} & \frac{1}{2} \\ & \frac{9}{16} \\ & \frac{5}{8}^{\frac{11}{16}} \end{aligned}$ | 20.25 | 68.85 | 15.90 | 54.07 | 7 | 49.00 | 166.6 | 38.49 | 130.9 |
|  | 20.82 | 70.78 | 16.35 | 55.59 | $\frac{1}{4}$ | 52.56 | 178.7 | 41.28 | 140.4 |
|  | 21.39 | 72.73 | 16.80 | 57.12 | $\frac{1}{2}$ | 56.25 | 191.3 | 44.18 | 150.2 |
|  | 21.97 | 74.70 | 17.26 | 58.67 | $\frac{3}{4}$ | 60.06 | 204.2 | 47.17 | 160.3 |
| $\begin{aligned} & \frac{3}{4} \\ & \frac{7^{\frac{13}{16}}}{8} \\ & { }^{\frac{155}{16}} \end{aligned}$ | 22.56 | 76.71 | 17.72 | 60.25 | 8 | 64.00 | 217.6 | 50.27 | 171.0 |
|  | 23.16 | 78.74 | 18.19 | 61.84 | $\frac{1}{4}$ | 68.06 | 231.4 | 53.46 | 181.8 |
|  | 23.77 | 80.81 | 18.67 | 63.46 | $\frac{1}{2}$ | 72.25 | 245.6 | 56.75 | 193.0 |
|  | 24.38 | 82.89 | 19.15 | 65.10 | $\frac{3}{4}$ | 76.56 | 260.3 | 60.13 | 204.4 |
| $\left\{\begin{array}{l} 5 \\ \frac{1}{8}^{\frac{1}{16}} \\ \frac{3}{16} \end{array}\right.$ | 25.00 | 85.00 | 19.64 | 66.76 | 9 | 81.00 | 275.4 | 63.62 | 216.3 |
|  | 25.63 | 87.14 | 20.13 | 68.44 | ${ }^{\frac{1}{4}}$ | 85.56 | 290.9 | 67.20 | 228.5 |
|  | 26.27 | 89.30 | 20.63 | 70.14 | $\frac{1}{2}$ | 90.25 | 306.8 | 70.88 | 241.0 |
|  | 26.91 | 91.49 | 21.14 | 71.86 | $\frac{3}{4}$ | 95.06 | 323.2 | 74.66 | 253.9 |
| $\begin{aligned} & \frac{1}{4} \\ & \frac{5}{16} \\ & \frac{3}{8} \\ & \frac{7}{16} \end{aligned}$ | 27.56 | 93.72 | 21.65 | 73.60 | 10 | 100.0 | 340.0 |  | . 0 |
|  | 28.22 | 95.96 | 22.17 | 75.37 | $\frac{1}{4}$ | 105.1 | 357.2 | 82. | 280.6 |
|  | 28.89 | 98.23 | 22.69 | 77.15 | 4 | 110.3 | 374.9 | 86.5 | 294.4 |
|  | 29.57 | 100.5 | 23.22 | 78.95 | $\frac{3}{4}$ | 115.6 | 392.9 | 90. | 308.6 |
| $\begin{aligned} & \frac{1}{2} \\ & \frac{9}{16} \\ & \frac{5}{8} \\ & \frac{11}{16} \end{aligned}$ | 30.25 | 102.8 | 23.76 | 80.77 | 11 | 121.0 | 411.4 | 95. | 323.1 |
|  | 30.94 | 105.2 | 24.30 | 82.62 | $\frac{1}{4}$ | 126.6 | 430.3 | 99.40 | 337.9 |
|  | 31.64 | 107.6 | 24.85 | 84.49 |  | 132.3 | 449.6 | 103.9 | 353.1 |
|  | 32.35 | 110.0 | 25.41 | 86.38 | $\frac{3}{4}$ | 138.1 | 469.4 | 108.4 | 368.6 |
| $\begin{aligned} & \frac{3}{4} \\ & \frac{13}{7^{16}} \\ & 7^{\frac{15}{8}} \\ & \frac{15}{16} \end{aligned}$ | 33.06 | 112.4 | 25.97 | 88.29 | 12 | 144.0 | 489.6 | 113.1 | 384.5 |
|  | 33.79 | 114.9 | 26.54 | 90.22 |  |  |  |  |  |
|  | 34.52 <br> 35.25 | 117.4 | 27.11 | 92.17 |  |  |  |  |  |
|  | 35.25 | 119.9 | 27.69 | 94.14 |  |  |  |  |  |

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## WEIGHTS

OF PASSAIC STEEL ANGLES.

| Size of Angle, in Inches. | Weights per foot for different thicknesses. |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\frac{5}{16}$ | $\frac{3}{8 \prime \prime}$ | $\frac{7}{16}^{\prime \prime}$ | $\frac{1}{\frac{1}{2}}$ | $\frac{9}{16}{ }^{\prime \prime}$ | $\frac{5}{8 \prime}$ | $\frac{1111}{16}$ | $\frac{3}{4}{ }^{\prime \prime}$ | $\frac{13}{13}{ }^{\prime \prime}$ | $7^{\prime \prime}$ |
| $6 \times 6$ |  | 14.8 | 17.4 | 19.9 | 22.5 | 25.0 | 26.4 | 29.0 | 31.5 | 34.0 |
| $6 \times 4$ |  | 12.3 | 14.4 | 16.6 | 18.6 | 19.9 | 22.0 | 24.2 | 26.2 | 28.4 |
| $5 \times 5$ |  | 12.3 | 14.4 | 16.5 | 18.6 | 19.9 | 21.8 | 24.2 |  |  |
| $5 \times 3 \frac{1}{2}$ |  | 10.4 | 12.2 | 14.0 | 15.8 | 16.7 | 18.5 | 20.3 |  |  |
| $5 \times 3$ | 8.16 | 9.86 | 11.2 | 13.0 | 14.2 | 15.9 | 17.6 | 19.3 |  |  |
| $4 \frac{1}{2} \times 3$ | 7.65 | 9.21 | 10.5 | 12.1 | 13.7 | 14.6 | 16.2 | 17.8 |  |  |
| $4 \times 4$ | 8.16 | 9.86 | 11.2 | 12.9 | 14.7 | 15.7 | 17.4 | 19.1 | 20.8 |  |
| $4 \times 3 \frac{1}{2}$ | 7.65 | 9.21 | 10.5 | 12.1 | 13.7 | 14.6 | 16.2 | 17.8 |  |  |
| $4 \times 3$ | 7.11 | 8.60 | 9.80 | 11.3 | 12.7 | 13.5 |  |  |  |  |
| $3 \frac{1}{2} \times 3 \frac{1}{2}$ | 7.11 | 8.60 | 9.76 | 11.0 | 12.5 | 13.5 |  |  |  |  |
| $3 \frac{1}{2} \times 3$ | 6.56 | 7.82 | 9.21 | 10.2 | 11.6 | 12.5 |  |  |  |  |
| Size of <br> Angle, <br> in Inches. | Weights per foot for different thicknesses. |  |  |  |  |  |  |  |  |  |
|  | $\frac{1}{8}{ }^{\prime \prime}$ | $\frac{3}{16}^{\prime \prime}$ | $4^{1 / 1}$ | 部" | $\frac{311}{8 \prime}$ | $7^{7} 11$ | $\frac{1}{2}{ }^{\prime \prime}$ | -9 ${ }^{\prime \prime}{ }^{\prime \prime}$ | $\frac{5}{8}^{\prime \prime}$ | $11^{\prime \prime}$ |
| $3 \frac{1}{2} \times 2 \frac{1}{2}$ |  |  | 4.90 | 6.15 | 7.17 | 8.43 | 9.35 | 10.6 |  |  |
| $3 \times 3$ |  |  | 4.90 | 6.05 | 7.30 | 8.26 | 9.56 | 10.8 | 12.1 |  |
| $3 \times 2 \frac{1}{2}$ |  |  | 4.45 | 5.64 | 6.53 | 7.72 | 8.50 | 9.69 |  |  |
| $3 \times 2$ |  |  | 4.05 | 5.10 | 5.88 | 6.94 | 7.65 |  |  |  |
| $2 \frac{1}{2} \times 2 \frac{1}{2}$ |  |  | 4.05 | 4.96 | 6.05 | 6.80 | 7.85 |  |  |  |
| $2 \frac{1}{2} \times 2$ |  | 2.75 | 3.70 | 4.45 | 5.40 | 6.42 | 7.45 |  |  |  |
| $2 \frac{1}{4} \times 2 \frac{1}{4}$ |  | 2.75 | 3.60 | 4.56 | 5.20 | 6.22 | 7.17 |  |  |  |
| $2 \frac{1}{4} \times 1 \frac{1}{2}$ |  | 2.28 | 3.06 | 3.64 |  |  |  |  |  |  |
| $2 \times 2$ |  | 2.41 | 3.19 | 4.05 | 4.62 | 5.47 | 6.32 |  |  |  |
| $2 \times 1 \frac{3}{4}$ |  | 2.28 | 3.06 | 3.64 |  |  |  |  |  |  |
| $1_{1}^{3} \times 1 \times 1 \frac{3}{4}$ |  | 2.11 | 2.75 | 3.50 | 3.98 | 4.72 |  |  |  |  |
|  |  | 1.80 | 2.35 | 2.96 | 3.33 |  |  |  |  |  |
| $1{ }^{\frac{3}{8} \times 1} \times 1 \frac{1}{8}$ | 1.02 | 1.53 | 1.90 | 2.45 |  |  |  |  |  |  |
| $1 \frac{1}{4} \times 1 \frac{1}{4}$ | 1.02 | 1.46 | 2.01 | 2.55 |  |  |  |  |  |  |
| $1{ }_{1}^{1} \times 1$ | . 78 | 1.15 | 1.57 |  |  |  |  |  |  |  |
| (1) | . 68 | . 99 |  |  |  |  |  |  |  |  |

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## WEIGHTS OF STEEL FLATS,

PER LINEAL FOOT.

| Thickness, in Inches. | $1^{\prime \prime}$ | $14^{\prime \prime}$ | $1 \frac{1}{2}^{\prime \prime}$ | $1{ }^{\frac{3}{4}}$ | $2^{\prime \prime}$ | $2{ }^{\frac{1}{4}}$ | $2{ }_{2}^{11}$ | $2^{3 / 1}$ | $3{ }^{\prime \prime}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\frac{1}{16}$ | . 21 | . 26 | . 32 | . 37 | . 43 | . 48 | . 53 | 58 | . 63 |
|  | . 42 | . 53 | . 64 | . 75 | . 85 | . 96 | 1.06 | 1.17 | 1.28 |
| $\frac{3}{16}$ | . 63 | . 79 | . 96 | 1.11 | 1.28 | 1.44 | 1.59 | 1.75 | 1.91 |
|  | . 85 | 1.06 | 1.28 | 1.49 | 1.70 | 1.91 | 2.12 | 2.34 | 2.55 |
|  | 1.06 | 1.33 | 1.59 | 1.86 | 2.12 | 2.39 | 2.65 | 2.92 | 3.19 |
|  | 1.28 | 1.59 | 1.92 | 2.23 | 2.55 | 2.87 | 3.19 | 3.51 | 3.83 |
|  | 1.49 | 1.86 | 2.23 | 2.60 | 2.98 | 3.35 | 3.72 | 4.09 | 4.46 |
|  | 1.70 | 2.12 | 2.55 | 2.98 | 3.40 | 3.83 | 4.25 | 4.67 | 5.10 |
|  | 1.92 | 2.39 | 2.87 | 3.35 | 3.83 | 4.30 | 4.78 | 5.26 | 5.74 |
|  | 2.12 | 2.65 | 3.19 | 3.72 | 4.25 | 4.78 | 5.31 | 5.84 | 6.38 |
|  | 2.34 | 2.92 | 3.51 | 4.09 | 4.67 | 5.26 | 5.84 | 6.43 | 7.02 |
|  | 2.55 | 3.19 | 3.83 | 4.47 | 5.10 | 5.75 | 6.38 | 7.02 | 7.65 |
|  | 2.76 | 3.45 | 4.14 | 4.84 | 5.53 | 6.21 | 6.90 | 7.60 | 8.29 |
|  | 2.98 | 3.72 | 4.47 | 5.20 | 5.95 | 6.69 | 7.44 | 8.18 | 8.93 |
|  | 3.19 | 3.99 | 4.78 | 5.58 | 6.38 | 7.18 | 7.97 | 8.77 | 9.57 |
| 1 | 3.40 | 4.25 | 5.10 | 5.95 | 6.80 | 7.65 | 8.50 | 9.35 | 10.20 |
|  | 3.61 | 4.52 | 5.42 | 6.32 | 7.22 | 8.13 | 9.03 | 9.93 | 10.84 |
|  | 3.83 | 4.78 | 5.74 | 6.70 | 7.65 | 8.61 | 9.57 | 10.52 | 11.48 |
|  | 4.04 | 5.05 | 6.06 | 7.07 | 8.08 | 9.09 | 10.10 | 11.11 | 12.12 |
|  | 4.25 | 5.31 | 6.38 | 7.44 | 8.50 | 9.57 | 10.63 | 11.69 | 12.75 |
| $1 \frac{5}{16}$ | 4.46 | 5.58 | 6.69 | 7.81 | 8.93 | 10.04 | 11.16 | 12.2 | 13.39 |
|  | 4.67 | 5.84 | 7.02 | 8.18 | 9.35 | 10.52 | 11.69 | 12.85 | 14.03 |
| $1 \frac{7}{16}$ | 4.89 | 6.11 | 7.34 | 8.56 | 9.78 | 11.00 | 12.22 | 13.44 | 14.66 |
|  | 5.10 | 6.38 | 7.65 | 8.93 | 10.20 | 11.48 | 12.75 | 14.03 | 15.30 |
|  | 5.32 | 6.64 | 7.97 | 9.30 | 10.63 | 1.95 | 13.28 | 14.61 | 15.94 |
|  | 5.52 | 6.90 | 8.29 | 9.67 | 11.05 | 12.43 | 13.8 | 15. | 16.58 |
| 111 11 | 5.74 | 7.17 | 8.61 | 10.04 | 11.47 | 12.91 | 14.34 | 15.78 | 17.22 |
| $1 \frac{3}{4}$ | 5.95 | 7.44 | 8.93 | 10.42 | 11.90 | 13.40 | 14.88 | 16.37 | 17.85 |
| $1 \frac{13}{18}$ | 6.16 | 7.70 | 9.24 | 10.79 | 12.33 | 13.86 | 15.40 | 16.9 | 8.49 |
| $1 \frac{7}{8}$ | 6.38 | 7.97 | 9.57 | 11.15 | 12.75 | 14.34 | 15.94 | 17.5 | 19.13 |
| $1 \frac{35}{16}$ | 6.59 | 8.24 |  | 11.53 | 13.18 | 14.83 | 16.47 | 18.12 | 19.77 |
| 2 | 6.80 | 8.50 | 10.20 | 11.90 | 13.60 | 15.30 | 17.00 | 18 | 40 |

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## WEIGHTS OF STEEL FLATS,

PER LINEAL FOOT
(Continued).

| Thickness, in inches. | $3{ }^{1}{ }^{\prime \prime}$ | $4^{\prime \prime}$ | $4_{2}^{1}{ }^{\prime \prime}$ | $5^{\prime \prime}$ | $5 \frac{1}{}{ }^{\prime \prime}$ | $6^{\prime \prime}$ | $6 \frac{1}{2}{ }^{\prime \prime}$ | $7{ }^{\prime \prime}$ | 71/2]. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\frac{1}{16}$ | . 75 | . 85 | 96 | 1.06 | 1.17 | 1.28 | 1.39 | 1.49 | 1.60 |
|  | 1.49 | 1.70 | 1.92 | 2.13 | 2.34 | 2.55 | 2.77 | 2.98 | 3.19 |
| $\frac{3}{16}$ | 2.23 | 2.55 | 2.87 | 3.19 | 3.51 | 3.83 | 4.14 | 4.46 | 4.78 |
| $\frac{1}{7}$ | 2.98 | 3.40 | 3.83 | 4.25 | 4.67 | 5.10 | 5.53 | 5.95 | 6.36 |
|  | 3.72 | 4.25 | 4.78 | 5.31 | 5.84 | 6.38 | 6.90 | 7.44 | 7.97 |
|  | 4.47 | 5.10 | 5.74 | 6.38 | 7.02 | 7.65 | 8.29 | 8.93 | 9.57 |
|  | 5.20 | 5.95 | 6.70 | 7.44 | 8.18 | 8.93 | 9.67 | 10.41 | 11.16 |
| $\frac{1}{2}$ | 5.95 | 6.80 | 7.65 | 8.50 | 9.35 | 10.20 | 11.05 | 11.90 | 12.75 |
|  | 6.70 | 7.65 | 8.61 |  | 0.52 |  | 12.43 | 13.39 | . 34 |
|  | 7.44 | 8.50 | 9.57 | 10.63 | 1.6 | 12. | 13.8 | 14.8 | 15.94 |
|  | 8.18 |  | 10.52 | 11.69 | 12.85 | 14.03 | 15.20 | 16.36 | 17.53 |
| $\frac{3}{4}$ | 8.93 | 10. | 11.48 | 12.75 | 14.03 | 15.30 | 16 | 17 | 19.13 |


|  | 9.6711 .0512 .4313 .8115 .1916 .5817 .9519 .3420 .72 |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 10.4111 .9013 .3914 .8716 .3617 .8519 .3420 .8322 .32 |  |  |  |  |  |  |  |  |
|  | 11.1612 .7514 .3415 .9417 .5319 .1320 .7222 .3223 .91 |  |  |  |  |  |  |  |  |
| 1 | 11.90 | 13.60 | 15.30 | 17.00 | 18.70 | 20.40 | 22.10 | 23.80 | 25.50 |
|  |  |  |  |  |  |  |  |  |  |
|  | 12.65 | 14.45 | 6.26 |  |  | 21.68 | 23.48 | 25. |  |
|  | 13.39 | 15.30 | 17.22 | 19.13 | 21.04 | 42.95 | 24.87 | 26.7 | 28.68 |
|  | $\begin{aligned} & 14.13 \\ & 14.87 \end{aligned}$ | 16.15 | 18.17 | '20.19 | 92.21 | 24.23 | 26.24 | 28.2 | 30.28 |
|  |  | 17.00 | 19.13 | 21.25 | 23.38 | 25.50 | 27.62 | 29.75 |  |
|  |  |  |  |  |  |  |  |  |  |
|  |  | 17.85 | 20.08 | 22.32 | 24.54 | 26.78 | 29.01 | 31. |  |
|  | 15.62 16.36 | 18.70 | 21.04 | 23.38 | 25.71 | 28.05 | 30.39 | 32. | 06 |
|  | 17.10 | 19.85 | 21.99 | 24.44 | 426.88 | 29.33 | 31.77 | 34 | 36.66 |
| $1^{\frac{1}{2}}{ }^{16}$ | 17.85 | 20.40 | 22.95 | 25.50 | 28.05 | 30.60 | 33.15 | 35.70 | 38.26 |
|  | 18.60 | 21.25 | 23.9 | 26.57 | 29.22 | 31.88 | 34.53 | 37.1 | 39.84 |
|  | 19.34 | 22.10 | 24.87 | 27.63 | 30.39 | 33.15 | ,35.91 | 38.67 | 41.44 |
|  | 20.08 | 822.95 | 25.82 | 28.69 | 31.55 | 34.43 | 37.30 | 40.16 | 43.03 |
| 13 ${ }^{\frac{1}{4}}$ | 20.83 | 23.80 | 26.78 | 29.75 | 32.73 | 35.70 | 38.68 | 41.65 |  |
|  | 21.57 | 24. | 27.7 | 30.81 | 33.89 | 36.98 | 40.05 | 43.14 | 46.22 |
|  | 22.31 | 125.50 | 28.69 | 31.87 | 35.06 | 38.25 | 41.44 | 44.63 | 47.82 |
| $1 \frac{1}{15}$ | 23.06 | 26.35 | 29.64 | 32.94 | 436.23 | 39.53 | 42.82 | 46.12 | 49.41 |
| 2 | 23.80 | 27.20 | , 30.60 | 34.00 | 37.40 | 40.80 | 44.20 | 47.60 | 51.00 |

THE PASSAIC ROLLING MILL COMPAN゙ソ. 273

# WEIGHTS OF STEEL FLATS, 

PER LINEAL FOOT
(Continued).

| Thickness, in inches. | $8^{\prime \prime}$ | $8_{\frac{1}{2}}{ }^{\prime \prime}$ | $9^{\prime \prime}$ | $9 \frac{1}{1}{ }^{\prime \prime}$ | $10^{\prime \prime}$ | $10^{\frac{1}{2}}{ }^{\prime \prime}$ | 11 " | 11 ${ }^{\prime \prime}$ | $12^{\prime}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1.70 | 1.81 | 1.91 | 2.02 | 2.13 | 2.23 | 2.34 | 2.45 | 2.55 |
|  | 3.40 | 3.61 | 3.82 | 4.04 | 4.25 | 4.46 | 4.68 | 4.89 | 5.10 |
| $\frac{3}{16}$ | 5.10 | 5.42 | 5.74 | 6.06 | 6.38 | 6.70 | 7.02 | 7.32 | 7.65 |
| $\frac{1}{4}$ | 6.80 | 7.22 | 7.65 | 8.08 | 8.50 | 8.92 | 9.34 | 9.78 | 10.20 |


| $\begin{array}{lll} \frac{3}{8} & 7 \\ \frac{1}{2} & 7 \\ 16 \end{array}$ | $\begin{array}{r} 8.50 \\ 10.20 \\ 11.90 \\ 13.60 \end{array}$ | $\begin{array}{r} 9.03 \\ 10.84 \\ 12.64 \\ 14.44 \end{array}$ | $\begin{array}{r} 9.56 \\ 11.48 \\ 13.40 \\ 15.30 \end{array}$ | $\begin{aligned} & 10.10 \\ & 12.12 \\ & 14.14 \\ & 16.16 \end{aligned}$ | $\begin{aligned} & 10 . \\ & 12 . \\ & 14 . \\ & 17 . \end{aligned}$ | $\begin{aligned} & 11.16 \\ & 13.39 \\ & 15.62 \\ & 17.85 \end{aligned}$ | $\begin{aligned} & 11.68 \\ & 14.0 \\ & 16.3 \\ & 18.7 \end{aligned}$ |  | $\begin{aligned} & 12.75 \\ & 15.30 \\ & 17.85 \\ & 20.40 \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 15 |  |  |  |  | 20.08 | 21 | 22.00 |  |
|  |  |  | 19.13 | 20.19 | 21.25 | , | 3. | 4. | 5.50 |
|  |  |  | 21.04 | 22.21 | 23 |  | 5. | 6.88 |  |
| $\frac{3}{4}$ | 20.40 | 21.68 | 22.96 | 24.23 |  | 26.78 | 28.05 | 29.33 |  |
|  |  |  |  |  |  |  | 30. | 1.76 |  |
|  |  |  |  |  |  |  | 2. |  |  |
|  | 25.50 | . | 8. 69 | 30.28 | 1. | 33. | 35. | 36. | 5 |
| 1 | 27.20 | 28.90 | 30.60 | 32.30 | 34.0 | 35. | 37.40 | 39. | 80 |
| $1 \frac{1}{16}$ | 28.90 | 30.7 | 32.52 | 34.32 | 36.12 |  | 39.7 | 1. |  |
|  | 30.60 | 32.52 | 34.43 | 36.34 | 38.25 | 40. | 42.0 | 4. | 45.90 |
|  | 32.30 | 4.3 | 36.34 | 38.36 | 40.38 | 42.4 | 44.4 | 46. | 45 |
| $1 \frac{1}{4}$ | 34.00 | 36.12 | 38.26 | 40.37 | 42.50 | 44.63 | 46.76 |  |  |
|  | 35.70 | 37 | 0.16 | 42.40 |  | 46.86 | 49.08 | 51.32 | .5\% |
|  | 37.4 | 39.7 | 42.08 | 44.41 | 46.7 | 59.0 | 51.42 | 3.7 | 6.10 |
| $1 \frac{7}{16}$ | 39.10 | 41.54 | 44.00 | 46.44 | 48.88 | 51.32 | 53.76 | 56.2 | 8.65 |
|  | 40.80 | 43.35 | 45.90 |  | 51.00 | 53.55 | 56.10 | 58.65 |  |
|  | 42.5 | 45. | 47.82 | 50.48 | 53. | 55.7 | 58.42 | 61.1 | 63.75 |
| , | 44.20 | 46.96 | 49.73 | 52.49 | 55.2 | 58.02 | 260.78 | 63.54 | 66.30 |
| $1 \frac{1}{16}$ | 45.90 | 48.76 | 51.64 | 454.51 | 57.38 | 80.24 | 43.10 | 65.98 | 68.85 |
| $1 \frac{3}{4}$ | 47.60 | 50.5 | 53.56 | 56.53 | 59.50 | 062.48 | 65.45 | 68.4 | 71.40 |
|  | 49.30 | 52.38 | 55.46 | 558.54 | 61.62 | 64.70 | 67.80 | 70.86 | 73.95 |
| 17 | 51.00 | 54.20 | 57.38 | 60.56 | 63.75 | 56.94 | 40.12 | 73.31 | 76.50 |
| $1 \frac{15}{16}$ | 52.70 | 56.00 | 59.29 | 62.58 | 65.88 | 8'69.18 | 872.46 | 75.76 | 79.05 |
|  | 54.40 | 057.80 | 1.20 | 64.60 | 68.00 | 0,71.40 | 74.80 | 78.20 | 81.60 |

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| $\begin{gathered} \text { Ei } \\ 0 \\ k=1 \end{gathered}$ | ＝it | －\％\％¢ ¢ |  |  | 둥ำ $\alpha \propto \propto \circ$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 三io | F\％\％¢ ¢ ¢ | ¢¢ ¢0\％ | 88 ¢ r－iri | か® |
|  | 淤 | 8ㅇㅋㅜ․․․ |  |  | 89880 |
|  | $\stackrel{\text { io }}{\text { Q }}$ | $\%$ \％\％ 150.2 |  ผ－ |  |  |
|  | Ė | $\begin{aligned} & 0.8 \% \\ & \text { Mo } \\ & \text { in } \end{aligned}$ |  |  |  |
| $\xrightarrow{4}$ | ¢ั入 | $\begin{aligned} & 80000 \\ & \text { - } 9.0 .0 \end{aligned}$ |  |  |  |
|  | ล̀ | $\begin{aligned} & \infty \times 0.0 \\ & 0.0 \\ & -\infty=0 \end{aligned}$ | 民OR品 $\mathfrak{\infty} \dot{\mathfrak{N}}$ |  |  |
| $\hat{A}_{1}$ | $\stackrel{\rightharpoonup}{\text { N }}$ |  | $\begin{aligned} & \% N-8 \\ & \% ~ N O M \end{aligned}$ |  |  |
| $$ | ¿̀ | 品会荮 －か 玉 玉 | 下웅ㅇ <br>  | 内侖志 $\underset{\sim O}{\circ} \dot{O}$ | $\begin{aligned} & 120 \% 8 \\ & \text { in in io } \end{aligned}$ |
|  | － |  |  |  | ${ }^{\infty}{ }^{2} \times 108$ ～i |
|  | $\stackrel{\square}{\square}$ | $\begin{aligned} & 51900 \\ & \therefore=0 \\ & \therefore=10 \end{aligned}$ | $\begin{aligned} & \text { Nos } \\ & \text { So } \\ & \text { So } \\ & \hline 10 \end{aligned}$ |  |  |
| 国 | － |  |  |  |  |
| E | $\stackrel{\square}{7}$ | $\begin{aligned} & 9808 \\ & \therefore 0.80 \\ & \therefore 0.0 \end{aligned}$ |  |  |  |
| 荷 | $\stackrel{\text { in }}{\sim}$ |  |  |  |  |
| $\begin{aligned} & \text { 覑 } \\ & \text { E } \\ & \text { H } \end{aligned}$ | シ |  |  |  |  |
|  | $\stackrel{\text { ¢ }}{\sim}$ | 象会曷 ヘぃ $\rightarrow$ | －$\quad$ が $\stackrel{9}{9} 9$ |  |  |
|  | $\stackrel{\text { N}}{\text { N }}$ |  | $\begin{aligned} & 080 \\ & \text { in } \\ & \text { in } \end{aligned}$ |  |  |
|  |  | $H^{\circ}$ $+\infty \quad-1+$ | 成 <br> ल） m | ato olt |  <br> No - |


|  |  | $\therefore 10 \%$ \％ |  |  | $\begin{array}{lll} \rightarrow 0 & 00 & 12 \\ 0 \\ \sim & 10 & 10 \\ \hline \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\pm$ | \＆－¢ ¢ |  |  |  |
|  | $\begin{aligned} & \Sigma \\ & \vdots \\ & i+1 \end{aligned}$ | ف． $1 \%$ ¢ $0_{0}^{0}$ |  |  | $\stackrel{20}{2} \mathrm{O}$ $\therefore \therefore \therefore \therefore \div$ |
|  | $\stackrel{\square}{\square}$ | ¢－¢ ¢ | $\underbrace{\infty}_{i} \underbrace{\infty}_{0} \text { 刁 }$ |  |  <br> か ふं ๙๐ ๙ |
| $\sum_{0}^{2}$ | $\begin{aligned} & i+0 \\ & +4 \end{aligned}$ |  |  | $\begin{aligned} & \infty=0 \\ & \infty \\ & \infty \end{aligned}$ |  |
|  | $\begin{aligned} & = \\ & \underset{4}{4} \end{aligned}$ |  |  |  | $\begin{aligned} & 60 \% \\ & 600 \\ & \hdashline=0 \end{aligned}$ |
|  | $\begin{aligned} & \bar{\alpha} \\ & \dot{N} \end{aligned}$ |  |  | $\begin{aligned} & 6 a \\ & 62=2 \\ & 80 x \\ & 0 x \end{aligned}$ | $\begin{aligned} & 620 \\ & 0.0 \\ & 0 \\ & 0 \\ & 0 \end{aligned}$ |
|  | $\bar{i}$ |  |  |  |  |
| $\xrightarrow[A]{2}$ | $\begin{aligned} & \infty \\ & \infty \\ & \infty \end{aligned}$ |  |  |  |  |
| $\underset{\square}{2}$ | $\begin{aligned} & \text { è } \\ & \infty \end{aligned}$ |  |  |  |  |
|  | $\begin{aligned} & = \\ & \text { m } \end{aligned}$ |  |  |  |  |
| $\begin{aligned} & \square \\ & E 1 \\ & E 1 \\ & \hline 2 \end{aligned}$ | $\begin{aligned} & \bar{\alpha} \\ & \text { è } \end{aligned}$ | $\begin{aligned} & 0 \\ & \infty \\ & 0 \\ & 0.0 \\ & -0 \end{aligned}$ |  |  |  |
|  | $\bar{i}$ |  |  | $\begin{aligned} & 506 \\ & i 80 \\ & i 00 \end{aligned}$ | $\begin{aligned} & 0 \text { J J } \\ & 0 \text { Q } \\ & 00 \\ & 0 \end{aligned}$ |
| 3 | $\begin{aligned} & = \\ & \text { O } \\ & \text { Q } \end{aligned}$ |  |  |  |  |
| 22 | $\stackrel{\infty}{\infty}$ |  |  |  |  |
|  | $\begin{aligned} & \text { i} \\ & \text { Q } \end{aligned}$ |  |  |  |  |
| 1 | $\begin{aligned} & \overline{0} \\ & \hat{0} \end{aligned}$ |  |  |  |  |
|  |  | － | （c） | $e_{\sim \rightarrow \infty}^{k}$ |  |

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THE PASSAIC ROLLING MILL COMPANY． 277

|  | ごı | 成处三皆 |  |  | To <br>  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | ミ | คูु ¢ ¢ |  |  |  |
|  | 三－ |  |  |  |  |
|  | ＝ |  | ¢ ${ }^{20}$ |  |  |
| $0_{0}^{5}$ | $\begin{aligned} & \bar{\circ} \\ & 0 \\ & 0 \end{aligned}$ |  |  |  |  |
|  | $\stackrel{\infty}{\infty}$ | 兂 |  |  | NLO |
| $\frac{\square}{7}$ | io |  |  |  |  |
|  | $\begin{aligned} & \text { ¿̇ } \end{aligned}$ |  |  |  | $\begin{gathered} 0 \\ 0 \\ \text { NGO } \\ \text { Gi } \\ \hline \end{gathered}$ |
| $\frac{A_{4}^{2}}{A_{1}}$ | $\begin{aligned} & \text { ¿ } \\ & \text { ol } \end{aligned}$ |  |  | $\begin{array}{lll} 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ \hline \end{array}$ |  |
| $\begin{aligned} & 2 \\ & E+ \\ & E \\ & i \\ & i \end{aligned}$ | ì |  |  |  |  |
|  | $\begin{aligned} & \infty \\ & \infty \\ & \infty \end{aligned}$ |  |  |  |  |
|  | － |  |  | $\begin{aligned} & 10 \infty 0 \\ & 0.0 \\ & 0 \\ & 0 \end{aligned}$ |  |
|  | － |  |  | $\begin{aligned} & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \end{aligned}$ |  |
| S | － |  | $\begin{aligned} & 0 \\ & 00 \\ & 0 \\ & 0 \\ & 0 \end{aligned}$ |  |  |
|  | $\bar{\infty}$ |  | $\begin{aligned} & 0 \\ & 000 \\ & 000 \\ & 0 \end{aligned}$ |  |  |
|  | $\cdots$ | 20\％ \％\％\％ ¢ \％ |  |  |  |
|  | \％o |  |  |  |  |
|  |  | －10 | No | － | 简 |

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## AREAS OF FLATS.

| Thickness in Inches. | $1^{\prime \prime}$ | $1 \frac{1}{4}^{\prime \prime}$ | $1 \frac{1}{2}^{\prime \prime}$ | $14^{\prime \prime}$ | $2^{\prime \prime}$ | $2 \frac{1}{4}^{\prime \prime}$ | $2 \frac{1}{2}^{\prime \prime}$ | $2 \frac{3}{4}^{\prime \prime}$ | $3^{\prime \prime}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\frac{1}{16}$ | . 063 | . 078 | . 094 | . 109 | . 125 | 141 | . 156 | . 172 | . 188 |
|  | . 125 | . 156 | . 188 | . 219 | . 250 | . 281 | . 313 | . 344 | . 375 |
| $7^{\frac{3}{6}}$ | . 188 | . 234 | . 281 | . 328 | . 375 | . 422 | . 469 | . 516 | . 563 |
| $\frac{1}{4}$ | . 250 | . 313 | . 375 | . 438 | . 500 | . 563 | . 625 | . 688 | . 750 |
| $\frac{5}{16}$ | . 313 | . 391 | . 469 | . 547 | . 625 | . 703 | . 781 | . 859 | . 938 |
|  | . 375 | . 469 | . 563 | . 656 | . 750 | . 844 | . 938 | 1.03 | 1.13 |
| $\frac{7}{16}$ | . 435 | . 547 | . 656 | . 766 | . 875 | . 984 | 1.09 | 1.20 | 1.31 |
| $\frac{1}{2}$ | . 500 | . 625 | . 750 | . 875 | 1.00 | 1.13 | 1.25 | 1.38 | 1.50 |
|  | . 563 | . 703 | . 844 | . 984 | 1.13 | 1.27 | 1.41 | 1.55 | 1.69 |
|  | . 625 | . 781 | . 938 | 1.09 | 1.25 | 1.41 | 1.56 | 1.72 | 1.88 |
|  | . 688 | . 859 | 1.03 | 1.20 | 1.38 | 1.55 | 1.72 | 1.89 | 2.06 |
| $\frac{3}{4}$ | . 750 | . 933 | 1.13 | 1.31 | 1.50 | 1.69 | 1.88 | 2.06 | 2.25 |
|  | . 813 | 1.02 | 1.22 | 1.42 | 1.63 | 1.83 | 2.03 | 2.23 | 2.44 |
| $\frac{7}{8}$ | . 875 | 1.09 | 1.31 | 1.53 | 1.75 | 1.97 | 2.19 | 2.41 | 2.63 |
| - $\frac{15}{16}$ | . 938 | 1.17 | 1.41 | 1.64 | 1.88 | 2.11 | 2.34 | 2.58 | 2.81 |
| 1 | 1.00 | 1.25 | 1.50 | 1.75 | 2.00 | 2.25 | 2.50 | 2.75 | 3.00 |
| $1 \frac{1}{16}$ | 1.06 | 1.33 | 1.59 | 1.86 | 2.13 | 2.39 | 2.66 | 2.92 | 3.19 |
| $1 \frac{1}{8}$ | 1.13 | 1.41 | 1.69 | 1.97 | 2.25 | 2.53 | 2.81 | 3.09 | 3.38 |
| $1{ }^{\frac{3}{6}}$ | 1.19 | 1.48 | 1.78 | 2.08 | 2.38 | 2.67 | 2.97 | 3.27 | 3.56 |
| 1趗 | 1.25 | 1.56 | 1.88 | 2.19 | 2.50 | 2.81 | 3.13 | 3.44 | 3.75 |
| $1 \frac{5}{16}$ | 1.31 | 1.64 | 1.97 | 2.30 | 2.63 | 2.95 | 3.28 | 3.61 | 3.94 |
| $1 \frac{3}{8}$ | 1.38 | 1.72 | 2.06 | 2.41 | 2.75 | 3.09 | 3.44 | 3.78 | 4.13 |
| $1 \frac{7}{16}$ | 1.44 | 1.80 | 2.16 | 2.52 | 2.88 | 3.25 | 3.59 | 3.95 | 4.31 |
| $1 \frac{1}{2}$ | 1.50 | 1.88 | 2.25 | 2.63 | 3.00 | 3.38 | 3.75 | 4.13 | 4.50 |
| $1 \frac{9}{16}$ | 1.56 | 1.95 | 2.34 | 2.73 | 3.13 | 3.52 | 3.91 | 4.30 | 4.69 |
| 15. | 1.63 | 2.03 | 2.44 | 2.84 | 3.25 | 3.66 | 4.06 | 4.47 | 4.88 |
| $1 \frac{1}{1} \frac{1}{6}$ | 1.69 | 2.11 | 2.53 | 2.95 | 3.38 | 3.80 | 4.22 | 4.64 | 5.06 |
| 13 | 1.75 | 2.19 | 2.63 | 3.06 | 3.50 | 3.94 | 4.38 | 4.81 | 5.25 |
| $1 \frac{1}{6}$ | 1.81 | 2.27 | 2.72 | 3.17 | 3.63 | 4.08 | 4.53 | 4.98 | 5.44 |
| 17 | 1.88 | 2.34 | 2.81 | 3.28 | 3.75 | 4.22 | 4.69 | 5.16 | 5.63 |
| 115 | 1.94 | 2.42 | 2.01 | 3.39 | 3.88 | 4.36 | 4.84 | 5.33 | 5.81 |
| 2 | 2.00 | 2.50 | 3.00 | 3.50 | 4.00 | 4.50 | 5.00 | 5.50 | 6.00 |

## AREAS OF FLATS.

| Thickness, in Inches. | $3 \frac{1}{2}{ }^{\prime \prime}$ | $4^{\prime \prime}$ | $4 \frac{1}{2}{ }^{\prime \prime}$ |  | $5^{\frac{1}{2}}{ }^{\prime \prime}$ | $6^{\prime \prime}$ | $6 \frac{1}{2}{ }^{\prime \prime}$ | $7{ }^{\prime \prime}$ | $7 \frac{1}{\frac{1}{2}}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\frac{3}{16}$ | . 219 | . 250 | . 281 | . 313 | . 344 | . 375 | . 406 | . 438 | . 469 |
|  | . 438 | . 500 | . 563 | . 625 | . 688 | . 750 | . 813 | . 875 | . 938 |
|  | . 656 | . 750 | . 844 | . 938 | 1.03 | 1.13 | 1.22 | 1.31 | 1.41 |
|  | . 875 | 1.00 | 1.13 | 1.25 | 1.38 | 1.50 | 1.63 | 1.75 | 1.88 |
| $\frac{1}{2}^{\frac{7}{16}}$ | 1.09 | 1.25 | 1.41 | 1.56 | 1.72 | 1.88 | 2.03 | 2.19 | 2.34 |
|  | 1.31 | 1.50 | 1.69 | 1.88 | 2.06 | 2.25 | 2.44 | 2.63 | 2.81 |
|  | 1.53 | 1.75 | 1.97 | 2.19 | 2.41 | 2.63 | $\stackrel{2}{2} 84$ | 3.06 | 3.28 |
|  | 1.75 | 2.00 | 2.25 | 2.50 | 2.75 | 3.00 | 3.25 | 3.50 | 3.75 |
|  | 1.97 | 2.25 | 2.53 | 2.81 | 3.09 | 3.38 | 3.66 | 3.94 | 4.22 |
|  | 2.19 | 2.50 | 2.81 | 3.13 | 3.44 | 3.75 | 4.06 | 4.38 | 4.69 |
|  | 2.41 2.63 | 2.75 3.00 | 3.09 3.38 | 3.44 | 3.78 4.13 | 4.13 4.50 | 4.47 4.88 | 4.81 5.25 | 5.16 5.63 |
| $1^{\frac{7}{8}}{ }_{\frac{15}{18}}^{\frac{15}{18}}$ | 2.84 | 3.25 | 3.66 | 4.06 | 4.47 | 4.88 | 5.28 | 5.69 |  |
|  | 3.06 | 3.50 | 3.94 | 4.38 | 4.81 | 5.25 | 5.69 | 6.13 | 6.56 |
|  | 3.28 | 3.75 | 4.22 | 4.69 | 5.16 | 5.63 | 6.09 | 6.56 | 7.03 |
|  | 3.50 | 4.00 | 4.50 | 5.00 | 5.50 | 6.00 | 6.50 | 7.00 | 7.50 |
| ${ }_{1_{1}^{1 \frac{1}{8}}}^{1_{16}^{\frac{1}{16}}} 1_{1 \frac{3}{16}}$ | 3.72 | 4.25 | 4.78 | 5.31 | 5.84 | 6.38 | 6.91 | 7.44 | 7.97 |
|  | 3.94 | 4.50 | 5.06 | 5.63 | 6.19 | 6.75 | 7.31 | 7.88 | 8.44 |
|  | 4.16 | 4.75 | 5.34 | 5.94 | 6.53 | 7.13 | 7.72 | 8.31 | 8.91 |
|  | 4.38 | 5.00 | 5.63 | 6.25 | 6.88 | 7.50 | 8.13 | 8.75 | 9.38 |
| $\begin{aligned} & 1_{1 \frac{5}{5}}^{16} \\ & 1_{1}^{3} \\ & 1_{1}^{7}{ }^{\frac{7}{6}} \\ & 1_{2} \end{aligned}$ | 4.59 | 5.25 | 5.91 | 6.56 | 7.22 | 7.88 | 8.53 |  | 9.84 |
|  | 4.81 | 5.50 | 6.19 | 6.88 | 7.56 | 8.25 | 8.94 | 9.63 | 10.31 |
|  | 5.03 | 5.75 | 6.47 | 7.19 | 7.91 | 8.63 |  | 10.06 | 10.78 |
|  | 5.25 | 6.00 | 6.75 | 7.50 | 8.25 | 9.00 | 9.75 | 10.50 | 11.25 |
| $\begin{aligned} & 1_{\frac{5}{8}}^{1 \frac{9}{15}}{ }^{1 \frac{11}{16}} \\ & 1_{\frac{3}{4}}^{16} \end{aligned}$ | 5.47 | 6.25 | 7.03 | 7.81 | 8.59 | 9.35 | 10.16 | 0.9 | 11.72 |
|  | 5.69 | 6.50 | 7.31 | 8.13 | 8.94 | 9.75 | 10.56 | 11.38 | 12.19 |
|  | 5.91 | 6.75 | 7.59 | 8.44 | 9.28 | 10.13 | 10.97 | 11.81 | 12.66 |
|  | 6.13 | 7.00 | 7.88 | 8.75 | 9.63 | 10.50 | 11.38 | 12.25 | 13.13 |
| $2_{1^{\frac{1_{1}^{1}}{18}}}^{1_{18}^{15}}$ | 6.34 | 7.25 | 8.16 | 9.069 .9710 .8811 .7812 .6913 .59 |  |  |  |  |  |
|  | 6.56 | 7.50 | 8.44 | 9.3810 .3111 .2512 .1913 .1314 .06 |  |  |  |  |  |
|  | 6.78 | 7.75 | 8.72 | $\begin{array}{r} 9.6910 .66 \\ 10.0011 .00 \end{array}$ |  | 11.63 | 12.59 | 13.56 | 14.53 |
|  | 7.00 | 8.00 | 9.00 |  |  | 12.00 | 13.001 | 14.00 | 15.00 |

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## AREAS OF FLATS.

| (Continued.) |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Thickness, in inches. | $8^{\prime \prime}$ | $8 \frac{1}{2}^{\prime \prime}$ | $9^{\prime \prime}$ | $9 \frac{1}{2}^{\prime \prime}$ | $10^{\prime \prime}$ | $10 \frac{1}{2}{ }^{\prime \prime}$ | $11^{\prime \prime}$ | $11 \frac{1}{2}^{\prime \prime}$ | $12^{\prime \prime}$ |
| $\begin{array}{ll} \frac{1}{8} & \\ & \frac{3}{16} \\ \frac{1}{4} & \end{array}$ | . 500 | . 531 | . 563 | . 594 | . 625 | . 656 | . 688 | . 719 | . 750 |
|  | 1.00 | 1.06 | 1.13 | 1.19 | 1.25 | 1.31 | 1.38 | 1.44 | 1.50 |
|  | 1.50 | 1.59 | 1.69 | 1.78 | 1.88 | 1.97 | 2.06 | 2.16 | 2.25 |
|  | 2.00 | 2.13 | 2.25 | 2.38 | 2.50 | 2.63 | 2.75 | 2.88 | 3.00 |
|  | 2.50 | 2.66 | 2.81 | 2.97 | 3.13 | 3.28 | 3.44 | 3.59 | 3.75 |
|  | 3.00 | 3.19 | 3.38 | 3.56 | 3.75 | 3.94 | 4.13 | 4.31 | 4.50 |
|  | 3.50 | 3.72 | 3.94 | 4.16 | 4.38 | 4.59 | 4.81 | 5.03 | 5.25 |
|  | 4.00 | 4.25 | 4.50 | 4.75 | 5.00 | 5.25 | 5.50 | 5.75 | 6.00 |
| $\begin{array}{ll}\frac{5}{8} & 16 \\ & \frac{1}{1} \frac{1}{6} \\ \frac{3}{4} & \end{array}$ | 4.50 | 4.78 | 5.06 | 5.34 | 5.63 | 5.91 | 6.19 | 6.47 | 6.75 |
|  | 5.00 | 5.31 | 5.63 | 5.94 | 6.25 | 6.56 | 6.88 | 7.19 | 7.50 |
|  | 5.50 | 5.84 | 6.19 | 6.53 | 6.88 | 7.22 | 7.56 | 7.91 | 8.25 |
|  | 6.00 | 6.38 | 6.75 | 7.13 | 7.50 | 7.88 | 8.25 | 8.63 | 9.00 |
| $\frac{7}{8}$ | 6.50 | 6.91 | 7.31 | 7.72 | 8.13 | 8.53 | 8.94 | 9.34 | 9.75 |
|  | 7.00 | 7.44 | 7.88 | 8.31 | 8.75 | 9.19 | 9.63 | 10.06 | 10.50 |
|  | 7.50 | 7.97 | 8.44 | 8.91 | 9.38 | 9.84 | 10.31 | 10.78 | 11.25 |
|  | 8.00 | 8.50 | 9.00 | 9.50 | 10.00 | 10.50 | 11.00 | 11.50 | 12.00 |


| $1 \frac{1}{6}$ | 8.50 |  |  |  | 10 | 11 | 11.69 | 12.22 | 12.75 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 9.00 |  | , | 10.69 | 11 | 11.81 | 12.38 | 12. | 13.50 |
|  |  | 10.0 | 10.6 | 11.28 | 11.88 | 12.47 | 13.06 | 13.66 | 14.25 |
| $1 \frac{1}{4}$ | 10.00 | 10.63 | 11.25 | 11.88 | 12.50 | 13.13 | 13.75 | 14.38 | 15.00 |
| 1 |  |  | 11.81 | 12.47 | 3. | 13.78 | 14. | 15 | 5.75 |
| $1{ }^{3}$ | 11.0 | 1.69 | 12.38 | 13.06 | 13.75 | 14.44 | 15.13 | 15.81 | 16.50 |
|  | 11.50 | 2.22 | 12.94 | 13.66 | 14.38 | 15.09 | 15.81 | 16.53 | 17.25 |
| $1 \frac{1}{2}$ | 12.00 | 12.75 | 13.50 | 14.25 | 15.00 | 15.75 | 16.50 | 17.25 | 18.00 |
| $1{ }^{\frac{9}{6}}$ | 12.5 | 13.28 | 14.06 | 14.84 | 15.63 | 16.41 | 17.19 | 17.97 | 8.75 |
| $1 \frac{5}{8}$ | 13.0 | 13.81 | 14.63 | 15.44 | 16.25 | 17.06 | 17.88 | 18.69 | 19.50 |
| $1 \frac{1}{16}$ | 13.50 | 14.34 | 15.19 | 16.03 | 16.88 | 17.72 | 18.56 | 19.41 | 20.25 |
| $1 \frac{3}{4}$ | 14.00 | 14.88 | 15.75 | 16.63 | 17.50 | 18.38 | 19.25 | 20.13 | 21.00 |
| $1 \frac{1}{1} \frac{3}{6}$ | 14.50 | 15.41 | 16.31 | 17.22 | 18.13 | 19.03 | 19.94 | 20.84 | 21.75 |
| $1 \frac{7}{8}$ | 15.00 | 15.94 | 16.88 | 17.81 | 18.75 | 19.69 | 20.63 | 21.56 | 22.50 |
| $1 \frac{15}{15}$ | 15.50 | 16.47 | 17.44 | 18.41 | 19.38 | 20.34 | 21.31 | 22.28 | 23.25 |
| 2 | 16.00 | 17.00 | 18.00 | 19.00 | 120.00 | 21.00 | 22.00 | 23.00 | 24.00 |

## AREAS,

In Square Inches, for One Hole,
To be deducted from gross area of rivetted plates or shapes to obtain net area.

| Thickness of Metal, inches. | Diameter of Hole. |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\frac{1}{2}{ }^{\prime \prime}$ | ${ }_{16}{ }^{\prime \prime}{ }^{\prime \prime}$ | $\frac{5}{8}{ }^{\prime}$ | $\frac{1181}{}{ }^{\prime \prime}$ | $\frac{3}{4}{ }^{\prime \prime}$ | ${ }_{1}^{13}$ | ${ }_{8}^{71}$ | $\frac{15}{16}$ | 1 | $1 \frac{1}{16}$ | $1{ }^{\frac{1}{8}}{ }^{\prime \prime}$ |
| $\frac{1}{16}$ | . 03 | . 04 | . 04 | . 04 | . 05 | . 05 | . 05 | . 06 | . 06 | . 07 | . 07 |
| $\frac{1}{8}$ | . 06 | . 07 | . 08 | . 09 | . 09 | . 10 | . 11 | . 12 | . 13 | . 13 | . 14 |
| $7^{3} 6$ | . 09 | . 11 | . 12 | 13 | . 14 | 15) | . 16 | . 18 | . 19 | . 20 | . 21 |
| $\frac{1}{4}$ | . 13 | . 14 | . 16 | . 17 | . 19 | . 20 | . 22 | . 23 | . 25 | 27 | 28 |
| $\frac{5}{16}$ | 16 | 18 | . 20 | 21 | . 23 | 25 | . 27 | . 29 | . 31 | . 33 | . 35 |
|  | . 19 | . 21 | . 23 | . 26 | . 28 | . 30 | . 33 | . 35 | . 38 | . 40 | . 42 |
|  | . 22 | . 25 | . 27 | . 30 | . 33 | . 36 | . 38 | . 41 | . 44 | . 46 | . 49 |
| , | . 25 | . 28 | . 31 | . 34 | . 38 | . 41 | . 44 | . 47 | . 50 | . 53 | 56 |
|  | . 28 | 32 | . 35 | . 39 | . 42 | . 46 | 49 | . 53 | 56 | 60 | 63 |
|  | . 31 | . 35 | . 39 | . 43 | . 47 | . 51 | . 55 | . 59 | . 63 | . 66 |  |
| $\frac{11}{16}$ | . 34 | . 39 | . 43 | . 47 | . 52 | . 56 | . 60 | . 64 | . 69 | . 73 | . 77 |
| $\frac{3}{4}$ | . 38 | . 42 | . 47 | . 52 | . 56 | . 61 | . 66 | . 70 | . 75 | . 80 | . 84 |
|  |  |  | . 51 |  | . 61 |  |  |  |  |  |  |
|  | .44 | . 49 | . 55 | . 60 | $.66$ | . 71 | . 77 | $.82$ |  | . 93 | . 93 |
|  | . 47 | . 53 | . 59 | . 64 | . 70 | . 76 | . 82 |  | . 94 | 1.00 | 1.05 |
| 1 | . 50 | . 56 | . 63 | . 69 | . 75 | . 81 | . 88 | . 94 | 1.00 | 1.06 | 1.13 |
| $1 \frac{1}{16}$ | . 53 | . 60 | . 66 | 73 | . 80 | . 86 |  | 1.00 | 1.06 | . 13 | 1.20 |
| $1 \frac{1}{8}$ | . 56 | . 63 | . 70 | . 77 | . 84 |  |  | 1.05 |  | 1.20 | 1.27 |
| $1 \frac{3}{6}$ | . 59 | . 67 | . 74 | . 82 |  |  | 1.04 | 1.11 |  | 1.26 | 1.34 |
| $1 \frac{1}{4}$ | . 63 | . 70 | . 78 | . 86 | . 94 | 1.02 |  | 1 |  | 1.33 |  |
| $1_{15}^{5}$ | . 66 | . 74 | . 82 |  | . 98 | 1.07 |  | 1.23 | 1.31 | 1.39 | 1.48 |
| $1{ }^{3}$ | . 69 | . 77 | . 86 |  | .03, | 1.12 | 1.20 | 1.29 | 1.38 | 1.46 | 1.55 |
| $1{ }^{2} \frac{7}{6}$ | . 72 | . 81 |  |  | . 08 | 1.17 | 1.26 | 1.35 | 1.44 | 1.53 | 1.62 |
| 12 $\frac{1}{2}$ | . 75 | 84 |  | . 03 | . 13 | 1.22 | 1.31 | 1.41 | 1.50 | 1.59 | 1.69 |
| $1 \frac{9}{16}$ | . 78 |  |  | . | . 17 | . 2 |  |  |  |  | . 76 |
|  | . 81 |  | 1.02 | 1.12 | 1.22 | 1.32 | 1.4 | 1.52 | 1.63 | 1.73 | 1.83 |
| $11 \frac{11}{16}$ | . 84 | . 95 | 1.05 | 1.16 | 1.27 | 1.37 | . 4 | 1.58 | 1.69 | 1.79 | 1.90 |
| $1 \frac{3}{4}$ | . 88 | . 98 | 1.09 | 1.20 | 1.31 | 1.42 | 1.53 | 1.64 | 1.75 | 1.86 | 1.97 |
| $1_{1}^{13}$ | . 91 | 1.02 |  |  | 1.31 | . |  | 1. |  | 1.9 | . 04 |
| 17 | -94 | 1.05 | 1.17 | . 2 | 1.41 | 1.5 | 1.64 | 1.7 | 1.88 | 1.99 | 2.11 |
| ${ }^{\frac{1}{15}}$ |  | 1.0 | 21 | 1.3 | 1.45 | . 5 | 1.7 | 1.8 | 1. | 2.06 | 2.18 |
| 2 |  | 1.1 |  |  |  |  |  |  |  |  |  |

When holes are punched the diameter of the hole should be taken as $\frac{1}{x}$ " greater than the diameter of the rivet or bolt. For drilled holes the diameter may be taken as $\frac{1}{16}{ }^{\prime \prime}$ greater than rivet or bolt.

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## Weight per Square Foot of Sheets of Wrought Iron, Steel, Copper, and Brass.

THICKNESS BY BIRMINGHAM GAUGE.

| No. of Gauge. | Thickness in Inches. | Iron. | Steel. | Copper. | Brass. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 0000 | . 454 | 18.22 | 18.46 | 20.57 | 19.43 |
| 000 | . 425 | 17.05 | 17.28 | 19.25 | 18.19 |
| 00 | . 38 | 15.25 | 15.45 | 17.21 | 16.26 |
| 0 | . 34 | 13.64 | 13.82 | 15.40 | 14.55 |
| 1 | . 3 | 12.04 | 12.20 | 13.59 | 12.84 |
| 2 | . 284 | 11.40 | 11.55 | 12.87 | 12.16 |
| 3 | . 259 | 10.39 | 10.53 | 11.73 | 11.09 |
| 4 | . 238 | 9.55 | 9.68 | 10.78 | 10.19 |
| 5 | . 22 | 8.83 | 8.95 | 9.97 | 9.42 |
| 6 | . 203 | 8.15 | 8.25 | 9.20 | 8.69 |
| 7 | . 18 | 7.22 | 7.32 | 8.15 | 7.70 |
| 8 | . 165 | 6.62 | 6.71 | 7.47 | 7.06 |
| 9 | . 148 | 5.94 | 6.02 | 6.70 | 6.33 |
| 10 | . 134 | 5.38 | 5.45 | 6.07 | 5.74 |
| 11 | . 12 | 4.82 | 4.88 | 5.44 | 5.14 |
| 12 | . 109 | 4.37 | 4.43 | 4.94 | 4.67 |
| 13 | . 095 | 3.81 | 3.86 | 4.30 | 4.07 |
| 14 | . 083 | 3.33 | 3.37 | 3.76 | 3.55 |
| 15 | . 072 | 2.89 | 2.93 | 3.26 | 3.08 |
| 16 | . 065 | 2.61 | 2.64 | 2.94 | 2.78 |
| 17 | . 058 | 2.33 | 2.36 | 2.63 | 2.48 |
| 18 | . 049 | 1.97 | 1.99 | 2.22 | 2.10 |
| 19 | . 042 | 1.69 | 1.71 | 1.90 | 1.80 |
| 20 | . 035 | 1.40 | 1.42 | 1.59 | 1.50 |
| 21 | . 032 | 1.23 | 1.30 | 1.45 | 1.37 |
| 22 | . 028 | 1.12 | 1.14 | 1.27 | 1.20 |
| 23 | . 025 | 1.00 | 1.02 | 1.13 | 1.07 |
| 24 | . 022 | . 883 | . 895 | 1.00 | . 942 |
| 25 | . 02 | . 803 | . 813 | . 906 | . 856 |
| 26 | . 018 | . 722 | . 732 | . 815 | . 770 |
| 27 | . 016 | . 642 | . 651 | .725 | . 685 |
| 28 | . 014 | . 562 | . 569 | . 634 | . 599 |
| 29 | . 013 | . 522 | . 529 | . 589 | . 556 |
| 30 | . 012 | . 482 | . 488 | . 544 | . 514 |
| 31 | . 01 | . 401 | . 407 | . 453 | . 428 |
| 32 | . 009 | . 361 | . 366 | . 408 | . 385 |
| 33 | . 008 | . 321 | . 325 | . 362 | . 342 |
| 34 | . 007 | . 281 | . 285 | . 317 | . 300 |
| 35 | . 005 | . 201 | . 203 | . 227 | . 214 |
| Specific Gravity . Weight Cubic ft. Weight Cubic in |  | 7.704 | 7.806 | 8.698 | 8.218 |
|  |  | 481.25 | $487.75$ | 543.6 | 513.6 |
|  |  | . 2787 | . 2823 | . 3146 | . 2972 |

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## Weight per Square Foot of Sheets of Wrought Iron, Steel, Copper, and Brass.

THICKNESS BY AMERICAN GAUGE.

| No. of Gauge. | Thickness in Inches. | Iron. | Steel. | Copper. | Brass. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 0000 | . 46 | 18.46 | 18.70 | 20.84 | 19.69 |
| 000 | . 4096 | 16.44 | 16.66 | 18.56 | 17.53 |
| 00 | . 3648 | 14.64 | 14.83 | 16.53 | 15.61 |
| 0 | . 3249 | 13.114 | 13.21 | 14.7\% | 13.90 |
| 1 | . 2893 | 11.61 | 11.76 | 13.11 | 12.38 |
| 2 | . 2576 | 10.34 | 10.48 | 11.67 | 11.03 |
| 3 | .2294 | 9.21 | 9.33 | 10.39 | 9.82 |
| 4 | . 2043 | 8.20 | 8.31 | 9.26 | 8.74 |
| 5 | . 1819 | 7.30 | 7.40 | 8.24 | 7.79 |
| 6 | . 1620 | 6.50 | 6.59 | 7.34 | 6.93 |
| 7 | . 1443 | 5.79 | 5.87 | 6.54 | 6.18 |
| 8 | . 1285 | 5.16 | 5.22 | 5.82 | 5.50 |
| 9 | . 1144 | 4.59 | 4.65 | 5.18 | 4.90 |
| 10 | . 1019 | 4.09 | 4.14 | 4.62 | 4.36 |
| 11 | . 0907 | 3.64 | 3.69 | 4.11 | 3.88 |
| 12 | . 0808 | 3.24 | 3.29 | 3.66 | 3.46 |
| 13 | .0720 | 2.89 | 2.93 | 3.26 | 3.08 |
| 14 | . 0641 | 2.57 | 2.61 | 2.90 | 2.74 |
| 15 | . 0571 | 2.29 | 2.32 | 2.59 | 2.44 |
| 16 | . 0508 | 2.04 | 2.07 | 2.30 | 2.18 |
| 17 | . 0453 | 1.82 | 1.84 | 2.05 | 1.94 |
| 18 | . 0403 | 1.62 | 1.64 | 1.83 | 1.73 |
| 19 | . 0359 | 1.44 | 1.46 | 1.63 | 1.54 |
| 20 | . 0320 | 1.28 | 1.30 | 1.45 | 1.37 |
| 21 | .0285 | 1.14 | 1.16 | 1.29 | 1.22 |
| 22 | . 0253 | 1.02 | 1.03 | 1.15 | 1.08 |
| 23 | . 02226 | . 906 | . 918 | 1.02 | . 966 |
| 24 | . 0201 | . 807 | . 817 | . 911 | . 860 |
| 25 | . 0179 | . 718 | . 728 | . 811 | . 766 |
| 26 | . 0159 | . 640 | . 648 | . 722 | . 682 |
| 27 | . 0142 | . 570 | . 577 | . 643 | . 608 |
| 28 | . 0126 | . 507 | . 514 | . 573 | . 541 |
| 29 | . 0113 | . 452 | . 458 | . 510 | . 482 |
| 30 | . 0100 | . 402 | . 408 | . 454 | . 429 |
| 31 | .00=9 | . 358 | . 363 | . 404 | . 382 |
| 32 | . 0080 | . 319 | . 323 | . 360 | . 340 |
| 33 | . 0071 | . 284 | . 288 | . 321 | . 303 |
| 34 | . 0063 | . 253 | . 256 | . 286 | . 270 |
| 35 | . 0056 | . 225 | . 228 | . 254 | . 240 |

As there are many gauges in use differing from each other, and even the thicknesses of a certain specified gauge, as the Birmingham, are not assumed the same by all manufacturers, orders for sheets and wire should always state the weight per $\square$ foot or the thickness in thousandths of an inch.

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## DIFFERENT STANDARDS FOR WIRE GAUGE IN USE IN THE U. S.

DIMENSIONS IN DECIMAI. PARTS OF AN INCH.

| Number of Wire Gauge. | American, or Brown \& Sharpe. |  | Washburn \& Moen Mnfg. Сo., W orcester, Mass. | Trenton Iron Co., Trenton, N. J. | United States Standard. | Old English, from Brass Mfrs. List. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 000000 |  |  | . 46 |  | . 46875 |  |
| 00000 |  |  | . 43 | . 45 | . 4375 |  |
| 0000 | . 46 | . 454 | . 393 | . 4 | . 40625 |  |
| 000 | . 40964 | . 425 | . 362 | . 36 | . 375 |  |
| 00 | . 3648 | . 38 | . 331 | . 33 | . 34375 |  |
| 0 | . 32495 | . 34 | . 307 | . 305 | . 3125 |  |
| 1 | . 2893 | . 3 | . 283 | . 285 | . 28125 |  |
| 2 | . 25763 | . 284 | . 263 | . 265 | . 26563 |  |
| 3 | . 22942 | . 259 | . 244 | . 245 | . 25 |  |
| 4 | . 20431 | . 238 | . 225 | . 225 | . 23438 |  |
| 5 | . 18194 | . 22 | . 207 | . 205 | . 21875 |  |
| 6 | .16:02 | . 203 | . 192 | . 19 | . 20313 |  |
| 7 | . 14428 | . 18 | . 177 | . 175 | . 1875 |  |
| 8 | . 12849 | . 165 | . 162 | . 16 | . 17188 |  |
| 9 | . 11443 | . 148 | . 148 | . 145 | . 15625 |  |
| 10 | . 10189 | . 134 | . 135 | . 13 | . 14063 |  |
| 11 | . 090742 | . 12 | . 12 | . 1175 | . 125 |  |
| 12 | . 080808 | . 109 | . 105 | . 105 | . 10938 |  |
| 13 | . 071961 | . 095 | . 092 | . 0925 | . 09375 |  |
| 14 | . 064034 | . 083 | . 08 | . 08 | . 07813 | . 083 |
| 15 | . 057068 | . 072 | . 072 | . 07 | . 07031 | . 072 |
| 16 | .05082 | . 065 | . 063 | . 061 | . 0625 | . 065 |
| 17 | . 045257 | . 058 | . 054 | . 0525 | . 05625 | . 058 |
| 18 | . 040303 | . 049 | . 047 | . 045 | . 05 | . 049 |
| 19 | . 03539 | . 042 | . 041 | . 039 | . 04375 | . 04 |
| 20 | . 031961 | . 035 | . 035 | . 034 | . 0375 | . 035 |
| 21 | . 028462 | . 032 | . 032 | . 03 | . 03438 | . 0315 |
| 22 | . 025347 | . 028 | . 028 | . 027 | . 03125 | . 0295 |
| 23 | . 022571 | . 025 | . 025 | . 024 | . 02813 | .027 |
| 24 | . 0201 | . 022 | . 023 | . 0215 | . 025 | . 025 |
| 25 | . 0179 | . 02 | . 02 | . 019 | . 02188 | . 023 |
| 26 | . 01594 | . 018 | . 018 | . 018 | . 01875 | . 0205 |
| 27 | . 014195 | . 016 | . 017 | . 017 | . 01719 | . 01875 |
| 28 | . 012641 | . 014 | . 016 | . 016 | . 01563 | . 0165 |
| 29 | . 011257 | . 013 | . 015 | . 015 | . 01406 | . 0155 |
| 30 | . 010025 | . 012 | . 014 | . 014 | . 0125 | . 01375 |
| 31 | . 008928 | . 01 | . 0135 | . 013 | . 01094 | . 01225 |
| 32 | . 00795 | . 009 | . 013 | . 012 | . 01016 | . 01125 |
| 33 | . 00708 | . 008 | . 011 | . 011 | . 00938 | . 01025 |
| 34 | . 006304 | . 007 | . 01 | . 01 | . 00859 | . 0095 |
| 35 | . 005614 | . 005 | . 0095 | . 009 | . 00781 | . 009 |

## WIRE-Iron, Steel, Copper, Brass.

 Weight of 100 Feet in Pounds.BIRMINGHAM WIRE GAUGE.

| No. of Gauge. | PER 100 LINEAL FEET. |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Iron. | Steel. | Copper. | Brass. |
| 0000 | 54.62 | 55.13 | 62.39 | 58.93 |
| 000 | 47.86 | 48.32 | 54.67 | 51.64 |
| 00 | 38.27 | 38.63 | 43.71 | 41.28 |
| 0 | 30.63 | 30.92 | 34.99 | 33.05 |
| 1 | 23.85 | 24.07 | 27.24 | 25.73 |
| 2 | 21.37 | 21.57 | 24.41 | 23.06 |
| 3 | 17.78 | 17.94 | 20.3 | 19.18 |
| 4 | 15.01 | 15.15 | 17.15 | 16.19 |
| 5 | 12.82 | 12.95 | 14.65 | 13.84 |
| 6 | 10.92 | 11.02 | 12.47 | 11.78 |
| 7 | 8.586 | 8.667 | 9.807 | 9.263 |
| 8 | 7.214 | 7.283 | 8.241 | 7.783 |
| 9 | 5.805 | 5.859 | 6.63 | 6.262 |
| 10 | 4.758 | 4.803 | 5.435 | 5.133 |
| 11 | 3.816 | 3.852 | 4.359 | 4.117 |
| 12 | 3.148 | 3.178 | 3.596 | 3.397 |
| 13 | 2.392 | 2.414 | 2.732 | 2.58 |
| 14 | 1.826 | 1.843 | 2.085 | 1.969 |
| 15 | 1.374 | 1.387 | 1.569 | 1.482 |
| 16 | 1.119 | 1.13 | 1.279 | 1.208 |
| 17 | . 8915 | . 9 | 1.018 | . 9618 |
| 18 | . 6363 | . 6423 | . 7268 | . 6864 |
| 19 | . 4675 | . 472 | . 534 | . 5043 |
| 20 | . 3246 | . 3277 | . 3709 | . 3502 |
| 21 | . 2714 | . 274 | . 31 | . 2929 |
| 22 | . 2079 | . 2098 | . 2373 | .2241 |
| 23 | . 1656 | . 1672 | . 1892 | . 1788 |
| 24 | . 1283 | . 1295 | . 1465 | . 1384 |
| 25 | . 106 | . 107 | . 1211 | . 1144 |
| 26 | . 0859 | . 0867 | . 0981 | . 0926 |
| 27 | . 0678 | . 0685 | . 0775 | . 0732 |
| 28 | . 0519 | . 0524 | . 0593 | . 056 |
| 29 | . 0448 | . 0452 | . 0511 | . 0483 |
| 30 | . 0382 | . 0385 | . 0436 | . 0412 |
| 31 | . 0265 | . 0267 | . 0303 | . 0286 |
| 32 | . 0215 | . 0217 | . 0245 | . 0231 |
| 33 | . 017 | . 0171 | . 0194 | . 0183 |
| 34 | . 013 | . 0131 | . 0148 | . 014 |
| 35 | . 0066 | . 0067 | . 0076 | . 0071 |
| 36 | . 004 ? | .0043 | . 0048 | . 0046 |



## LAP-WELDED AMERICAN CHARCOAL IRON BOILER TUBES.

 TABLES OF STANDARD SIZES.MORRIS, TASKER \& CO.

|  |  | $\begin{aligned} & \dot{\sim} \\ & \stackrel{y}{U} \\ & \stackrel{y}{u} \\ & \stackrel{y}{E} \end{aligned}$ |  |  |  |  |  | 范 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Inch | Inch. | Inch. | Inch. | Inch. | F | Fe | Inch. | Inch. | Lbs. |
| 1 | 0.856 | 0.072 | 3.142 | 2.689 | 4.460 | 3.819 | 0.575 | 0.785 | 0.708 |
| $11 / 4$ | 1.106 | 0.072 | 3.927 | 3.474 | 3.455 | 3.056 | 0.960 | 1.227 | 0.9 |
| 11/2 | 1.334 | 0.083 | 4.712 | 4.191 | 2.863 | 2.547 | 1.396 | 1.767 | 1.250 |
| 13/4 | 1.560 | 0.095 | 5.498 | 4.901 | 2.448 | 2.183 | 1.911 | 2.405 | 1.665 |
| 2 | 1.804 | 0.098 | S. 283 | 5.667 | 2.118 | 1.909 | 2.556 | 3.142 | 1.981 |
| $21 / 4$ | 2.054 | 0.098 | 「. 069 | 6.484 | 1.850 | 1.698 | 3.314 | 3.976 | 2.238 |
| $21 / 2$ | 2.283 | 0.109 | 7.854 | 7.172 | 1.673 | 1.528 | 4.094 | 4.909 | 2.755 |
| $23 / 4$ | 2.533 | 0.109 | 8.639 | 7.957 | 1.508 | 1.390 | 5.039 | 5.940 | 3.045 |
| 3 | 2.783 | 0.109 | 9.425 | 8.743 | 1.373 | 1.273 | 6.083 | 7.069 | 3.333 |
| $3 \mathrm{I} / 4$ | 3.012 | 0.119 | 10.210 | 9.462 | 1.268 | 1.175 | 7125 | 8.296 | 3.958 |
| $31 / 2$ | 3.262 | 0.119 | 10.995 | 10.248 | 1.171 | 1.091 | 8.357 | 9.621 | 4.272 |
| $33 / 4$ | 3.512 | 0.119 | 11.781 | 11.033 | 1.088 | 1.018 | 9.687 | 11.045 | 4.590 |
| 4 | 3.741 | 0.130 | 12.566 | 11.753 | 1.023 | 0.955 | 10.992 | 12.566 | 5.320 |
| $41 / 2$ | 4.241 | 0.130 | 14.137 | 13.323 | 0.901 | 0.849 | 14.126 | 15.904 | 6.010 |
| 5 | 4.72 | 0.140 | 15.708 | 14.818 | 0.809 | 0.764 | 17.497 | 19.635 | 7.226 |
| 6 | 5.699 | 0.151 | 18.849 | 17.904 | 0.670 | 0.637 | 25.509 | 28.274 | 9.346 |
| 7 | 6.657 | 0.172 | 21.991 | 20.914 | 0.574 | 0.545 | 34.805 | 38.484 | 12.435 |
| 8 | 7.636 | 0.182 | 25.132 | 23.989 | 0.500 | 0.478 | 45.795 | 50.265 | 15.109 |
| 9 | 8.615 | 0.193 | 28.274 | 27.055 | 0.444 | 0.424 | 58.291 | 63.617 | 18.002 |
| 10 | 9.573 | 0.214 | 31.416 | 30.074 | 0.399 | 0.382 | 71.975 | 78.540 | 22.19 |

WROUGHT-IRON WELDED TUBES.
EXTRA STRONG.

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1/8 | . 405 | 100 |  | 205 |  |
| 1/4 | . 54 | . 123 |  | . 294 |  |
| $3 / 8$ | . 675 | . 127 |  | . 421 |  |
| 1/2 | . 84 | . 149 | . 298 | . 542 | . 244 |
| $3 / 4$ | 1.05 | . 157 | . 314 | .736 | . 422 |
| 1 | 1.315 | . 182 | . 364 | . 951 | . 587 |
| 11/4 | 1.66 | . 194 | . 388 | 1.272 | . 884 |
| $11 / 2$ | 1.9 | . 203 | . 406 | 1.494 | 1.088 |
| 2 | 2.375 | 221 | . 442 | 1.933 | 1.491 |
| $21 / 2$ | 2.875 | 280 | . 560 | 2.315 | 1.755 |
| 3 | 3.5 | 304 | . 608 | 2.892 | 2.284 |
| $31 / 2$ | 4. | . 321 | . 642 | 3.358 | 2.716 |
| 4 | 4.5 | . 341 | . 682 | 3.818 | 3.136 |

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## SPIKES, NAILS AND TACKS.

STANDARD STEEL WIRE NAILS.
STEEL WIRE SPIKES.

| Sizes. | Length. | Common. |  | Finishing. |  | TEEL WIRE SPIKES. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Diam., inches. | No. per pound. | Diam., inches. | No. per pound. | Length. | Diam., inches. | No. per pound. |
| 2 d | $1^{\prime \prime}$ | . 0524 | 1060 | . 0453 | 1558 | $3^{\prime \prime}$ | . 1620 | 41 |
| 3 d | $1{ }^{1 / 1}$ | . 0588 | 640 | . 0508 | 913 | $3{ }^{\frac{1}{2}}{ }^{\prime \prime}$ | . 1819 | 30 |
| 4 d | 1/1" | .0720 | 380 | . 0508 | 761 | $4^{\prime \prime}$ | . 2043 | 23 |
| 5 d | $1^{3 / \prime}$ | .0764 | 275 | . 0571 | 500 | $4_{2}^{1 / 1}$ | . 2294 | 17 |
| 6 d | $2^{\prime \prime}$ | . 0808 | 210 | . 0641 | 350 | $5^{\prime \prime}$ | . 2576 | 13 |
| 7 d | $2{ }^{1 \prime}$ | . 0858 | 160 | . 0641 | 315 | $5 \frac{1}{2}^{\prime \prime}$ | . 2893 | 11 |
| 8 d | 2 ${ }^{\prime \prime}$ | . 0935 | 115 | . 0720 | 214 | $6^{\prime \prime}$ | . 2893 | 10 |
| 9 d | $23^{\prime \prime}$ | . 0963 | 93 | .0720 | 195 | $6{ }^{1 / 1}$ | . 2249 | $7 \frac{1}{2}$ |
| 10d | $3^{\prime \prime}$ | . 1082 | 77 | . 0808 | 137 | $7^{\prime \prime}$ | . 2249 | 7 |
| 12d | $3{ }^{1 / 1}$ | . 1144 | 60 | . 0808 | 127 | $8^{\prime \prime}$ | . 3648 | 5 |
| 16d | $3{ }^{1 \prime}$ | . 1285 | 48 | . 0907 | 90 | $9^{\prime \prime}$ | . 3648 | 4 $\frac{1}{2}$ |
| 20d | $4^{\prime \prime}$ | . 1620 | 31 | . 1019 | 62 |  |  |  |
| 30d | $4{ }^{1 / 1}$ | . 1819 | 22 |  |  |  |  |  |
| 40 d | $5^{\prime \prime}$ | . 2043 | 17 |  |  |  |  |  |
| 50d | $5 \frac{11}{}{ }^{\prime \prime}$ | . 2294 | 13 |  |  |  |  |  |
| 60d | $6^{\prime \prime}$ | .2576 | 11 |  |  |  |  |  |

WOOD SCREWS.

| No. | Diam. | No. | Diam. | No. | Diam. | No. | Diam. | No. | Diam. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | .056 | 6 | .135 | 12 | .215 | 18 | .293 | 24 | .374 |
| 1 | .069 | 7 | .149 | 13 | .228 | 19 | .308 | 25 | .387 |
| 2 | .082 | 8 | .162 | 14 | .241 | 20 | .321 | 26 | .401 |
| 3 | .096 | 9 | .175 | 15 | .255 | 21 | .334 | 27 | .414 |
| 4 | .109 | 10 | .188 | 16 | .268 | 22 | .347 | 28 | .427 |
| 5 | .122 | 11 | .201 | 17 | .281 | 23 | .361 | 29 | .440 |
|  |  |  |  |  |  |  |  | 30 | .453 |

## WROUGHT SPIKES.

Number to a keg of 150 lbs .

| L'gth, inch. | $\frac{1}{4}$ inch. No. | $\begin{aligned} & \frac{5}{50} \text { inch. } \\ & \text { No. } \end{aligned}$ | $\begin{aligned} & \frac{3}{8} \text { inch. } \\ & \text { No. } \end{aligned}$ | L'gth, inch. | $\begin{aligned} & \frac{1}{4} \text { inch. } \\ & \text { No. } \end{aligned}$ | $\begin{aligned} & \frac{5}{\frac{5}{16}} \mathrm{in} . \\ & \text { No. } \end{aligned}$ | $\begin{aligned} & \frac{3}{8} \text { inch. } \\ & \text { No. } \end{aligned}$ | $\begin{aligned} & \frac{7}{16} \text { in. } \\ & \text { No. } \end{aligned}$ | $\begin{aligned} & \frac{1}{2} \text { inch. } \\ & \text { No. } \\ & \hline \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 3 | 2250 |  |  | 7 | 1161 | 662 | 482 | 445 | 306 |
| $3 \frac{1}{2}$ | 1890 | 1208 |  | 8 |  | 635 | 455 | 384 | 256 |
| 4 | 1650 | 1135 |  | 9 |  | 573 | 424 | 300 | 240 |
| $4 \frac{1}{2}$ | 1464 | 1064 |  | 10 |  |  | 391 | 270 | 292 |
| 5 | 1380 | 930 | 742 | 11 |  |  |  | 249 | 203 |
| 6 | 1292 | 868 | 570 | 12 |  |  |  | 236 | 180 |

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## NAILS AND SPIKES.

Size, Length, and Number to the Pound.

| ORIINARY. |  |  | CLINCH. |  | FINISHING. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Size. | Length. | $\begin{aligned} & \text { No. } \\ & \text { to } \mathrm{Lb} \text {. } \end{aligned}$ | Length. | $\begin{aligned} & \mathrm{No} \text {. } \\ & \text { to } \mathrm{Lb} \text {. } \end{aligned}$ | Size. | Length. | $\begin{aligned} & \text { No. } \\ & \text { to } \mathrm{Lb} \text {. } \end{aligned}$ |
| $2{ }^{\text {d }}$ | $1^{\prime \prime}$ | 800 | ) |  |  | 1 |  |
| 3 | $1_{4}^{1 / \prime}$ | 400 | 2 | 152 | $4^{\text {d }}$ | $1{ }^{3}$ | 384 |
| 4 | $1{ }^{1 / \prime}$ | 300 | ${ }^{1}$ | 133 | 5 | $1{ }^{\frac{3}{4}}$ | 256 |
| 5 | $1_{4}^{3 / \prime}$ | 200 | $2{ }^{\frac{1}{2}}$ | 92 | 6 | 2 | 204 |
| 6 | $2^{\prime \prime}$ | 150 | ${ }^{2}$ | 72 | 8 | $2 \frac{1}{2}$ | 102 |
| 7 | $2{ }^{1 / 1}$ | 120 | 3 | 60 | 10 | 3 | 80 |
| 8 | 21" | 85 | $3{ }_{t}$ | 43 | 12 | $3{ }^{5}$ | 65 |
| 9 | $2{ }^{3 / 11}$ | 75 |  |  | 20 | 32 | 46 |
| 10 | $3^{\prime \prime}$ | 60 | FENCE. |  |  |  |  |
| 12 | $3_{+}^{1 / 1}$ | 50 | $\begin{aligned} & 2^{\prime \prime} \\ & 2 \\ & 2 \\ & 2 \cdot \\ & 23 \\ & 3 \end{aligned}$ | 9666565040 | CORE. |  |  |
| 16 | $3{ }^{\frac{1}{2}}{ }^{\prime \prime}$ | 40 |  |  |  |  |  |
| 20 | $4^{\prime \prime}$ | 20 |  |  |  |  |  |
| 30 | $4^{1 / \prime}$ | 16 |  |  | $6^{\text {d }}$ | $\stackrel{2}{2}$ | 143 |
| 40 | $5^{\prime \prime}$ | 14 |  |  | 8 | $2{ }_{2}^{1}$ | 68 |
| $50$ | ${ }^{5}{ }^{\frac{1}{2}}$ | 11 |  |  | 10 | ${ }^{21}$ | 60 |
| 60 |  | 8 |  |  | 12 | ${ }_{3}$ | 42 |
| LIGHT. |  |  | SPIKES. |  | 30 | 4 | 18 |
| $4^{\text {d }}$66 |  |  | $\begin{aligned} & 3 \\ & 3 \frac{1}{2} \\ & 4 \\ & 4 \frac{1}{2} \\ & 5 \\ & 5 \frac{1}{2} \\ & 6 \end{aligned}$ | 1915131097 |  |  | 14 |
|  | 13 <br> $1{ }^{3}$ |  |  |  | W H | $2 \frac{1}{2}$ | 69 |
|  | ${ }_{2}^{14}$ | 272 196 |  |  | W H L | $2{ }^{2}$ | 72 |
| BRADS. |  |  |  |  | SLATE. |  |  |
| $\begin{gathered} 6^{\mathrm{d}} \\ 8 \\ 10 \\ 12 \end{gathered}$ | $\stackrel{1}{2}$ | 163 | BOAT. |  | $\begin{aligned} & 3^{d} \\ & 4 \\ & 5 \\ & 6 \end{aligned}$ | $\begin{aligned} & \mathbf{1}_{15}^{\prime \prime} \\ & \mathbf{1}_{1}^{7} \\ & \mathbf{1}_{4}^{3} \\ & \mathbf{2}^{6} \end{aligned}$ | 288 |
|  | 2 | 96 |  |  | 244 |  |
|  | 2 | 74 |  |  |  |  | 187 |
|  | $3 \frac{1}{x}$ | 50 | 1 $\frac{1}{2}$ | 206 |  |  | 146 |
| TACKS. |  |  |  |  |  |  |  |


| Size. | Length. | $\begin{aligned} & \text { No. } \\ & \text { to } \mathrm{Lb} \text {. } \end{aligned}$ | Size. | Length. | No. | Size. | Length. | $\text { to } \stackrel{\text { No. }}{\mathrm{Lb} .}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 oz . | 8 | 16000 | 4 oz . | $\frac{7}{16}$ | 4000 | 14 oz . |  | 11.43 |
| $1 \frac{1}{2}$ | $\frac{3}{16}$ | 10666 | 6 | ${ }^{1}{ }^{6}$ | 2666 | 16 |  | 1000 |
| 2 |  | 8000 | 8 | $5{ }^{6}$ | 2000 | 18 | 15 | 888 |
| $2 \frac{1}{2}$ |  | 6400 | 10 |  | 1600 | 50 | $1{ }^{16}$ | 800 |
| 3 | $\frac{3}{8}$ | 5333 | 12 |  | 1333. | 22 | $1 \frac{1}{16}$ | 727 |

## WINDOW GLASS.

Number of Lights per Box of 50 Feet.

| Inches. | No. | Inches. | No. | Inches. | No. | Inches. | No. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $6 \times 8$ | 150 | $12 \times 18$ | 33 | $16 \times 44$ | 10 | $26 \times 32$ | 9 |
| 79 | 115 | 1220 | 30 | 1820 | 20 | $26 \quad 34$ | 8 |
| 810 | 90 | 1222 | 27 | 1822 | 18 | 2636 | 8 |
| 811 | 82 | 1224 | 25 | 1824 | 17 | $26 \quad 40$ | 7 |
| $8 \quad 12$ | 75 | $12 \quad 26$ | 23 | $18 \quad 26$ | 15 | $26 \quad 42$ | 7 |
| 813 | 70 | 1228 | 21 | 1828 | 14 | $26 \quad 44$ | 6 |
| 814 | 64 | 1230 | 20 | 1830 | 13 | $26 \quad 48$ | 6 |
| 815 | 60 | 1232 | 18 | 1832 | 13 | $26 \quad 50$ | 6 |
| 816 | 55 | 1234 | 17 | 1834 | 12 | $26 \quad 54$ | 5 |
| 911 | 72 | 1314 | 40 | 18 36 | 11 | $26 \quad 58$ | 5 |
| 912 | 67 | 1316 | 35 | 1838 | 11 | $28 \quad 30$ | 9 |
| 913 | 62 | 1318 | 31 | 1840 | 10 | $28 \quad 32$ | 8 |
| 914 | 57 | 1320 | 28 | 1844 | 9 | $28 \quad 34$ | 8 |
| 915 | 53 | 1322 | 25 | $20 \quad 22$ | 16 | $28 \quad 36$ | 7 |
| 916 | 50 | 1324 | 23 | $20 \quad 24$ | 15 | 2838 | 7 |
| 917 | 47 | 1326 | 21 | $20 \quad 26$ | 14 | 2840 | 6 |
| 918 | 44 | 1328 | 19 | $20 \quad 28$ | 13 | 2844 | 6 |
| $9 \quad 20$ | 40 | 1330 | 18 | $20 \quad 30$ | 12 | 2846 | 6 |
| 1012 | 60 | 1416 | 32 | $20 \quad 32$ | 11 | $28 \quad 50$ | 5 |
| 1013 | 55 | 1418 | 29 | 2034 | 11 | 2852 | 5 |
| 1014 | 52 | 1420 | 26 | $20 \quad 36$ | 10 | 2856 | 4 |
| $10 \quad 15$ | 48 | 1422 | 23 | $20 \quad 38$ | 9 | $30 \quad 36$ | 7 |
| $10 \quad 16$ | 45 | 1424 | 22 | $20 \quad 40$ | 9 | $30 \quad 40$ | 6 |
| 1017 | 42 | 1426 | 20 | $20 \quad 44$ | 8 | 3042 | 6 |
| $\begin{array}{ll}10 & 18\end{array}$ | 40 | 1428 | 18 | $20 \quad 46$ | 8 | $30 \quad 44$ | 5 |
| 1020 | 36 | 1430 | 17 | $20 \quad 48$ | 8 | 3046 | 5 |
| $10 \quad 22$ | 33 | 1432 | 16 | $20 \quad 50$ | 7 | $30 \quad 48$ | 5 |
| $10 \quad 24$ | 30 | 1434 | 15 | $20 \quad 60$ | 6 | $30 \quad 50$ | 5 |
| $10 \quad 26$ | 28 | 1436 | 14 | $22 \quad 24$ | 14 | $30 \quad 54$ | 4 |
| $10 \quad 28$ | 26 | $14 \quad 40$ | 13 | $22 \quad 26$ | 13 | $30 \quad 56$ | 4 |
| $10 \quad 30$ | 24 | 1444 | 11 | 2228 | 12 | 3060 | 4 |
| 1032 | 22 | 1518 | 27 | 2230 | 11 | 3242 | 5 |
| $10 \quad 34$ | 21 | 1520 | 24 | 2232 | 10 | 3244 | 5 |
| 1113 | 50 | 1522 | 22 | 2234 | 10 | 3246 | 5 |
| 1114 | 47 | $15 \quad 24$ | 20 | $22 \quad 36$ | 9 | 3248 | 5 |
| 1115 | 44 | 1526 | 18 | 2238 | 9 | 3250 | 4 |
| 1116 | 41 | $15 \quad 28$ | 17 | 2240 | 8 | 3254 | 4 |
| 1117 | 39 | 1530 | 16 | 2244 | 8 | 3256 | 4 |
| 1118 | 36 | 1532 | 15 | 2246 | 7 | 3260 | 4 |
| 1120 | 33 | 1018 | 25 | $22 \quad 50$ | 7 | $34 \quad 40$ | 5 |
| 1122 | 30 | 1620 | 23 | $24 \quad 28$ | 11 | 3444 | 5 |
| 1124 | 27 | 1622 | 20 | $24 \quad 30$ | 10 | $34 \quad 46$ | 5 |
| 1126 | 25 | $16 \quad 24$ | 19 | $24 \quad 32$ | 9 | $34 \quad 50$ | 4 |
| 1128 | 23 | 1626 | 17 | 2436 | 8 | 3452 | 4 |
| 1130 | 21 | 1628 | 16 | $24 \quad 40$ | 8 | 3456 | 4 |
| 1132 | 20 | 1630 | 15 | $24 \quad 44$ | 7 | 3644 | 5 |
| 1134 | 19 | 1632 | 14 | $24 \quad 46$ | 7 | $36 \quad 50$ | 4 |
| 1214 | 43 | 1634 | 13 | $2 t \quad 48$ | 6 | 3656 | 4 |
| 1215 | 40 | 1636 | 12 | $2 \pm 50$ | 6 | 3660 | 3 |
| 1216 | 38 | 1638 | 12 | 2454 | 5 | 3664 | 3 |
| 1217 | 35 | 1640 | 11 | $2 \pm 56$ | 5 | 4060 | 3 |

## ROOFING SLATE.

## General Rule for the Computation of Slate.

A square of slating is 100 sq . ft . of finished roofing. Slating is usually laid so that the third slate laps the first slate by three inches. To compute the number of slates, of a given size, required to cover a square of roof; subtract three inches from the length of the slate, multiply the remainder by the width of the slate and divide by 2 ; the result is the number of sq. ins. of roof covered per slate; divide 14,400 (the number of sq. ins. in a square) by the number so found, and the result will be the number of slates required for a square.

Weight per Cubic Foot, - 174 Pounds.

## Weight per Square Foot.

| Thickness...... | $\frac{1}{8}$ | $\frac{3}{16}$ | $\frac{1}{4}$ | $\frac{3}{8}$ | $\frac{1}{8}$ | $\frac{5}{8}$ | $\frac{3}{4}$ |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Weight....... | 1.81 | 1 inch. |  |  |  |  |  |

Table of Sizes and Number of Slate in One Square.

| Size in Inches. | No. of Slate in Square. | Size in Inches. | No. of Slate in Square. | Size in Inches. | No. of Slate in Square. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $6 \times 12$ | 533 | $8 \times 16$ | 277 | $12 \times 20$ | 141 |
| 712 | 457 | $9 \quad 16$ | 246 | 1420 | 121 |
| 812 | 400 | 1016 | 221 | 1122 | 137 |
| $9 \quad 12$ | 355 | 1216 | 184 | 1222 | 126 |
| 1012 | 32 C | $9 \quad 18$ | 213 | 14 22 | 108 |
| 1212 | 265 | 1018 | 192 | 1224 | 114 |
| 714 | 374 | 1118 | 174 | 1424 | 98 |
| 814 | 327 | 1218 | 160 | 1624 | 86 |
| $9 \quad 14$ | 291 | 1418 | 137 | 1426 | 89 |
| 1014 | 261 | $10 \quad 20$ | 169 | 1626 | 78 |
| $12 \quad 14$ | 218 | 1120 | 154 |  |  |

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## CAPACITY OF CISTERNS OR TANKS,

In Gallons, for Each Foot in Depth.

| Diameter in Feet. | Gallons. | Diameter in Feet. | Gallons. |
| :---: | :---: | :---: | :---: |
| 2. | 23.5 | 9. | 475.87 |
| 2.5 | 36.7 | 9.5 | 553.67 |
| 3. | 52.9 | 10. | 587.5 |
| 3.5 | 71.96 | 11. | 710.9 |
| 4. | 94.02 | 12. | 846.4 |
| 4.5 | 119. | 13. | 992.9 |
| 5. | 146.8 | 14. | 1,151.5 |
| 5.5 | 177.7 | 15. | 1,321.9 |
| 6. | 211.6 | 20. | 2,350.0 |
| 6.5 | 248.22 | 25. | 3,670.7 |
| 7. | 287.84 | 30. | 5,287.7 |
| 7.5 | 330.48 | 35. | 7,189. |
| 8. | 376. | 40. | 9,367.2 |
| 8.5 | 424.44 | 45. | 11,893.2 |

The American standard gallon contains 231 cubic inches, or $81 / 3$ pounds of pure water. A cubic foot contains 62.3 pounds of water, or 7.48 gallons. Pressure per square inch is equal to the depth or head in feet multiplied by 433 . Each 27.72 inches of depth gives a pressure of one pound to the square inch.

## SKYLIGHT AND FLOOR GLASS.

Weight per Cubic Foot, - 156 Pounds.

## Weight per Square Foot.

| Thickness...... | $\frac{1}{8}$ | $\frac{3}{16}$ | $\frac{1}{4}$ | $\frac{3}{8}$ | $\frac{1}{2}$ | $\frac{5}{8}$ | $\frac{3}{4}$ | 1 inch. |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Weight........ | 1.622 .43 | 3.254 .886 .50 | 8.13 | 9.75 | 13 lbs. |  |  |  |

## FLAGGING.

 Weight per Cubic Foot, - 168 Pounds.Weight per Square Foot.

| Thickness....... | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 inch. |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Weight $\ldots \ldots .$. | 14 | 28 | 42 | 56 | 70 | 84 | 98 | 112 lbs. |

## NOTES ON BRICKWORK.

In ordinary brickwork, one cubic foot of wall will require 2I bricks of $8 \mathrm{in} . \times 21 / 2 \mathrm{in} . \times 31 / 2 \mathrm{in}$.

For 1000 ordinary bricks is required I barrel of good lime, 2 cartloads of ordinary sharp sand.

One brick as above weighs 4 lbs., dry; if perfectly soaked in water, 5 lbs . It will absorb I lb . or one pint of water.

Edgewise arches will require about 7 bricks per square foot of floor, and endwise arches will require about 14 bricks of the size given above.

For $\mathbf{I}$ cubic yard of concrete is required $\mathbf{I}$ barrel of cement, 2 barrels of good sharp sand, I cubic yard of broken stone.

## TRANSVERSE STRENGTH OF BUILDING STONES.

$b=$ width of stone, in inches.
$d=$ thickness of stone, in inches.
$l=$ length of span, in inches.
The safe uniformly distributed loads, in tons of 2000 lbs ., for a factor of safety of 10 , can be obtained by multiplying the coefficients, given in the table, by $\frac{b d^{2}}{l}$

Coefficients.
Bluestone............ . . . . . . . . . . . . . . . . . . 0.18
Granite......................................... . . . 0.12
Limestone . . . . . . . . . . . . . . . . . . . . . . . . . . 0.10
Sandstone . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 0.08
S!ate . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 0.36
Thus, a granite lintel, 24 inches wide and 12 inches thick, spanning an opening of 48 inches would sustain a safe load of

$$
\frac{24 \times 144}{48} \times 0.12=8.64 \text { tons }
$$

If the loads are concentrated at the center of the span, the safe load will be one-half the safe uniform load given by the table.

## NOTES ON STEEL AND IRON.

Wrought iron weighs 480 lbs . per cubic foot. A bar, I in. square and 3 ft . long, weighs, therefore, exactly io lbs. Hence:

The sectional area, in sq. ins. $=$ the weight per foot $\times \frac{3}{10}$
The weight per foot, in lbs. $=$ sectional area $\times \frac{10}{3}$
Steel weighs 490 lbs . per cubic foot, or 2 per cent. greater than wrought iron. Hence for steel :

The sectional area, in sq. ins. $=$ weight per foot $\div 3.4$
The weight per foot in lbs. $=$ sectional area $\times 3.4$
The melting-points of iron and steel are about as follows:


The welding heat of wrought iron is $2,700^{\circ}$ Fahrenheit.
The contraction of a wrought-iron rod in cooling is about equivalent to $\frac{1}{10000}$ of its length for a decrease of $15^{\circ}$ Fahr., and the strain thus induced is about one ton ( 2240 lbs .) for every square inch of sectional area in the bar.

For a rod of the lengths given below, the contraction will be as follows:

| Length of rod in feet..... 10 |  |  |  | 20 | 30 | 40 | 50 | 100 | 150 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Contrac'n in inches for $15^{\circ}$ |  |  |  |  |  |  |  |  |  |
|  |  |  | . 012 | . 024 | . 036 | . 048 | . 060 | . 120 | 180 |
| " | " | $150^{\circ}$ | . 120 | . 240 | . 360 | . 480 | . 600 | 1.200 | 1.800 |
|  | " | $100^{\circ}$ | . 080 | . 160 | . 240 | . 320 | 400 | . 800 | 1.200 |

Contraction and expansion being equal the pressure per square inch induced by heating or cooling is as follows:

For temperatures varying by $15^{\circ}$ Fahr. :


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| timbers. | Tension. |  | Compression. |  |  | Transverse. |  | Shearing. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | with | Grain. |  |  |  |  |  |
|  | $\underset{\text { Grain. }}{\text { With }}$ | Across | $\begin{aligned} & \text { End } \\ & \text { bearing. } \end{aligned}$ | $\left\|\begin{array}{c} \text { Cols. } \\ \text { under } 15 \\ \text { Diams. } \end{array}\right\|$ | Crain. | (iber | Modulus of | Grain. | Across |
| White oak | 10,000 | 2,000 | 7,000 | 4,500 | 2,000 | 6,000 | 1,100,000 | 800 | 4,000 |
| White pine | 7,000 | -500 | 5,500 | 3,500 | 800 | 4,000 | 1,000,000 | 400 | 2,000 |
| Southern, Long-Leaf, or Georgia yellow pine | 12,000 | 600 | 8,000 | 5,000 | 1,400 | 7,000 | 1,700,000 | 600 | 5,000 |
| Douglass, Oregon and y yellow fir ..... | 12,000 |  | 8,000 | 6,000 | 1,200 | 6,500 | 1,400,000 | 600 |  |
| Washington fir or pine ? red fir | 10,000 |  |  |  |  | 5,000 |  |  |  |
| Northern or Short-leaf yellow pine | 9,000 | 500 | 6,000 | 4,000 | 1,000 | 6,000 | 1,200,000 | 400 | 4,000 |
| Red pine | 9,000 | 500 | 6,000 | 4,000 | 800 | 5,000 | 1,200,000 |  |  |
| Norway pine | 8,000 |  | 6,000 | 4,000 | 800 | 4,000 | 1,200,000 |  |  |
| Canadian (Ottawa) white pine | 10,000 |  |  | 5,000 |  |  |  | 350 400 |  |
| Canadian (Ontario) red pine | 10,000 8,000 |  |  | 5,000 4,000 |  | 5,000 4,000 | $1,400,000$ $1,200,000$ | 400 400 |  |
| Spruce and Eastern fir Hemlock .......... | 8,000 6,000 | 500 | 6,000 | 4,000 4,000 | 700 600 | 4,000 3,500 | $1,200,000$ 900,000 | 450 | 3,000 2,500 |
| Cypress | 6,000 |  | 6,000 | 4,000 | 700 | 5,000 | 900,000 |  |  |
| Cedar . | 8,000 |  | 6,000 | 4,000 | 700 | 5,000 | 700,000 |  | 1,500 |
| Chestnut | 9,000 |  |  | 5,000 | 900 | 5,000 | 1,000,000 | 600 | 1,500 |
| California redwood | 7,000 |  |  | 4,000 | 800 | 4,500 | 700,000 | 400 |  |
| California spruce ..... | .... |  |  | 4,000 |  | 5,000 | 1,200,000 |  | . . . . |

AVERAGE ULTIMATE STRENGTHS OF MATERIALS (Gontimeer).


 | Elastic |
| :---: |
| Limit. |
| 6,500 |
| 22,000 | 6,000 16,000

10,000 888
in 40,000 $000^{6} 9$ 10,000
4,000
6,000 888
Non
N⿵人
Tension.
15,000
40,000 24,000
50,000 50,000
80,000 75,000 32,000 60,000
50,000 66,000 30,000
24,000 36,000 60,000 20,000 15,000
35,000 60,000 60,000 e
Compression.


$(30,000)$
000 OOL
$\sum_{8}^{8}$ 120,000
30,000
$(40,000)$
$000^{6} 08$
......
..... lengths. $10 \%$ re 8 แ!

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(Continued).
MATERIALS

| $\begin{array}{c}\text { Modulus of } \\ \text { Elasticity. }\end{array}$ |
| :---: |
| $1,000,000$ |
| $\cdots \cdots \cdots$ |
| $10,000,000$ | $10,000,000$

$30,000,000$ 29,000,000 $29,000,000$

$29,000,000$ 30,000,000 | 8 |
| :--- |
| 8 |
| 8 |
| 0 |
| 0 | 30,000,000 $4,000,000$

$13,000,000$ $13,000,000$ $8,000,000$ 240,000 $1,300,000$ Shearing. $\left|\begin{array}{c}\text { Modulus of } \\ \text { Rupture. }\end{array}\right|$ 888
888
810 4,000
7,000

4,000
3,000
5,000 60,000
48,000
50,000 1,000
4,000
40,000 30,000 33,000 60,000 80,000 1,800
4,000 3,000 5,000 $\underset{\substack{\text { Elastic } \\ \text { Limit. }}}{\text {. }}$ - 7
Tension.
2,000
1,600
40,000
70,000
56,000
70,000
56,000
64,000
ai
64,000
80,000
80,000
120,000
180,000
120,000
180,000
200,000
200,000
300,000
300,000
3,500
$000^{6}{ }^{6}$
5,000
3,000
3,000
4,000
inch.
..... .
)
Compression.
( 6,000 )
$(6,000)$
$(20,000)$
20,000
10,000
Compression values enclosed in parentheses indicate loads producing $10 \%$ reduction in original lengths.
gs . . . . . . . . . . . . .
$0.10 \%$ carbon . .
$\begin{aligned} & 0.15 \%\end{aligned}{ }^{\text {annealed. . . . . . . . . . . }}$
unannealed . . . . . . .
crucible . . . . . . . .
for suspension bridges
special tempered
Lead, cast .
" pipe. .
Silver, cast .
Steel, castings
wire,
. . . . . . . . . . . .
. . . . . . . . . . . . . . .
.......
cast
Steel, casting
"6
66
66
Tin, cast
Miscellaneous :
Glass, common green
Flax yarn
Glass, com
ass, common
flooring
wire, for
skylights
" wire, for
Leather, ox.
Rope, hemp
Silk, fiber


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AVERAGE ULTIMATE STRENGTHS OF MATERIALS

| Lbs. per Square Inch. |  | (Continued). |  |
| :---: | :---: | :---: | :---: |
| MATERIAL. | Compression. | Tension. | $\begin{gathered} \text { Modulus } \\ \text { of } \\ \text { of ture. } \end{gathered}$ |
|  |  |  |  |
| Bluestone | 13,500 | 1,400 | 2,700 |
| Granite, average | 15,000 | 600 | 1,800 |
| " Connecticut | 12,000 |  |  |
| " New Hampshire | 15,000 |  | 1,500 |
| "، Massachusetts | 16,000 |  | 1,800 |
| " New York | 15,000 |  |  |
| Limestone, average. .......... | 7,000 | 1,000 | 1,500 |
| " Hudson River, N. Y. | 17,000 |  |  |
| " Ohio | 12,000 |  | 1,500 |
| Marble, average | 8,000 | 700 |  |
| " Vermont | 8,000 | 700 | 1,200 |
| Sandstone, average | 5,000 | 150 | 1,200 |
| New Jersey | 12,000 |  | 650 |
| New York | 10,000 |  | 1,700 |
| Ohio | 9,000 | 100 | 700 |
| Slate | 10,000 | 10,000 | 5,000 |
| Bricks: |  |  |  |
|  |  |  |  |
| Bricks, light red | 1,000 | 40 |  |
| " good commo | 10,000 | 200 | 600 |
| " best hard | 12,000 | 400 | 800 |
| " Phila. pressed | 6,000 | 200 | 600 |
| Brickwork, common (lime mortar) | 1,000 | 50 |  |
| Brickwork, good (cement and lime mortar) | 1,500 | 100 |  |
| Brickwork, best (cement mortar). | 2,000 | 300 |  |
| Terra Cotta. | 5,000 |  |  |
| Cements, etc. : |  |  |  |
| Cement, Rosendale, I month old. | 1,200 | 200 | 200 |
| " Portland, I " " | 2,000 | 400 | 400 |
| " Rosendale, I year old. | 2,000 | 300 | 400 |
| " Portland, I " | 3,000 | 500 | 800 |
| Mortar, lime, I year old | 400 | 50 | 100 |
| " lime \& Rosendale, I y. old | 600 | 75 | 200 |
| Mortar, Rosendale cement, I year old. | 1,000 | 125 | 300 |
| Mortar, Portland cement, I y. old. | 2,000 | 250 | 600 |
| Concrete, Portland, I month old | 1,000 | 200 | 100 |
| " Rosendale, I " " | 500 | 100 | 50 |
| " Portland, I year old. | 2,000 | 400 | 150 |
| " Rosendale, I | 1,000 | 200 | 75 |

Safe strengths of Stone, Brick and Cement, $\frac{1}{10}$ to $\frac{1}{30}$ of ultimate.

THE PASSAIC ROLIING MILL COMPANY. 299

## WEIGHTS OF VARIOUS SUBSTANCES.

| NAME OF SUBSTANCE. | Average Weight per cubic foot, lbs. |
| :---: | :---: |
| Alcohol, commercial | 52 |
| Aluminum | 166 |
| Antimony, cast | 418 |
| Apple | 47 |
| Ash, American, perfectly dry | 38 |
| " Canadian, " " | 38 |
| Asphalt, pavement composition | 130 |
| " ${ }^{\text {cefined }}$ Trinidad, natural state | 93 80 |
| Basalt . | 181 |
| Beech | 48 |
| Birch | 43 |
| Bismuth, cast. | 614 |
| Bluestone | 160 |
| Boxwood, perfectly dry. | 62 |
| Brass | 523 |
| Brick, best pressed. | 135 to 150 |
| " common hard | 110 " 125 |
| " fire | 140 " 150 |
| " soft, inferior | 100 |
| Brickwork, pressed brick | 112 to 140 |
| " ordinary | 110 " 112 |
| Bronze ........... | 552 |
| Calcite, transparent. | 170 |
| Cedar | 39 to 41 |
| Cement, Louisville. | 50 |
| " Portland | 80 to 100 |
| " Rosendale | 56 " 60 |
| Chalk | 156 |
| Charcoal . | 15 to 30 |
| Cherry, perfectly dry | 42 |
| Chestnut, " | 41 |
| Clay, potters', dry | 119 |
| " dry, loose........ | 63 52 to 56 |
| Coal, anthracite, broken | 52 to 56 |
| " "" moderately shaken. | 56 " 60 |
| " " solid | 93 |
| " " heaped bushel, loose | (77 to 83) |
| " bituminous, solid........ | 84 |
|  | 54 |
| " " heaped bushel, loose | $(74)$ 30 to 50 |
| Coke, of good coal, loose Concrete | 120 " 140 |
| Copper, cast | 552 |


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| :---: | :---: |
| WEIGHTS OF VARIOUS SUBSTANCES | (Continued). |
| NAME OF SUBSTANCE. | Average Weight per cubic foot, lbs. |
| Cork | 15. |
| Earth, dry, loose. . . . . . . . . . | 72 to 80 |
| " " moderately rammed. | 90 " 100 |
| " moist, moderately packed. | $90 \times 100$ |
| " as a soft flowing mud.... | 104 " 112 |
| " firm, solid. ...... | 115 |
| Elm, Canadian, dry | 47 |
| Emery | 250 |
| Fat. | 58 |
| Feldspar | 166 |
| Fir, New England | 40 |
| Flint | 162 |
| Glass, common window. | 163 |
| " flint | 186 |
| * Millville, N. J., flooring glass. | 158 |
| Gneiss, common . | 168 |
| " in loose piles. | 96 |
| " Hornblendic. | 175 |
| Gold, cast, pure | 1204 |
| Granite . . . . . | 170 |
| Gravel. | 117 to 125 |
| Greenstone, trap. | 187 |
| " " quarried, loose | 107 |
| Gunpowder | 56 |
| Gutta Percha. | 61 |
| Hemlock, perfectly dry. | 26 |
| Hickory, " " | 48 to 53 |
| Hornblende, black. . | 200 " 220 |
| Ice . . . | 57 |
| India rubber | 58 |
| Iron, cast . | 450 |
| " rolled wrought | 480 |
| " sheet. | 485 |
| Isinglass. | 70 |
| Ivory . . . | 114 |
| Lard . | 59 |
| Lead, commercial cast... | 712 |
| Lignum Vitæ, perfectly dry | 83 95 |
| Lime, quick ${ }_{\text {* }}$ \% . . . . . . . . . | 95 53 to 59 |
| "6 " thoroughly shaken | 75 |
| Limestone . . . . . . . . . . . . . | 170 |
| " quarried, loose | 96 |
| Loam, soft | 110 |

THE PASSAIC ROLLING MILL COMPANY. 301

WEIGHTS OF VARIOUS SUBSTANCES (Continued).

| NAME OF SUBSTANCE. | Average Weight per cubic foot, lbs. |
| :---: | :---: |
| Locust. | 46 |
| Magnesia, carbonate | 150 |
| Mahogany, Spanish, perfectly dry. | 53 |
| " Honduras, | 35 499 |
| Maple, perfectly dry | 42 to 49 |
| Marble | 164 |
| Masonry, granite or limestone | 165 |
| " " " rubble | 154 |
| " " " dry rubble. | 138 |
| " " " " rough mortar rubble | 150 |
|  | 125 |
| Mercury at $32^{\circ}$ Fah.. | 849 |
| Mica | 183 |
| Mortar, hardened | 90 to 100 |
| Mud, wet, moderately pressed | 110 " 130 |
| " " fluid. | 104 " 120 |
| Naphtha | 53 |
| Nickel. | 488 to 549 |
| Oak, live, perfectly dry | 59 " 69 |
| " Canadian <br> " white, perfectly dry | $\begin{gathered} 54 \\ 48 \text { to } 52 \end{gathered}$ |
| " red, black, etc. ... | 32 " 45 |
| " red | 52 |
| Oils, whale, olive. | 57 |
| " of turpentine | 54 |
| Peat, dry, unpressed. | 20 to 30 |
| Petroleum | 55 |
| Pine, Canadian | 453 33 |
| " Northern | 34 |
| " pitch | 65 |
| " Southern | 45 to 48 |
| white | 25 " 28 |
| Pitch | 75 |
| Plaster of Paris | 142 |
| " " " in irregular lumps | 82 |
| " "/ " ground, loose | 56 |
| " " " well shaken.. | 64 |
| Platinum | 1342 |
| Plumbago | 142 |
| Poplar (white wood) | 27 |
| Porphyry | 170 |


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| :---: | :---: |
| WEIGHTS OF VARIOUS SUBSTANCES (Continued). |  |
| NAME OF SUBSTANCE. | Average Weight per cubic foot, lbs. |
| Pumice Stone | 56 |
| Quartz, common, pure | 165 |
| " quarried, loose. | 94 |
| Redwood, California | 23 |
| Rosin | 68 |
| Salt, solid. | 134 |
| " coarse | 65 |
| " fine table | 80 |
| Saltpetre | 130 |
| Sand, pure quartz, dry, loose. | 90 to 106 |
| "6 perfectly wet....... | 118 " 129 |
| * sharp, of pure quartz, dry | 117 |
| Sandstone, building, dry " quarried and piled | $\begin{aligned} & 144 \text { to } 151 \\ & 86 \end{aligned}$ |
| Shale, red or black . . . . . . . | 162 |
| " quarried and piled | 92 |
| Silver | 655 |
| Slate | 160 to 180 |
| Snow, fresh fallen....... | 5 " 12 |
| " solid, saturated with moisture | 15 " 50 |
| Soapstone, or Steolite | 170 |
| Spruce, perfectly dry | 25 to 28 |
| Steel, structural. . . . | 490 |
| Sulphur . . . . . | 125 |
| Sycamore, perfectly dry | 37 to 40 |
| Tallow | 59 |
| Tar | 63 |
| Terra-cotta | 110 |
| " " masonry work | 112 |
| Tile | 110 to 120 |
| Tin, cast | 462 |
| Traprock, quarried and piled | 107 |
| " compact...... | 187 |
| Turf, or peat, unpressed | 20 to 30 |
| Walnut, black, dry .............. | 39 |
| Water, pure or distilled, $32^{\circ}$ Fah. " sea | 62.5 64.08 |
| Wax, bees' | 60.5 |
| Whalebone | 81 |
| Willow | 34 |
| Wines | 62.3 |
| Zinc, or Spelter. | 438 |
| Green timbers $\frac{1}{5}$ to $\frac{1}{2}$ more than dry. |  |

## WEIGHTS OF MERCHANDISE.

Measurements and weights given are for one case, box, cask, crate, barrel, bale, or bag, etc.

| MATERIAL. | Measurements.Floor SpaceOccupied. |  | Weights. |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | $\begin{gathered} \text { Lbs. } \\ \text { iper } \\ \text { pu.Ft. } \end{gathered}$ | $\begin{gathered} \text { Lbs. } \\ \text { pqer } \\ \text { Sq. Ft. } \end{gathered}$ |
|  | Sq. Ft. | $\mathrm{Cu} . \mathrm{Ft}$. |  |  |
| Cassimeres, woolen, in cases | 10.5 | 28.0 | 20 | 52 |
| Cement, American, in barrels | 3.8 | 5.5 | 59 | 86 |
| " English, in barrels | 3.8 | 5.5 | 73 | 105 |
| Cheese |  |  | 30 |  |
| Corn, in bags | 3.6 | 3.6 | 31 | 31 |
| Cotton, in bales | 8.1 | 44.2 | 12 | 64 |
| " extra compressed, in bales. | 1.25 | 3.13 | 40 | 100 |
| Crockery, in casks... | 13.4 | 42.5 | 14 | 52 |
| " in crates | 9.9 | 36.6 | 40 | 162 |
| Dress goods, woolen, in cases | 5.5 | 22.0 | 21 | 84 |
| Flannels, heavy woolen, in cases | 7.1 | 15.2 | 22 | 46 |
| Flour, in barrels. | 4.1 | 5.4 | 40 | 53 |
| Glass, in boxes. |  |  | 60 |  |
| Hay, in bales | 5.0 | 20.0 | 14 | 57 |
| " extra compressed, in bales | 1.75 | 5.25 | 24 | 72 |
| Hides, raw, in bales | 6.0 | 30.0 | 23 | 117 |
| Leather, sole, in bales " " in piles | 12.6 | 8.9 | 16 | 22 |
| Lime, in barrels .... | 3.6 | 4.5 | 50 | 63 |
| Oats, in bags | 3.3 | 3.6 | 27 | 29 |
| Oil, lard, in barrels | 4.3 | 12.3 | 34 | 98 |
| Paper, manila | .... |  | 37 |  |
| " newspaper | $\ldots$ |  | 38 |  |
| " super-calendered book |  |  | 69 |  |
| " wrapping |  |  | 10 |  |
| " writing. |  |  | 64 |  |
| Prints, cotton, in cases | 4.5 | 13.4 | 31 | 93 |
| Rags, jute butts, in bales | 2.8 | 11.0 | 36 | 143 |
| " woolen, in bales | 7.5 | 30.0 | 20 | 80 |
| " white cotton, in bales | 9.2 | 40.0 | 18 | 78 |
| " " linen, in bales. | 8.5 | 39.5 | 23 | 107 |
| Sheetings, bleached cotton, in cases | 4.8 | 11.4 | 30 | 69 |
| Starch, in barrels. | 3.0 | 10.5 | 23 | 83 |
| Straw, extra compressed, in bales. | 1.75 | 5.25 | 19 | 57 |
| Sugar, brown, in barrels. | 3.0 | 7.5 | 45 | 113 |
| Tickings, cotton, in bales | 3.3 | 8.8 | 37 | 99 |
| Tin, in boxes | 2.7 | 0.5 | 278 | 99 |
| Wheat, in bags in bulk | 4.2 | 4.2 | 39 41 | 39 |
| Wool, Australian, in bales | 5.8 | 26.0 | 15 | 66 |
| " Californian, " | 7.5 | 33.0 | 17 | 73 |
| " South American, in bales. | 7.0 | 34.0 | 29 | 143 |

## WEIGHTS OF FIREPROOFING MATERIALS.

POROUS TERRA COTTA FLOOR ARCHES.

| Kind of Arch. | Max. Span between Beams, Feet. | Depth of Arch, Inches. | Weight, lbs. per Sq. Ft. |
| :---: | :---: | :---: | :---: |
| "Excelsior" End Construction. | 5 to 6 | 8 | 30 |
| " " " | 6 to 7 | 9 | 32 |
| " | 7 to 8 | 10 | 34 |
| " | 8 to 9 | 12 | 37 |
| Ordinary Flat Arch | $3 \frac{1}{2}$ to 4 | 6 | 29 |
| " " " | 4 to $4^{\frac{1}{2}}$ | 7 | 33 |
| " " | $4 \frac{1}{2}$ to 5 | 8 | 37 |
| " " | $5 \frac{1}{2}$ to 6 | 9 | 40 |
| " " " | 6 to $6 \frac{1}{2}$ | 10 | 43 |
| " " " . | $6 \frac{1}{2}$ to 7 | 12 | 48 |
| Segmental Arch (Hollow Brick) | 3 to 8 | 4 | 20 |
| " " " | 5 to 10 | 6 | 30 |
| " " " | 6 to 12 | 8 | 37 |

PARTITIONS, FURRING, CEILING, ROOFING.

|  | Thickness, Inches. | Weight, lbs. per Sq. Ft. |
| :---: | :---: | :---: |
| Hollow Brick Partitions | 3 | 15 |
| " " " | 4 | 20 |
| " | 5 | 24 |
| " " " | 6 | 28 |
| Porous Terra Cotta Partitions | 3 | 14 |
| " " " " | 4 | 18 |
| " " " | 5 | 23 |
| " " " | 6 | 27 |
| Hollow Brick Furring. | 2 | 12 |
| Porous Terra Cotta Furring. | 2 | 8 |
| " " " Ceiling. | 2 | 12 |
| " " " | 3 | 15 |
| " | 4 | 20 |
| Porous Terra Cotta Roofing. | 2 | 12 |
| " " " " | 3 | 16 |
| " " " | 4 | 20 |

## NOTES ON MENSURATION.

Triangle $\ldots$. . Area $=\frac{1}{2}$ base $\times$ altitude.
$=\frac{1}{2}$ product of two adjacent sides $\times$ sine of the included angle.
Parallel- $\quad\{$ Area $=$ base $\times$ altitude. ogram.
Trapezoid
$=$ product of two adjacent sides $\times$ sine of the included angle.
$\ldots$. Area $=\frac{1}{2}$ sum of parallel sides $\times$ altitude.
Trapezium.. Area $=$ product of diagonals $\times$ sineincluded angle.

$$
=\text { sum of areas of composing triangles. }
$$

Circle
Circumference $=3.14159 \times$ diameter .
Diameter $=0.31831 \times$ circumference.
Area $=3.14159 \times$ square of radius.
$=0.78540 \times$ square of diameter.
Length of an arc $=$ No. of degrees $X$ diameter $\times 0.0087267$.
Area of sector $=$ length of arc $\times$ half radius.

Circular
Arc

$m=r-\sqrt{r^{2}-\frac{c^{2}}{4}}$

$$
r=\frac{4 m^{2}+c^{2}}{8 m}
$$

$$
o=\sqrt{r^{2}-x^{2}}-(r-m)
$$

Ellipse.......Circumference (approximately) $=1.82 \times$ long diameter $+1.32 \times$ short diameter.
Area $=3.14159 \times$ product of the semi-axes.
Parabola ....Area $=\frac{2}{3}$ base $X$ altitude
Prism, right $\left\{\begin{array}{c}\text { Convex surface } \\ = \\ \text { perimeter of right section }\end{array}\right.$ or oblique. length of lateral edge.

Cylinder, right or oblique.
Pyramid and Cone.

Contents $=$ area of base $\times$ perpendicular height.
Convex surface $=$ perimeter of right section $X$ length.
Contents $=$ area of base $\times$ perpendicular height.
(Convex surface (right pyramid or cone) $=\frac{1}{2} \mathrm{pe}-$ rimeter of base $\times$ slant height.
Contents (right or oblique pyramid or cone) $=\frac{1}{3}$ area of base $\times$ perpendicular height.

Frustum of
Pyramid
and
Cone.
Convex surface (right frustum) $=$ sum of perimeters of bases $\times \frac{1}{2}$ slant height.
Contents (right or oblique frustum) $=\frac{1}{3}$ altitude $X$ sum of upper base, lower base and a mean proportional,
$=\frac{1}{3}$ alt. $\left(\mathrm{B}+\mathrm{B}^{\prime}+\sqrt{\mathrm{BB}^{\prime}}\right)$
Sphere....... Surface $=3.14159 \times$ square of diameter.
Contents $=0.52360 \times$ cube of diameter.
Prismoid.....A prismoid is a solid bounded by six plane surfaces, only two of which are parallel. To find the contents; add the areas of the two parallel surfaces and four times the area of a section midway between and parallel to them and multiply the sum by one sixth the altitude.

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CIRCUMFERENCES OF CIRCLES.
Advancing by Eighths.

| Diameter. | 0 | $\frac{1}{8}$ | $\frac{1}{4}$ | $\frac{3}{8}$ | $\frac{1}{2}$ | $\frac{5}{8}$ | $\frac{3}{4}$ | $\frac{7}{8}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | . 0 | . 3927 | . 7854 | 1.178 | 1.571 | 1.963 | 2.356 | 2.749 |
| 1 | 3.142 | 3.534 | 3.927 | 4.320 | 4.712 | 5.105 | 5.498 | 5.890 |
| 2 | 6.283 | 6.676 | 7.069 | 7.461 | 7.854 | 8.246 | 8.639 | 9.032 |
| 3 | 9.425 | 9.817 | 10.21 | 10.60 | 10.99 | 11.39 | 11.78 | 12.17 |
| 4 | 12.56 | 12.96 | 13.35 | 13.74 | 14.13 | 14.53 | 14.92 | 15.31 |
| 5 | 15.71 | 16.10 | 16.49 | 16.88 | 17.28 | 17.67 | 18.06 | 18.45 |
| 6 | 18.85 | 19.24 | 19.63 | 20.02 | 20.42 | 20.81 | 21.20 | 21.60 |
| 7 | 21.99 | 22.38 | 22.77 | 23.17 | 23.56 | 23.95 | 24.34 | 24.74 |
| 8 | 25.13 | 25.52 | 25.92 | 26.31 | 26.70 | 27.09 | 27.49 | 27.88 |
| 9 | 28.27 | 28.66 | 29.06 | 29.45 | 29.84 | 30.23 | 30.63 | 31.02 |
| 10 | 31.41 | 31.81 | 32.20 | 32.59 | 32.98 | 33.38 | 33.77 | 34.16 |
| $-11$ | 34.55 | 34.95 | 35.34 | 35.73 | 36.13 | 36.52 | 36.91 | 37.30 |
| 12 | 37.70 | 38.09 | 38.48 | 38.87 | 39.27 | 39.66 | 40.05 | 40.45 |
| 13 | 40.84 | 41.23 | 41.62 | 42.02 | 42.41 | 42.80 | 43.19 | 43.59 |
| 14 | 43.98 | 44.37 | 44.76 | 45.16 | 45.55 | 45.94 | 46.34 | 46.73 |
| 15 | 47.12 | 47.51 | 47.91 | 48.30 | 48.69 | 49.08 | 49.48 | 49.87 |
| 16 | 50.26 | 50.66 | 51.05 | 51.44 | 51.83 | 52.23 | 52.62 | 53.01 |
| 17 | 53.40 | 53.80 | 54.19 | 54.58 | 54.97 | 55.37 | 55.76 | 56.15 |
| 18 | 56.55 | 56.94 | 57.33 | 57.72 | 58.12 | 58.51 | 58.90 | 59.29 |
| 19 | 59.69 | 60.08 | 60.47 | 60.87 | 61.26 | 61.65 | 62.04 | 62.43 |
| 20 | 62.83 | 63.22 | 63.61 | 64.01 | 64.40 | 64.79 | 65.19 | 65.58 |
| 21 | 65.97 | 66.36 | 66.76 | 67.15 | 67.54 | 67.93 | 68.33 | 68.72 |
| 22 | 69.11 | 69.50 | 69.90 | 70.29 | 70.68 | 71.08 | 71.47 | 71.86 |
| 23 | 72.25 | 72.65 | 73.04 | 73.43 | 73.82 | 74.22 | 74.61 | 75.00 |
| 24 | 75.40 | 75.79 | 76.18 | 76.57 | 76.97 | 77.36 | 77.75 | 78.14 |
| 25 | 78.54 | 78.93 | 79.32 | 79.71 | 80.11 | 80.50 | 80.89 | 81.29 |
| 26 | 81.68 | 82.07 | 82.46 | 82.86 | 83.25 | 83.64 | 84.03 | 84.43 |
| 27 | 84.82 | 85.21 | 85.60 | 86.00 | 86.39 | 86.78 | 87.18 | 87.57 |
| 28 | 87.96 | 83.35 | 88.75 | 89.14 | 89.53 | 89.93 | 90.32 | 90.71 |
| 29 | 91.10 | 91.50 | 91.89 | 92.28 | 92.67 | 93.07 | 93.46 | 93.85 |
| 30 | 94.24 | 94.64 | 95.03 | 95.42 | 95.82 | 96.21 | 96.60 | 96.99 |
| 31 | 97.39 | 97.78 | 98.17 | 98.57 | 98.96 | 99.35 | 99.75 | 100.14 |
| 32 | 100.53 | 100.92 | 101.32 | 101.71 | 102.10 | 102.49 | 102.89 | 103.28 |
| 33 | 103.67 | 104.07 | 104.46 | 104.85 | 105.24 | 105.64 | 106.03 | 106.42 |
| 34 | 106.81 | 107.21 | 107.60 | 107.99 | 108.39 | 108.78 | 109.17 | 109.56 |
| 35 | 109.96 | 110.35 | 110.74 | 111.13 | 111.53 | 111.92 | 112.31 | 112.71 |
| 36 | 113.10 | 113.49 | 113.88 | 114.28 | 114.67 | 115.06 | 115.45 | 115.85 |
| 37 | 116.24 | 116.63 | 117.02 | 117.42 | 117.81 | 118.20 | 118.60 | 118.99 |
| 33 | 119.38 | 119.77 | 120.17 | 120.56 | 120.95 | 121.34 | 121.74 | 122.13 |
| 39 | 122.52 | 122.92 | 123.31 | 123.70 | 124.09 | 124.49 | 124.88 | 125.27 |
| 40 | 125.66 | 126.06 | 126.45 | 126.84 | 127.24 | 127.63 | 128.02 | 128.41 |
| 41 | 128.81 | 129.20 | 129.59 | 129.98 | 130.38 | 130.77 | 131.16 | 131.55 |
| 42 | 131.95 | 132.34 | 132.73 | 133.13 | 133.52 | 133.91 | 134.30 | 134.70 |
| 43 | 135.09 | 135.48 | 135.87 | 136.27 | 136.66 | 137.05 | 137.45 | 137.84 |
| 44 | 138.23 | 138.62 | 139.02 | 139.41 | 139.80 | 140.19 | 140.59 | 140.98 |
| 45 | 141.37 | 141.76 | 142.16 | 142.55 | 142.94 | 143.34 | 143.73 | 144.12 |
| 46 | 144.51 | 144.91 | 145.30 | 145.69 | 146.08 | 146.48 | 146.87 | 147.26 |
| 47 | 147.66 | 148.05 | 148.44 | 148.83 | 149.23 | 149.62 | 150.01 | 150.40 |
| 48 | 150.80 | 151.19 | 151.58 | 151.97 | 152.37 | 152.76 | 153.15 | 153.55 |
| 49 | 153.94 | 154.33 | 154.72 | 155.12 | 155.51 | 155.90 | 156.29 | 156.69 |

THE PASSAIC ROLLING MILL COMPAN゙・ Uび

CIRCUMFERENCES OF CIRCLES
Advancing by Eighths．

| Diam． eter． | 0 | $\frac{1}{8}$ | $\frac{1}{4}$ | $\frac{3}{8}$ | $\frac{1}{2}$ | $\frac{5}{8}$ | 3 | $\stackrel{7}{8}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 50 | 157.08 | 157.47 | 157.87 | 158.26 | 158.65 | 159.04 | 159.44 | 159.83 |
| 51 | 160.22 | 160.61 | 161.01 | 161.40 | 161.79 | 162.19 | 162.58 | 162.97 |
| 52 | 163.36 | 163.76 | 164.15 | 164.54 | 164.93 | 165.33 | 165．72 | 166.11 |
| 53 | 166.50 | 166.90 | 167.29 | 167.68 | 168.08 | 168.47 | 168.86 | 169.25 |
| 54 | 169.65 | 170.04 | 170.43 | 170.82 | 171.22 | 171.61 | 172.00 | 172.40 |
| 55 | 172.79 | 173.18 | 173.57 | 173.97 | 174.36 | 174.75 | 175.14 | 175.54 |
| 56 | 175.93 | 176.32 | 176.72 | 177.11 | 177.50 | 177.89 | 178.29 | 178.68 |
| 57 | 179.07 | 179.46 | 179.86 | 180.25 | 180.64 | 181.03 | 181.43 | 181.82 |
| 58 | 182.21 | 182.61 | 183.00 | 183.39 | 183.78 | 184.18 | 184．57 | 184.96 |
| 59 | 185.85 | 185.75 | 186.14 | 186.53 | 186.93 | 187.32 | 187.71 | 188.10 |
| 60 | 188.50 | 188.89 | 189.28 | 189.67 | 190.07 | 190.46 | 190.85 | 191.24 |
| 61 | 191.64 | 192.03 | 192.42 | 192.82 | 193.21 | 193.60 | 103.99 | 194.39 |
| 62 | 194.78 | 195.17 | 195.56 | 195.96 | 196.35 | 196.74 | 197．11 | 197.53 |
| 63 | 197.92 | 198.31 | 198.71 | 199.10 | 199.19 | 199.88 | 200.28 | 200.67 |
| 64 | 201.06 | 201.46 | 201.85 | 202.24 | 202.63 | 203.08 | 203.42 | 203.81 |
| 65 | 204.20 | 204.60 | 204.99 | 205.38 | 205.77 | 206.17 | 206.56 | 206.95 |
| 66 | 207.35 | 207.74 | 208.13 | 208．52 | 208.92 | 209.31 | 209.70 | 210.09 |
| 67 | 210.49 | 210.88 | 211.27 | 211.67 | 212.06 | 212.45 | 212.84 | 213.24 |
| 68 | 213.63 | 214.02 | 214.41 | 214.81 | 215.20 | 215.59 | 215.98 | 216.38 |
| 69 | 216.77 | 217.16 | 217.56 | 217.95 | 218.34 | 218.73 | 219.13 | 219.52 |
| 70 | 219.91 | 220.30 | 220.70 | 221.09 | 221.48 | 221.88 | 222.27 | 222.65 |
| 71 | 223.05 | 223.45 | 223.84 | 224.23 | 224.62 | 225.02 | 225.41 | 225.80 |
| 72 | 226.20 | 226.59 | 226.98 | 227.37 | 227.77 | 228.16 | 228.55 | 228.94 |
| 73 | 229.34 | 239.73 | 230.12 | 230.51 | 230.91 | 231.30 | 231.69 | 232.09 |
| 74 | 232.48 | 232.87 | 233.26 | 233.66 | 234.05 | 234.44 | 234.83 | 235.23 |
| 75 | 235.62 | 236.01 | 236.41 | 236.80 | 237.19 | 237.58 | 237.98 | $\because 38.37$ |
| 76 | 238.76 | 239.15 | 239.55 | 239.94 | 240.33 | 240.73 | 241.12 | 241.51 |
| 77 | 241.90 | 242.30 | 242.69 | 243.08 | 243.47 | 243.87 | 244.26 | 244.65 |
| 78 | 245.04 | 245.44 | 245.83 | 246.22 | 246.62 | 247.01 | 247.40 | 247.79 |
| 79 | 248.19 | 24.8 .58 | 248.97 | 249.36 | 249.76 | 250.15 | 250.54 | 250.94 |
| 80 | 251.33 | 251.72 | 252.11 | 252.51 | 252.90 | 253.29 | 253.68 | 254.08 |
| 81 | 254.47 | 254.86 | 255.25 | 255.65 | 256.04 | 256.43 | 256.83 | 257.22 |
| 82 | 257.61 | 258.00 | 258.40 | 258.79 | 259.18 | 259.57 | 259.97 | 260.36 |
| 83 | 260.75 | 261.15 | 261.54 | 261.93 | 262.32 | 262.72 | 263.11 | 263.50 |
| 84 | 263.89 | 264．29 | 204.68 | 265.07 | 265.47 | 265.86 | 266.25 | 266.64 |
| 85 | 267.04 | 267.43 | 267.82 | 268.22 | 268.61 | 269.00 | 269.39 | 269.78 |
| 86 | 270.18 | 270.57 | 270.96 | 271.36 | 271.75 | 272.14 | 272.53 | 272.93 |
| 87 | 273.32 | 273.71 | 274.10 | 274.50 | 274.89 | 275.28 | 275.68 | 276.07 |
| 88 | 276.46 | 276.85 | 277.25 | 277.64 | 278.03 | 278.42 | 278.82 | 279.21 |
| 89 | 279.60 | 279.99 | 280.39 | 280.78 | 281.17 | 281.57 | 231.96 | 282.35 |
| 90 | 282.74 | 283.14 | 283.53 | 283.92 | 284.31 | 284.71 | 285.10 | 285.49 |
| 91 | 285.89 | 286.28 | 286.67 | 287.06 | 287.46 | 287.85 | 288.24 | 288.63 |
| 92 | 289.03 | 289.42 | 289.81 | 290.21 | 290.60 | 290.99 | 291.38 | 291.78 |
| 93 | 292.17 | 292.56 | 292.95 | 293.35 | 293.74 | 294.13 | 294.52 | 294.92 |
| 94 | 295.31 | 295.70 | 296.10 | 296.49 | 296.88 | 297.27 | 297.67 | 298.06 |
| 95 | 298.45 | 298.84 | 299.24 | 299.63 | 300.02 | 300.42 | 300.81 | 301.20 |
| 96 | 301.59 | 301.99 | 302.38 | 302.77 | 303.16 | 303.56 | 303.95 | 304.34 |
| 97 | 304.73 | 305.13 | 305.52 | 305.91 | 306.31 | 306.70 | 307.09 | 307.48 |
| 98 | 307.88 | 308.27 | 308.66 | 309.05 | 309.45 | 309.84 | 310.33 | 310.63 |
| 99 | 311.02 | 311.41 | 311.80 | 312.20 | 312.59 | 312.98 | 313.37 | 313.77 |

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## AREAS OF CIRCLES.

Advancing by Eighths.

| Diam. eter. | 0 | $\frac{1}{8}$ | $\frac{1}{4}$ | $\frac{3}{8}$ | $\frac{1}{2}$ | $\frac{5}{8}$ | $\frac{3}{4}$ | $\frac{7}{8}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 0 | . 0122 | . 0491 | . 1104 | . 1963 | . 3068 | . 4418 | . 6013 |
| 1 | . 7854 | . 9940 | 1.227 | 1.485 | 1.767 | 2.074 | 2.405 | 2.761 |
| 2 | 3.1416 | 3.546 | 3.976 | 4.430 | 4.908 | 5.411 | 5.939 | 6.492 |
| 3 | 7.068 | 7.670 | 8.296 | 8.946 | 9.621 | 10.32 | 11.04 | 11.79 |
| 4 | 12.56 | 13.36 | 14.18 | 15.03 | 15.90 | 16.80 | 17.72 | 18.66 |
| 5 | 19.63 | 20.63 | 21.65 | 22.69 | 23.76 | 24.85 | 25.96 | 27.10 |
| 6 | 28.27 | 29.46 | 30.68 | 31.92 | 33.18 | 34.47 | 35.78 | 37.12 |
| 7 | 38.48 | 39.87 | 41.28 | 42.72 | 44.18 | 45.66 | 47.17 | 48.70 |
| 8 | 50.26 | 51.85 | 53.45 | 55.09 | 56.74 | 58.42 | 60.13 | 61.86 |
| 9 | 63.61 | 65.39 | 67.20 | 69.03 | 70.88 | 72.76 | 74.66 | 76.59 |
| 10 | 78.54 | 80.51 | 82.51 | 84.54 | 86.59 | 88.66 | 90.76 | 92.88 |
| 11 | 95.03 | 97.20 | 99.40 | 101.6 | 103.9 | 106.1 | 108.4 | 110.7 |
| 12 | 113.1 | 115.5 | 117.9 | 120.3 | 122.7 | 125.2 | 127.7 | 130.2 |
| 13 | 132.7 | 135.3 | 137.9 | 140.5 | 143.1 | 145.8 | 148.5 | 151.2 |
| 14 | 153.9 | 156.7 | 159.5 | 162.3 | 165.1 | 168.0 | 170.9 | 173.8 |
| 15 | 176.7 | 179.7 | 182.7 | 185.7 | 188.7 | 191.7 | 194.8 | 197.9 |
| 16 | 201.1 | 204.2 | 207.4 | 210.6 | 213.8 | 217.1 | 220.3 | 223.6 |
| 17 | 227.0 | 230.3 | 233.7 | 237.1 | 240.5 | 244.0 | 247.4 | 250.9 |
| 18 | 254.5 | 258.0 | 261.6 | 265.2 | 268.8 | 272.4 | 276.1 | 279.8 |
| 19 | 283.5 | 287.3 | 291.0 | 294.8 | 298.6 | 302.5 | 306.3 | 310.2 |
| 20 | 314.2 | 318.1 | 322.1 | 326.0 | 330.1 | 334.1 | 338.2 | 342.8 |
| 21 | 346.4 | 350.5 | 354.7 | 358.8 | 363.0 | 367.3 | 371.5 | 375.8 |
| 22 | 380.1 | 384.5 | 388.8 | 393.2 | 397.6 | 402.0 | 406.5 | 411.0 |
| 23 | 415.5 | 420.0 | 424.6 | 429.1 | 433.7 | 438.4 | 443.0 | 447.7 |
| 24 | 452.4 | 457.1 | 461.9 | 466.6 | 471.4 | 476.3 | 481.1 | 486.0 |
| 25 | 490.9 | 495.8 | 500.7 | 505.7 | 510.7 | 515.7 | 520.8 | 525.8 |
| 26 | 530.9 | 536.0 | 541.2 | 546.3 | 551.6 | 556.8 | 562.0 | 567.3 |
| 27 | 572.6 | 577.9 | 583.2 | 588.6 | 594.0 | 599.4 | 604.8 | 610.3 |
| 28 | 615.7 | 621.3 | 626.8 | 632.4 | 637.9 | 643.5 | 649.2 | 654.8 |
| 29 | 660.5 | 666.2 | 672.0 | 677.7 | 683.5 | 689.3 | 695.1 | 701.0 |
| 30 | 706.9 | 712.8 | 718.7 | 724.6 | 730.6 | 736.6 | 742.6 | 748.7 |
| 31 | 754.8 | 760.9 | 767.0 | 773.1 | 779.3 | 785.5 | 791.7 | 798.0 |
| 32 | 804.3 | 810.5 | 816.9 | 823.2 | 829.6 | 836.0 | 842.4 | 848.8 |
| 33 | 855.3 | 861.8 | 868.3 | 874.9 | 881.4 | 888.0 | 894.6 | 901.3 |
| 34 | 907.9 | 914.6 | 921.3 | 928.1 | 934.8 | 941.6 | 948.4 | 955.2 |
| 35 | 962.1 | 969.0 | 975.9 | 982.8 | 989.8 | 996.8 | 1003.8 | 1010.8 |
| 36 | 1017.9 | 1025.0 | 1032.1 | 1089.2 | 1046.3 | 1053.5 | 1060.7 | 1068.0 |
| 37 | 1075.2 | 1082.5 | 1089.8 | 1097.1 | 1104.5 | 1111.8 | 1119.2 | 1126.7 |
| 38 | 1134.1 | 1141.6 | 1149.1 | 1156.6 | 1164.2 | 1171.7 | 1179.3 | 1186.9 |
| 39 | 1194.6 | 1202.3 | 1210.0 | 1217.7 | 1225.4 | 1233.2 | 1241.0 | 1248.8 |
| 40 | 1256.6 | 1264.5 | 1272.4 | 1280.3 | 1288.2 | 1296.2 | 1304.2 | 1312.2 |
| 41 | 1320.3 | 1328.3 | 1336.4 | 1344.5 | 1352.7 | 1360.8 | 1369.0 | 1377.2 |
| 42 | 1385.4 | 1393.7 | 1402.0 | 1410.3 | 1418.6 | 1427.0 | 1435.4 | 1443.8 |
| 43 | 1452.2 | 1460.7 | 1469.1 | 1477.6 | 1486.2 | 1494.7 | 1503.3 | 1511.9 |
| 44 | 1520.5 | 1529.2 | 1537.9 | 1546.6 | 1555.3 | 1564.0 | 1572.8 | 1581.6 |
| 45 | 1590.4 | 1599.3 | 1608.2 | 1617.0 | 1626.0 | 1634.9 | 1643.9 | 1652.9 |
| 46 | 1661.9 | 1670.9 | 1680.0 | 1689.1 | 1698.2 | 1707.4 | 1716.5 | 1725.7 |
| 47 | 1734.9 | 1744.2 | 1753.5 | 1762.7 | 1772.1 | 1781.4 | 1790.8 | 1800.1 |
| 48 | 1809.6 | 1819.0 | 1828.5 | 1837.9 | 1847.5 | 1857.0 | 1866.5 | 1876.1 |
| 49 | 1885.7 | 1895.4 | 1905.0 | 1914.7 | 1924.4 | 1934.2 | 1943.9 | 1953.7 |

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## AREAS OF CIRCLES (continued).

Advancing by Eighths.

| Diameter. | 0 | $\frac{1}{8}$ | $\frac{1}{4}$ | $\frac{3}{8}$ | $\frac{1}{2}$ | $\frac{5}{8}$ | $\frac{3}{4}$ | $\frac{7}{8}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 50 | 1963.5 | 1973.3 | 1983.2 | 1993.1 | 2003.0 | 2012.9 | 2022.8 | 2032.8 |
| 51 | 2042.8 | 2052.8 | 2062.9 | 2073.0 | 2083.1 | 2093.2 | 2103.3 | 2113.5 |
| 52 | 2123.7 | 2133.9 | 2144.2 | 2154.5 | 2164.8 | 2175.1 | 2185.4 | 2195.8 |
| 53 | 2206.2 | 2216.6 | 2227.0 | 2237.5 | 2248.0 | 2258.5 | 2269.1 | 2279.6 |
| 54 | 2290.2 | 2300.8 | 2311.5 | 2322.1 | 2332.8 | 2343.5 | 2354.3 | 2365.0 |
| 55 | 2375.8 | 2386.6 | 2397.5 | 2408.3 | 2419.2 | 2430.1 | 2441.1 | 2452.0 |
| 56 | 2463.0 | 2474.0 | 2485.0 | 2496.1 | 2507.2 | 2518.3 | 2529.4 | 2540.6 |
| 57 | 2551.8 | 2563.0 | 2574.2 | 2585.4 | 2596.7 | 2608.0 | 2619.4 | 2630.7 |
| 58 | 2642.1 | 2653.5 | 2664.9 | 2676.4 | 2687.8 | 2699.3 | 2710.9 | 2722.4 |
| 59 | 2734.0 | 2745.6 | 2757.2 | 2768.8 | 2780.5 | 2792.2 | 2803.9 | 2815.7 |
| 60 | 2827.4 | 2839.2 | 2851.0 | 2862.9 | 2874.8 | 2886.6 | 2898.6 | 2910.5 |
| 61 | 2922.5 | 2934.5 | 2946.5 | 2958.5 | 2970.6 | 2982.7 | 2994.8 | 3006.9 |
| 62 | 3019.1 | 3031.3 | 3043.5 | 3055.7 | 3068.0 | 3080.3 | 3092.6 | 3104.9 |
| 63 | 3117.2 | 3129.6 | 3142.0 | 3154.5 | 3166.9 | 3179.4 | 3191.9 | 3204.4 |
| 64 | 3217.0 | 3229.6 | 3242.2 | 3254.8 | 3267.5 | 3280.1 | 3292.8 | 3305.6 |
| 65 | 3318.3 | 3331.1 | 3343.9 | 3356.7 | 3369.6 | 3382.4 | 3395.3 | 3408.2 |
| 66 | 3421.2 | 3434.3 | 3447.2 | 3460.2 | 3473.2 | 3486.3 | 3499.4 | 3512.5 |
| 67 | 3525.7 | 3538.8 | 3552.0 | 3565.2 | 3578.5 | 3591.7 | 3605.0 | 3618.3 |
| 68 | 3631.7 | 3645.0 | 3658.4 | 3671.8 | 3685.3 | 3698.7 | 3712.2 | 3725.7 |
| 69 | 3739.3 | 3752.8 | 3766.4 | 3780.0 | 3793.7 | 3807.3 | 3821.0 | 3834.7 |
| 70 | 3848.5 | 3862.2 | 3876.0 | 3889.8 | 3903.6 | 3917.5 | 3931.4 | 3945.3 |
| 71 | 3959.2 | 3973.1 | 3987.1 | 4001.1 | 4015.2 | 4029.2 | 4043.3 | 4057.4 |
| 72 | 4071.5 | 4085.7 | 4099.8 | 4114.0 | 4128.2 | 4142.5 | 4156.8 | 4171.1 |
| 73 | 4185.4 | 4199.7 | 4214.1 | 4228.5 | 4242.9 | 4257.4 | 4271.8 | 4286.3 |
| 74 | 4300.8 | 4315.4 | 4329.9 | 4344.5 | 4359.2 | 4373.8 | 4388.5 | 4403.1 |
| 75 | 4417.9 | 4432.6 | 4447.4 | 4462.2 | 4477.0 | 4491.8 | 4506.7 | 4521.5 |
| 76 | 4536.5 | 4551.4 | 4566.4 | 4581.3 | 4596.3 | 4611.4 | 4626.4 | 4641.5 |
| 77 | 4656.6 | 4671.8 | 4686.9 | 4702.1 | 4717.3 | 4732.5 | 4747.8 | 4763.1 |
| 78 | 4778.4 | 4793.7 | 4809.0 | 4824.4 | 4839.8 | 4855.2 | 4870.7 | 4886.2 |
| 79 | 4901.7 | 4917.2 | 4932.7 | 4948.3 | 4963.9 | 4979.5 | 4995.2 | 5010.9 |
| 80 | 5026.5 | 5042.3 | 5058.0 | 5073.8 | 5089.6 | 5105.4 | 5121.2 | 5137.1 |
| 81 | 5153.0 | 5168.9 | 5184.9 | 5200.8 | 5216.8 | 5232.8 | 5248.9 | 5264.9 |
| 82 | 5281.0 | 5297.1 | 5313.3 | 5329.4 | 5345.6 | 5361.8 | 5378.1 | 5394.3 |
| 83 | 5410.6 | 5426.9 | 5443.3 | 5459.6 | 5476.0 | 5492.4 | 5508.8 | 5525.3 |
| 84 | 5541.8 | 5558.3 | 5574.8 | 5591.4 | 5607.9 | 5624.5 | 5641.2 | 5657.8 |
| 85 | 5674.5 | 5691.2 | 5707.9 | 5724.7 | 5741.5 | 5758.3 | 5775.1 | 5791.9 |
| 86 | 5508.8 | 5825.7 | 5842.6 | 5859.6 | 5876.5 | 5893.5 | 5910.6 | 5927.6 |
| 87 | 5944.7 | 5961.8 | 5978.9 | 5996.0 | 6013.2 | 6030.4 | 6047.6 | 6064.9 |
| 88 | 6082.1 | 6099.4 | 6116.7 | 6134.1 | 6151.4 | 6168.8 | 6186.2 | 6203.7 |
| 89 | 6221.1 | 6238.6 | 6256.1 | 6273.7 | 6291.2 | 6308.8 | 6326.4 | 6344.1 |
| 90 | 6361.7 | 6379.4 | 63971 | 6414.9 | 6432.6 | 6450.4 | 6468.2 | 6486.0 |
| 91 | 6503.9 | 6521.8 | 6539.7 | 6557.6 | 6575.5 | 6593.5 | 6611.5 | 6629.6 |
| 92 | 6647.6 | 6665.7 | 6683.8 | 6701.9 | 6720.1 | 6738.2 | 6756.4 | 6774.7 |
| 93 | 6792.9 | 6811.2 | 6829.5 | 6847.8 | 6866.1 | 6881.5 | 6902.9 | 6921.3 |
| 94 | 6939.8 | 6958.2 | 6976.7 | 6995.3 | 7013.8 | 7032.4 | 7051.0 | 7069.6 |
| 95 | 7088.2 | 7106.9 | 7125.6 | 7144.3 | 7163.0 | 7181.8 | 7200.6 | 7219.4 |
| 96 | 7238.2 | 7257.1 | 7276.0 | 7294.9 | 7313.8 | 7332.8 | 7351.8 | 7370.8 |
| 97 | 7389.8 | 7408.9 | 7428.0 | 7447.1 | 7466.2 | 7485.3 | 7504.5 | 7523.7 |
| 98 | 7543.0 | 7562.2 | 7581.5 | 7600.8 | 7620.1 | 7639.5 | 7658.9 | 7678.3 |
| 99 | 7697.7 | 7717.1 | 7736.6 | 7756.1 | 7775.6 | 7795.2 | 7814.8 | 7834.4 |

## LONG MEASURE.

Inches. Feet. Yards. Fath. Poles. Furl. Mile. Metres.

| 1. | $=.083$ | $=.02778$ | $=.0139=.005=.000126=.0000158$ | $=$ | .0254 |  |  |
| ---: | ---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 12. | 1. | .333 | .1667 | .0606 | .00151 | .0001894 | .3048 |
| 36. | 3. | 1. | .5 | .182 | .00454 | .000568 | .9144 |
| 72. | 6. | 2. | 1. | .364 | .0091 | .001136 | 1.8288 |
| 198. | $16 \frac{1}{2}$. | $5 \frac{1}{2}$. | $2 \frac{3}{4}$. | 1. | .025 | .003125 | 5.0202 |
| 7920. | 660. | 220. | 110. | 40. | 1. | .125 | 201.168 |
| 63360. | 5280. | 1760. | 880. | 320. | 8. | 1. | 1609.344 |

A palm $=3$ inches.
A span $=9$ inches.
A hand $=4$ inches.
A cable's length $=120$ fathoms.

## SQUARE MEASURE.

Inches. Feet. Yards. Perches. Roods. Acre. Metres.

| 1. | $=.00694=.000772=.0000255$ | $=.00000064$ | $=.000000159$ | $=.000645$ |  |  |
| ---: | ---: | :---: | :---: | :--- | :--- | :--- | :--- |
| 144. | 1. | .111 | .00367 | .0000918 | .000023 | .0929 |
| 1296. | 9. | 1. | .0331 | .000826 | .0002066 | .8362 |
| 39204. | $272 \frac{1}{4}$. | $30 \frac{1}{4}$. | 1. | .025 | .00625 | 25.294 |
| 1568160. | 10890. | 1210. | 40. | 1. | .25 | 1011.78 |
| 6272640. | 43560. | 4840. | 160. | 4. | 1. | 4047.11 |

100 square feet $=1$ square.
10 square chains $=1$ acre.
1 chain wide $=8$ acres per mile.
1 hectare $=2.471044$ acres .
1 square mile $\left\{\begin{array}{l}=27878400 \text { square feet. } \\ =3097600 \text { square yards. } \\ =640 \text { acres. }\end{array}\right.$
Acres $\times .0015625=$ square miles.
Square yards $\times .000000323=$ square miles.
Acres $\times 4840=$ square yards.
Square yards $\times .0002066=$ acres.
A section of land is 1 mile square, and contains 640 acres.
A square acre is 208.71 ft . at each side; or $220 \times 198 \mathrm{ft}$.
A square $\frac{1}{2}$-acre is 147.58 ft . at each side; or $110 \times 198 \mathrm{ft}$.
A square $\frac{1}{4}$-acre is 104.355 ft . at each side; or $55 \times 198 \mathrm{ft}$.
A circular acre is 235.504 feet in diameter.
A circular $\frac{1}{2}$-acre is 166.527 feet in diameter.
A circular $\frac{1}{4}$-acre is $\mathbf{1 1 7 . 7 5 2}$ feet in diameter.

## CUBIC MEASURE.

| Inches. | Feet. | Yard. | Metres. |
| :---: | :---: | :---: | :---: |
|  | . 0005788 | . 000002144 | . 000016387 |
| 1728. | 1. | . 03704 | . 028317 |
| 46656. | 27. | 1. | . 764552 |

A cord of wood $=128$ cubic feet, being four feet high, four feet wide, and eight feet long.

Forty-two cubic feet $=$ a ton of shipping, British.
Forty cubic feet $=$ a ton of shipping, U.S.
A perch of masonry contains $24^{\frac{3}{4}}$ cubic feet.

## A CUBIC FOOT IS EQUAL TO

1728 cubic inches.
.037037 cubic yard.
. 803564 U. S. struck bushel of 2150.42 cubic inches.
3.21426 U. S. pecks.
7.48052 U. S. liquid galls. of 231 cubic inches.
6.42851 U. S. dry galls. 29.92208 U. S. liquid quarts.
25.71405 U. S. dry quarts. 59.84416 U. S. liquid pints. 51.42809 U. S. dry pints. 239.37662 U. S. gills. 26667 flour barrel of 3 struck bushels.
23748 U . S. liquid barrel of $31 \frac{1}{2}$ galls.

## MEASURES OF CAPACITY.

LIQUID MEASURE.

| Gill. | Pint. | Quart. | Gallon. | Cubic Inches. | Cubic Metres. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | . 25 | . 125 | . 03125 . | 7.21875 | . 000118 |
| 4 | 1. | . 5 | . 125 | 28.875 | . 000473 |
| 8 | 2. | 1. | . 25 | 57.75 | . 000947 |
| 32 | 8. | 4. | 1. | 231. | . 003786 |
| DRY MEASURE. |  |  |  |  |  |
| Pint. | Quart. | Peck. | Eushel. | Cubic Inches. | Cubic Metres. |
|  | . 50 | . 0625 | . 015625 | 33.6003 | . 000551 |
| 2 | 1. | . 125 | . 03125 | 67.2006 | . 001101 |
| 16 | 8. | 1. | . 25 | 537.605 | . 008811 |
| , 64 | 32. | 4. | 1.00 | 2150.42 | . 035245 |

## AVOIRDUPOIS WEIGHT.

The standard avoirdupois pound is the weight of 27.7015 cubic inches of distilled water, weighed in the air, at 39.83 degrees Fahr., barometer at thirty inches.
27.343 grains $=1$ drachm .

Drachms. Ounces. Lbs. Qrs. Cwts. Ton. Grammes. 1. $=.0625=.0039=.000139=.000035=.00000174=1.77189$ 16. 1. . 0625 . 00223 . 000558.00002828 .3502 256. 16. 1. . 0357 . 00893 . 000447453.603
7168. 448. 28. 1. . 25 . 0125 12700.884 28672. 1792. 112. 4. 1. . 05 50803.536 573440. 35840. 2240. 80. 20. 1. 1016070.72

A stone $=14$ pounds.
A quintal $=100$ pounds.
7000 grains $=$ one avoirdupois pound $=1.21528$ troy pounds.
5760 grains $=$ one troy pound $=.82285$ avoirdupois pounds.

## SURVEYING MEASURE (LINEAL).



One knot or geographical mile $=6086.07$ feet $=1855.11$ metres $=1.1526$ statute miles.

One admiralty knot $=1.1515$ statute miles $=6080$ feet.

THE PASSAIC ROLLING MILL COMPANY. 315

## DECIMALS OF AN INCH FOR EACH $\frac{1}{64} \mathrm{TH}$.

| $\frac{1}{32} \mathrm{ds}$. | $\frac{1}{64}$ ths. | Decimal. | Fraction. | $\frac{1}{32} \mathrm{ds}$. | $\frac{1}{64}$ ths. | Decimal. | Fraction. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 | . 015625 |  |  | 33 | . 515625 |  |
| 1 | 2 | . 03125 |  | 17 | 34 | . 53125 |  |
|  | 3 | . 046875 |  |  | 35 | . 546875 |  |
| 2 | 4 | . 0625 | 1-16 | 18 | 36 | . 5625 | 9-16 |
|  | 5 | . 078125 |  |  | 37 | . 578125 |  |
| 3 | 6 | . 09375 |  | 19 | 38 | . 59375 |  |
|  | 7 | . 109375 |  |  | 39 | . 609375 |  |
| 4 | 8 | . 125 | 1-8 | 20 | 40 | . 625 | 5-8 |
|  | 9 | . 140625 |  |  | 41 | . 640625 |  |
| 5 | 10 | . 15625 |  | 21 | 42 | . 65625 |  |
|  | 11 | . 171875 |  |  | 43 | . 671875 |  |
| 6 | 12 | . 1875 | 3-16 | 22 | 44 | . 6875 | 11-16 |
|  | 13 | . 203125 |  |  | 45 | . 703125 |  |
| 7 | 14 | . 21875 |  | 23 | 46 | . 71875 |  |
|  | 15 | . 234375 |  |  | 47 | . 734375 |  |
| 8 | 16 | . 25 | 1-4 | 24 | 48 | . 75 | 3-4 |
|  | 17 | . 265625 |  |  | 49 | . 765625 |  |
| 9 | 18 | . 28125 |  | 25 | 50 | . 78125 |  |
|  | 19 | . 296875 |  |  | 51 | . 796875 |  |
| 10 | 20 | . 3125 | 5-16 | 26 | 52 | . 8125 | 13-16 |
|  | 21 | . 328125 |  |  | 53 | . 828125 |  |
| 11 | 22 | . 34375 |  | 27 | 54 | . 84375 |  |
|  | 23 | . 359375 |  |  | 55 | . 859375 |  |
| 12 | 24 | . 375 | 3-8 | 28 | 56 | . 875 | 7-8 |
|  | 25 | . 390625 |  |  | 57 | . 890625 |  |
| 13 | 26 | . 40625 |  | 29 | 58 | . 90625 |  |
|  | 27 | . 421875 |  |  | 59 | . 921875 |  |
| 14 | 28 | . 4375 | 7-16 | 30 | 60 | . 9375 | 15-16 |
|  | 29 | . 453125 |  |  | 61 | . 953125 |  |
| 15 | 30 | . 46875 |  | 31 | 62 | . 96875 |  |
|  | 31 | . 484375 |  |  | 63 | . 984375 |  |
| 16 | 32 | . 5 | 1-2 | 32 | 64 | 1. | 1 |

## DECIMALS OF A FOOT FOR EACH $\frac{1}{32}$ OF AN INCH．

|  | 号 | $\begin{aligned} & \text { تี } \\ & \text { E } \\ & \text { © } \end{aligned}$ |  | 号 | $\begin{aligned} & \dot{\tilde{\pi}} \\ & \stackrel{\rightharpoonup}{U} \\ & \stackrel{0}{U} \end{aligned}$ |  | $\underset{\substack{0 \\ \hline \multirow{2}{*}{}}}{ }$ |  |  | 氕 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 0 |  | 1 | 8 | ． 1250 | 3 | 0 | ． 2500 | 4 | 8 | .3750 .3776 |
|  | 1 | .0026 .0052 |  | 9 | ． 1276 |  | 1 | .2526 .2552 |  | 9 | .3776 .3802 |
|  |  | ． 0078 |  |  | ． 1328 |  |  | ． 2578 |  |  | ． 3828 |
|  | 2 | ． 0104 |  | 10 | ． 1354 |  | 2 | ． 2604 |  | 10 | ． 3854 |
|  |  | ． 0130 |  |  | ． 1380 |  |  | ． 2630 |  |  | ． 3880 |
|  | 3 | ． 0156 |  | 11 | ． 1406 |  | 3 | ． 2656 |  | 11 | ． 3906 |
|  |  | ． 0182 |  |  | ． 1432 |  |  | ． 2682 |  |  | ． 3932 |
|  | 4 | ． 0208 |  | 12 | ． 1458 |  | 4 | ． 2708 |  | 12 | ． 3958 |
|  |  | ． 0234 |  |  | ． 1484 |  |  | ． 2734 |  |  | ． 3984 |
|  | 5 | ． 0260 |  | 13 | ． 1510 |  | 5 | ． 2760 |  | 13 | ． 4010 |
|  |  | ． 0286 |  |  | ． 1536 |  |  | ． 2786 |  |  | ． 4036 |
|  | 6 | ． 0313 |  | 14 | ． 1563 |  | 6 | ． 2813 |  | 14 | ． 4063 |
|  |  | ． 0339 |  |  | ． 1589 |  |  | ． 2839 |  |  | ． 4089 |
|  | 7 | ． 0365 |  | 15 | ． 1615 |  | 7 | ． 2865 |  | 15 | ． 4115 |
|  |  | ． 0391 |  |  | ． 1641 |  |  | ． 2891 |  |  | ． 4141 |
|  | 8 | ． 0417 | 2 | 0 | ． 1667 |  | 8 | ． 2917 | 5 | 0 | ． 4167 |
|  |  | ． 0443 |  |  | ． 1693 |  |  | ． 2943 |  |  | ． 4193 |
|  | 9 | ． 0469 |  | 1 | ． 1719 |  | 9 | ． 2969 |  | 1 | ． 4219 |
|  |  | ． 0495 |  |  | ． 1745 |  |  | ． 2995 |  |  | ． 4245 |
|  | 10 | ． 0521 |  | 2 | ． 1771 |  | 10 | ． 3021 |  | 2 | ． 4271 |
|  |  | ． 0547 |  |  | ． 1797 |  |  | ． 3047 |  |  | ． 4297 |
|  | 11 | ． 0573 |  | 3 | ． 1823 |  | 11 | ． 3073 |  | 3 | ． 4323 |
|  |  | ． 0599 |  |  | ． 1849 |  |  | ． 3099 |  |  | ． 4349 |
|  | 12 | ． 0625 |  | 4 | ． 1875 |  | 12 | ． 3125 |  | 4 | ． 4375 |
|  |  | ． 0651 |  |  | ． 1901 |  |  | ． 3151 |  |  | ． 4401 |
|  | 13 | ． 0677 |  | 5 | ． 1927 |  | 13 | ． 3177 |  | 5 | ． 4427 |
|  |  | ． 0703 |  |  | ． 1953 |  |  | ． 3203 |  |  | ． 4453 |
|  | 14 | ． 0729 |  | 6 | ． 1979 |  | 14 | ． 3229 |  | 6 | ． 4479 |
|  |  | ． 0755 |  |  | ． 2005 |  |  | ． 3255 |  |  | ． 4505 |
|  | 15 | ． 0781 |  | 7 | 2031 |  | 15 | ． 3281 |  | 7 | ． 4531 |
| 1 |  | ． 0807 |  |  | ． 2057 |  |  | ． 3307 |  |  | ． 4557 |
|  | 0 | ． 0833 |  | 8 | ． 2083 | 4 | 0 | ． 3333 |  | 8 | ． 4583 |
|  |  | ． 0859 |  |  | ． 2109 |  |  | ． 3359 |  |  | ． 4609 |
|  | 1 | ． 0885 |  | 9 | ． 2135 |  | 1 | ． 3385 |  | 9 | ． 4635 |
|  |  | ． 0911 |  |  | ． 2161 |  |  | ． 3411 |  |  | ． 4661 |
|  | 2 | ． 0938 |  | 10 | ． 2188 |  | 2 | ． 3438 |  | 10 | ． 4688 |
|  |  | ． 0964 |  |  | ． 2214 |  |  | ． 3464 |  |  | ． 4714 |
|  | 3 | ． 0990 |  | 11 | ． 2240 |  | 3 | ． 3490 |  | 11 | ． 4740 |
|  |  | ． 1016 |  |  | ． 2266 |  |  | ． 3516 |  |  | ． 4766 |
|  | 4 | ． 1042 |  | 12 | ． 2292 |  | 4 | ． 3542 |  | 12 | ． 4792 |
|  |  | ． 1068 |  |  | ． 2318 |  |  | ． 3568 |  |  | ． 4818 |
|  | 5 | ． 1094 |  | 13 | ． 2344 |  | 5 | ． 3594 |  | 13 | ． 4844 |
|  |  | ． 1120 |  |  | ． 2370 |  |  | ． 3620 |  |  | ． 4870 |
|  | 6 | ． 1146 |  | 14 | ． 2396 |  | 6 | ． 3646 |  | 14 | ． 4896 |
|  |  | ． 1172 |  |  | ． 2422 |  |  | ． 3672 |  |  | ． 4922 |
|  | 7 | ． 1198 |  | 15 | ． 2448 |  | 7 | ． 3698 |  | 15 | ． 4948 |
|  |  | ． 1224 |  |  | ． 2474 |  |  | ． 3724 |  |  | ． 4974 |

DECIMALS OF A FOOT FOR EACH $\frac{1}{32}$ OF AN INCH (Continued).

| $\begin{aligned} & \dot{0} \\ & \text { E゙ } \\ & \text { En } \end{aligned}$ | $\stackrel{\dot{n}}{\stackrel{n}{0}}$ | 范 |  | $\stackrel{\text { n }}{\substack{0 \\ \hline}}$ | $\begin{aligned} & \stackrel{\rightharpoonup}{\tilde{H}} \\ & \stackrel{\rightharpoonup}{\ddot{H}} \end{aligned}$ |  | $\stackrel{\text { ni }}{\substack{0}}$ |  |  | $\stackrel{\text { nu }}{\stackrel{y}{0}}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 6 | 0 | . 5000 | 7 | 8 | . 6250 | © | 0 | . 7500 | 10 | 8 | . 8750 |
|  | 1 | .5026 .5052 |  | 9 | .6276 .6302 |  | 1 | .7526 .7552 |  | 9 | .8776 .8802 |
|  | 1 | . 5078 |  |  | . 6328 |  | 1 | . 7578 |  | 9 | . 8828 |
|  | 2 | . 5104 |  | 10 | . 6354 |  | 2 | . 7604 |  | 10 | . 8854 |
|  |  | . 5130 |  |  | . 6380 |  |  | . 7630 |  |  | . 8880 |
|  | 3 | . 5156 |  | 11 | . 6406 |  | 3 | . 7656 |  | 11 | . 8906 |
|  |  | . 5182 |  |  | . 6432 |  |  | . 7682 |  |  | . 8932 |
|  | 4 | . 5208 |  | 12 | . 6458 |  | 4 | . 7708 |  | 12 | . 8958 |
|  |  | . 5234 |  |  | . 6484 |  |  | . 7734 |  |  | . 8984 |
|  | 5 | . 5260 |  | 13 | . 6510 |  | 5 | . 7760 |  | 13 | . 9010 |
|  |  | . 5286 |  |  | . 6536 |  |  | . 7786 |  |  | . 9036 |
|  | 6 | . 5313 |  | 14 | . 6563 |  | 6 | . 7813 |  | 14 | . 9063 |
|  |  | . 5339 |  |  | . 6589 |  |  | . 7839 |  |  | . 9089 |
|  | 7 | . 5365 |  | 15 | . 6615 |  | 7 | . 7865 |  | 15 | . 9115 |
|  |  | . 5391 |  |  | . 6641 |  |  | . 7891 |  |  | . 9141 |
|  | 8 | . 5417 | 8 | 0 | . 66667 |  | 8 | . 7917 | 11 | 0 | . 9167 |
|  |  | . 5443 |  |  | . 6693 |  |  | . 7943 |  |  | . 9193 |
|  | 9 | . 5469 |  | 1 | . 6719 |  | 9 | . 7969 |  | 1 | . 9219 |
|  |  | . 5495 |  |  | . 6745 |  |  | . 7995 |  |  | . 9245 |
|  | 10 | . 55.21 |  | 2 | . 6771 |  | 10 | . 8021 |  | 2 | . 9271 |
|  |  | . 5 อ̄47 |  |  | . 6797 |  |  | . 8047 |  |  | . 9297 |
|  | 11 | . 5573 |  | 3 | . 6823 |  | 11 | . 8073 |  | 3 | . 9323 |
|  |  | . 5599 |  |  | . 6849 |  |  | . 8099 |  |  | . 9349 |
|  | 12 | . 5625 |  | 4 | . 6875 |  | 12 | . 8125 |  | 4 | . 9375 |
|  |  | . 5651 |  |  | . 6901 |  |  | . 8151 |  |  | . 9401 |
|  | 13 | . 5677 |  | 5 | . 6927 |  | 13 | . 8177 |  | 5 | . 9427 |
|  |  | . 5703 |  |  | . 6953 |  |  | . 8203 |  |  | . 9453 |
|  | 14 | . 5729 |  | 6 | . 6979 |  | 14 | . 8229 |  | 6 | . 9479 |
|  |  | . 5755 |  |  | . 7005 |  |  | . 8255 |  |  | . 9505 |
|  | 15 | . 5781 |  | 7 | . 7031 |  | 15 | . 8281 |  | 7 | . 9531 |
|  |  | . 5807 |  |  | . 7057 |  |  | . 8307 |  |  | . 9557 |
| 7 | 0 | . 5833 |  | 8 | . 7083 | 10 | 0 | . 8333 |  | 8 | . 9583 |
|  |  | . 5859 |  |  | . 7109 |  |  | . 8359 |  |  | . 9609 |
|  | 1 | . 5885 |  | 9 | . 7135 |  | 1 | . 8385 |  | 9 | . 9635 |
|  |  | . 5911 |  |  | . 7161 |  |  | . 8411 |  |  | . 9661 |
|  | 2 | . 5938 |  | 10 | . 7188 |  | 2 | . 8438 |  | 10 | . 9688 |
|  |  | . 5964 |  |  | . 7214 |  |  | . 8464 |  |  | . 9714 |
|  | 3 | . 5990 |  | 11 | . 7240 |  | 3 | . 8490 |  | 11 | . 9740 |
|  |  | . 6016 |  |  | . 7266 |  |  | . 8516 |  |  | . 9766 |
|  | 4 | . 6042 |  | 12 | . 7292 |  | 4 | . 8542 |  | 12 | . 9792 |
|  |  | . 6068 |  |  | . 7318 |  |  | . 8568 |  |  | . 9818 |
|  | 5 | . 6094 |  | 13 | . 7344 |  | 5 | . 8594 |  | 13 | . 9844 |
|  |  | . 6120 |  |  | . 7370 |  |  | . 8620 |  |  | . 9870 |
|  | 6 | . 6146 |  | 14 | . 7396 |  | 6 | . 8646 |  | 14 | . 9896 |
|  |  | . 6172 |  |  | . 7422 |  | 7 | . 8672 |  |  | . 9922 |
|  | 7 | . 6198 |  | 15 | .7448 .7474 |  | 7 | .8698 .8724 |  | 15 | . 99948 |
|  |  | . 6224 |  |  | . 7474 |  |  | . 8724 |  |  | . 9974 |

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[^0]:    strain of $\mathrm{I} 6,000 \mathrm{lbs}$ ，per square inch

[^1]:    Safe loads given include weight of $Z$. Maximum fiber strain, $16,000 \mathrm{lbs}$. per sq. in. Safe loads for intermediate spans can be obtained by dividing the coefficient of strength by the span, in feet.
    Loads given to the right of the zigzag line produce deflections exceeding I/360 of the span. Deflection, in iuches, under tabular loads, can be obtained by multiplying the Deflection Coefficient by the square of the span, in feet.

[^2]:    Safe loads given include weight of girder.
    Weights of girders given include weight of rivet heads, but not stiffeners. Maximum fiber strain, $15,000 \mathrm{lbs}$. per square inch of net area, holes for $\frac{3 / 4}{4}$ rivets being deducted.

[^3]:    
     and under.
    

[^4]:    Loads given below the zig-zag line produce deflections liable to crack plastered ceilings. To obtain the safe load for any thickness, multiply the values given for one inch by the thickness of the beam.
    To obtain the required thickness for any load, divide by safe load given for one inch.

